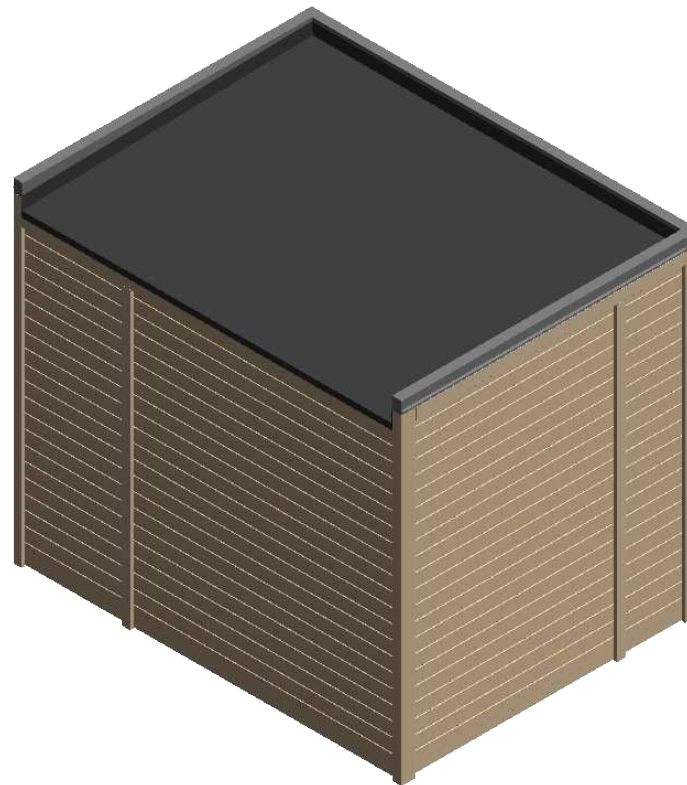
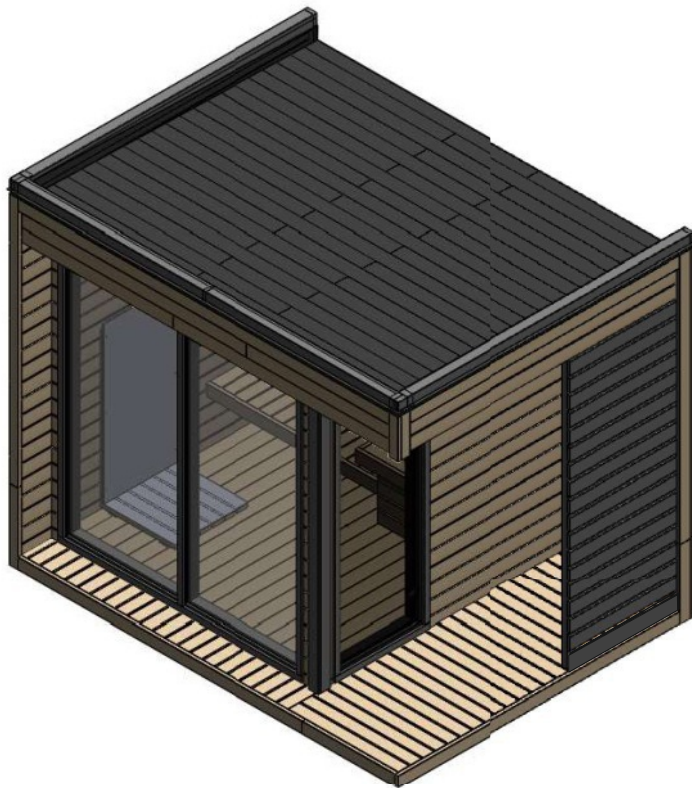


CUBE SAUNA AAPO

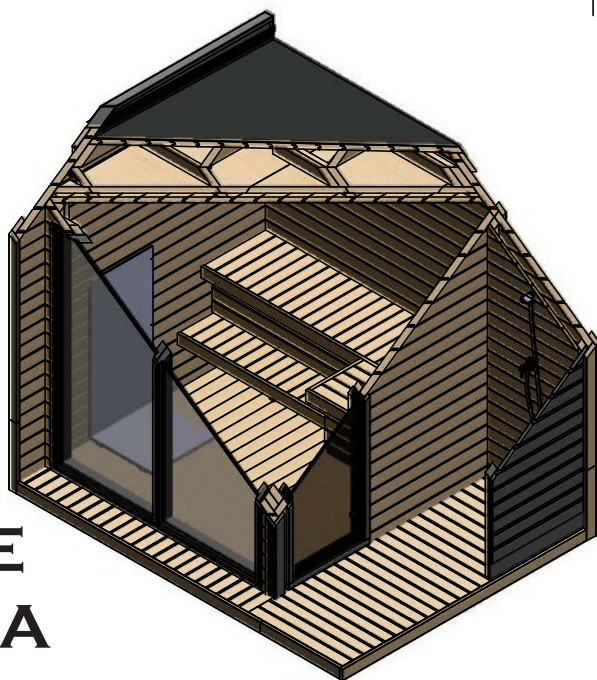
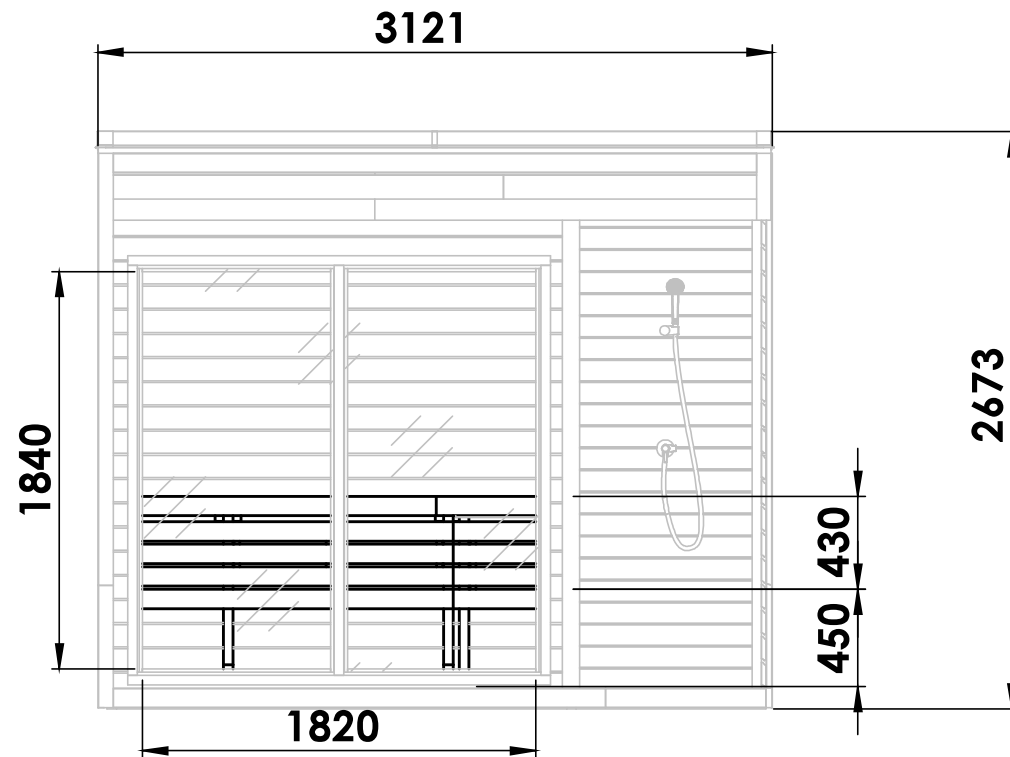
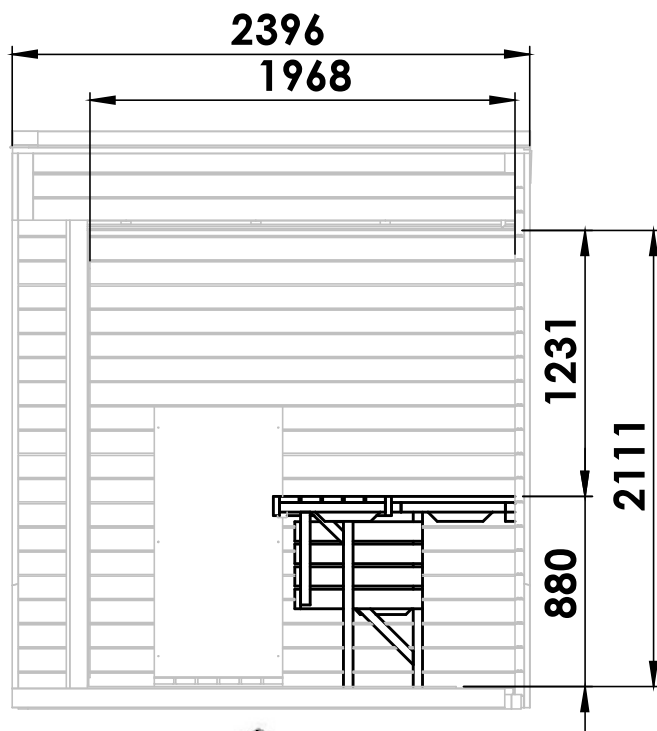


**** Before you start assembling the sauna, please make sure all the pieces are there ****

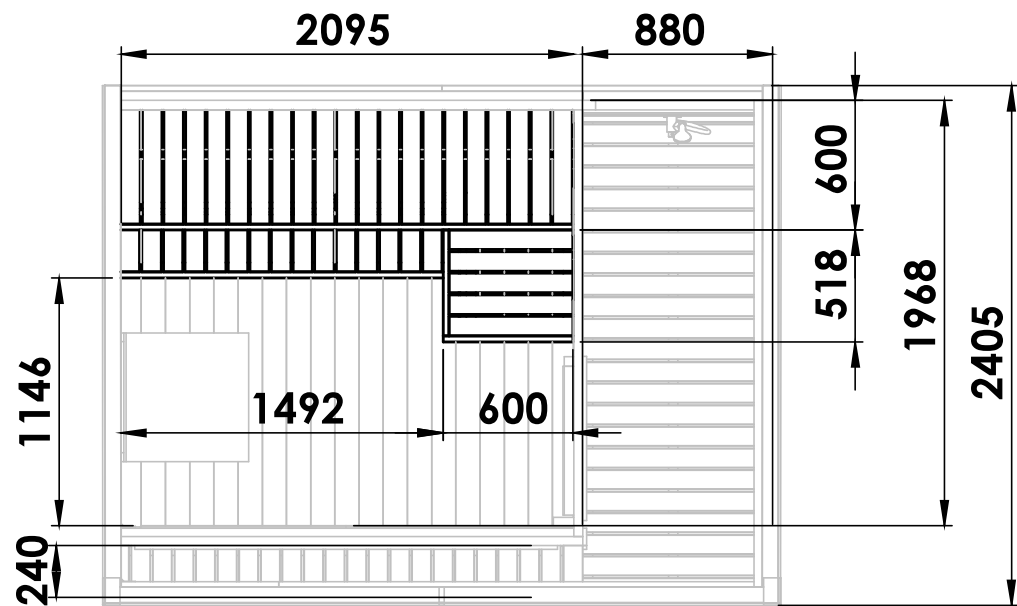
- All measurements in mm (millimeter).

- Read the entire manual

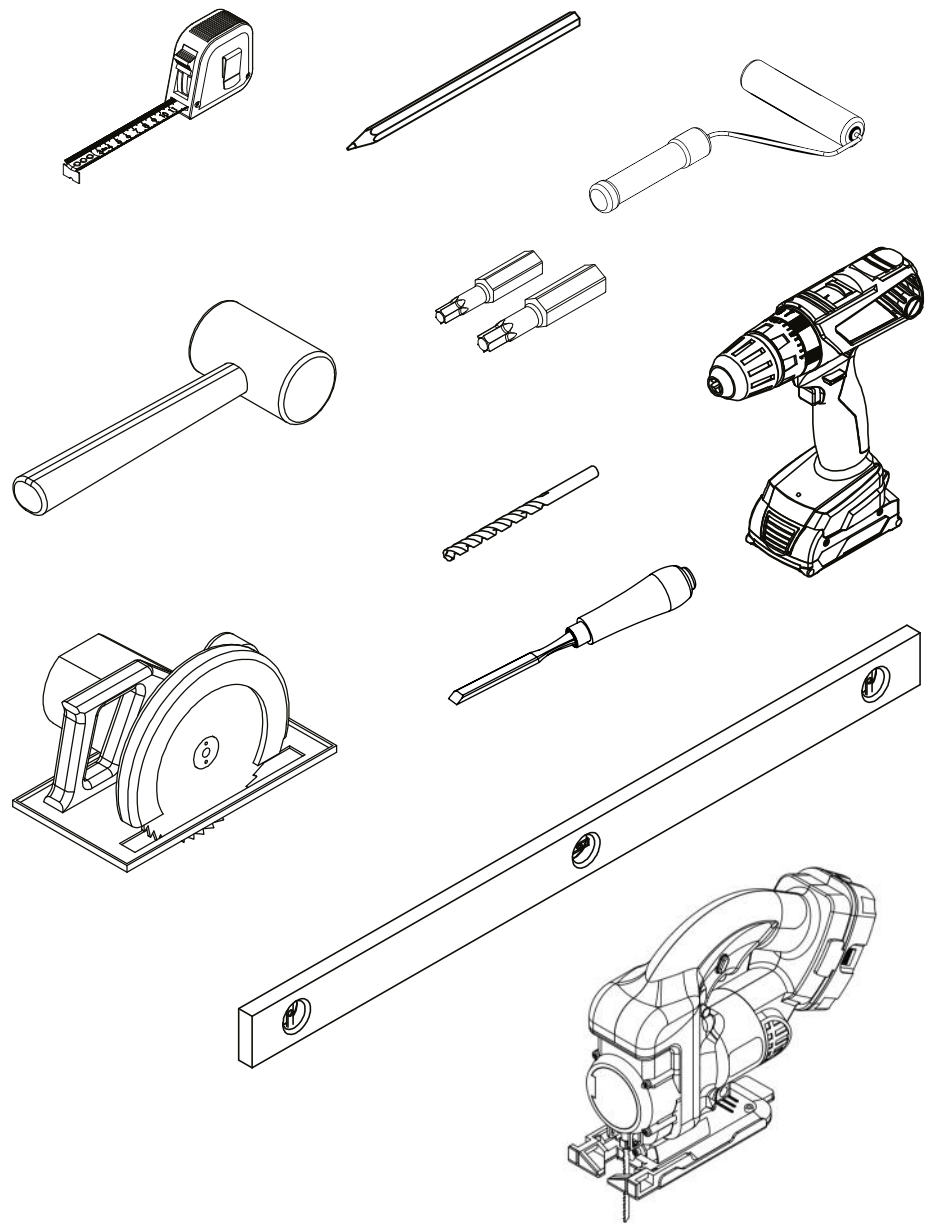
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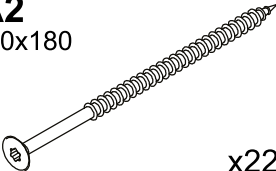
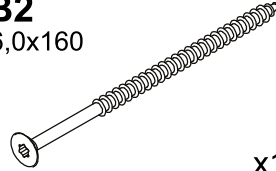
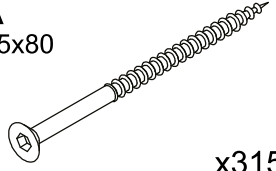
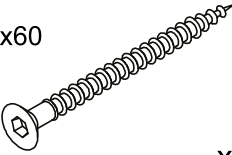
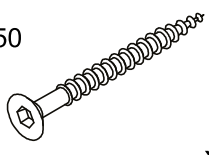
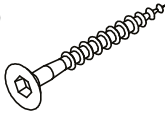
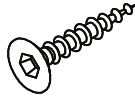
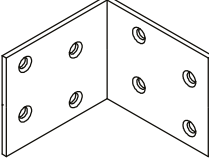
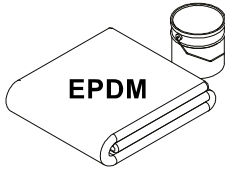


**CUBE
SAUNA
AAPO**



Tools needed for assembly.
 Not included in the package.



A2 6,0x180  x220	B2 6,0x160  x12	A 4,5x80  x315
B 4,5x60  x250	C 4,0x50  x520	D 3,0x40  x140
E 3,5x25  x30	H 4,8x35  x32	G 5,0x40  x125
J  x2	K1 Right  x10	K2 Left  x4
Q  x1	P  x5	M  x1
	J 	

Important information before you begin

Thank you for choosing our outdoor sauna! Before starting the assembly, please take a few minutes to carefully read the following important guidelines to ensure a safe and successful installation.

General Requirements

- Carpentry skills needed: Assembling this sauna involves technical construction steps. Familiarity with carpentry tools and techniques is required.
- EPDM roofing installation requires skilled professionals.
- Work at heights: Parts of the assembly may involve working on elevated surfaces. Use proper safety equipment and take precautions.
- Team effort: For safe and efficient assembly, 2 to 4 people are recommended throughout the installation process.

Site Preparation

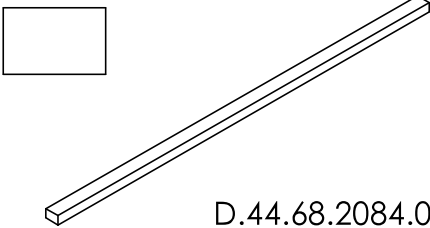
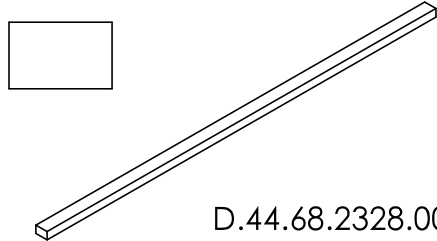
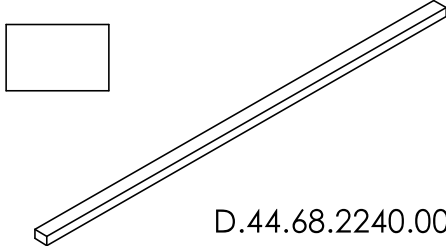
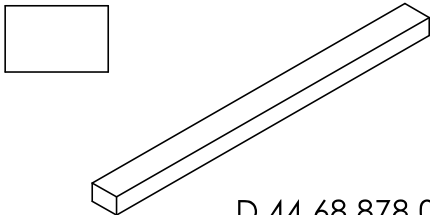
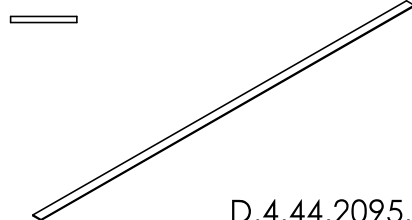
- Stable level Surface: The sauna must be installed on a surface that is both level and stable. An uneven or unstable base can lead to improper door operation and structural issues over time.
- Elevated installation: To prevent moisture damage, it is highly recommended to install the sauna above ground level. Place water-resistant material, such as bitumen strips, between the sauna's base frame and the surface to prevent direct contact with the ground.
- Check level and squareness: Throughout the build, regularly verify that all parts are level and that the sauna frame remains square. This will help ensure the correct fit of components and proper door function.
- Plan utilities: Choose the sauna location considering access to the electrical supply and the drainage solution.

Handling and Pre-Check

- Inspect the package: Before opening, check that the packaging is intact. Open carefully to avoid damaging the parts.
- Handle with care: During transportation and unpacking, handle all components gently to prevent scratches or damage.
- Check parts: Compare all included parts with the provided parts list to ensure everything is present before starting the assembly.

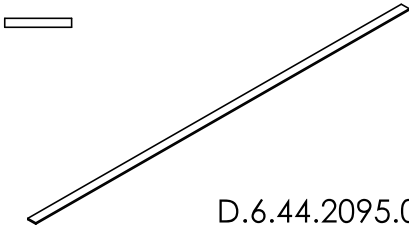
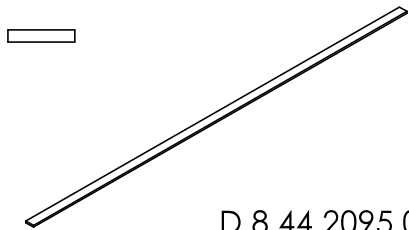
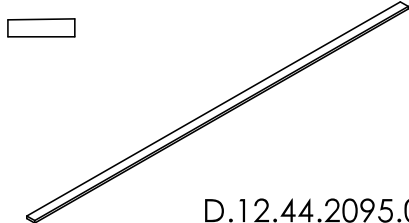
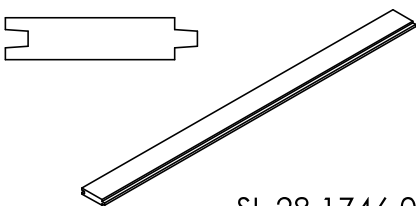
Following these recommendations will help make your sauna assembly experience smooth, safe, and successful.

Base and floor

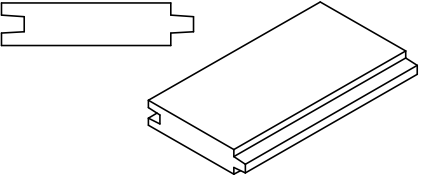
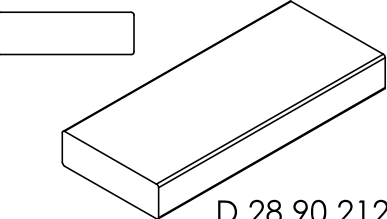
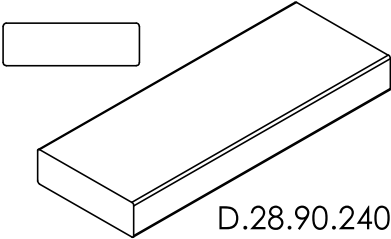
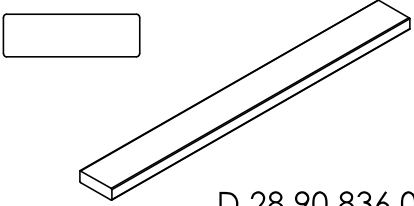
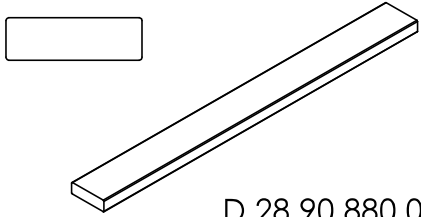
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10	44x68x2084	11	 D.44.68.2084.00
11	44x68x2328	2	 D.44.68.2328.00
12	44x68x2240	3	 D.44.68.2240.00
13	44x68x878	2	 D.44.68.878.00
14	4x44x2095	2	 D.4.44.2095.00

Base and floor

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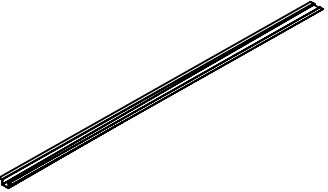
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16	8x44x2095	1	 D.8.44.2095.00
17	10x44x2095	1	 D.10.44.2095.00
18	12x44x2095	1	 D.12.44.2095.00
70	28x122x1746	19	 SL.28.1746.00

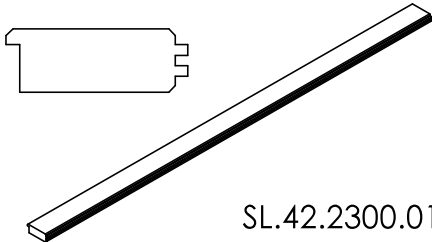
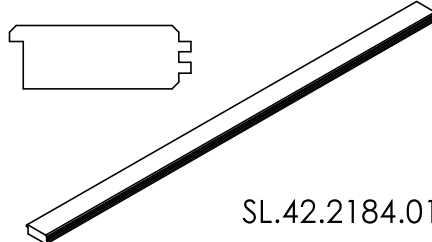
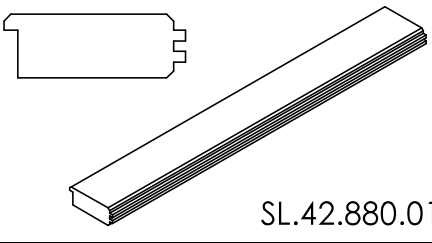
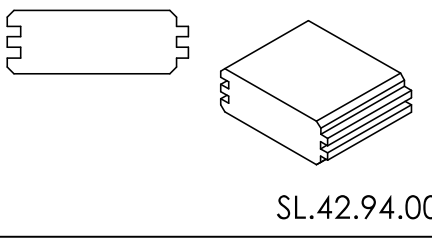
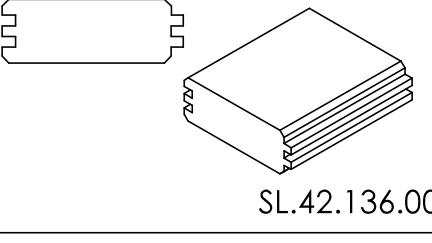
Base and floor

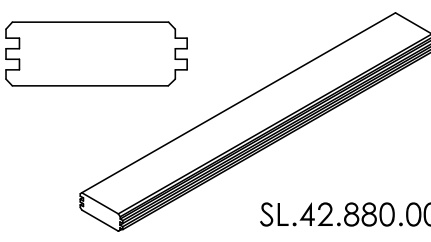
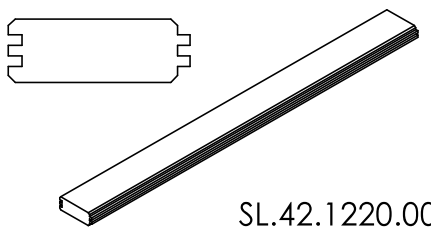
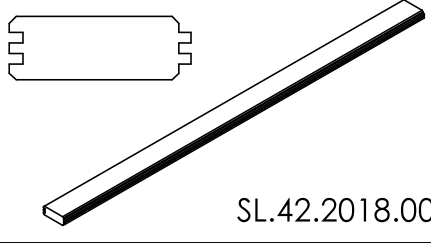
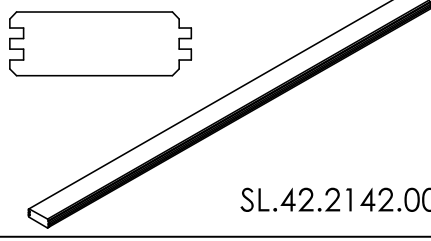
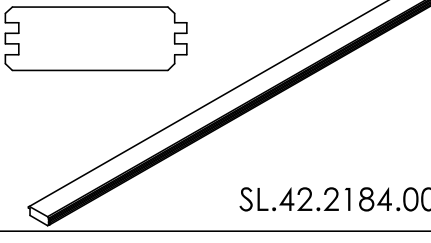
No.	L x W x H	Qt.	
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72	28x90x212	22	 D.28.90.212.00
73	28x90x240	22	 D.28.90.240.00
74	28x90x836	23	 D.28.90.836.00
75	28x90x880	23	 D.28.90.880.00

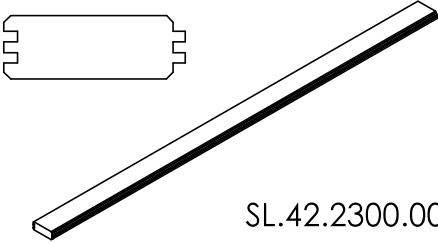
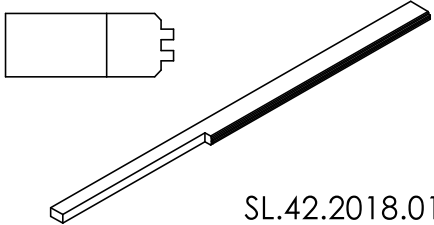
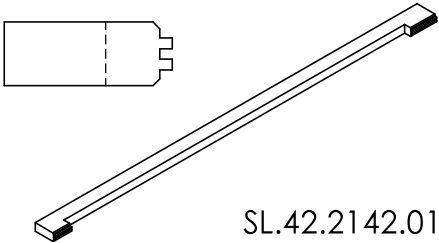
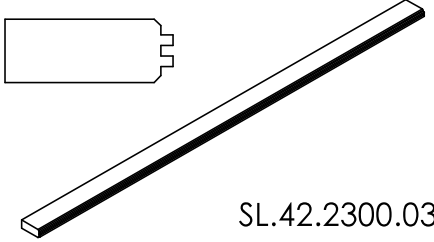
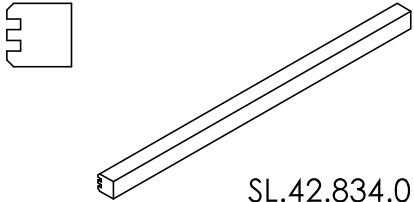
Base and floor

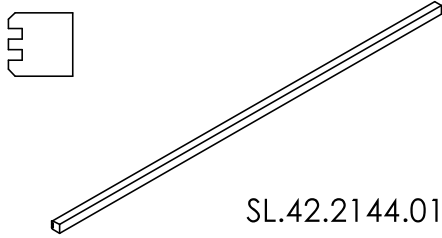
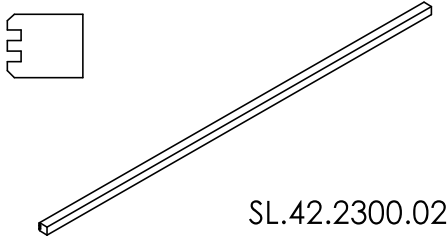
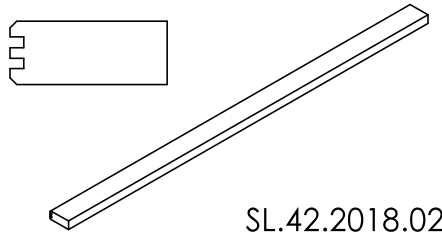
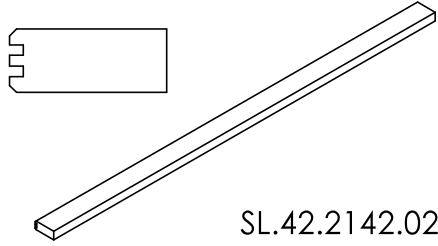
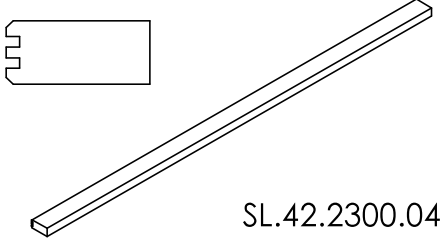
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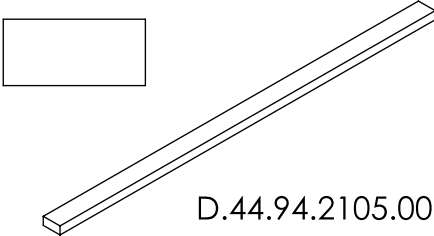
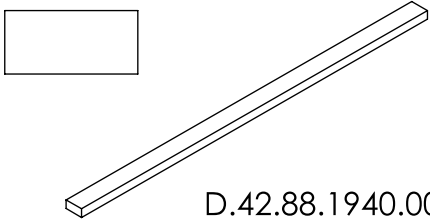
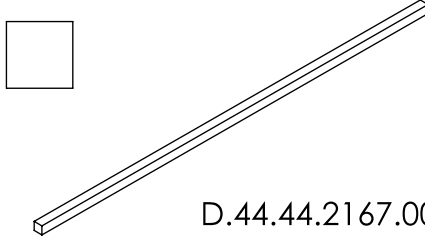
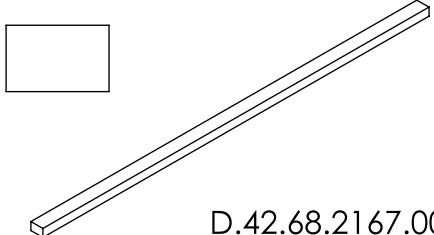
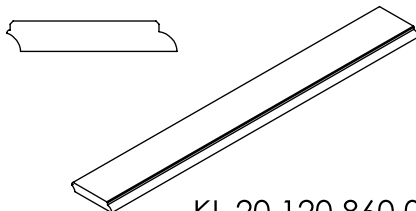
No.	L x W x H	Qt.	
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-	-	-	
-	-	-	
-	-	-	
-	-	-	

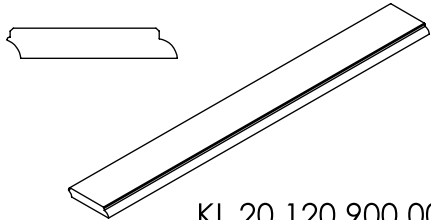
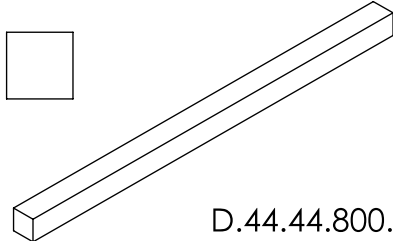
Walls			
No.	L x W x H	Qt.	
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311	42x120x2184	1	 SL.42.2184.01
312	42x120x880	1	 SL.42.880.01
313	42x120x94	17	 SL.42.94.00
314	42x120x136	17	 SL.42.136.00

Walls			
No.	L x W x H	Qt.	
315	42x120x880	20	 SL.42.880.00
316	42x120x1220	17	 SL.42.1220.00
317	42x120x2018	1	 SL.42.2018.00
318	42x120x2142	1	 SL.42.2142.00
319	42x120x2184	20	 SL.42.2184.00

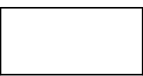
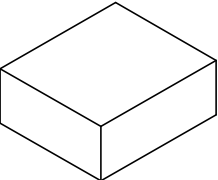
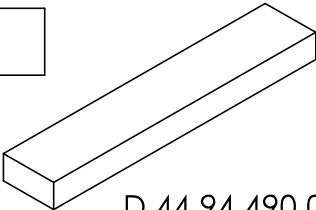
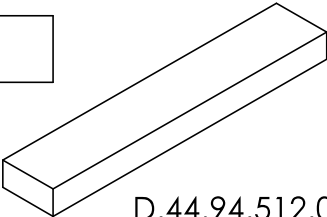
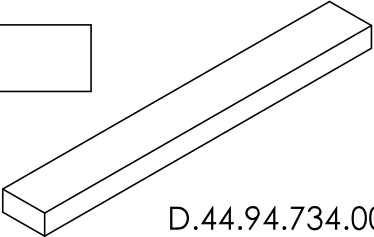
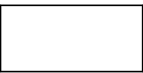
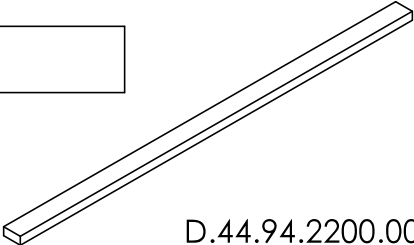
Walls			
No.	L x W x H	Qt.	
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321	42x111x2018	1	 SL.42.2018.01
322	42x111x2142	1	 SL.42.2142.01
323	42x111x2300	1	 SL.42.2300.03
324	42x43x834	1	 SL.42.834.01

Walls				8
No.	L x W x H	Qt.		
325	42x43x2144	1	 SL.42.2144.01	
326	42x50x2300	1	 SL.42.2300.02	
327	42x104x2018	1	 SL.42.2018.02	
328	42x104x2142	1	 SL.42.2142.02	
329	42x95x2300	1	 SL.42.2300.04	

Walls			
No.	L x W x H	Qt.	
330	44x94x2105	4	 D.44.94.2105.00
331	42x88x1940	1	 D.42.88.1940.00
332	44x44x2167	2	 D.44.44.2167.00
333	42x68x2167	1	 D.42.68.2167.00
334	20x120x860	22	 KL.20.120.860.00

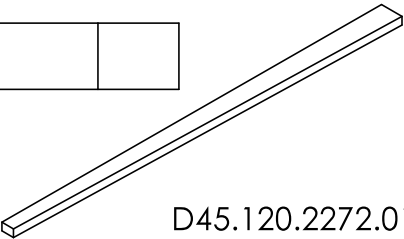
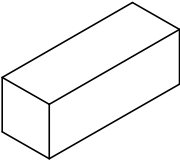
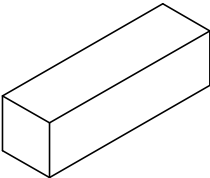
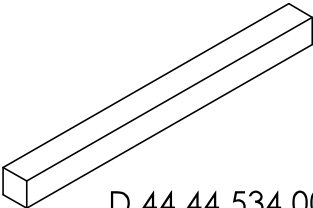
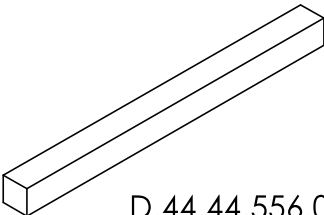
Walls			
No.	L x W x H	Qt.	
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336	44x44x800	2	 D.44.44.800.00
337	44x44x1230	2	 D.44.44.1230.00
-	-	-	
-	-	-	

Roof and ceiling

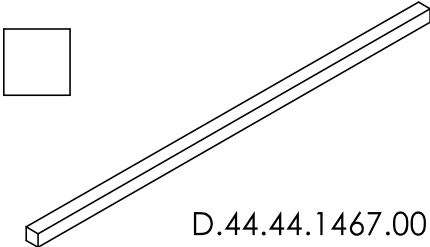
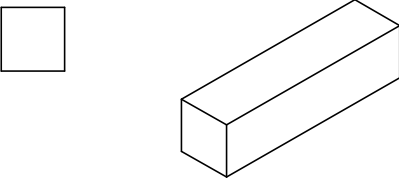
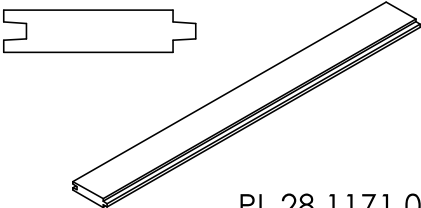
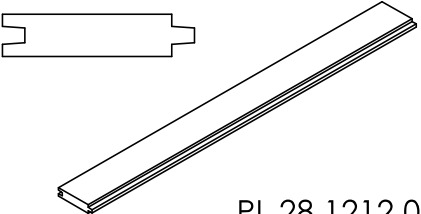
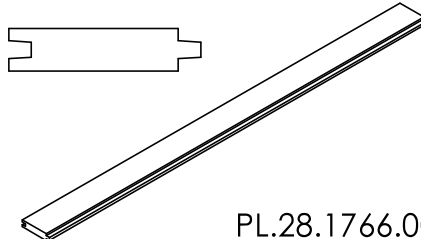
No.	L x W x H	Qt.	
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141	44x94x490	1	  D.44.94.490.00
142	44x94x512	2	  D.44.94.512.00
143	44x94x734	2	  D.44.94.734.00
144	44x94x2200	11	  D.44.94.2200.00

Roof and ceiling

10

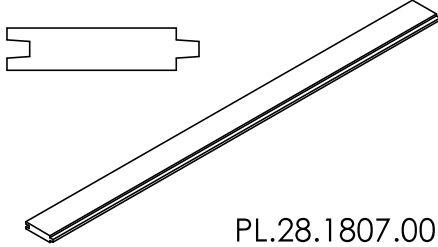
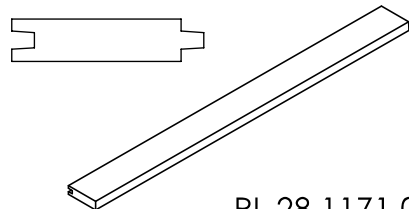
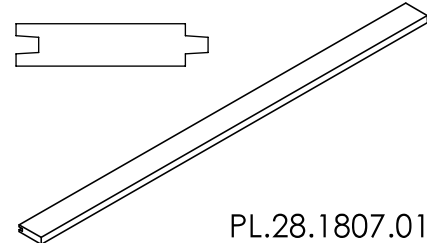
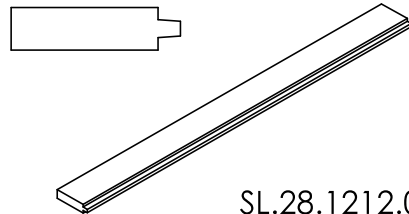
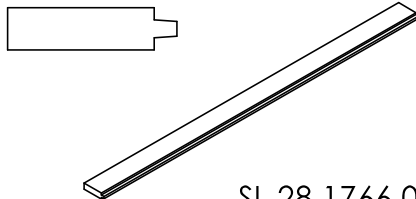
No.	L x W x H	Qt.	
145	45x120/70x2272	6	  D45.120.2272.01
146	44x44x122	1	  D.44.44.122.00
147	44x44x150	1	  D.44.44.150.00
148	44x44x534	1	  D.44.44.534.00
149	44x44x556	2	  D.44.44.556.00

Roof and ceiling

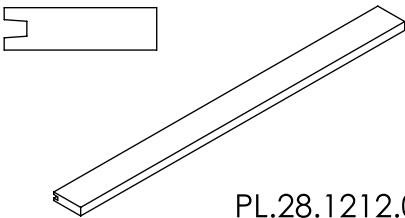
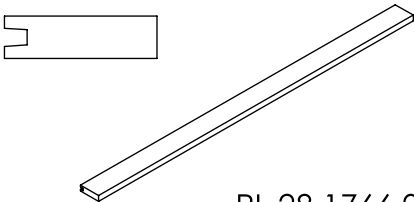
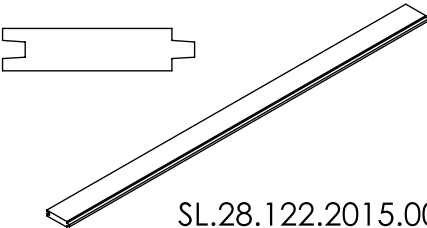
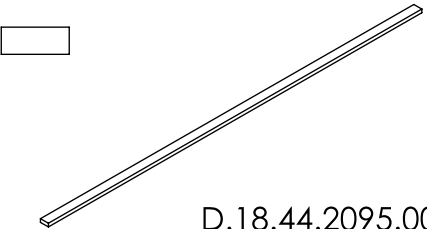
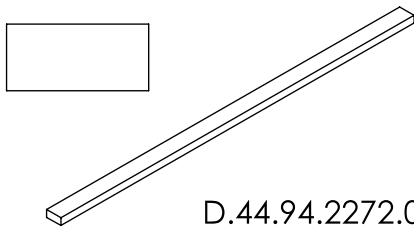
No.	L x W x H	Qt.	
150	44x44x1467	2	 D.44.44.1467.00
151	42x42x162	2	 D.42x42.162.00
152	28x122x1171	11	 PL.28.1171.00
153	28x122x1212	10	 PL.28.1212.00
154	28x122x1766	10	 PL.28.1766.00

Roof and ceiling

11

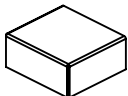
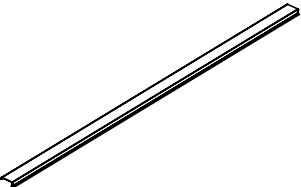
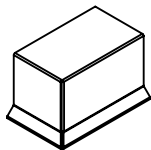
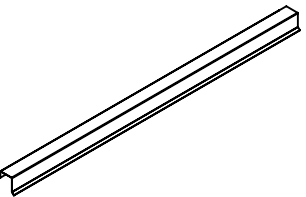
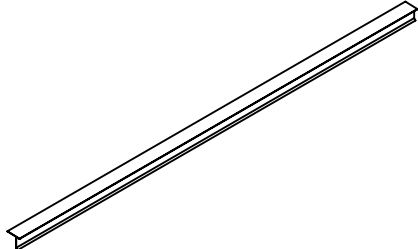
No.	L x W x H	Qt.	
155	28x122x1807	11	 PL.28.1807.00
156	28x122x1171	1	 PL.28.1171.01
157	28x122x1807	1	 PL.28.1807.01
158	28x112x1212	1	 SL.28.1212.01
159	28x112x1766	1	 SL.28.1766.01

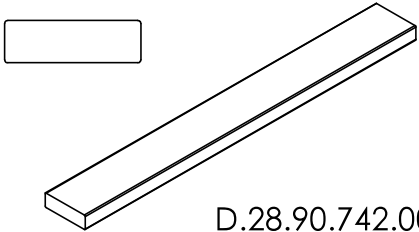
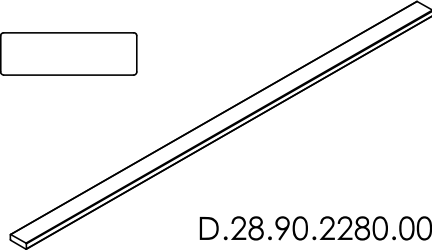
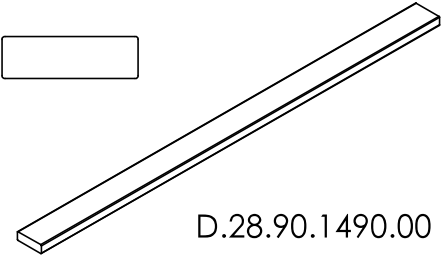
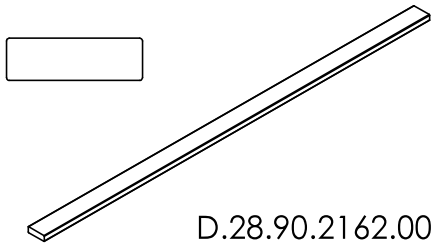
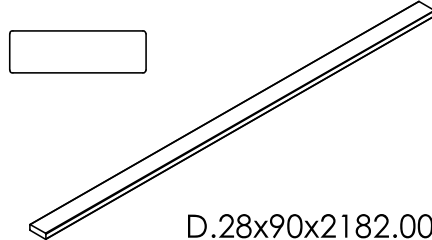
Roof and ceiling

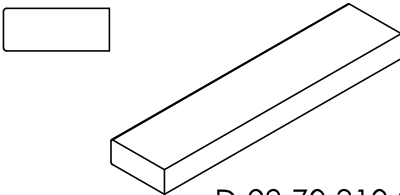
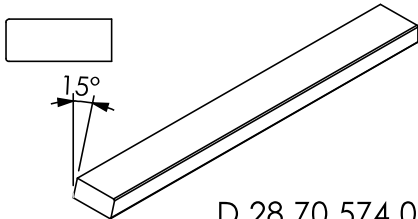
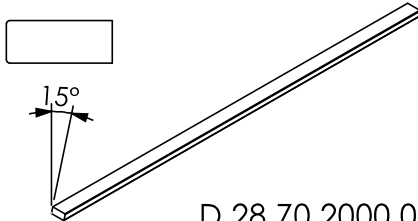
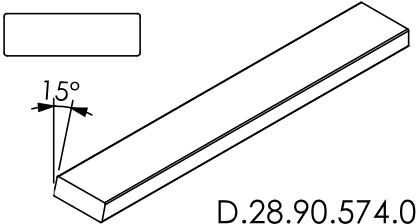
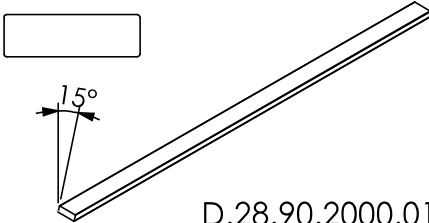
No.	L x W x H	Qt.	
160	28x101x1212	1	 PL.28.1212.02
161	28x101x1766	1	 PL.28.1766.02
162	28x122x2015	19	 SL.28.122.2015.00
163	18x44x2095	5	 D.18.44.2095.00
164	44x94x2272	1	 D.44.94.2272.00

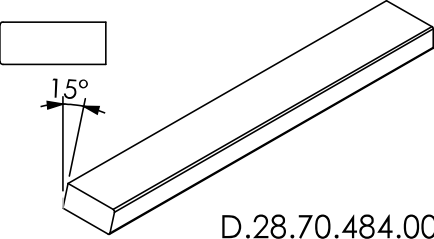
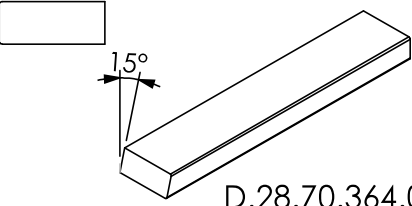
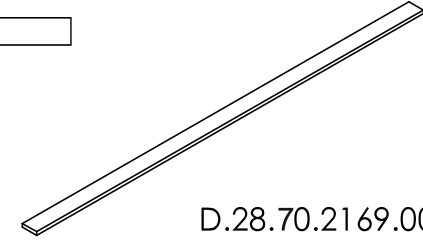
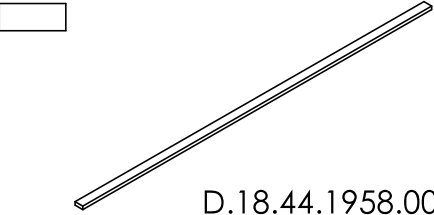
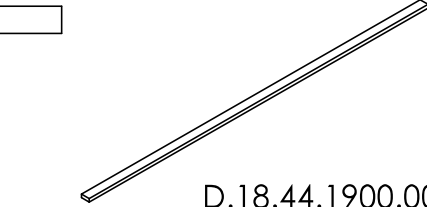
Roof and ceiling

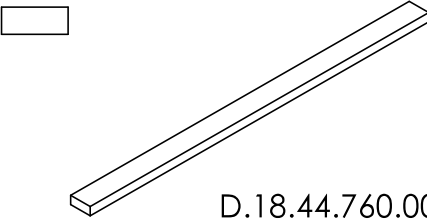
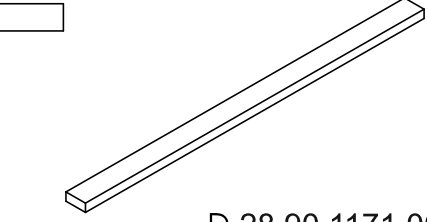
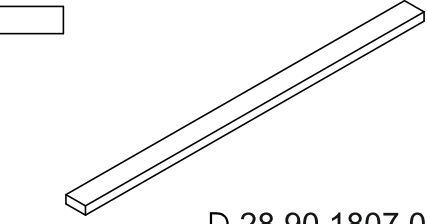
12

No.	L x W x H	Qt.	
165	28x70x83	2	
166	L=2342	2	
167	68x115x65	2	
168	L=1535	2	
169	L=2200+778	1	

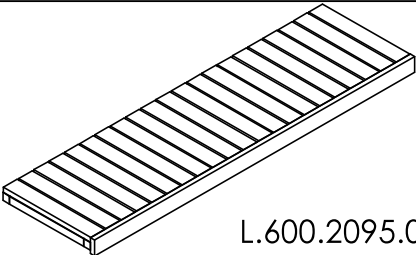
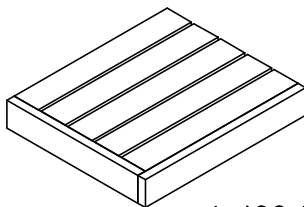
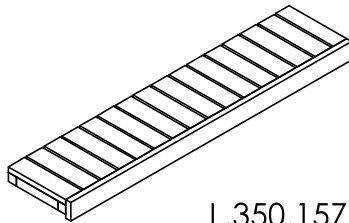
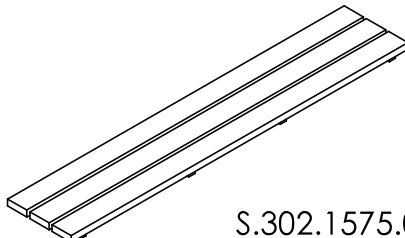
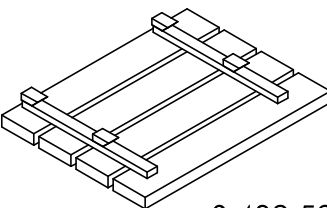
Covers and edgeboards			
No.	L x W x H	Qt.	
170	28x90x742	1	 D.28.90.742.00
171	28x90x2280	2	 D.28.90.2280.00
172	28x90x1490	2	 D.28.90.1490.00
173	28x90x2162	1	 D.28.90.2162.00
174	28x90x2182	1	 D.28x90x2182.00

Covers and edgeboards				13
No.	L x W x H	Qt.		
175	28x70x310	2	 D.28.70.310.00	
176	28x70x574	2	 D.28.70.574.01	
177	28x70x2000	2	 D.28.70.2000.00	
178	28x90x574	4	 D.28.90.574.01	
179	28x90x2000	6	 D.28.90.2000.01	

Covers and edgeboards			
No.	L x W x H	Qt.	
180	28x70x484	1	 D.28.70.484.00
181	28x70x364	1	 D.28.70.364.00
182	28x70x2169	2	 D.28.70.2169.00
183	18x44x1958	2	 D.18.44.1958.00
184	18x44x1900	5	 D.18.44.1900.00

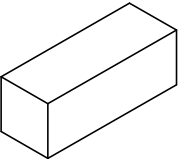
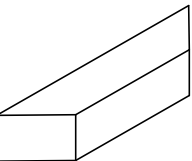
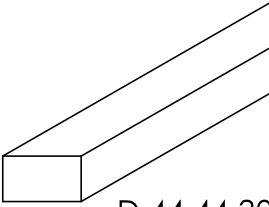
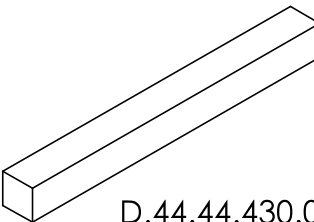
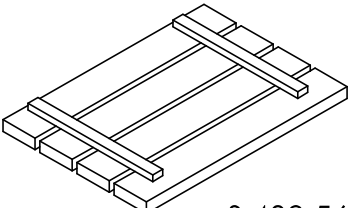
Covers and edgeboards 14			
No.	L x W x H	Qt.	
185	18x44x760	2	 D.18.44.760.00
186	28x90x1171	1	 D.28.90.1171.00
187	28x90x1807	1	 D.28.90.1807.00
-	-		
-	-		

Bench parts

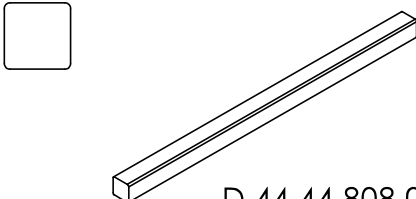
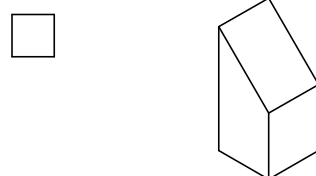
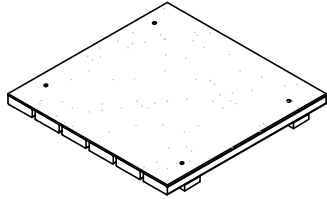
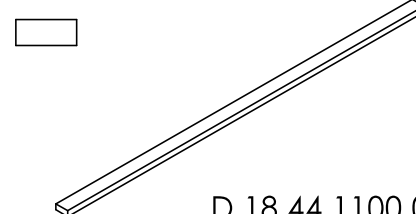
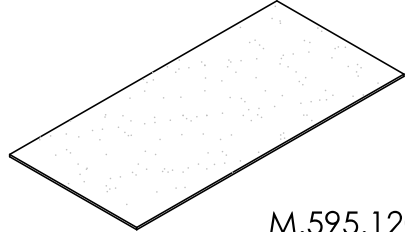
No.	L x W x H	Qt.	
811	90x600x2095	1	 L.600.2095.00
812	90x518x600	1	 L.600.518.00
813	90x350x1575	1	 L.350.1575.00
814	60x298x1575	1	 S.302.1575.00
815	60x408x520	1	 S.408.520.00

Bench parts

15

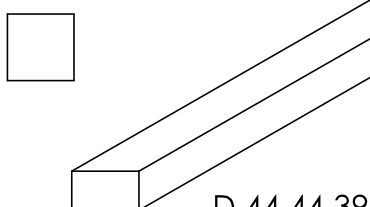
No.	L x W x H	Qt.	
931	44x44x120	2	  D.44.44.120.00
932	44x44x215	1	  D.44.44.215.02
933	44x44x300	4	  D.44.44.300.00
934	44x44x430	4	  D.44.44.430.00
816	46x408x564	3	 S.408.564.00

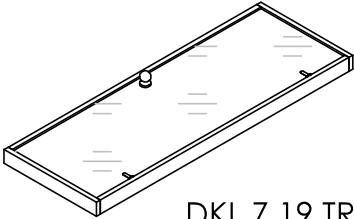
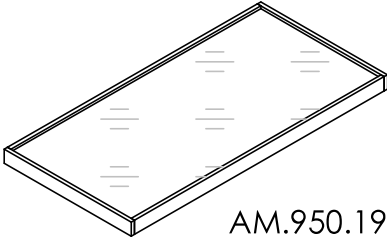
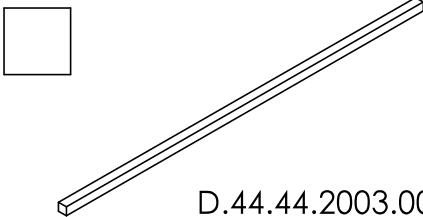
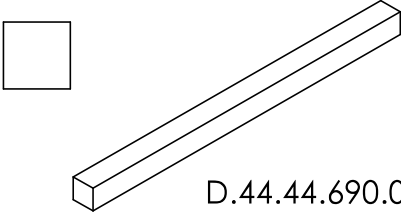
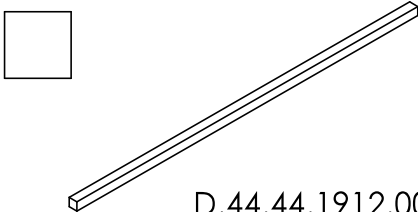
Bench details

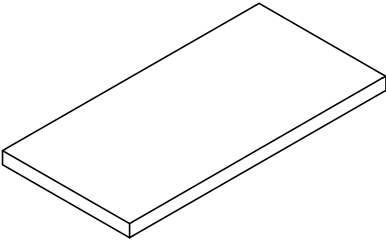
No.	L x W x H	Qt.	
911	44x44x808	3	 D.44.44.808.00
839	28x28x60	12	 D.28.28.60.00
125	54x595x595	1	 PR.595.595.00
131	18x44x1100	3	 D.18.44.1100.00
132	595x1200	1	 M.595.1200

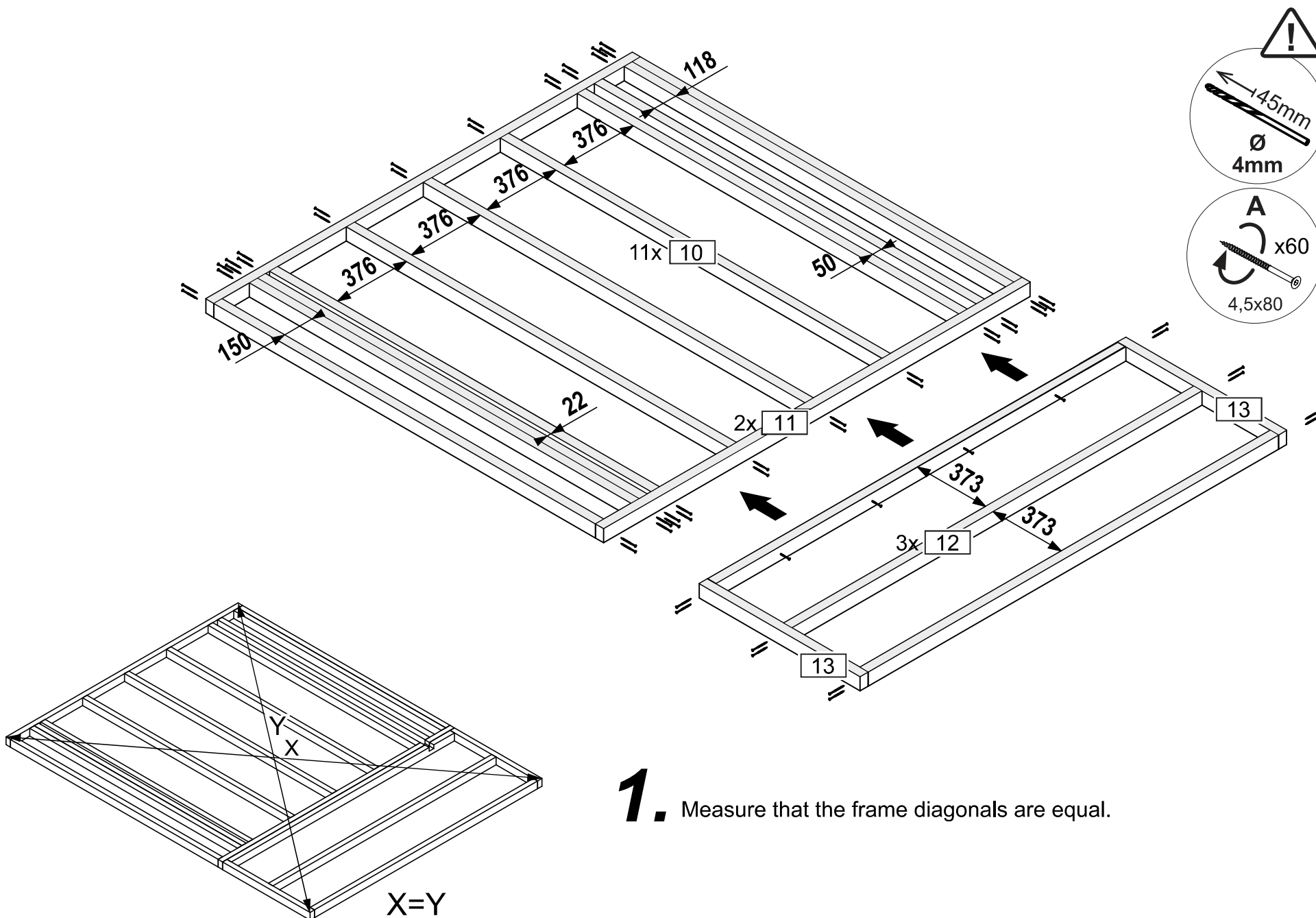
Bench details

16

No.	L x W x H	Qt.	
935	44x44x396	2	 D.44.44.396.00
-	-	-	
-	-	-	
-	-	-	
-	-	-	

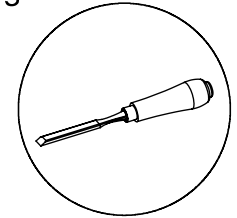
Doors and windows			
No.	L x W x H	Qt.	
100	690x1920	1	 DKL.7.19.TR.10
110	92x950x1920	2	 AM.950.1920
101	44x44x2003	1	 D.44.44.2003.00
102	44x44x690	2	 D.44.44.690.00
111	44x44x1912	2	 D.44.44.1912.00

Insulation board			17
No	L x W x H	Qt.	
112	30x600x1200	7	

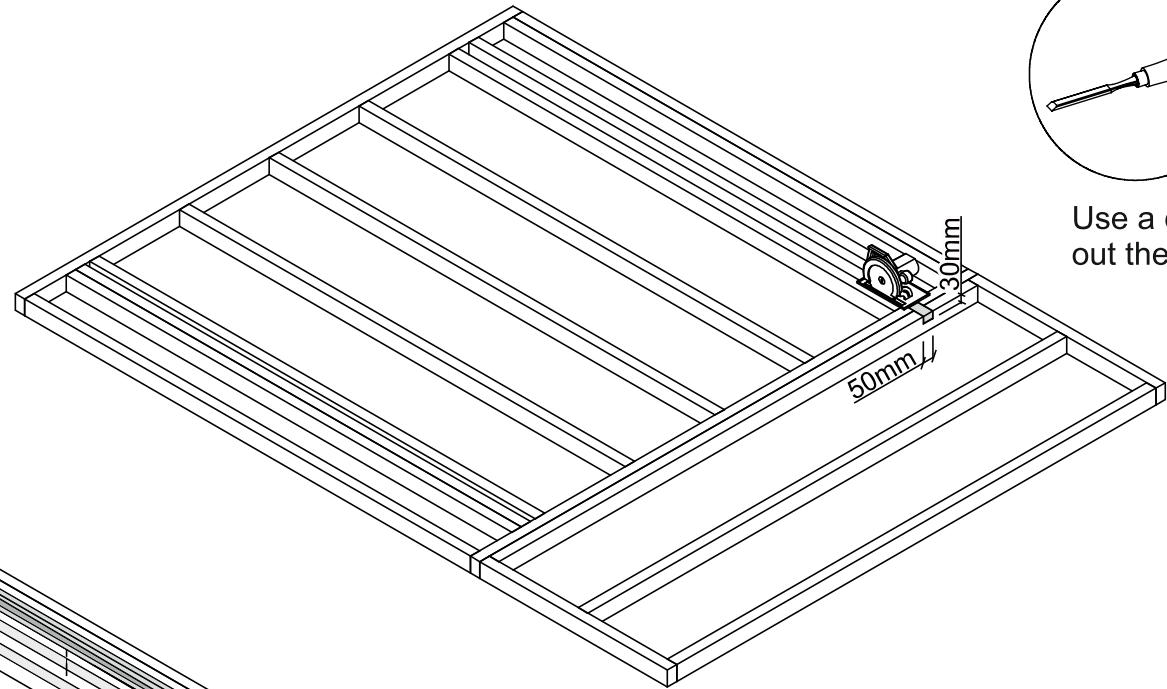


1. Measure that the frame diagonals are equal.

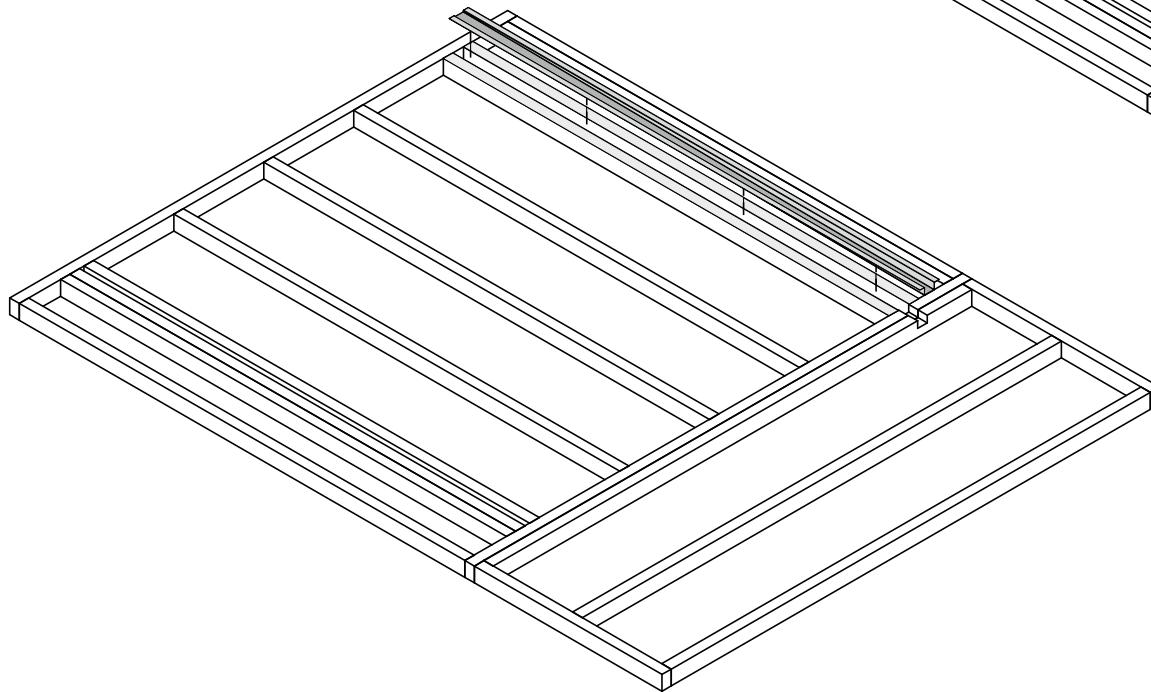
- 1.** Cut a 50x30 mm opening at the marked spot for the drainage.



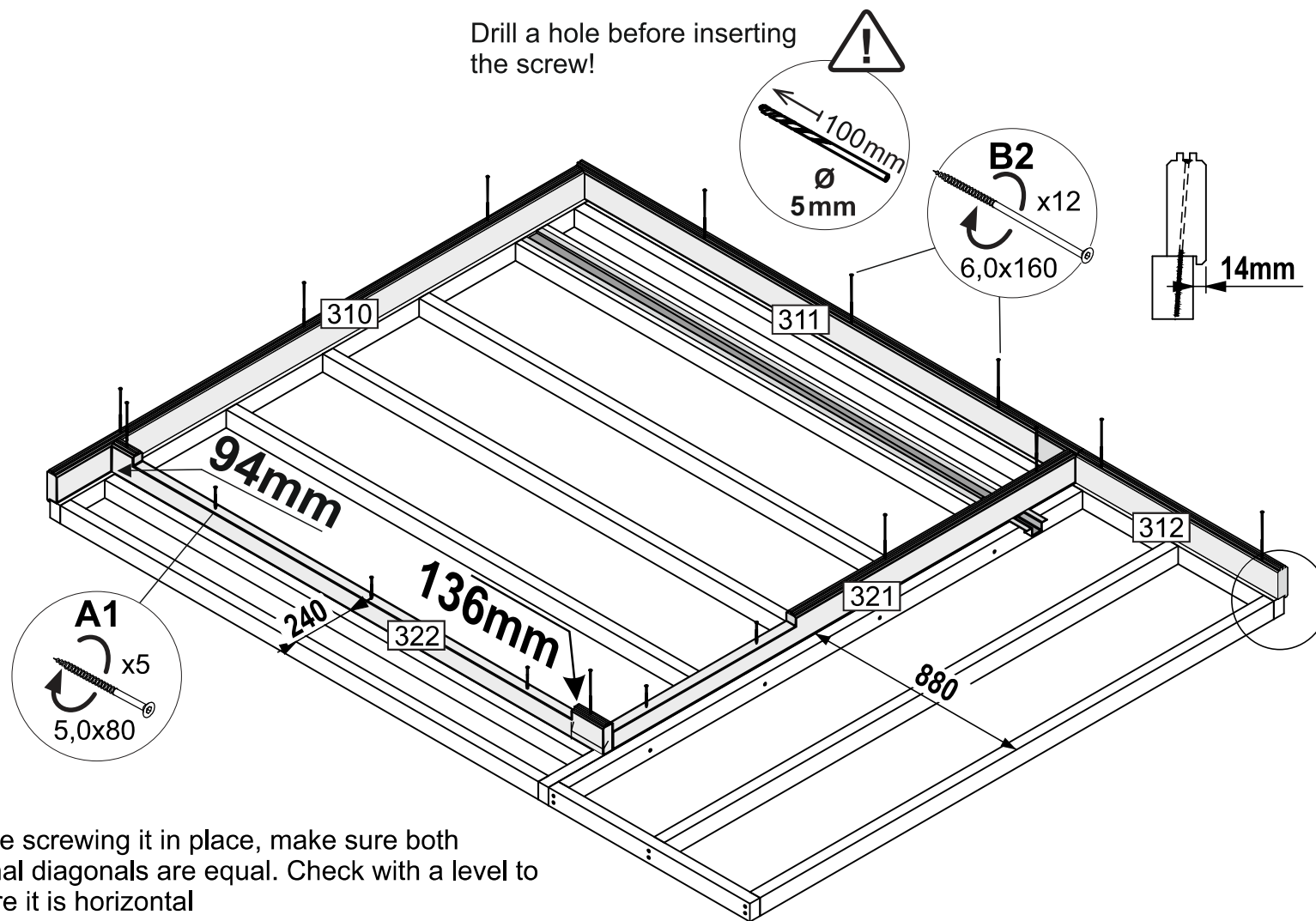
Use a chisel to chop out the cut area



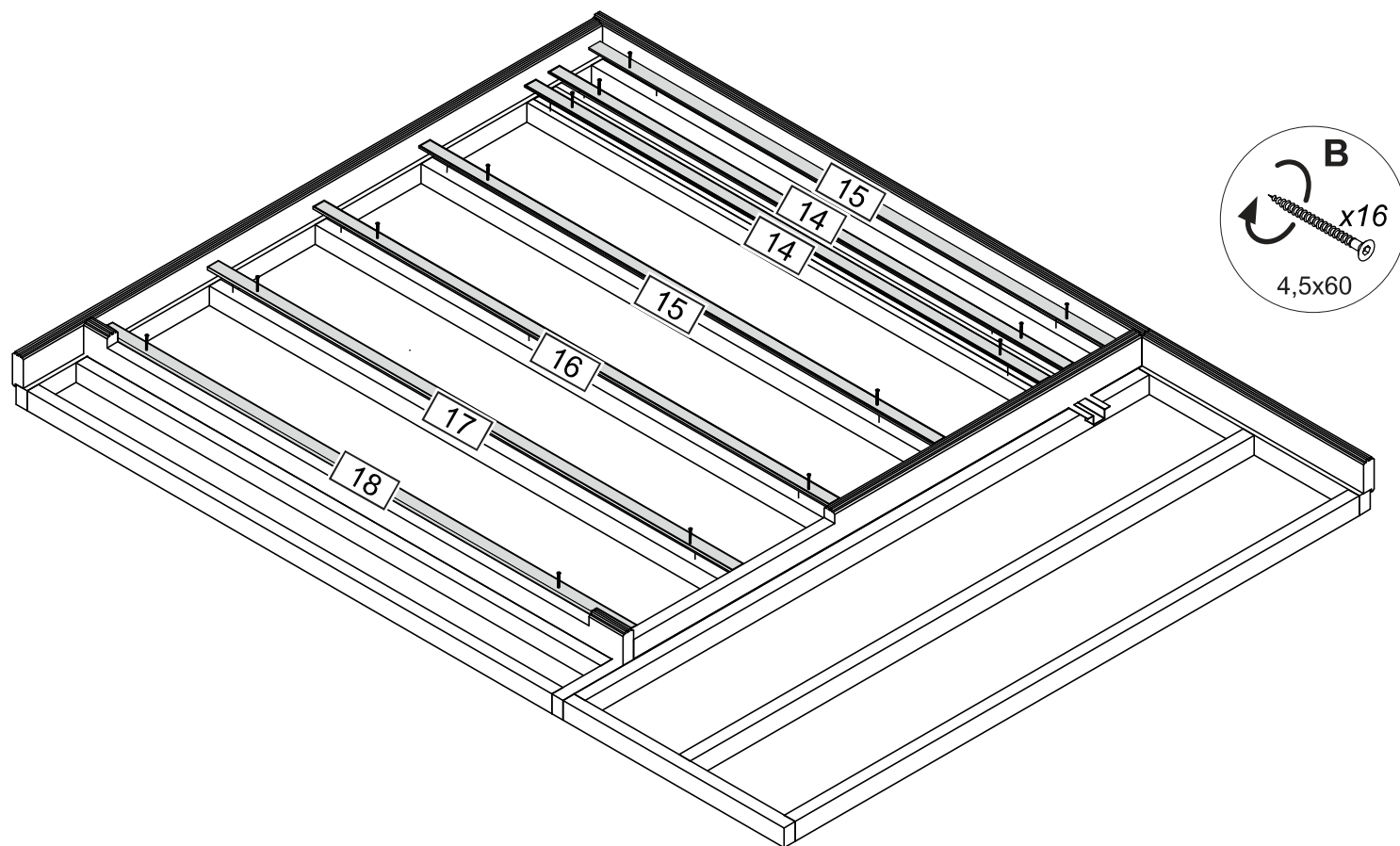
76



- 2.** Install the gutter with the deeper side facing the cut opening.

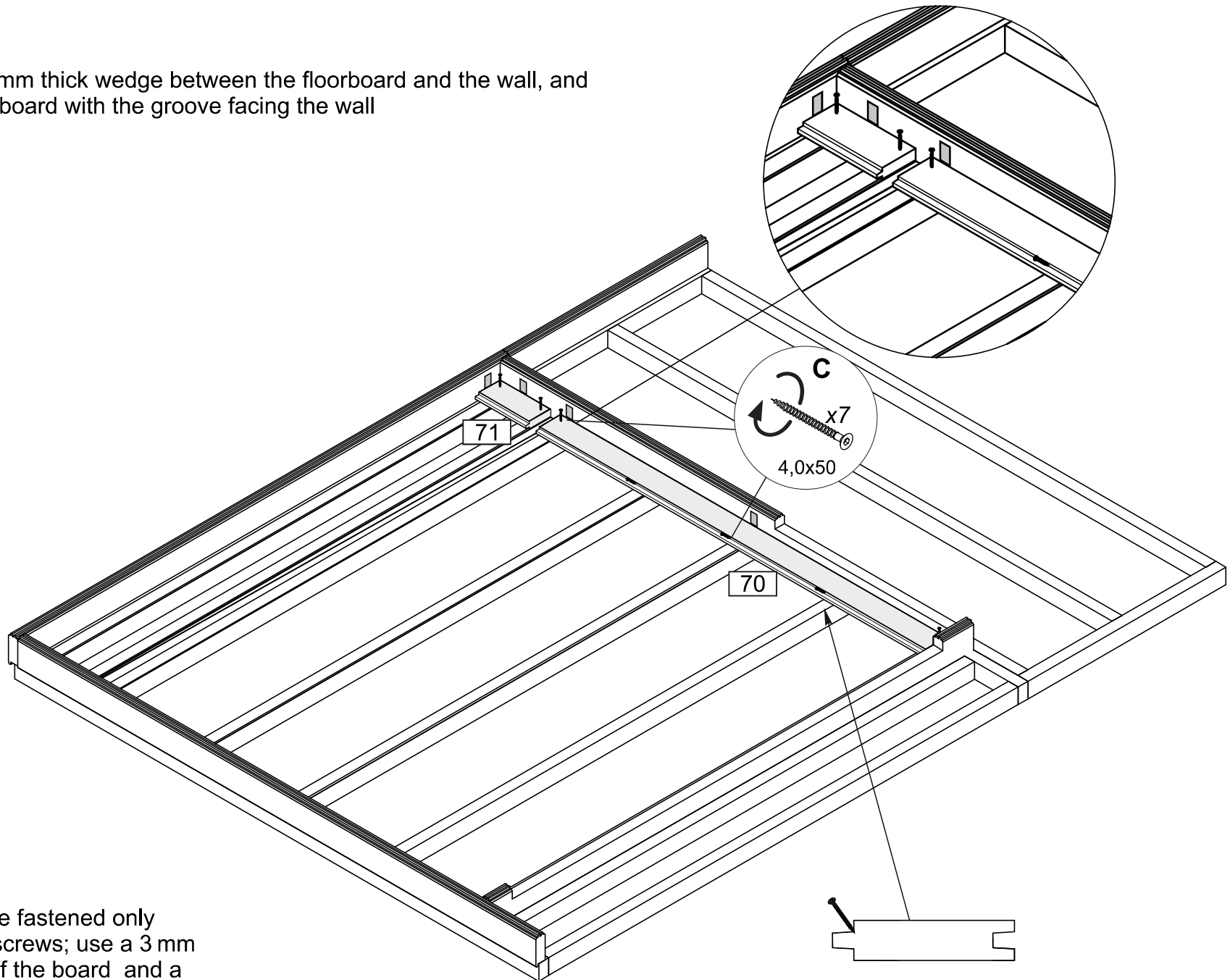


- 1.** Before screwing it in place, make sure both internal diagonals are equal. Check with a level to ensure it is horizontal
- 2.** Make sure that part no. 322 is positioned the right way around.



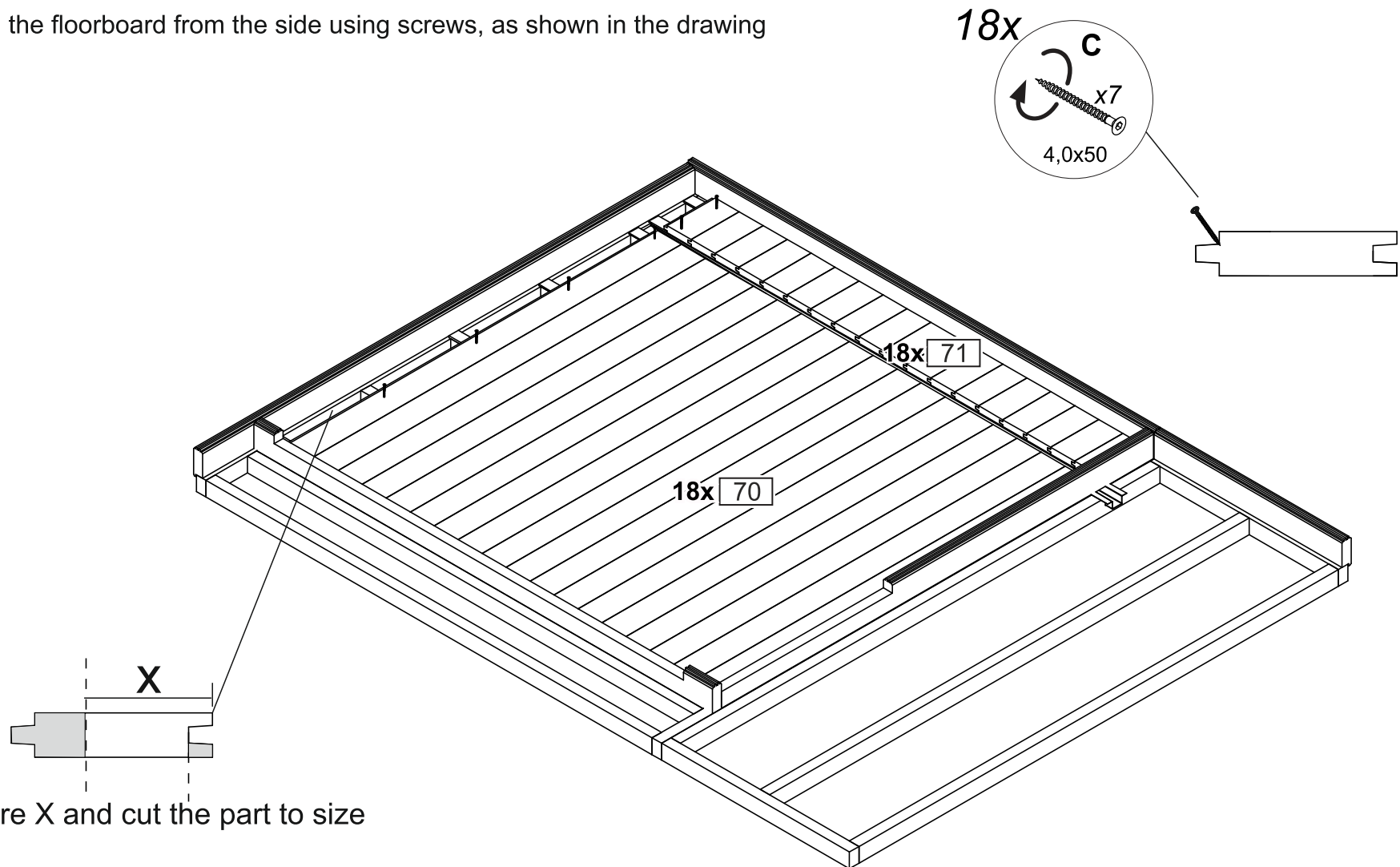
- 1.** Install the wooden battens on top of the subframe beams to create a slope towards the drainage.

- 1.** Place a 3 mm thick wedge between the floorboard and the wall, and install the board with the groove facing the wall



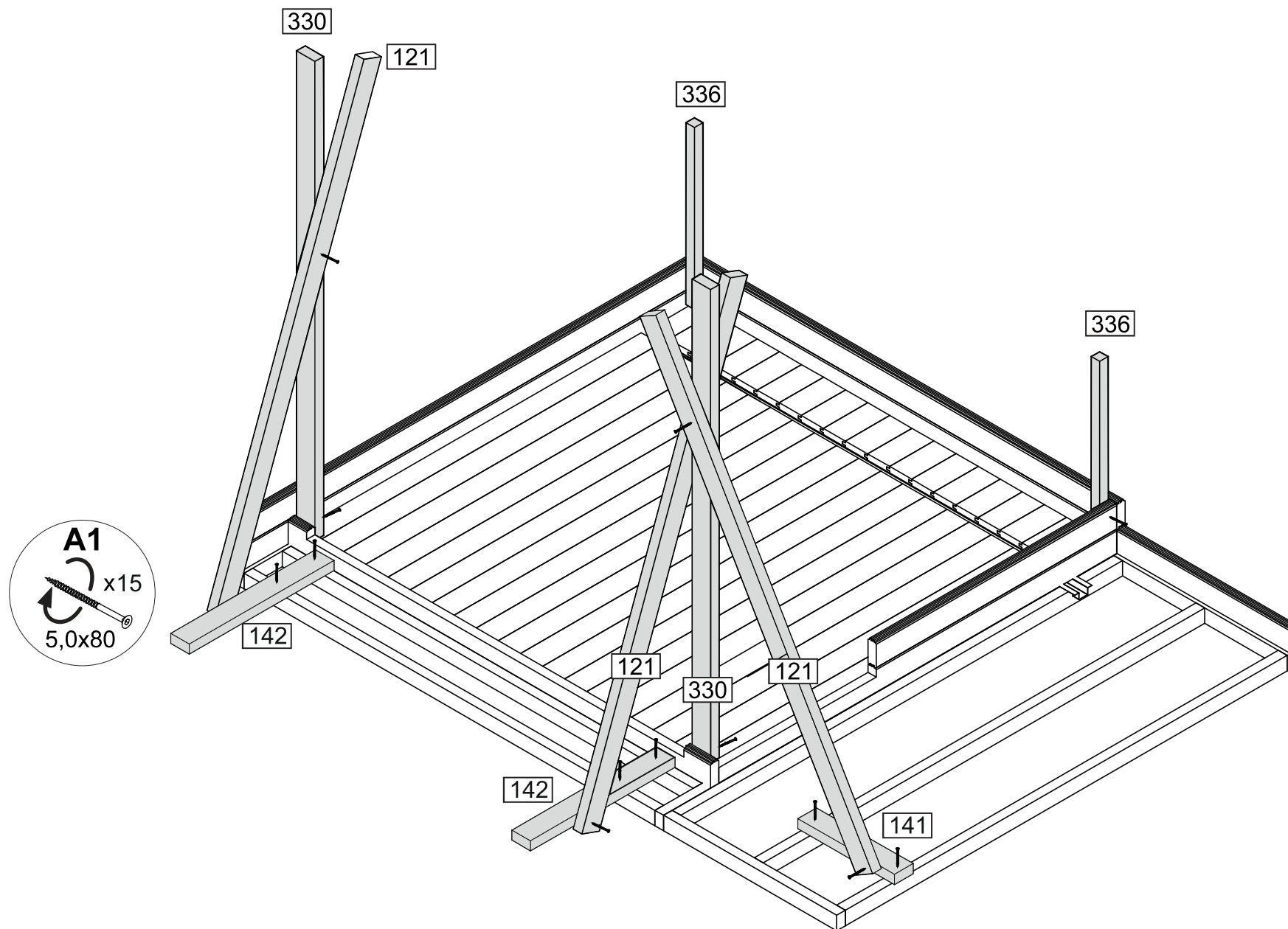
The next boards are fastened only from the side with screws; use a 3 mm wedge at the end of the board and a rubber mallet.

- 1.** Install the floorboard from the side using screws, as shown in the drawing

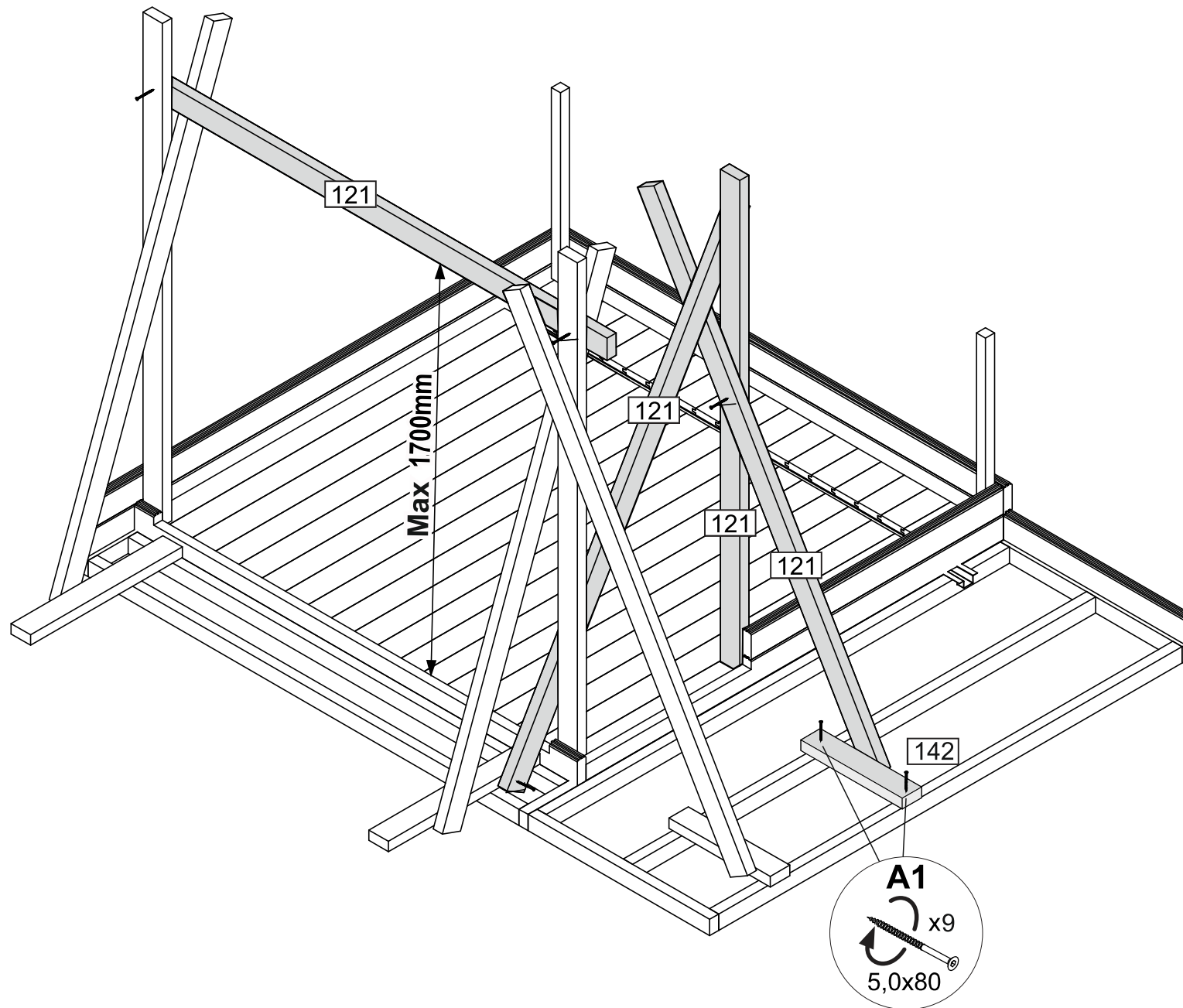


Measure X and cut the part to size

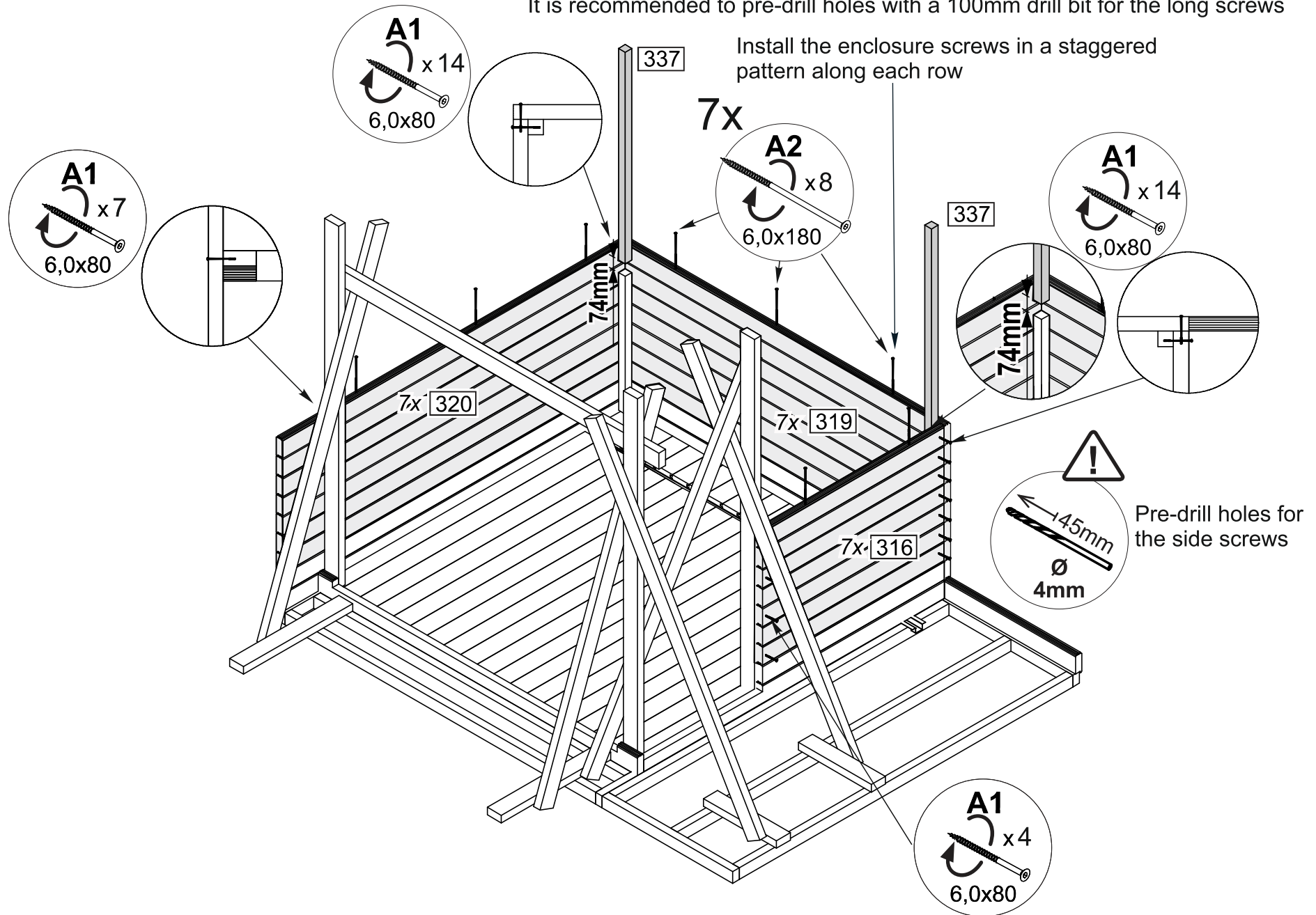
- 2.** Measure the gap for the last board and leave a 3 mm spacing; cut the board to the required width and trim off the bottom lip of the groove. The last two rows of boards are fastened from the top.



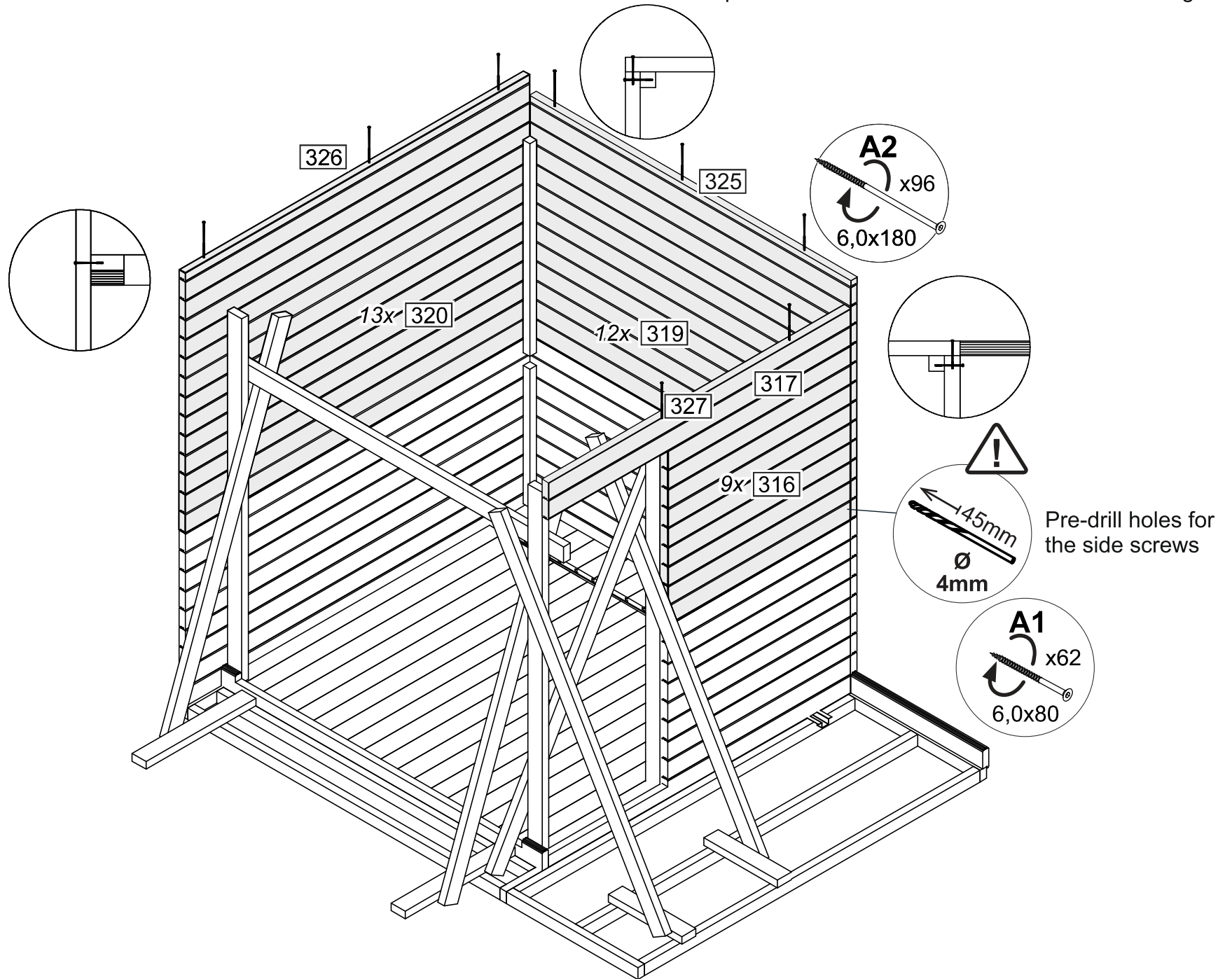
Use roofing material as temporary supports to keep the structure straight. These parts and screws will be used in roof construction afterwards.



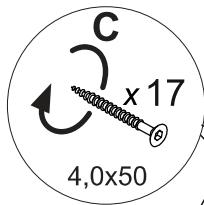
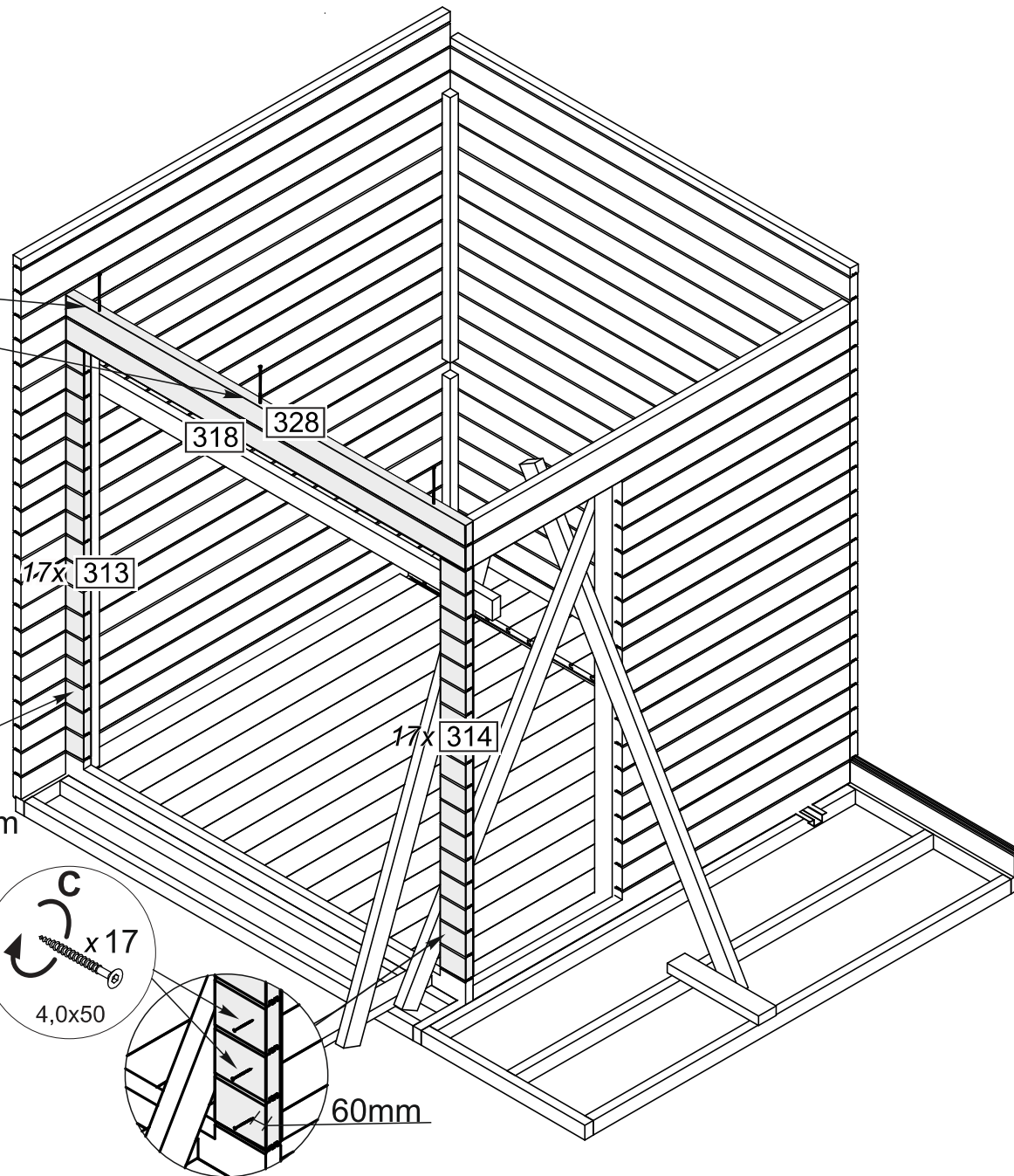
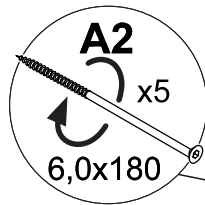
It is recommended to pre-drill holes with a 100mm drill bit for the long screws



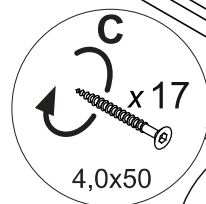
It is recommended to pre-drill holes with a 100mm drill bit for the long screws



Pre-drill holes for
the side screws

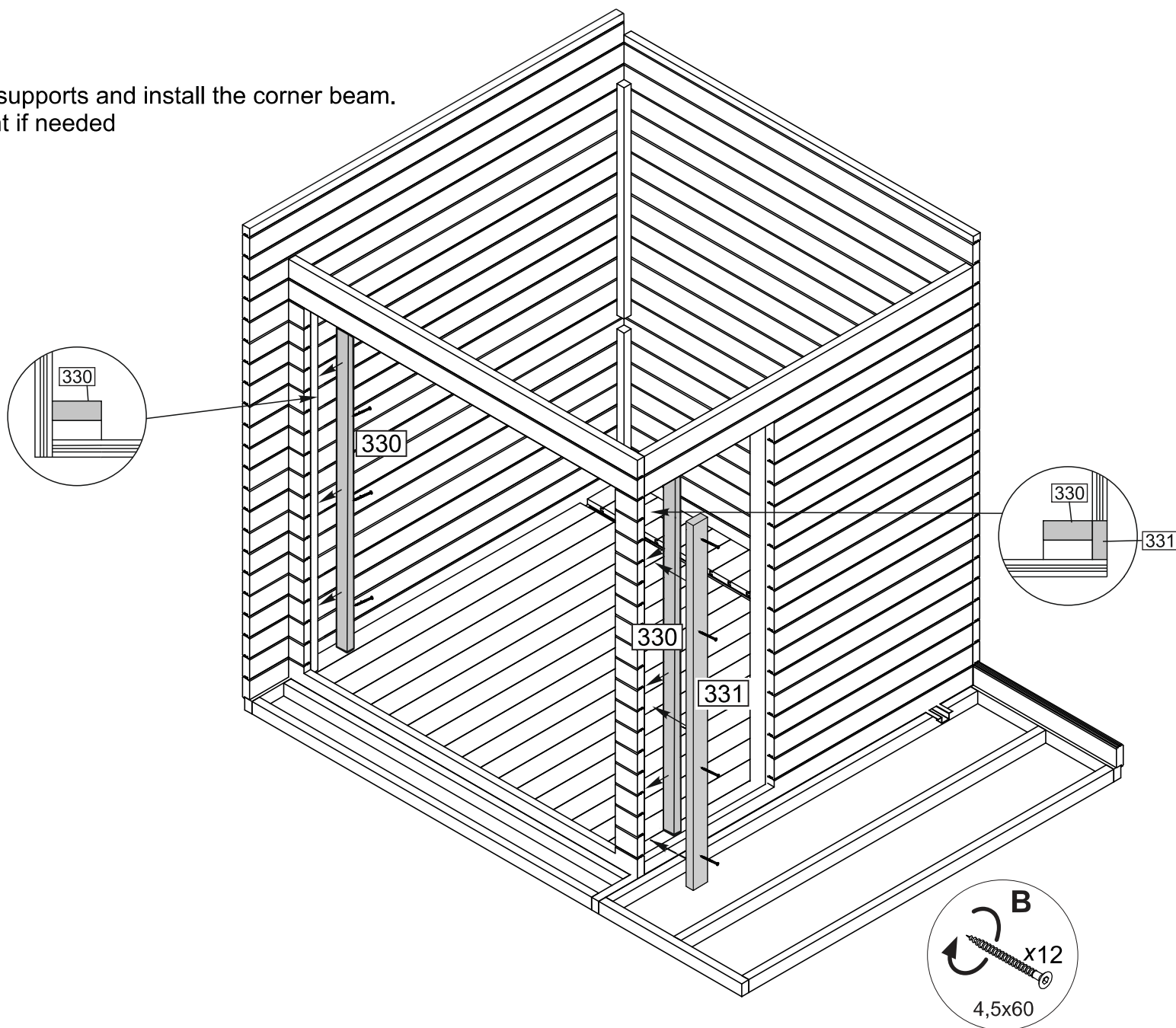


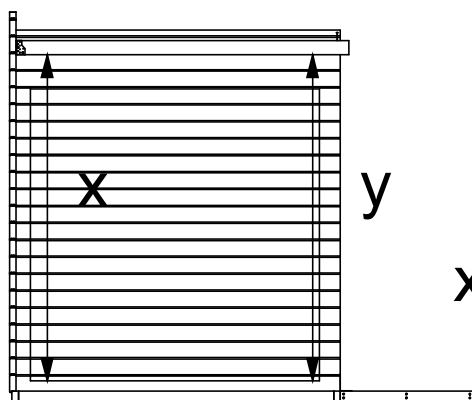
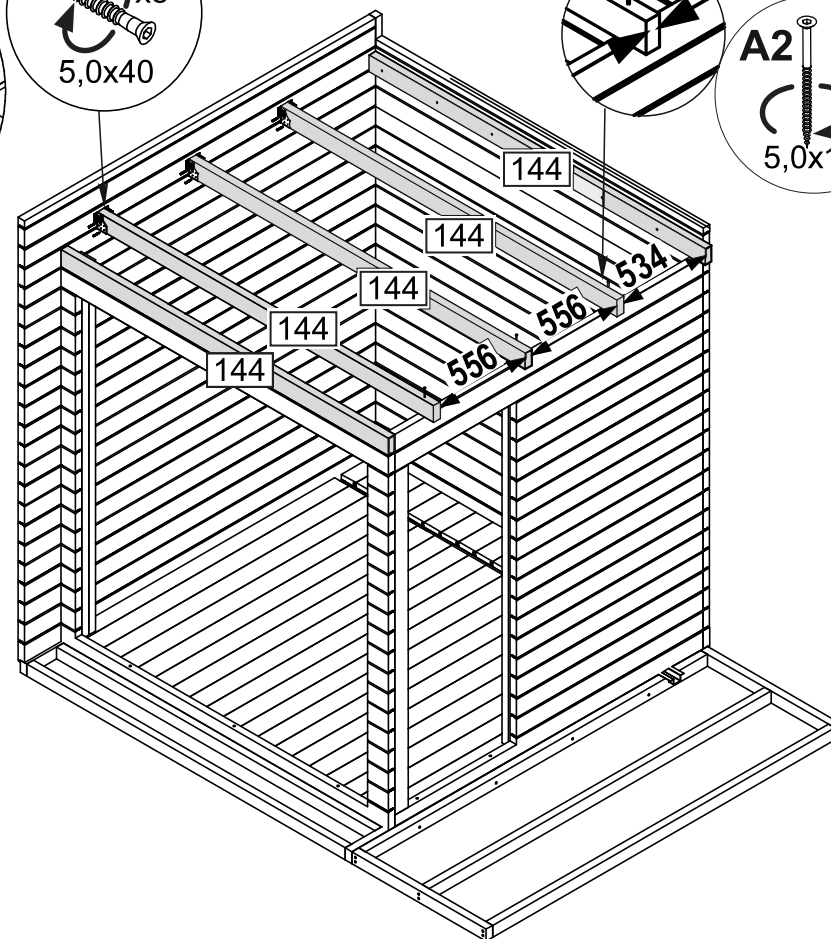
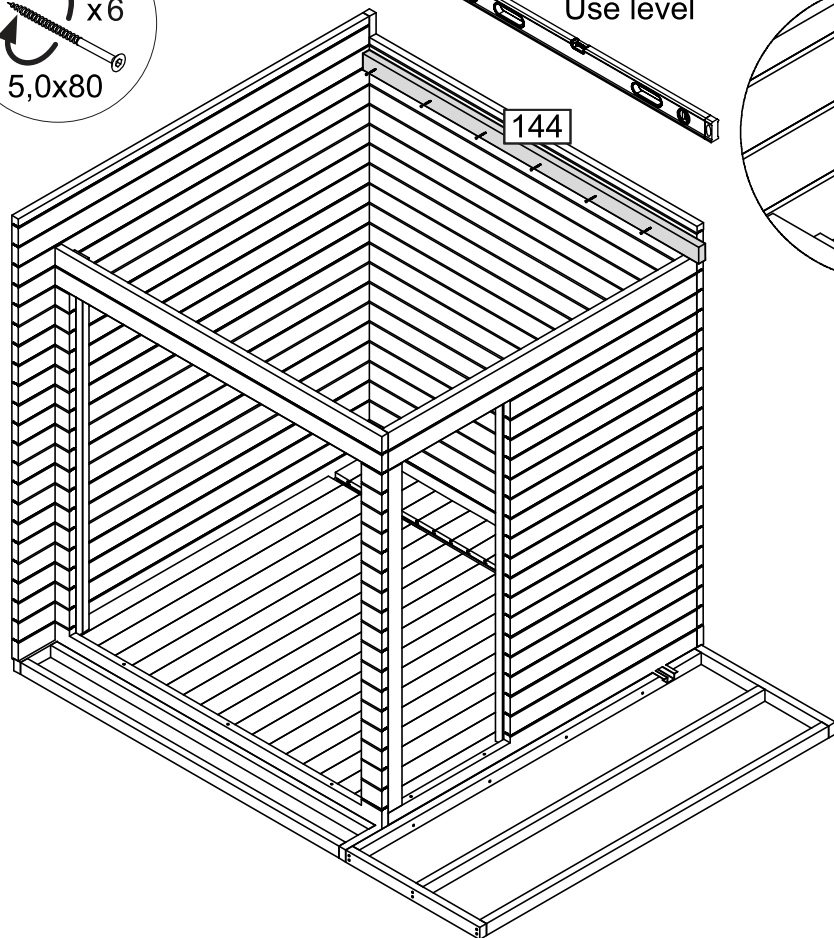
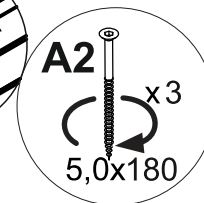
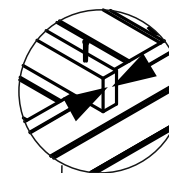
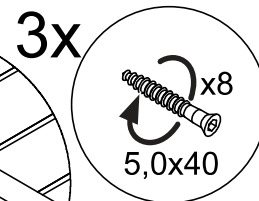
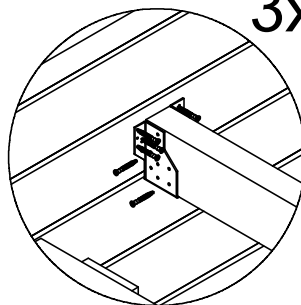
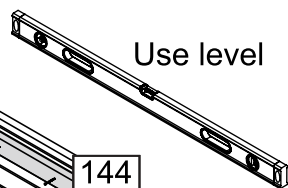
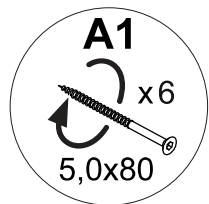
Maximum 30mm from
the right corner.

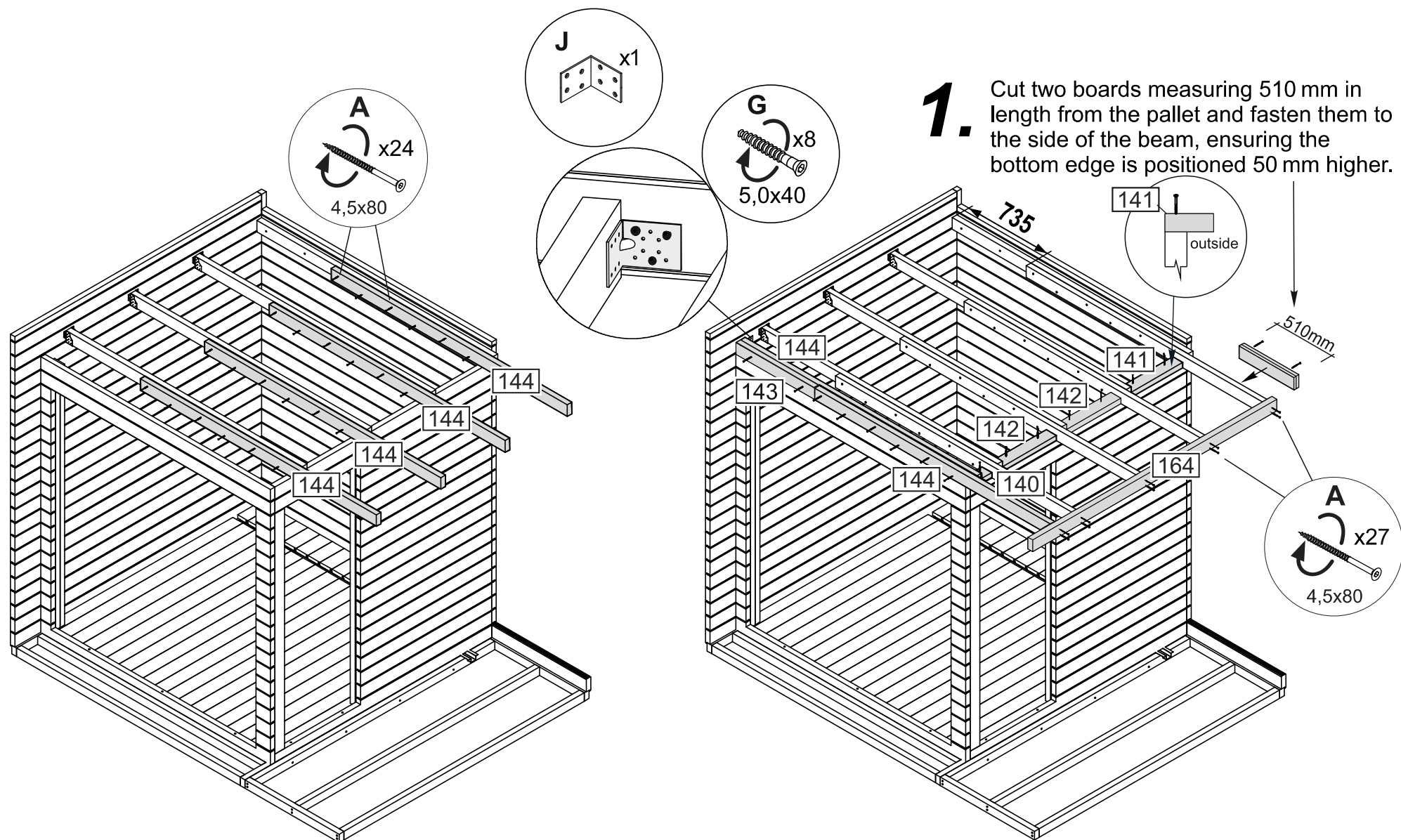


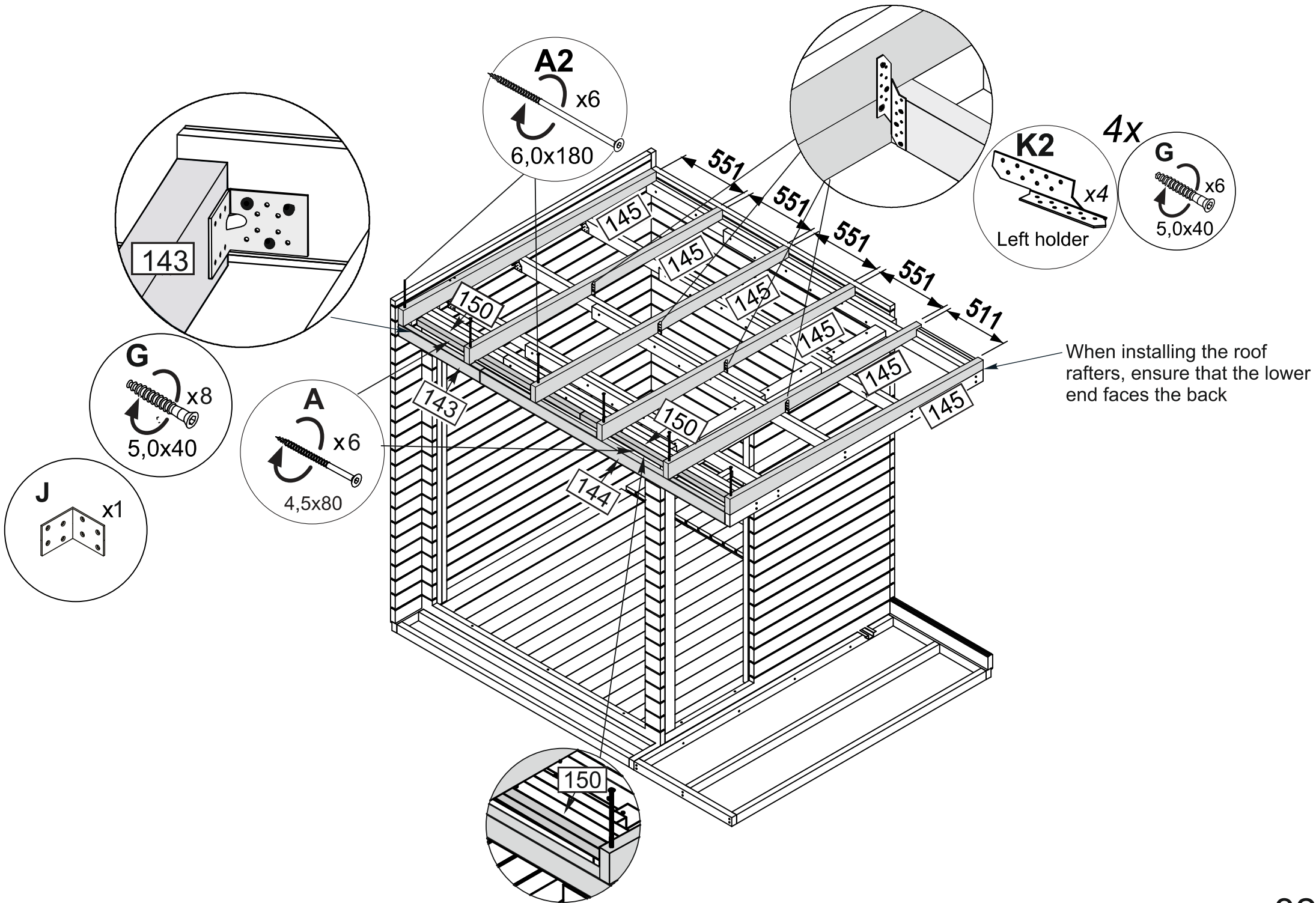
Maximum 60mm from
the right corner.

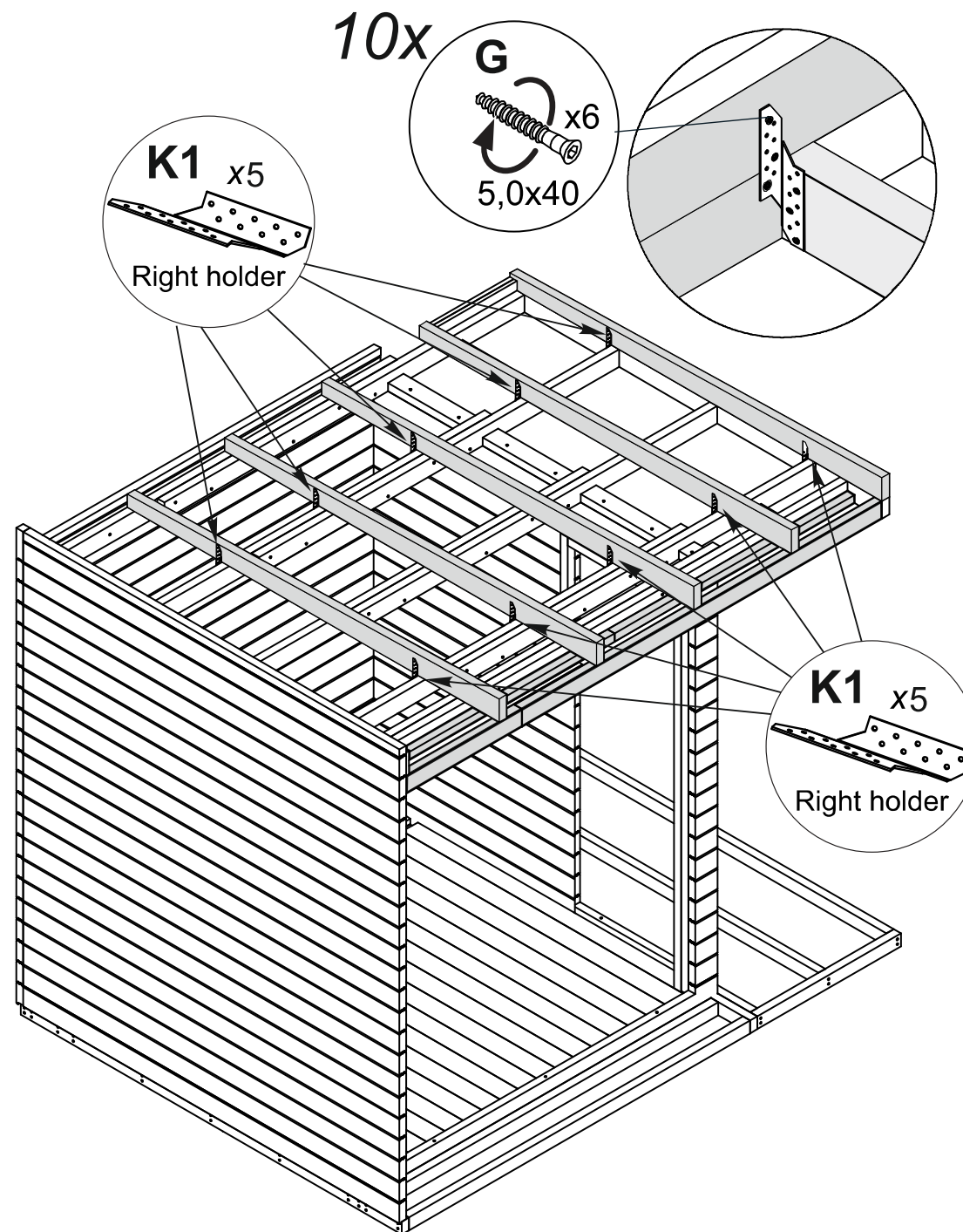
- 1.** Remove all supports and install the corner beam.
Cut to length if needed

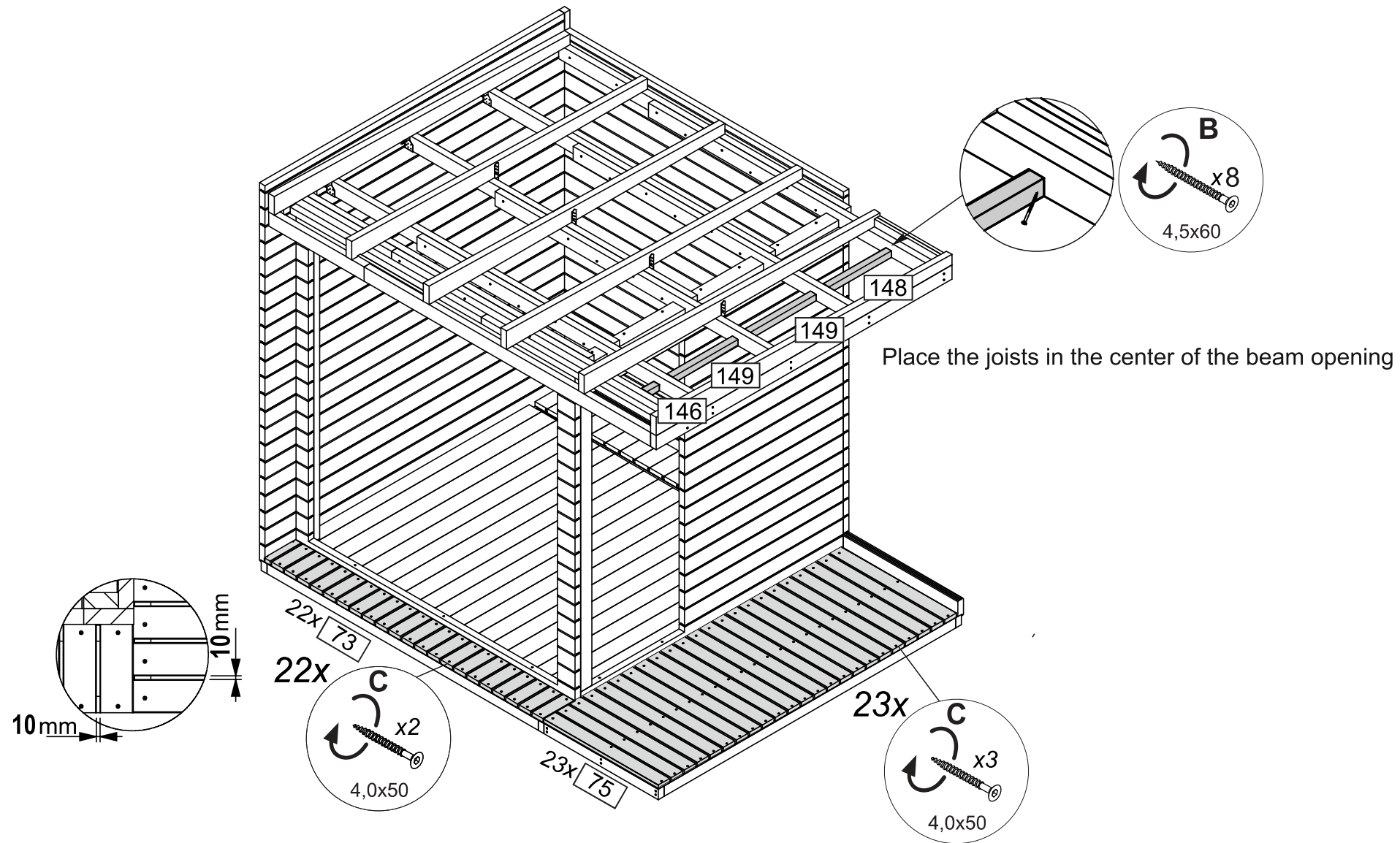






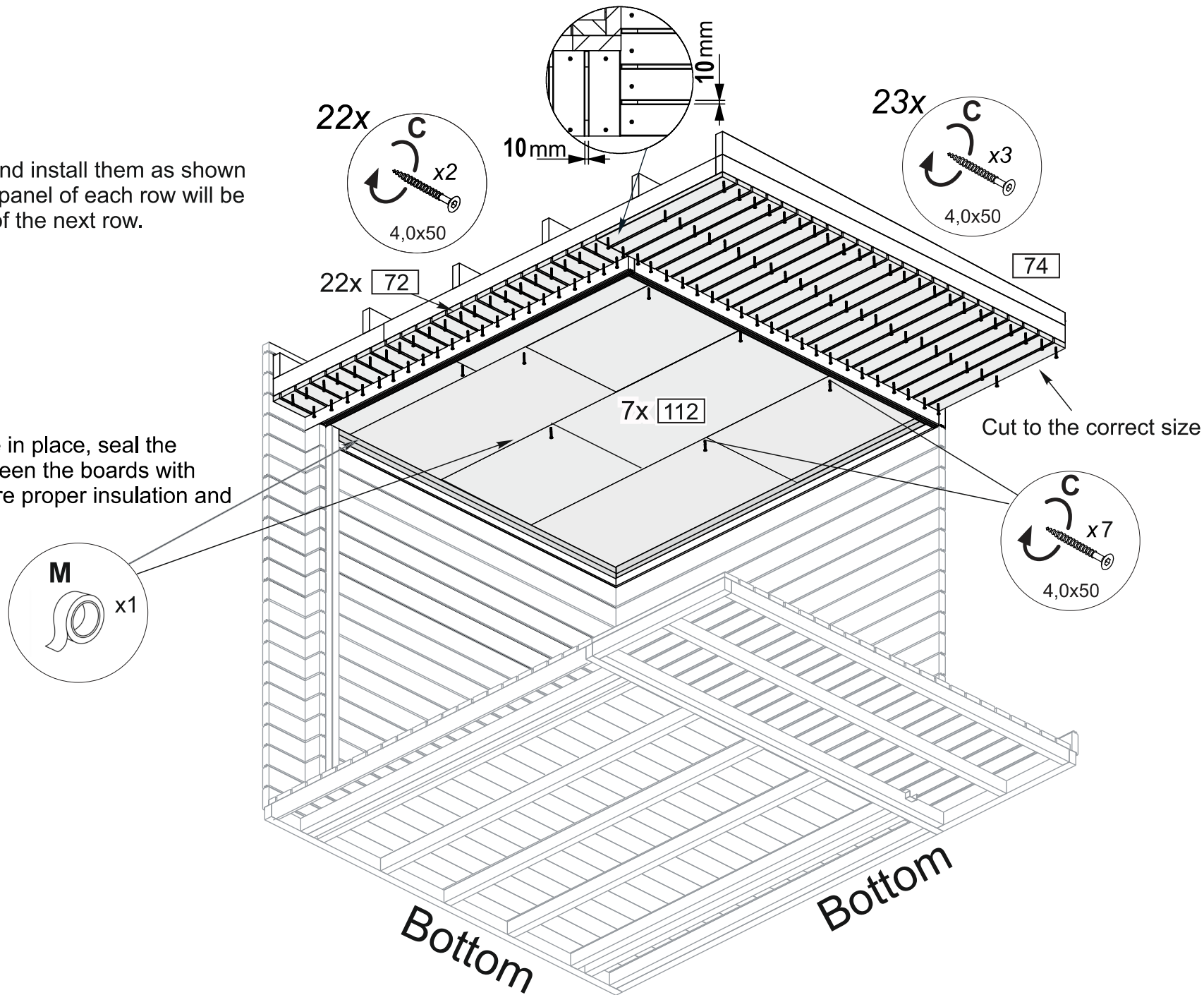






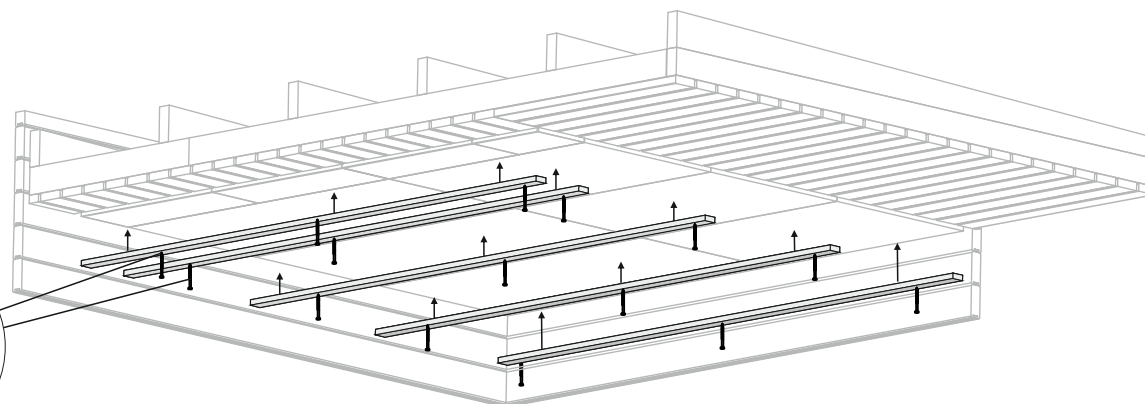
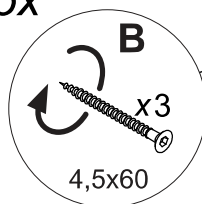
- 1.** Cut the panels to size and install them as shown in the diagram; the last panel of each row will be used as the first panel of the next row.

- 2.** Once all the boards are in place, seal the corners and joints between the boards with aluminum tape to ensure proper insulation and airtightness.

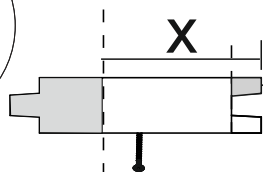
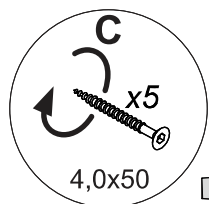


- 1.** Fix battens over the joints of the insulation boards so that they are secured to the rafters.

5x

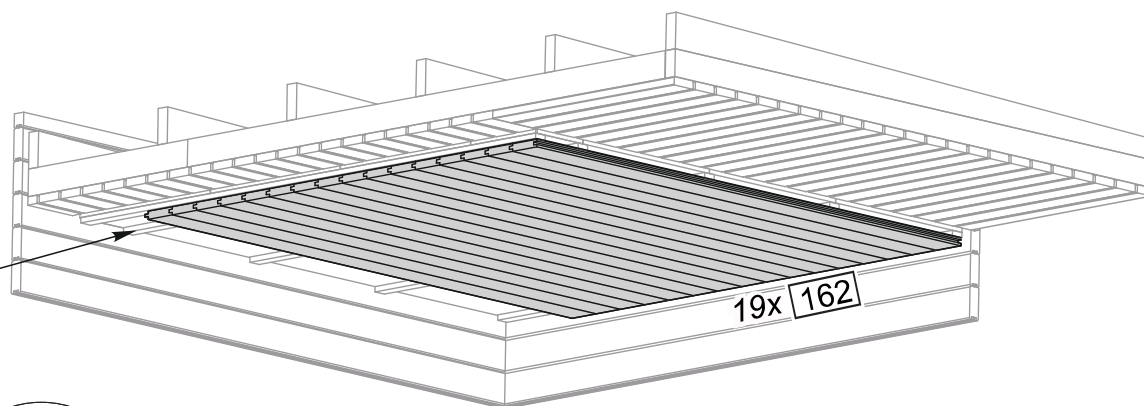
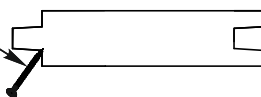
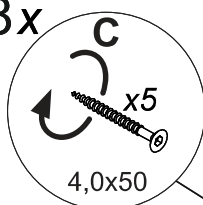


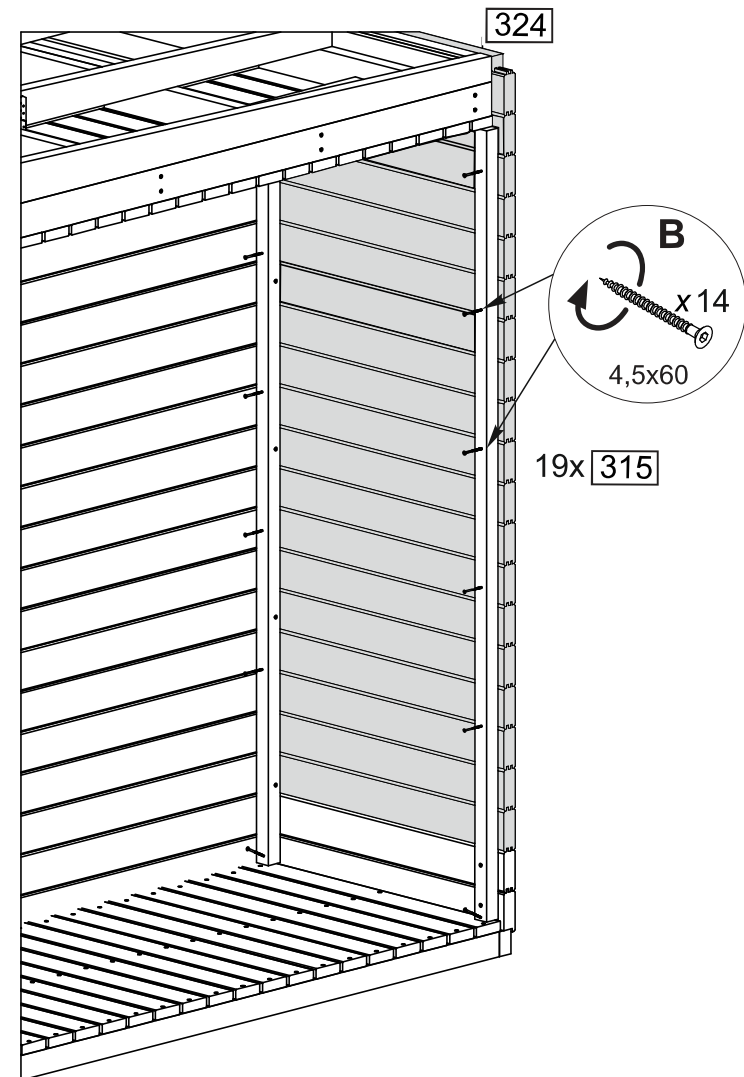
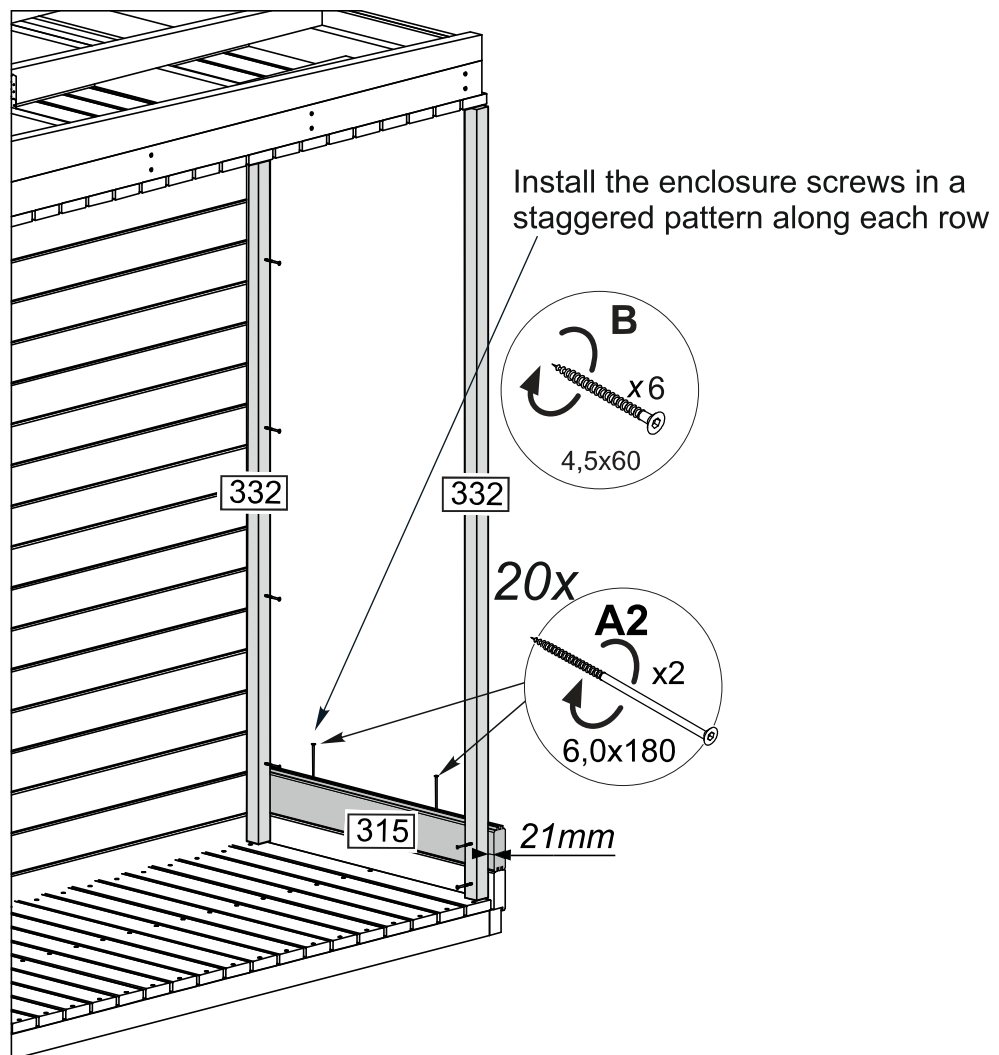
- 2.** Install the ceiling paneling in exact the same way as the previous floorboards were installed.

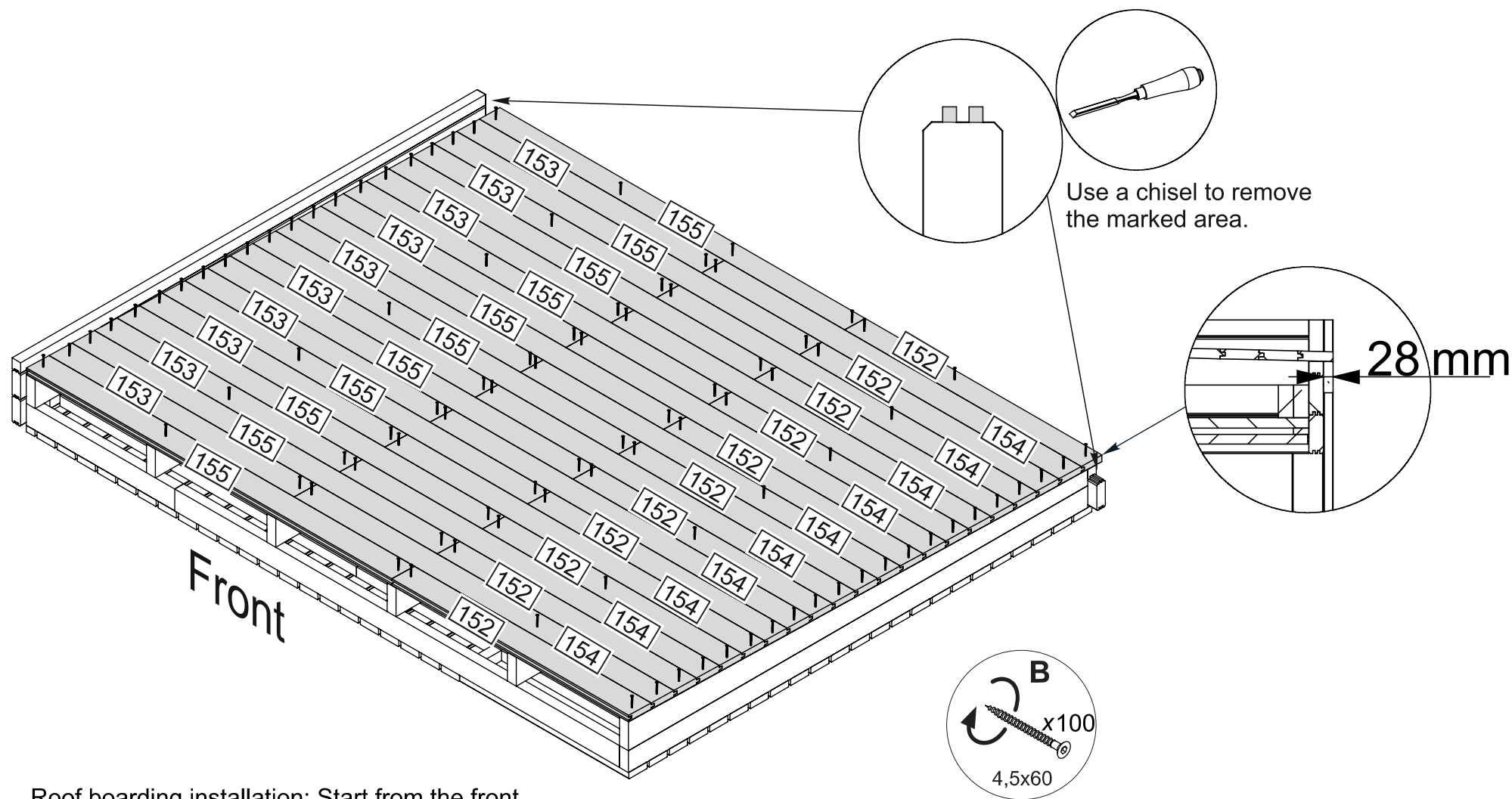


Measure X and cut the part to size

18x



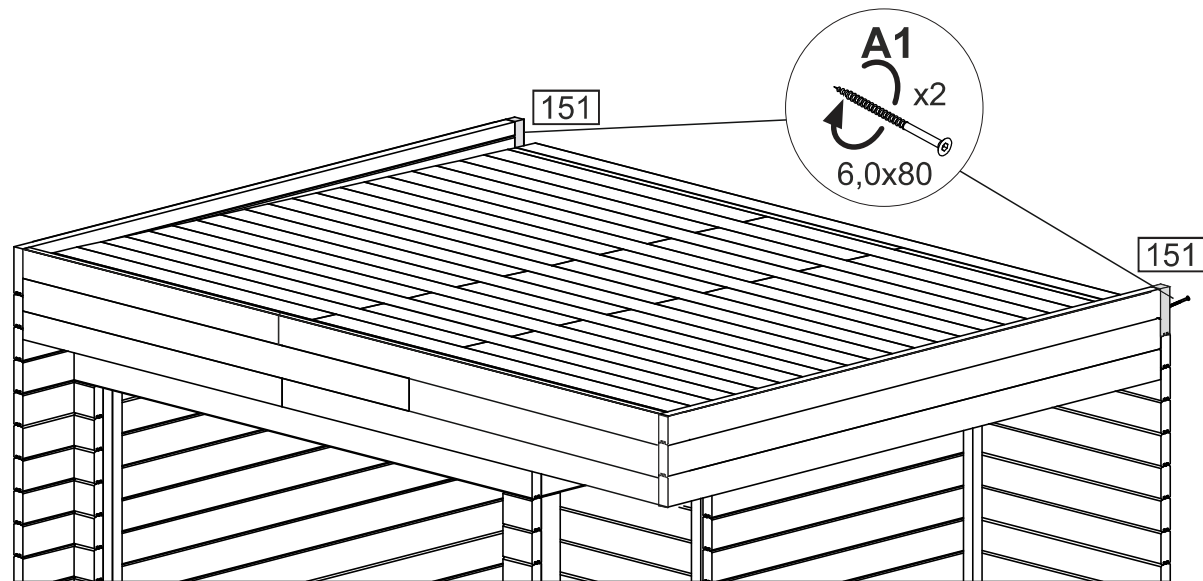
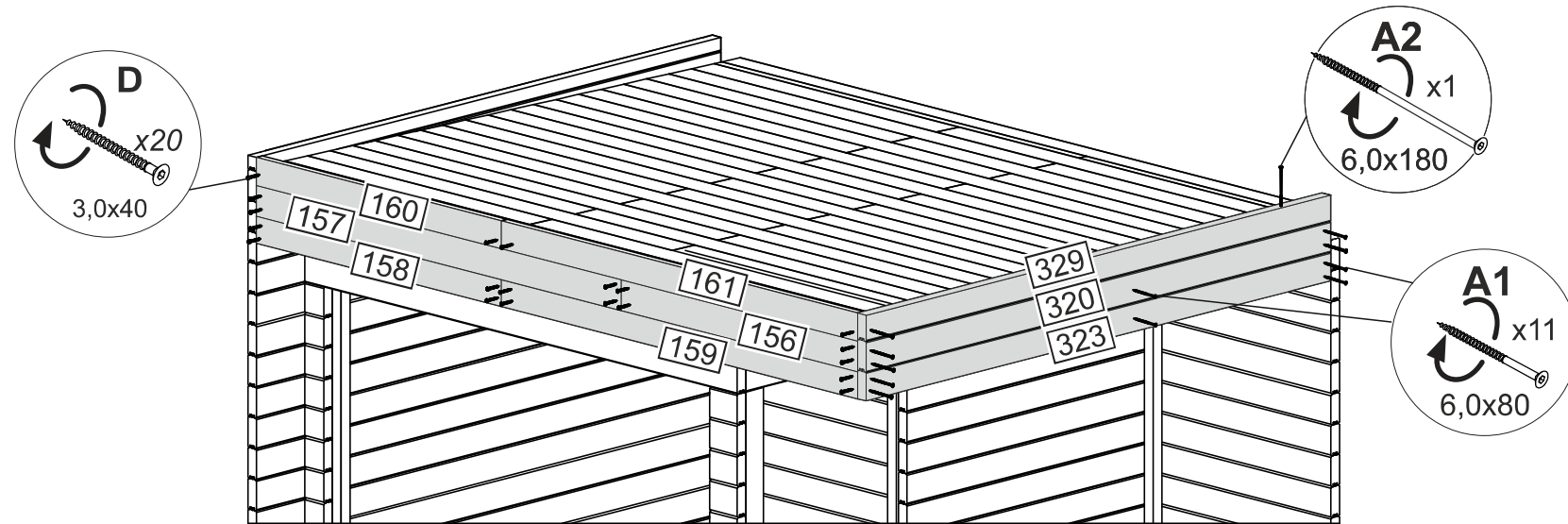


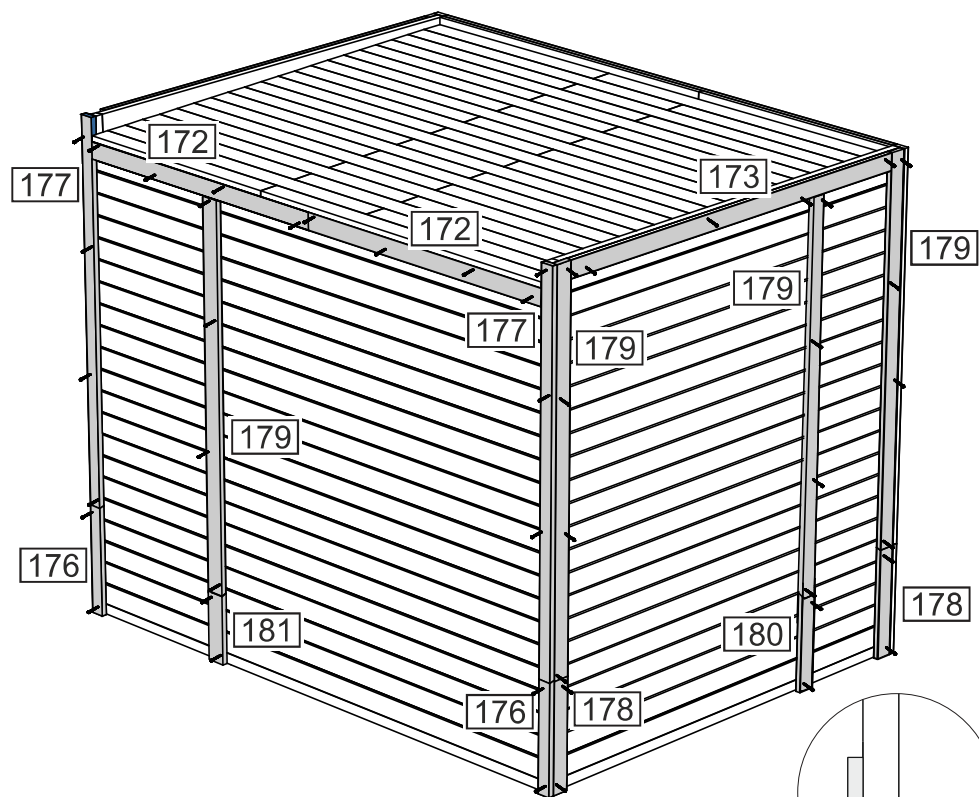


1. Roof boarding installation: Start from the front end, beginning with the grooved side. Fasten the boards with screws. Use a rubber mallet during installation to ensure there are no gaps between the boards.

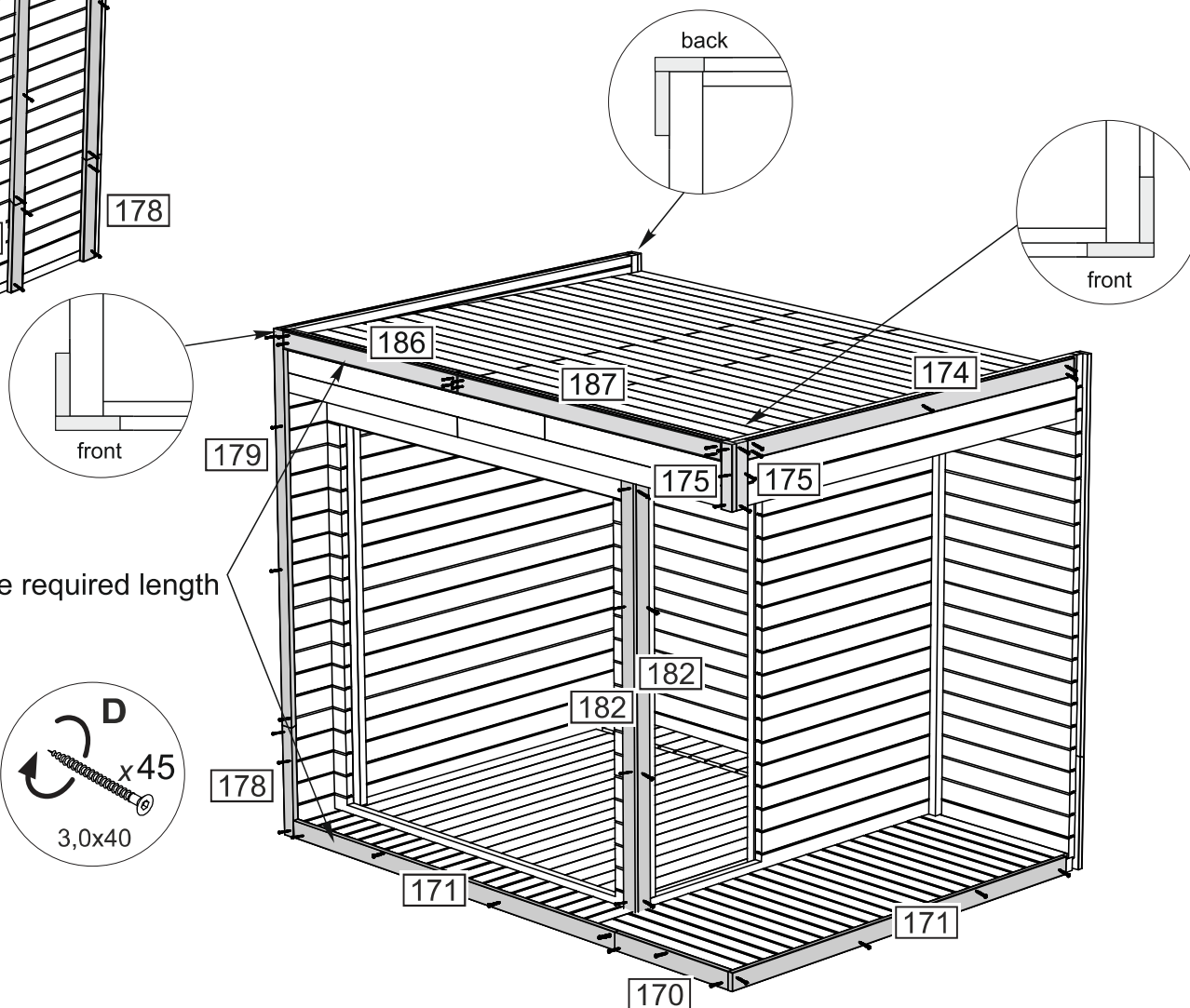
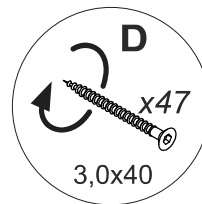
2. The last row of roof boards must be cut so that the boarding extends 28 mm beyond the edge—equal to the width of the trim board.

Note! The screws are only for securing the boards; to achieve roof strength, nails from a nail gun must be used. Nails are not included.

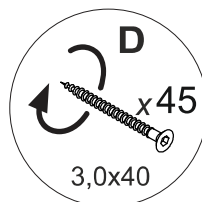




1. Install the trim boards on the back and side walls.

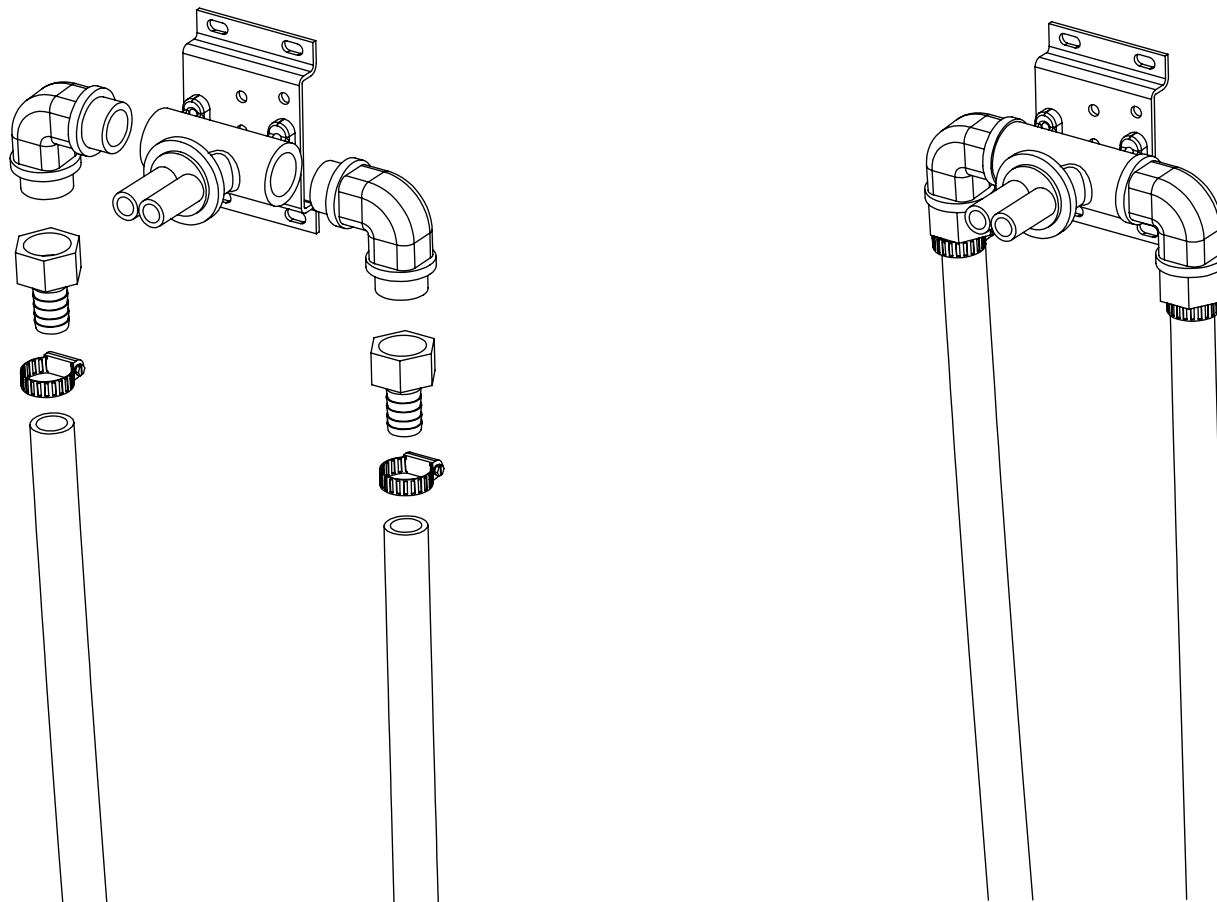


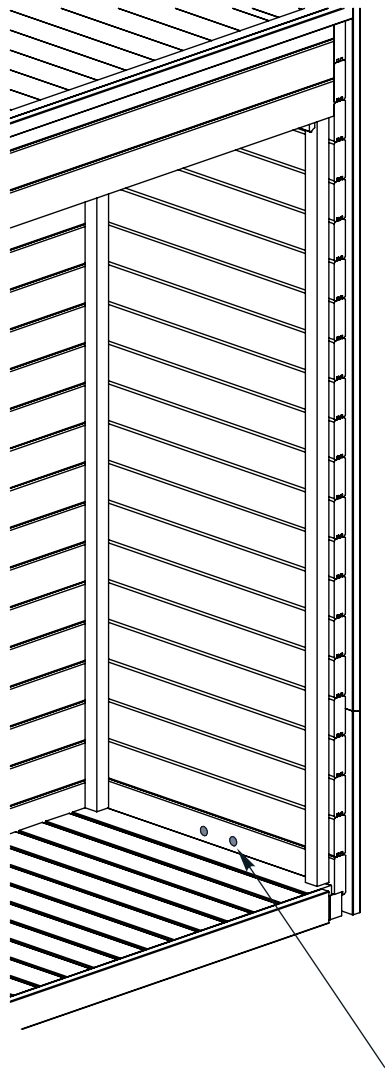
2. Install parts 179 and 178 before installing parts 186 and 171.



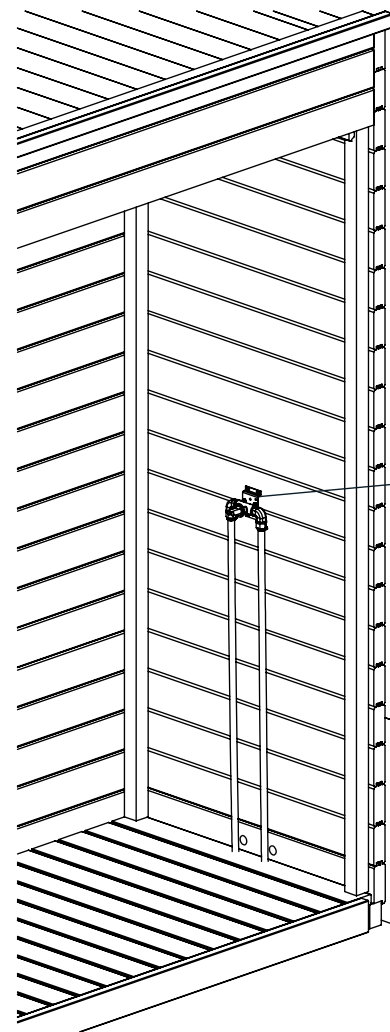
SHOWER MOUNT INSTALLATION

Connect the parts as shown in the diagram. Seal the joints using a suitable sealing material, for example pipe thread tape



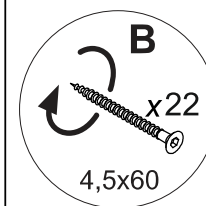
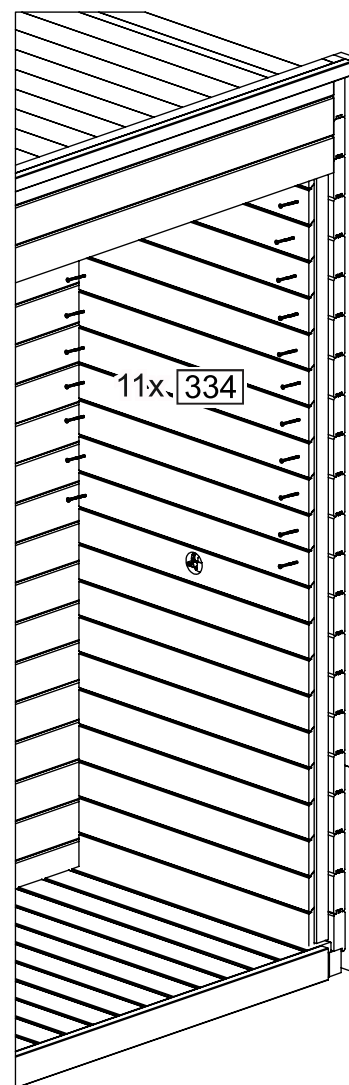
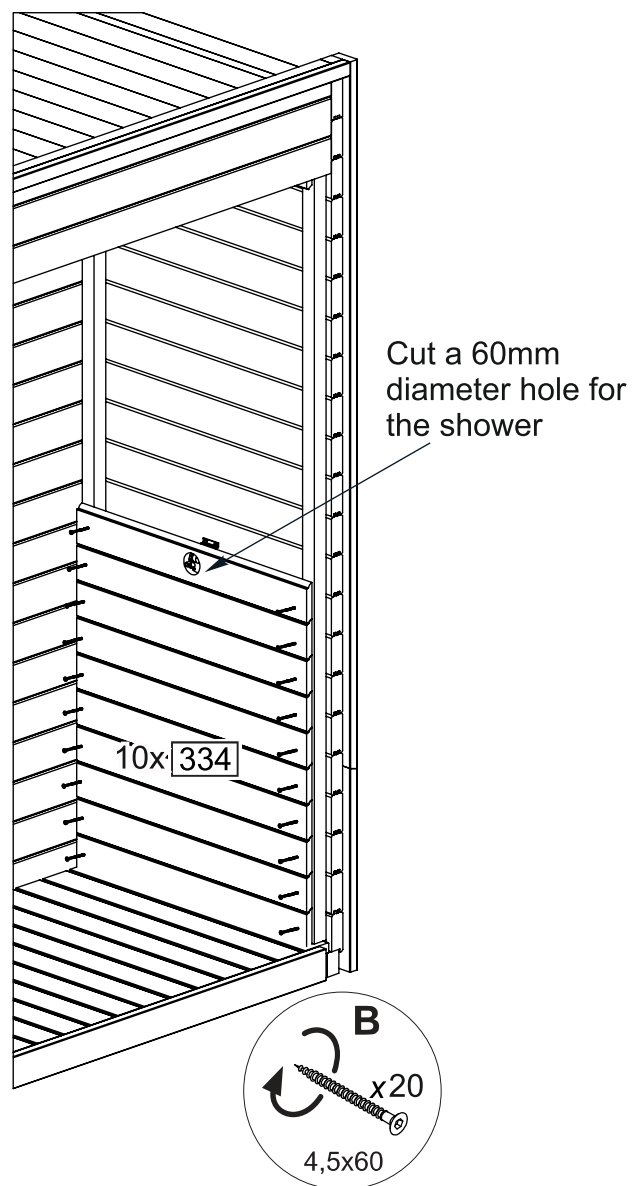


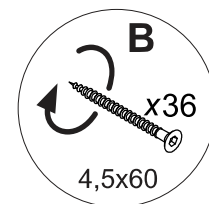
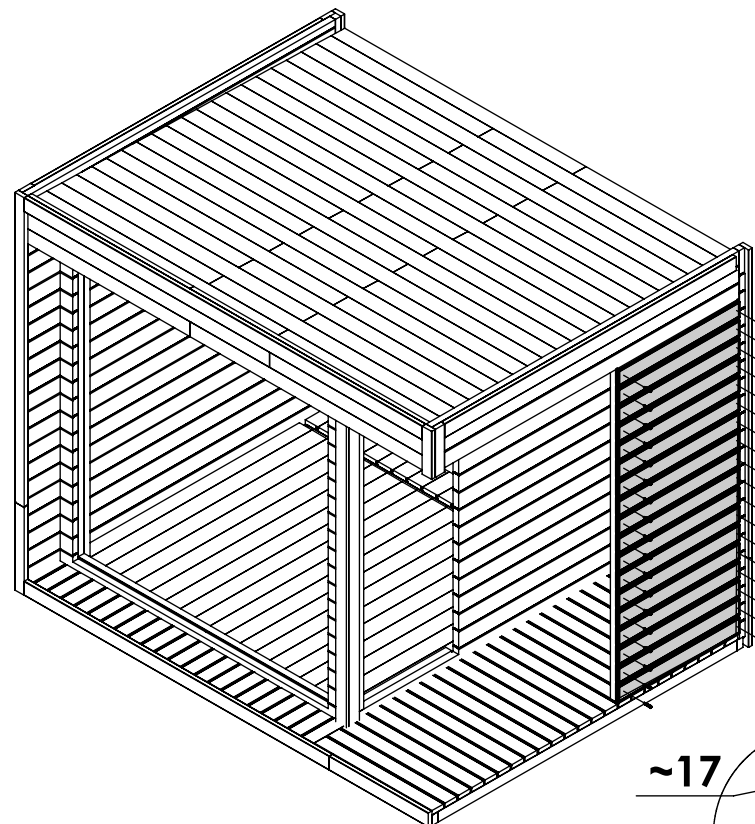
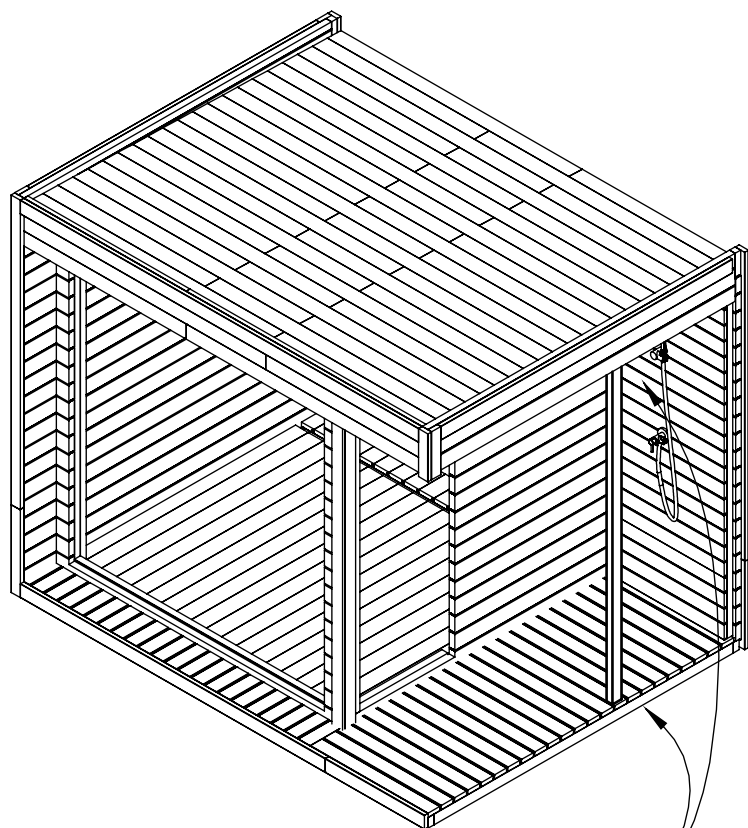
1. Drill two 25mm holes as shown in the diagram.



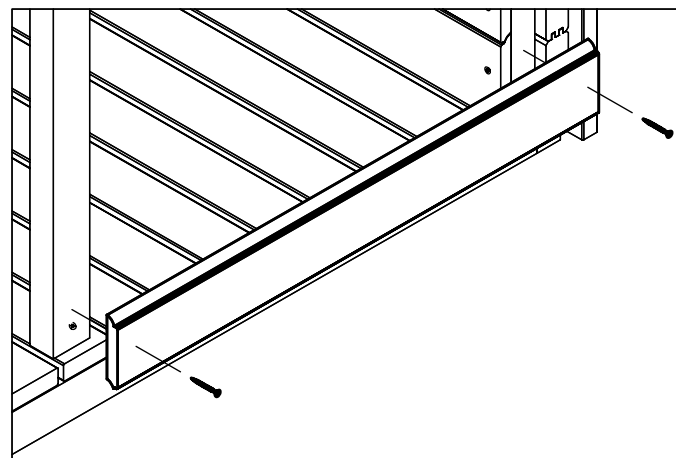
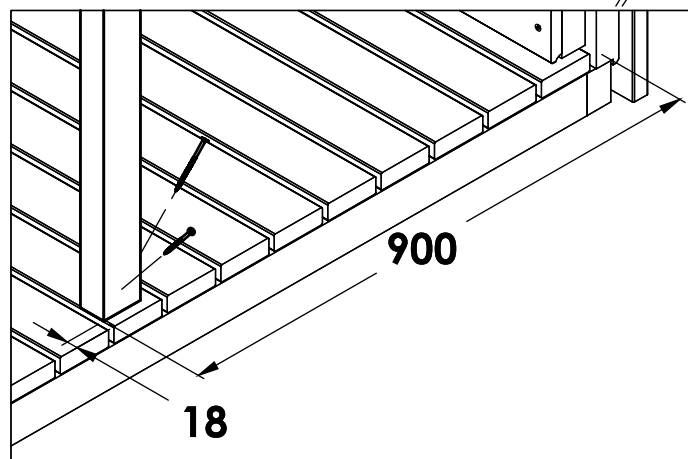
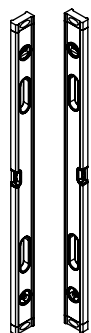
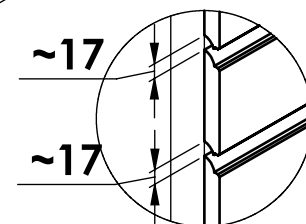
Secure with the screws provided in the package

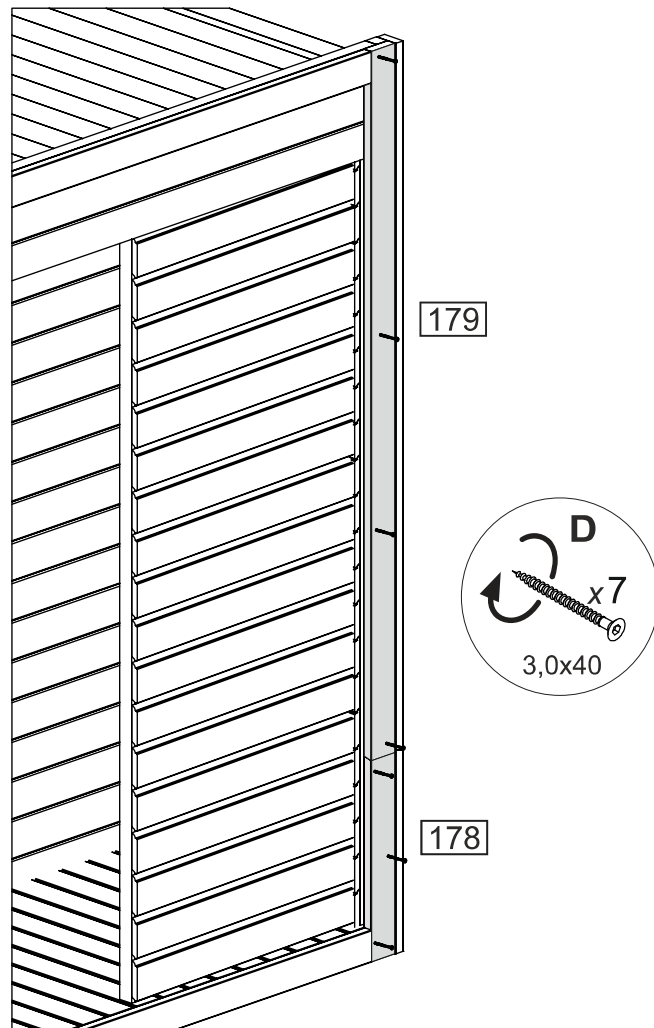
2. Install the shower mount in the center of the wall, approximately 970 mm above the floor. Insert the hoses through the pre-drilled holes.





18x 335





EPDM Roofing Installation – Important Information Before You Begin

Proper installation of EPDM roofing is essential for long-lasting, weather-resistant performance. Please read the following guidelines carefully before beginning the work.

Professional installation required

- EPDM roofing installation should be carried out by skilled professionals with experience in roofing systems. Incorrect installation can lead to leaks, structural issues, or premature failure.

Safety and work conditions

- Working at heights: Roofing work involves significant risk due to working at heights. Use fall protection equipment and ensure that ladders and scaffolding are properly secured.
- Weather awareness: Do not attempt to install EPDM roofing during rain, snow, or strong winds. Wet surfaces can cause slips and affect the adhesive performance.
- Fire safety: When using heat tools or adhesives, follow all fire safety guidelines. Keep flammable materials away from the work area.

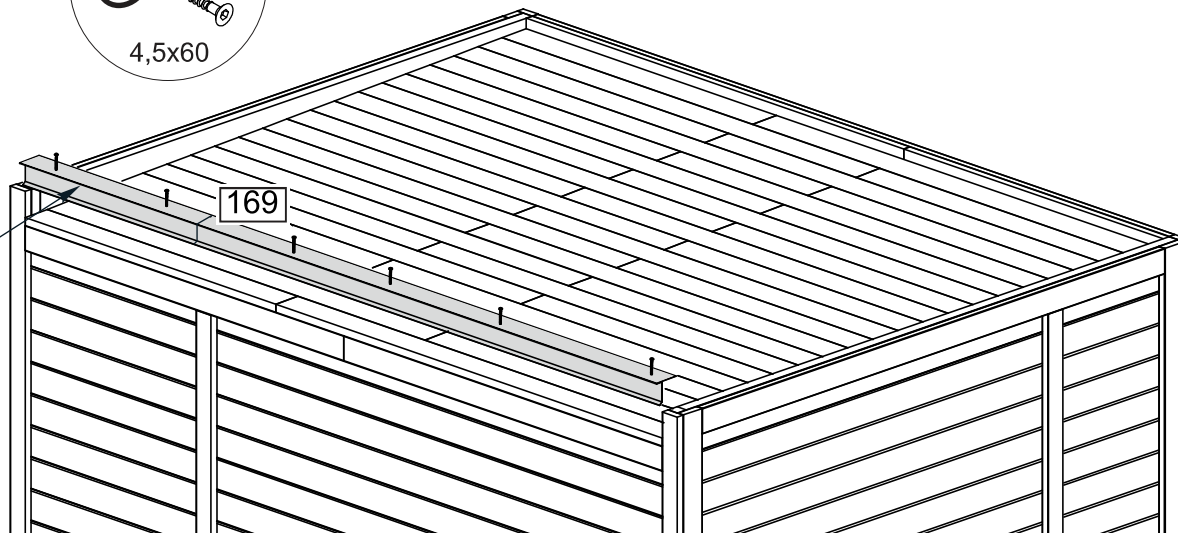
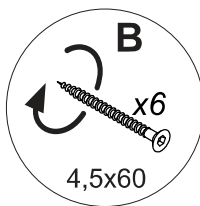
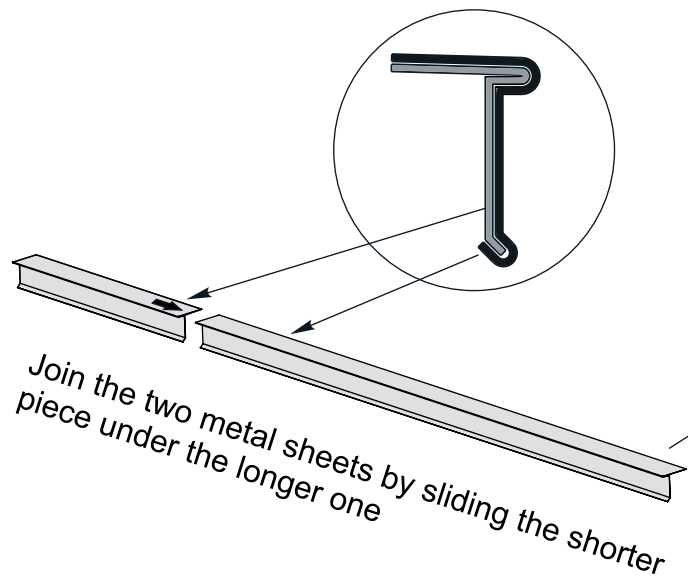
Installation tips and precautions

- Surface preparation: Ensure the roof surface is clean, dry, and free of sharp objects or debris. Any imperfections can affect the seal and lead to leaks.
- Membrane handling: EPDM membranes should be unrolled and left to relax for at least 30 minutes before installation to avoid tension and wrinkles.
- Adhesive use: Use only approved adhesives and follow the manufacturer's instructions carefully. Inadequate bonding can lead to membrane failure.
- Drainage and slope: Ensure proper drainage design and avoid water pooling by maintaining the required roof slope.

Proper planning, adherence to safety practices, and skilled workmanship are key to a successful EPDM roofing installation.

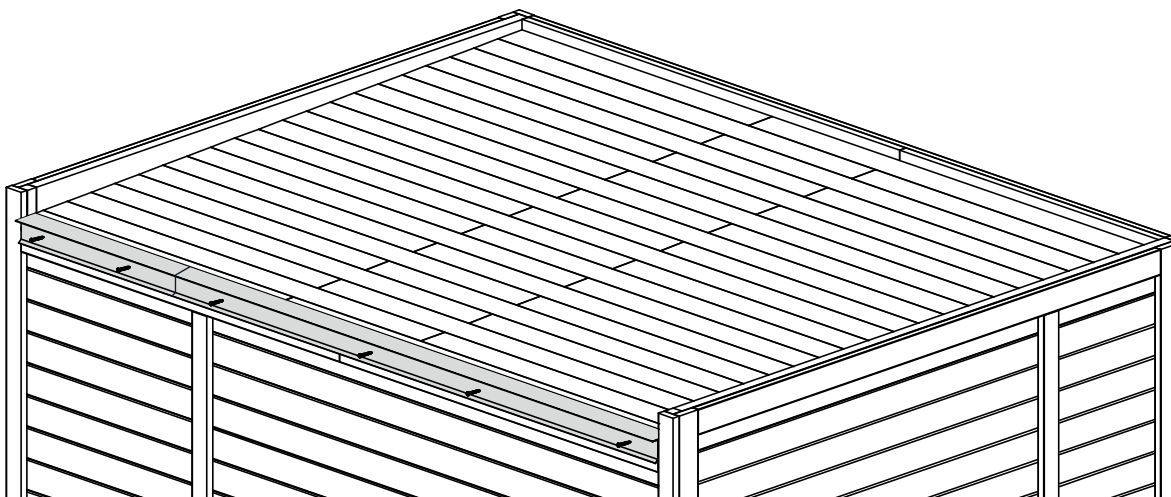
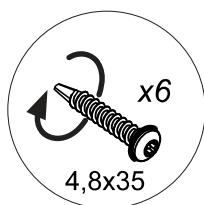


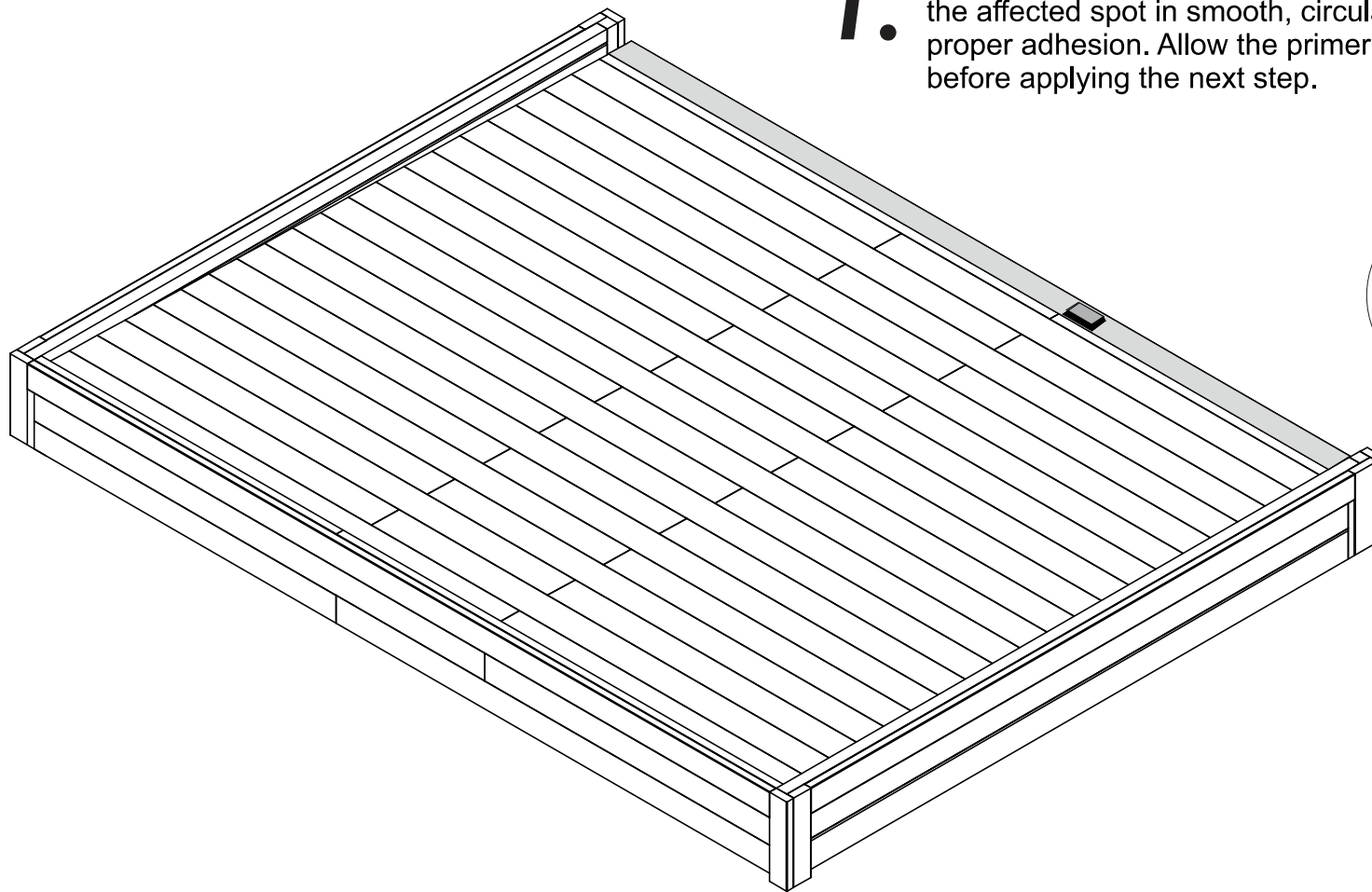
SCAN ME



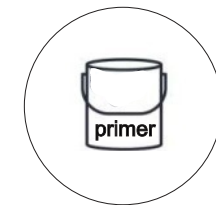
- 1.** Join the two metal sheets together and place them on the roof with the rear side facing down. Then drill holes in the front for the screws and fasten them from the top.

- 2.** Use screws with washers and fasten from the side.





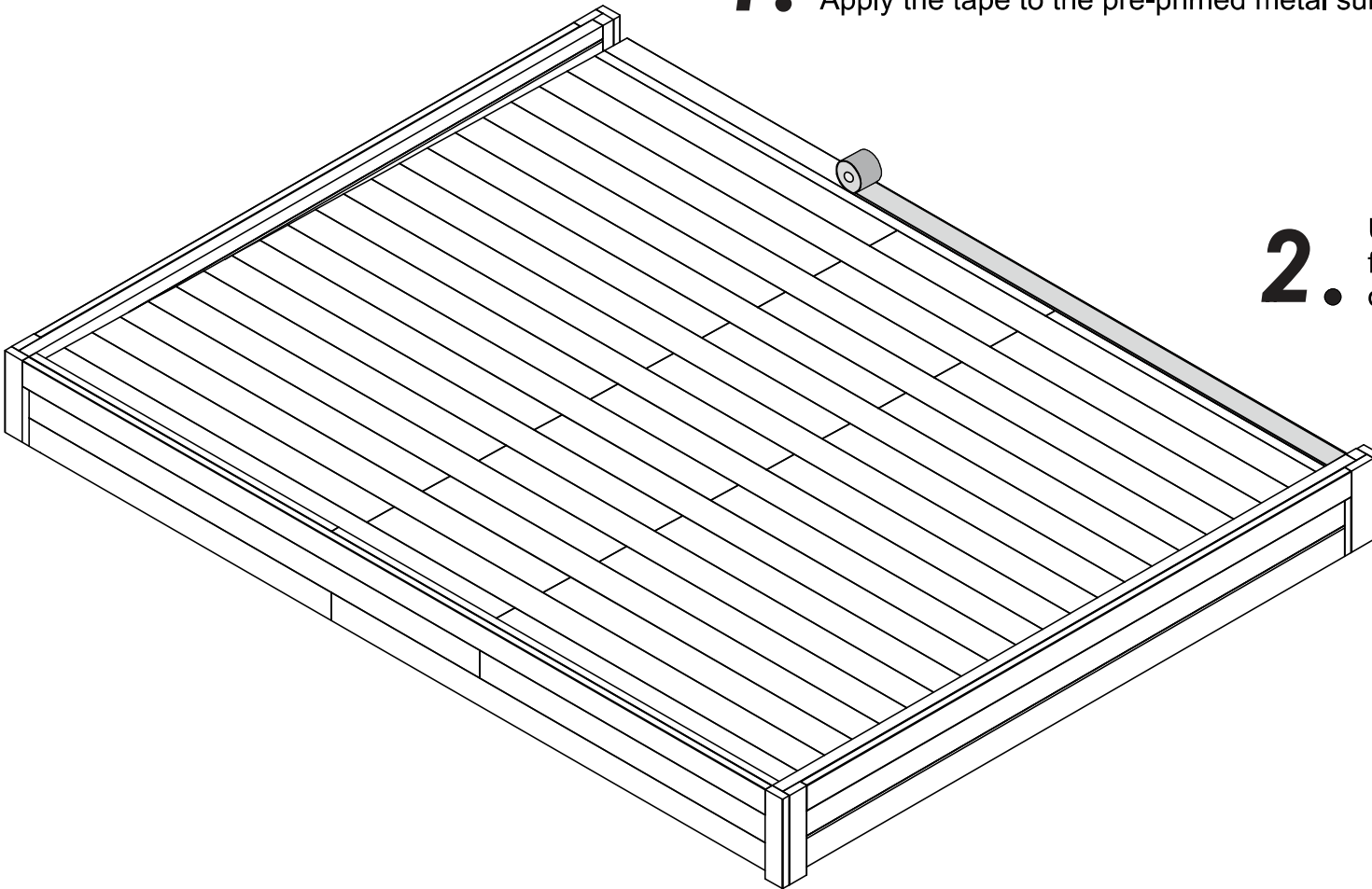
- 1.** Use steel wool and primer by rubbing the primer onto the affected spot in smooth, circular motions to ensure proper adhesion. Allow the primer to dry completely before applying the next step.



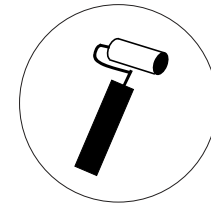


Note! The tape adhesive is strong, so please apply it carefully. Do not remove the top protective film.

1. Apply the tape to the pre-primed metal surface.

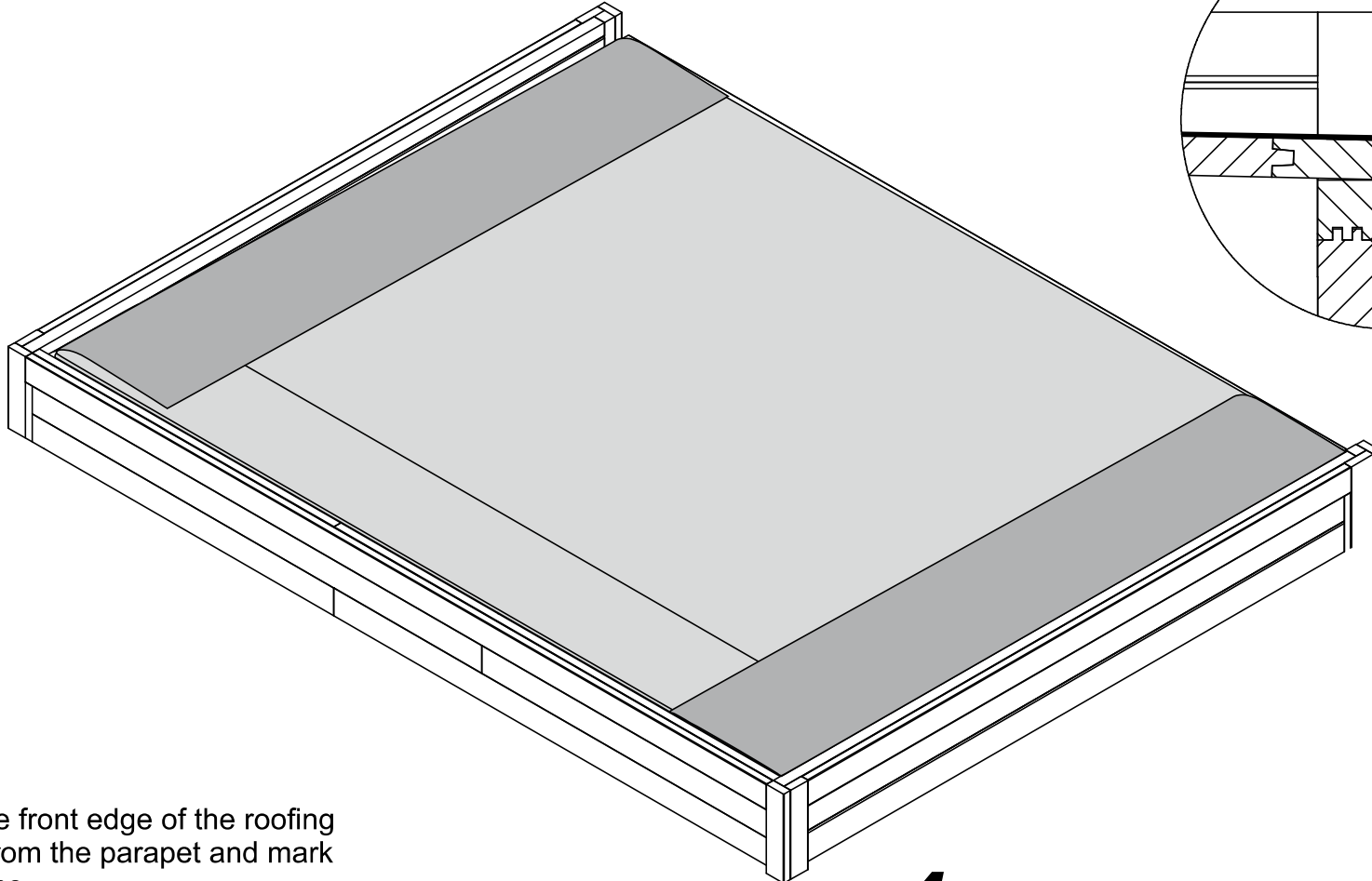
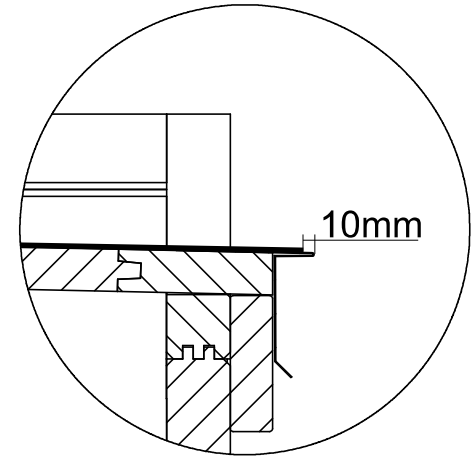


2. Use a rubber roller to press the tape firmly against the surface to ensure optimal adhesion



- 1.** Place the EPDM roofing membrane in the center so that an equal amount remains on each side.

- 2.** Place the roofing membrane 10mm from the metal edge. If needed, trim the edge of the membrane to ensure it is straight.



- 3.** Fold back the front edge of the roofing membrane from the parapet and mark the folding line.

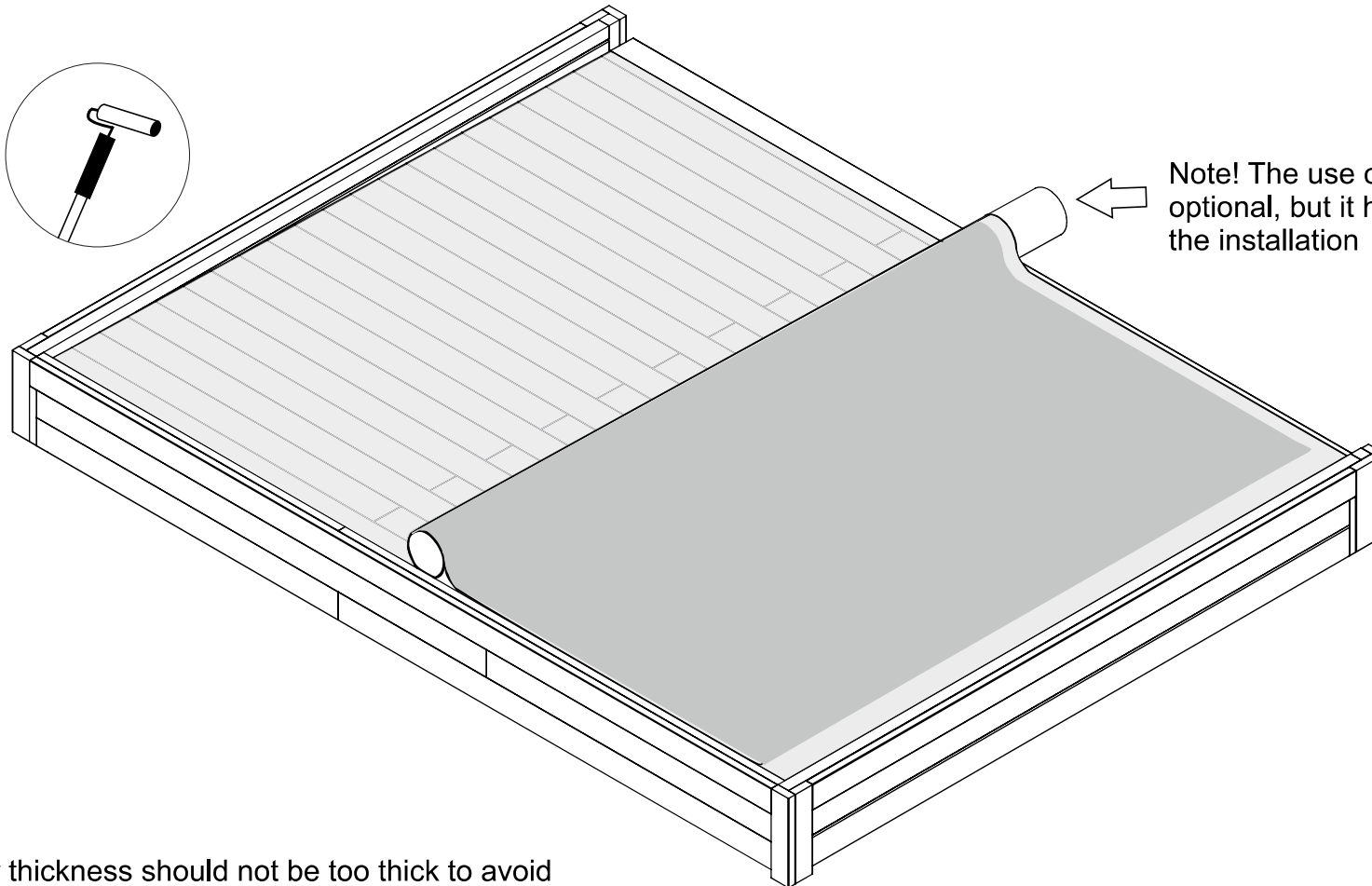
- 4.** Fold both side edges of the roofing membrane back and mark the folding lines.



Attention! Use only adhesive outdoors or in well-ventilated areas. Read the information sheet before using.

- 1.** Apply a thin layer of EPDM adhesive to the roof using a paint roller.

- 2.** Apply adhesive to the EPDM membrane, leaving the edges and the area near the rear flashing uncovered.



Note! The layer thickness should not be too thick to avoid puddling, and not too thin to prevent it from sticking to the roller.

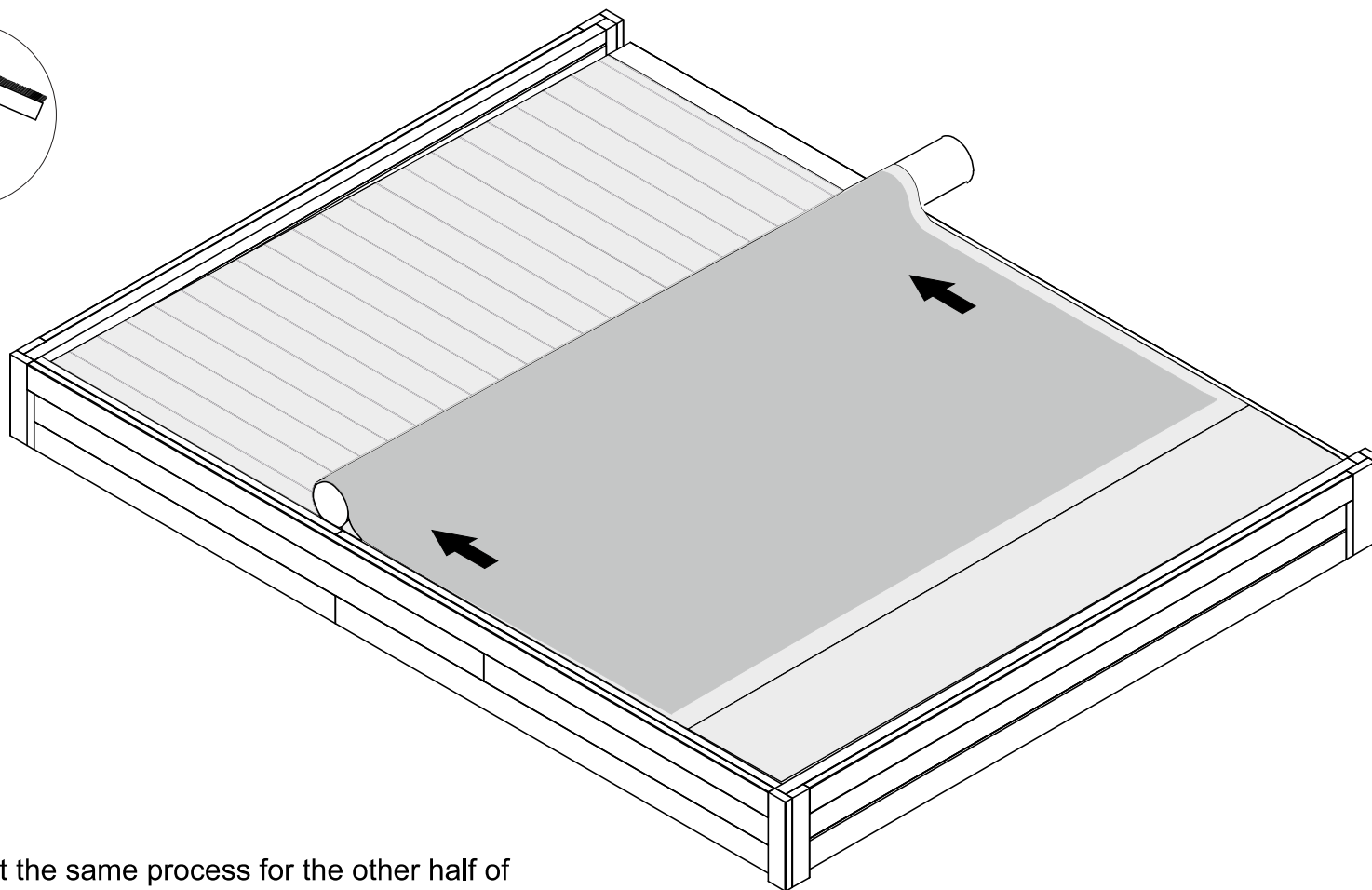
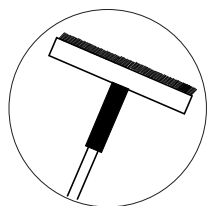


Tutorial video

- 1.** Wait about 30 minutes until the adhesive is no longer tacky. Carefully roll the membrane onto the roof, holding the tube from both sides. Use a brush to smooth the membrane evenly onto the roof.



Attention! Use only adhesive outdoors or in well-ventilated areas. Read the information sheet before using.

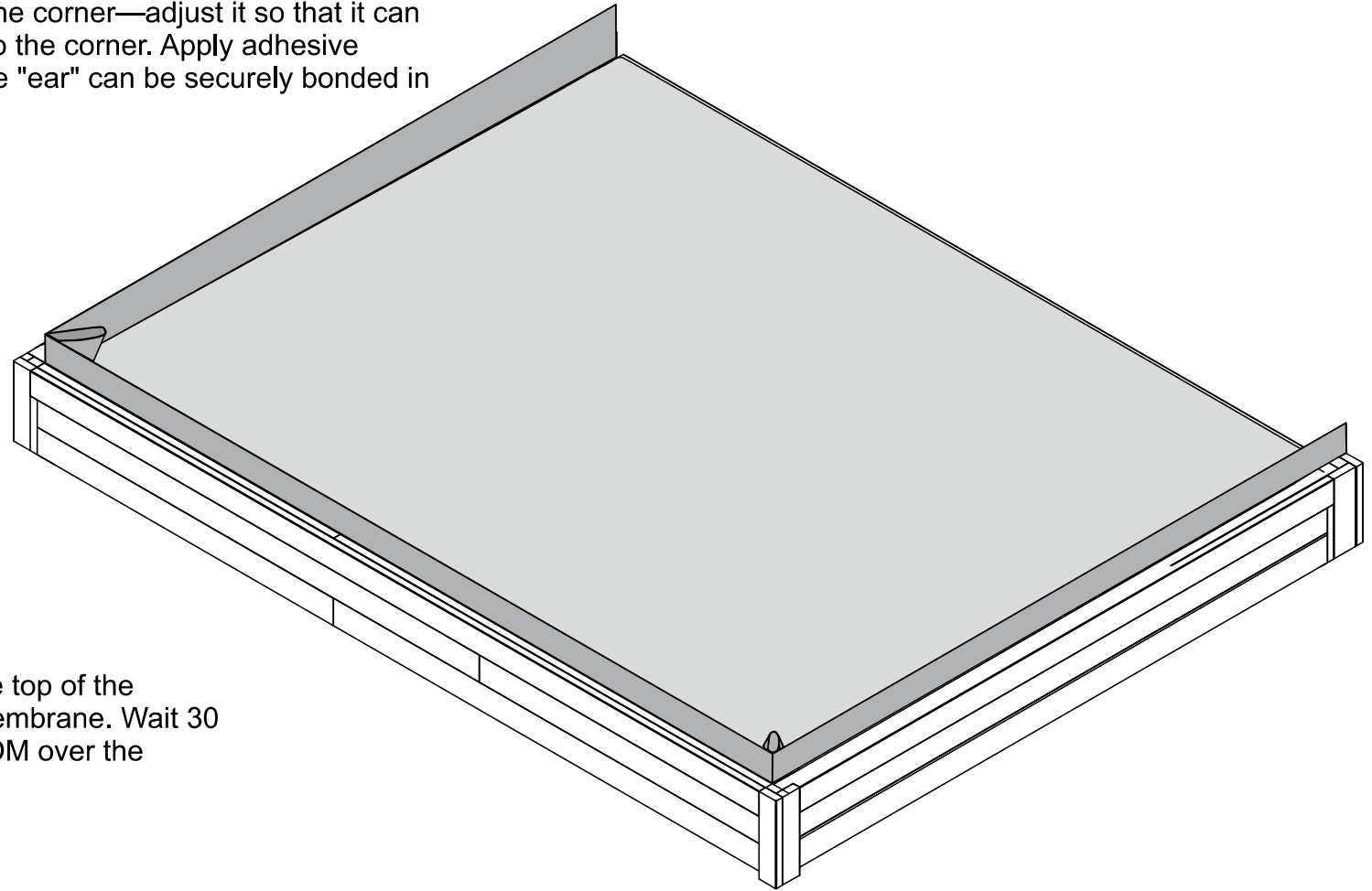
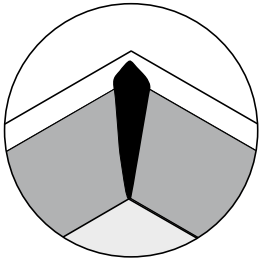


- 2.** Repeat the same process for the other half of the roof.



Scan Me

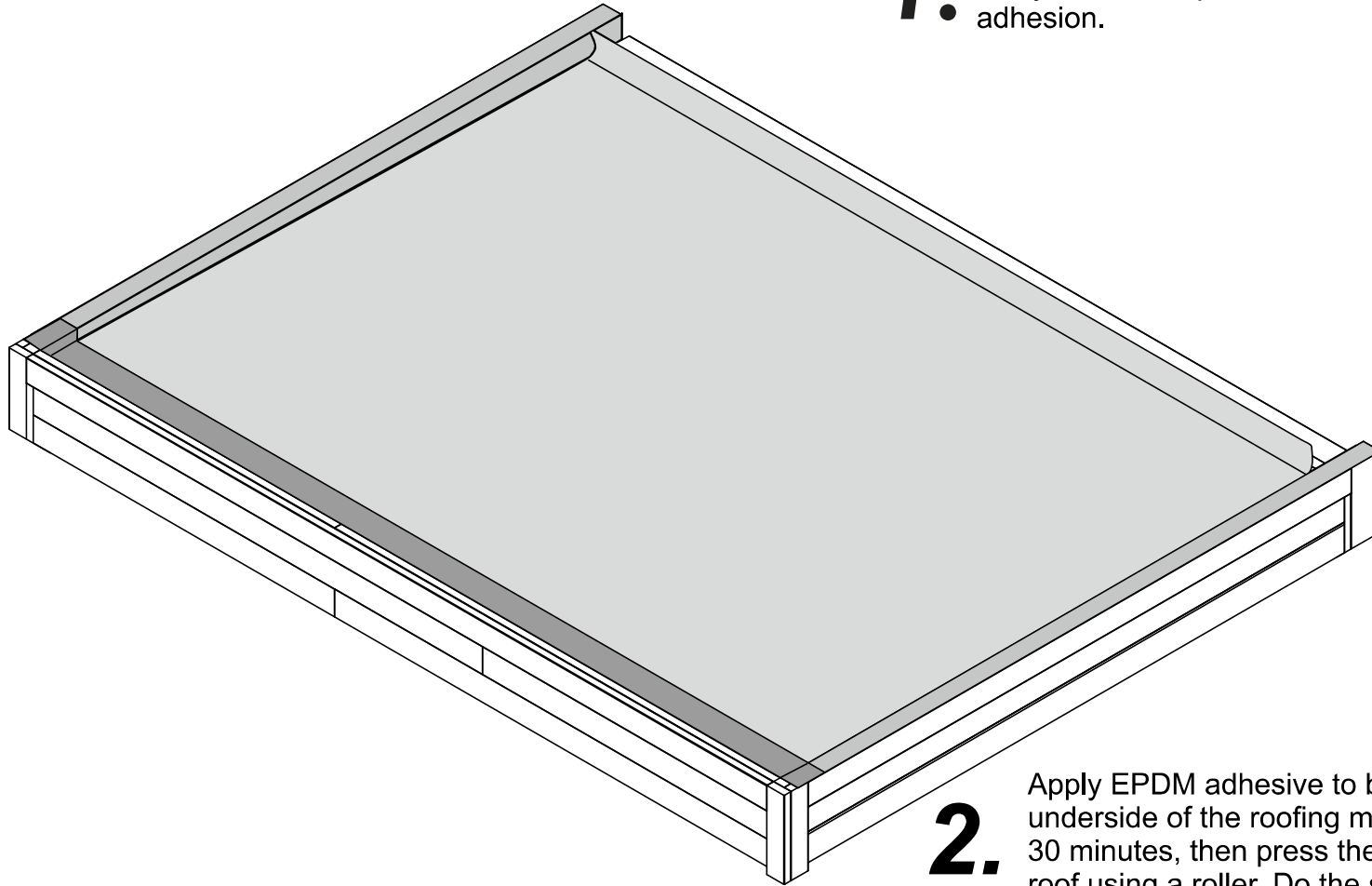
- 1.** An "ear" should form at the corner—adjust it so that it can be folded back neatly into the corner. Apply adhesive between the layers so the "ear" can be securely bonded in place.



- 2.** Apply adhesive to both the top of the parapet and the EPDM membrane. Wait 30 minutes, then pull the EPDM over the parapet.

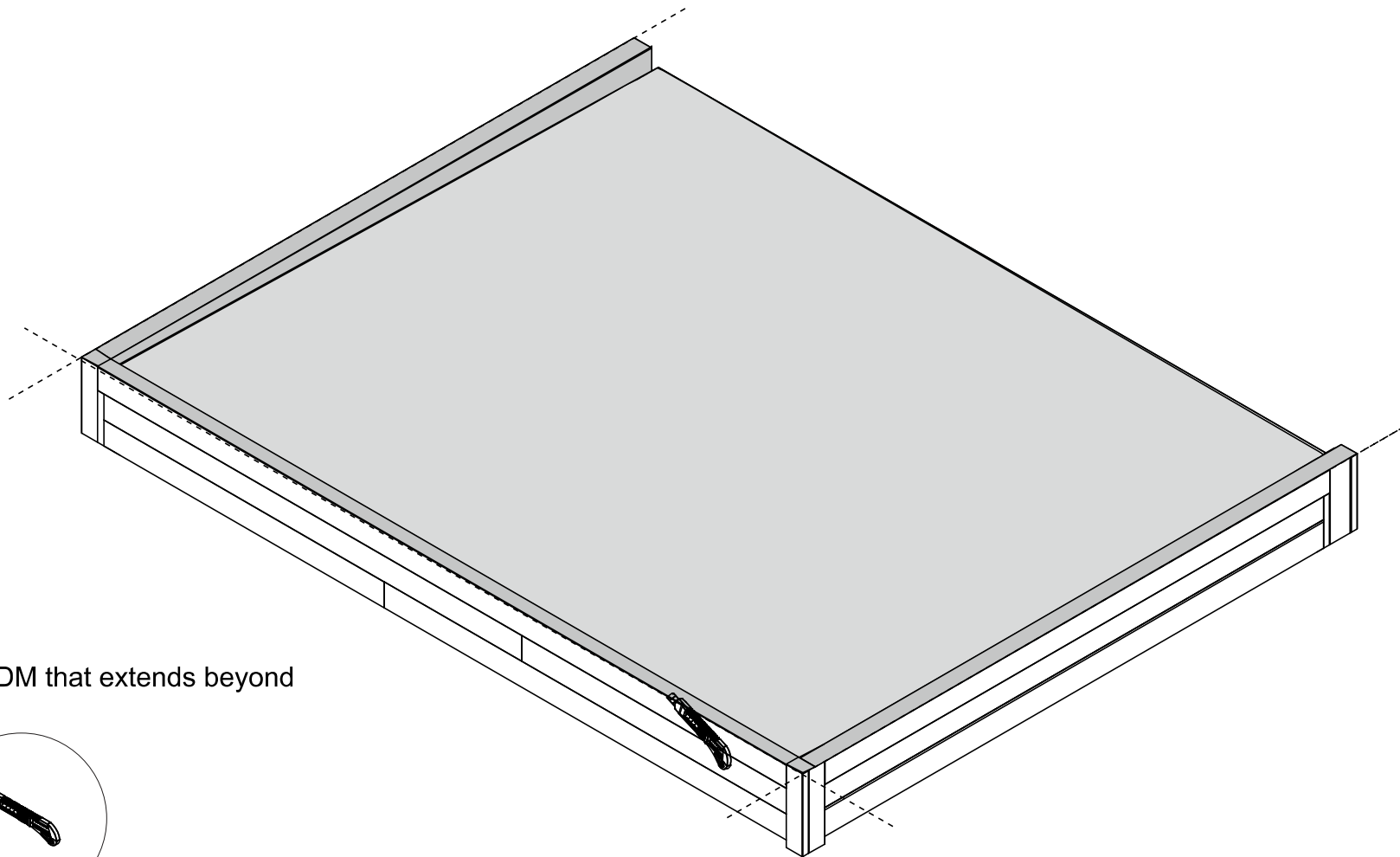
- 3.** Cut off the EPDM that extends beyond the edge.

- 1.** Lift the EPDM edge, apply primer with steel wool, let it dry, remove the tape backing, and press the EPDM firmly onto the tape, and use a roller to ensure better adhesion.

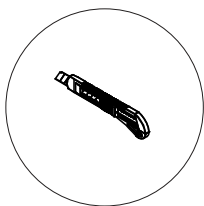


- 2.** Apply EPDM adhesive to both the sides and the underside of the roofing membrane. Let it dry for 30 minutes, then press the membrane onto the roof using a roller. Do the same with the front edge as you did with the sides, but do not glue the corner in place or top yet.

- 1.** Apply adhesive to both the top of the parapet and the EPDM membrane. Wait 30 minutes, then pull the EPDM over the parapet.

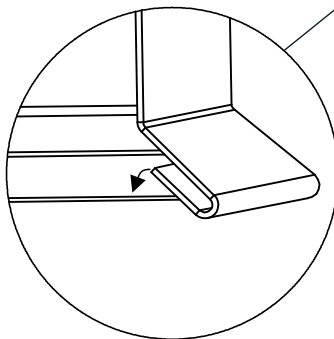


- 2.** Cut off the EPDM that extends beyond the edge.



1. Fit the two front sheets together and install them onto the roof.

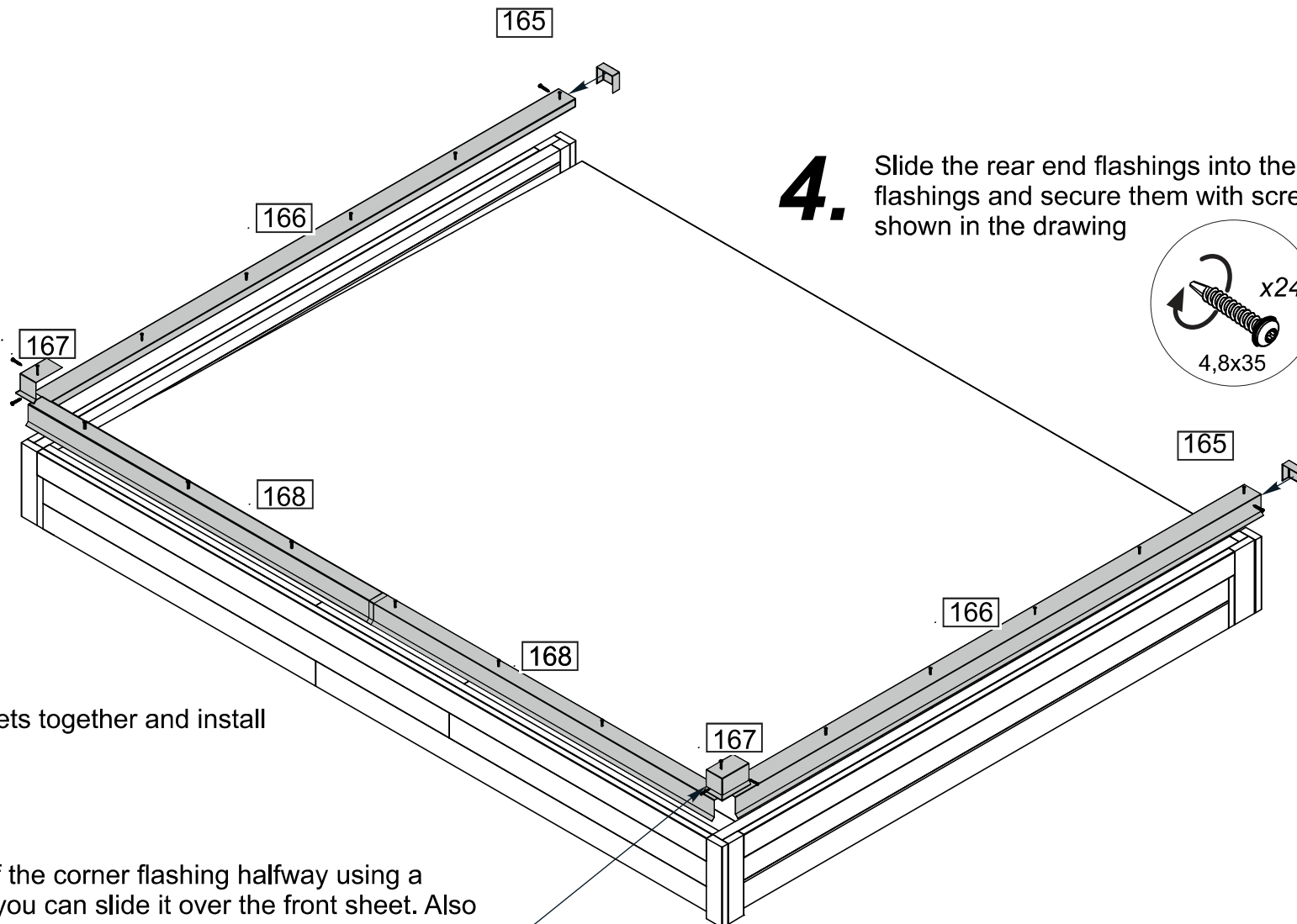
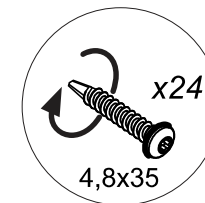
2. Bend out the tabs of the corner flashing halfway using a screwdriver so that you can slide it over the front sheet. Also bend the tabs for the side flashing.

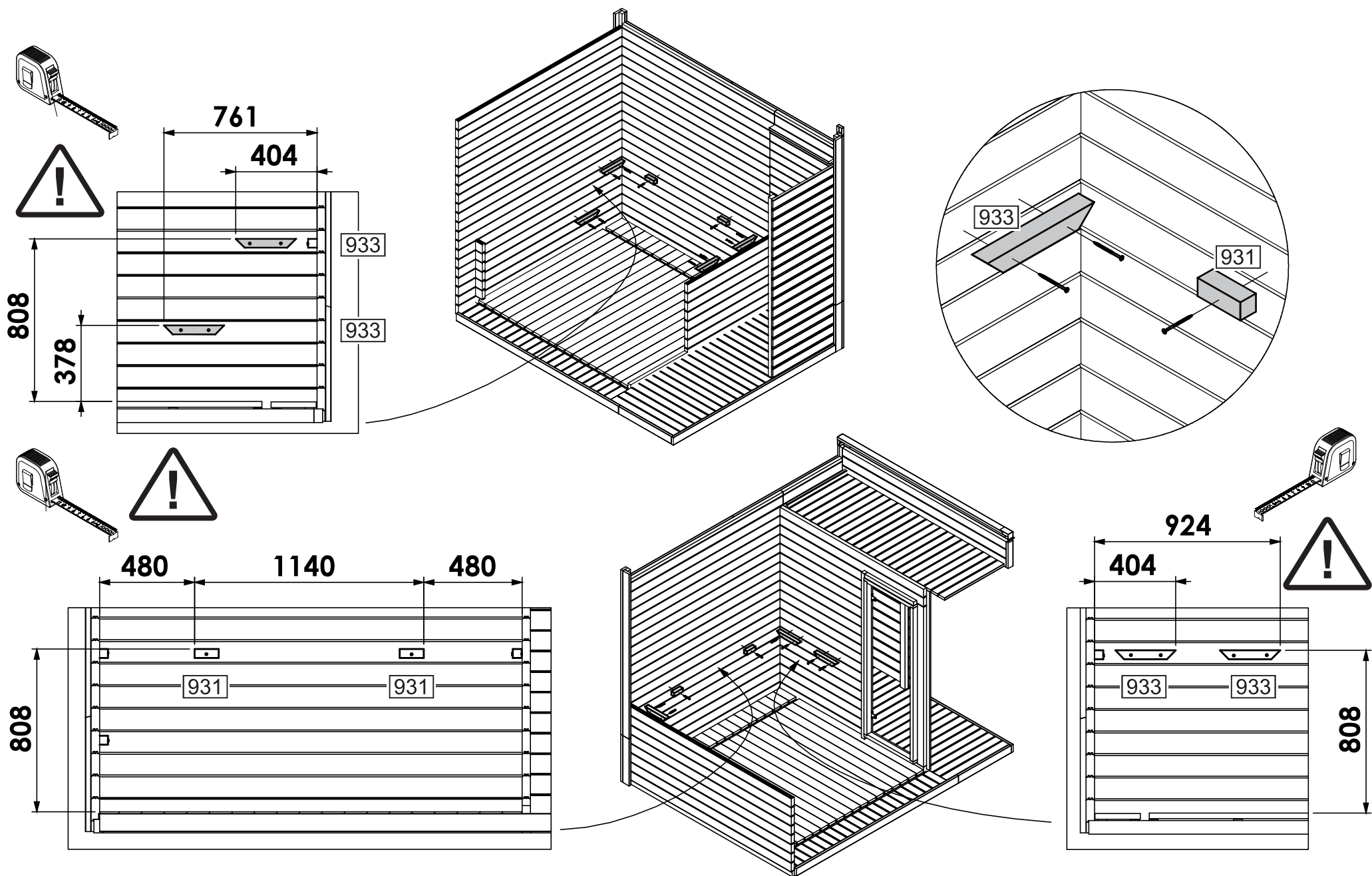


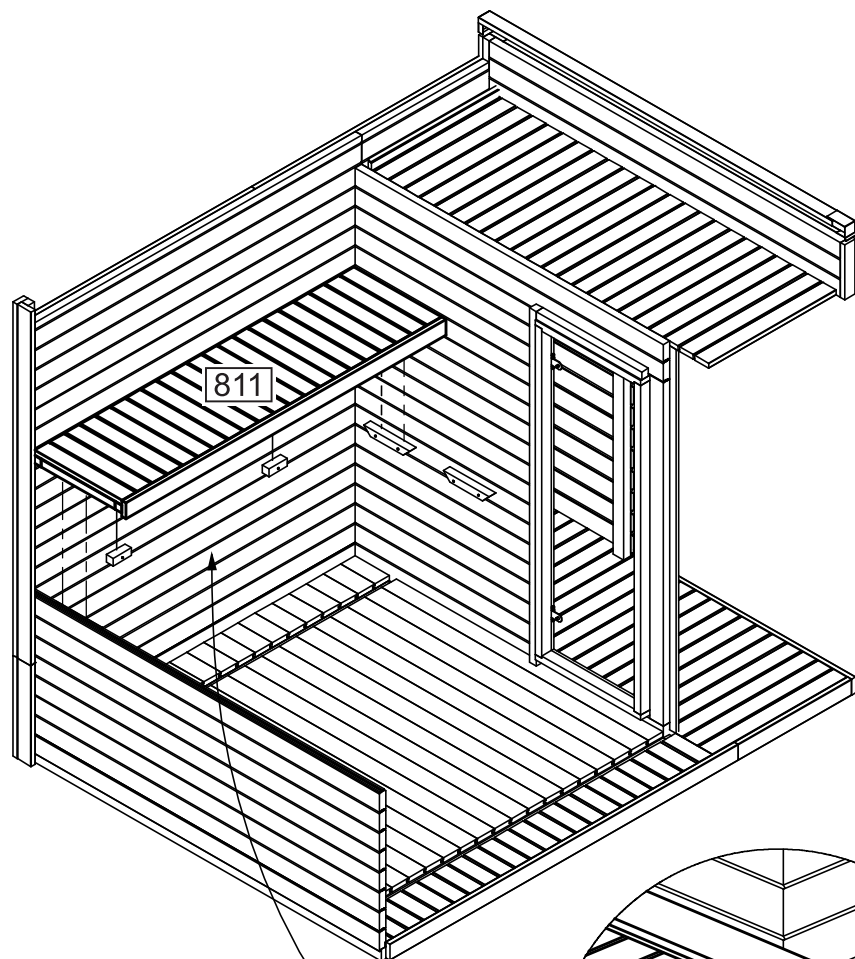
3. Install the side flashings with the cut edge facing the front. The back edge must be aligned with the board, if necessary trim the inner corner.

5. Bend the tabs back using pliers with padding, if needed.

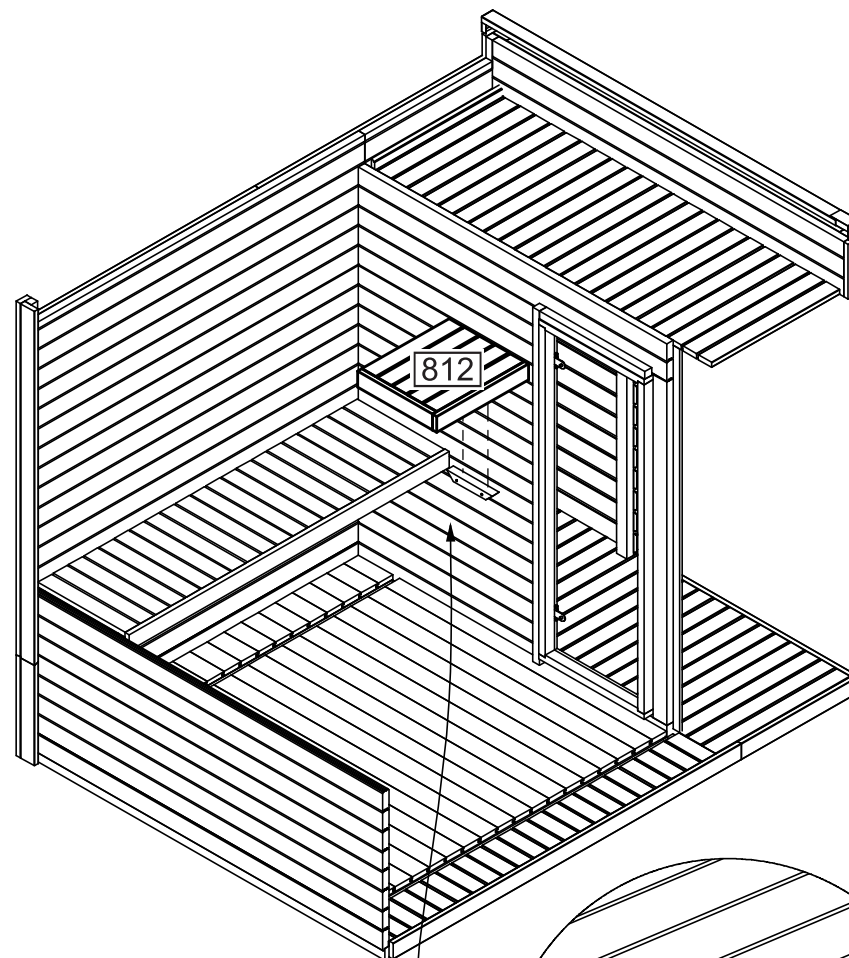
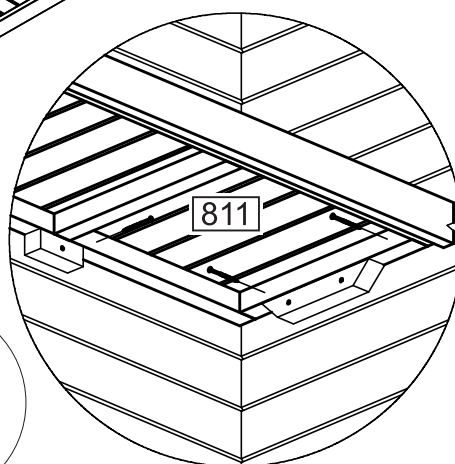
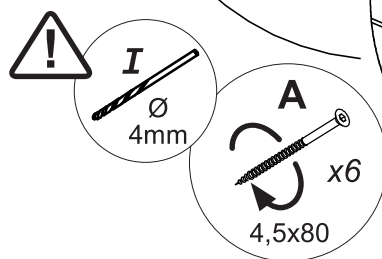
4. Slide the rear end flashings into the side flashings and secure them with screws as shown in the drawing



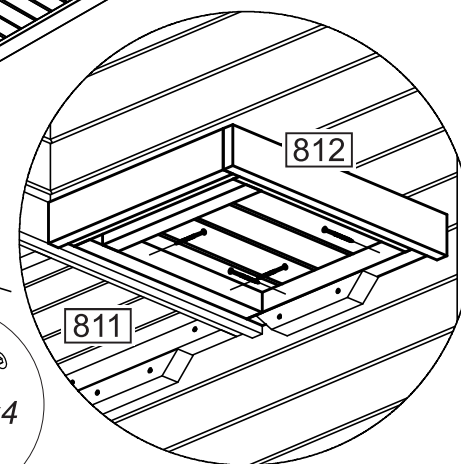
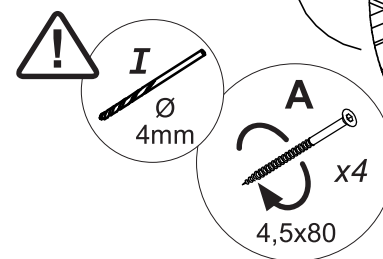


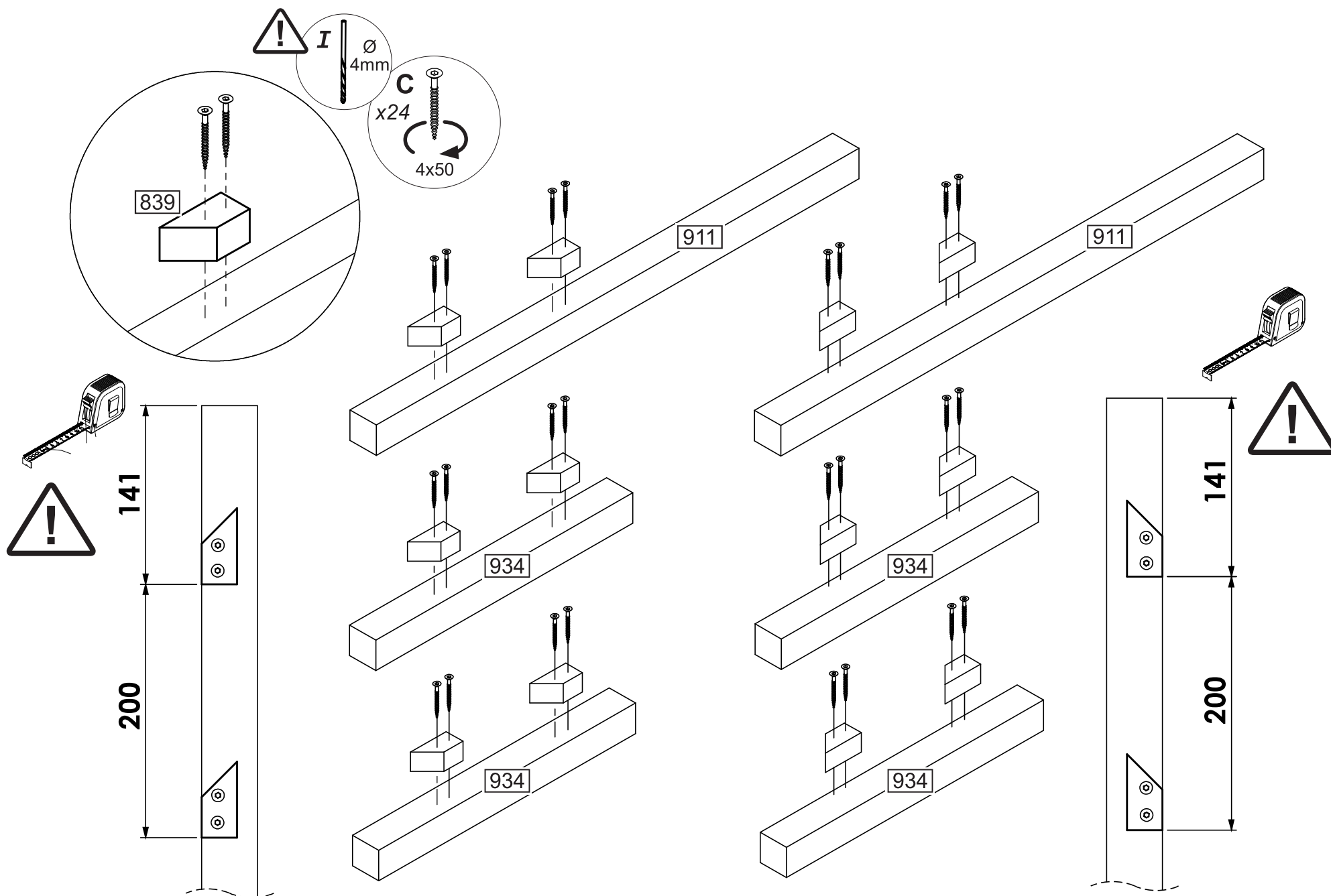


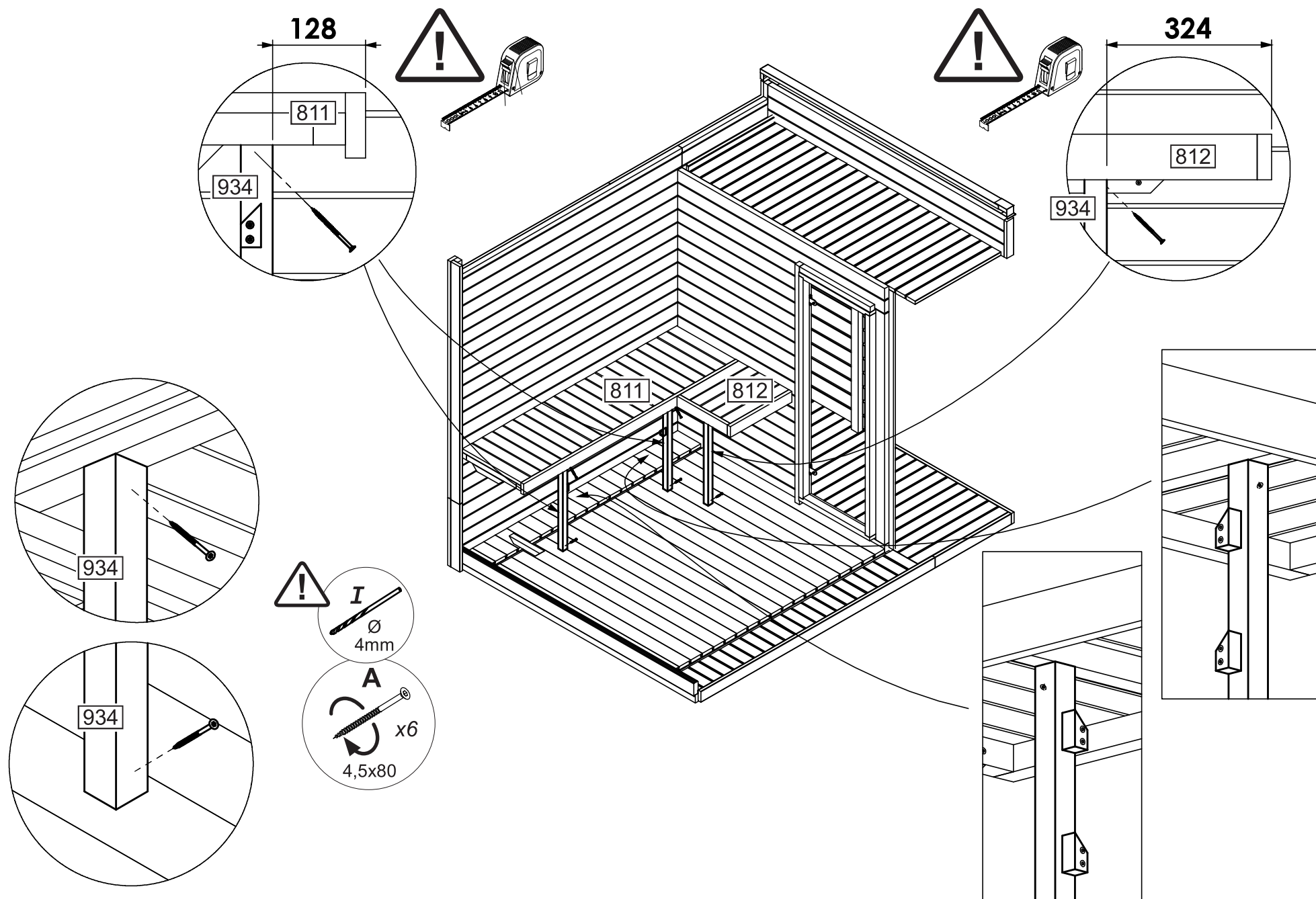
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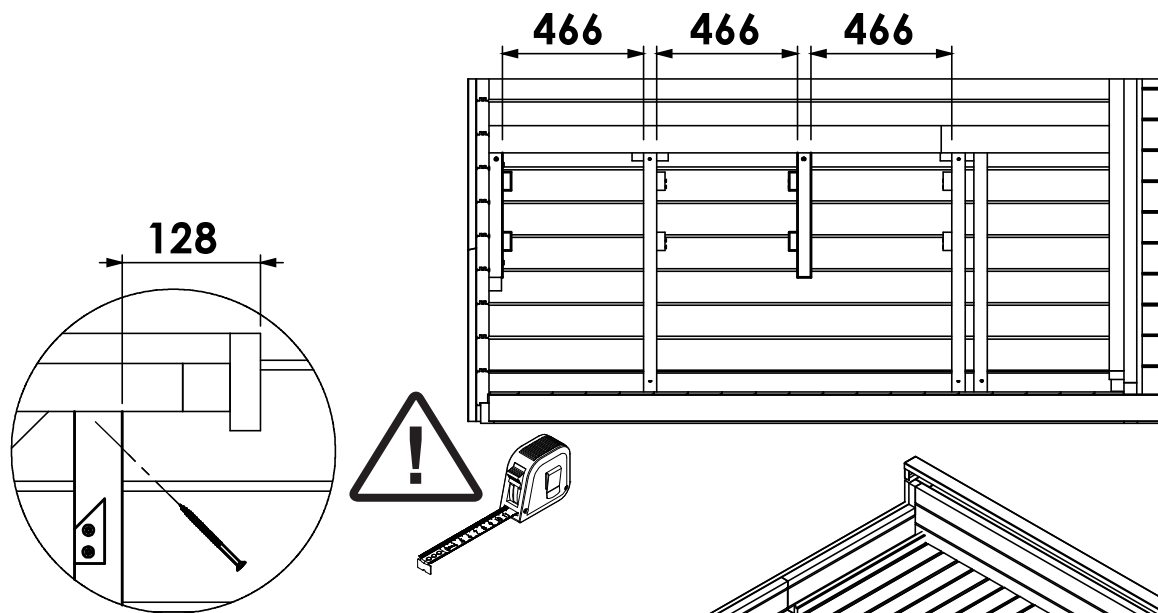


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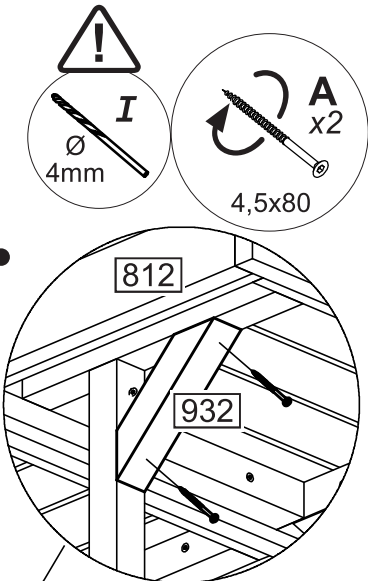




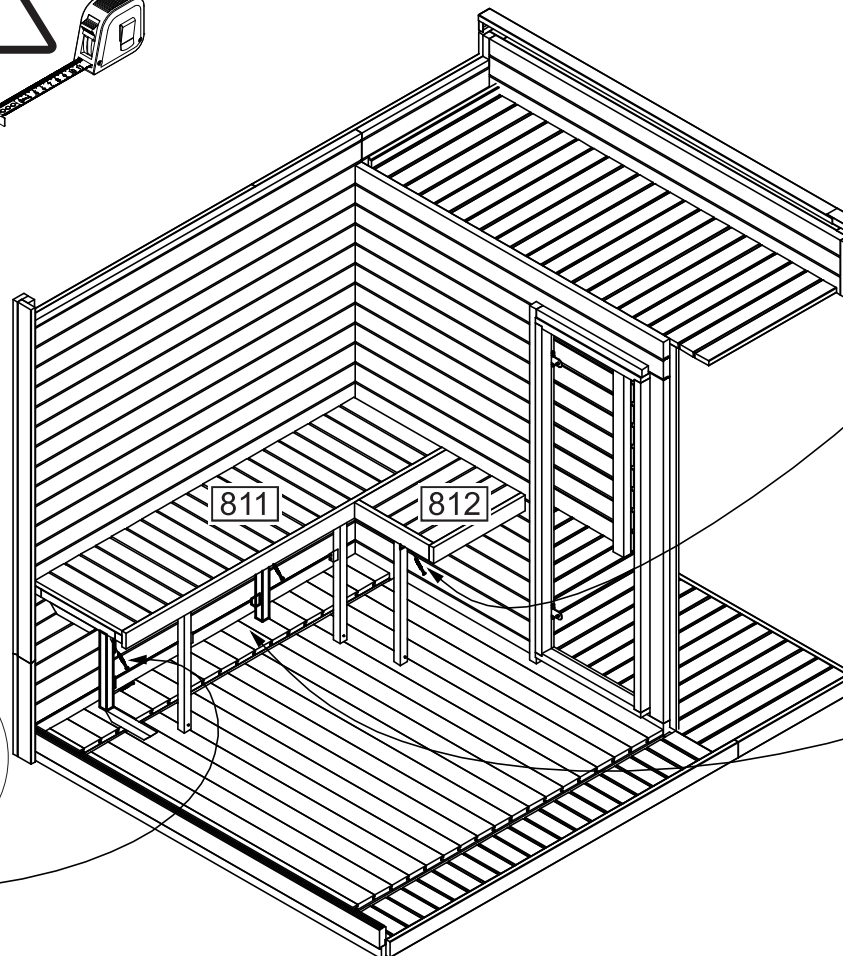
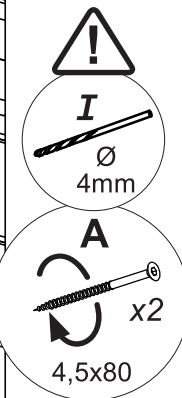
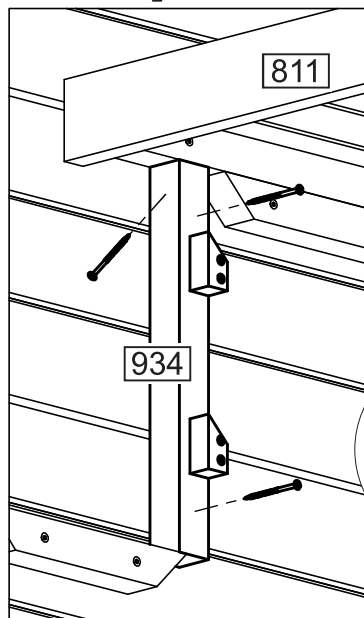




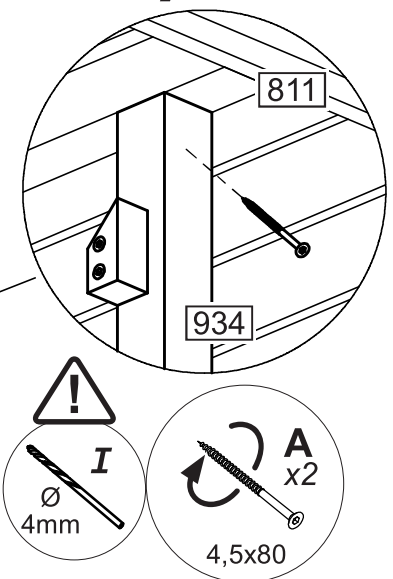
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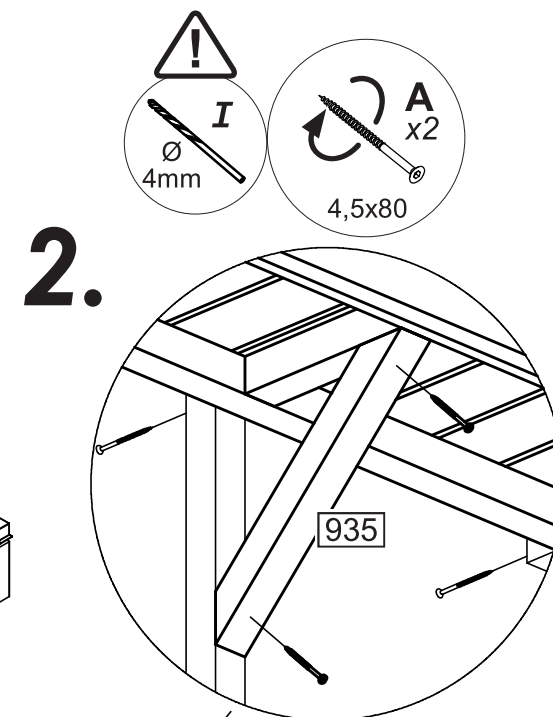
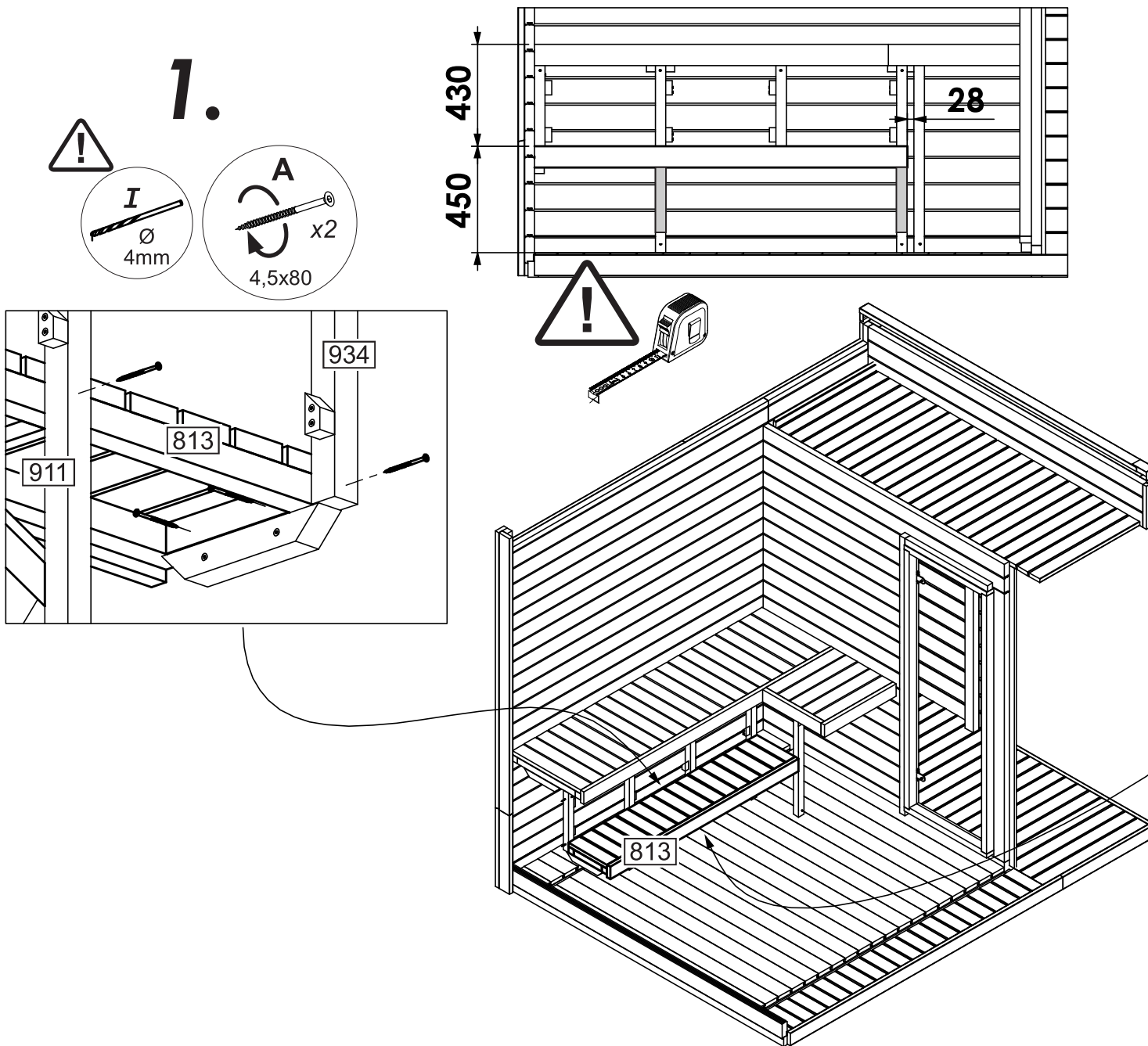


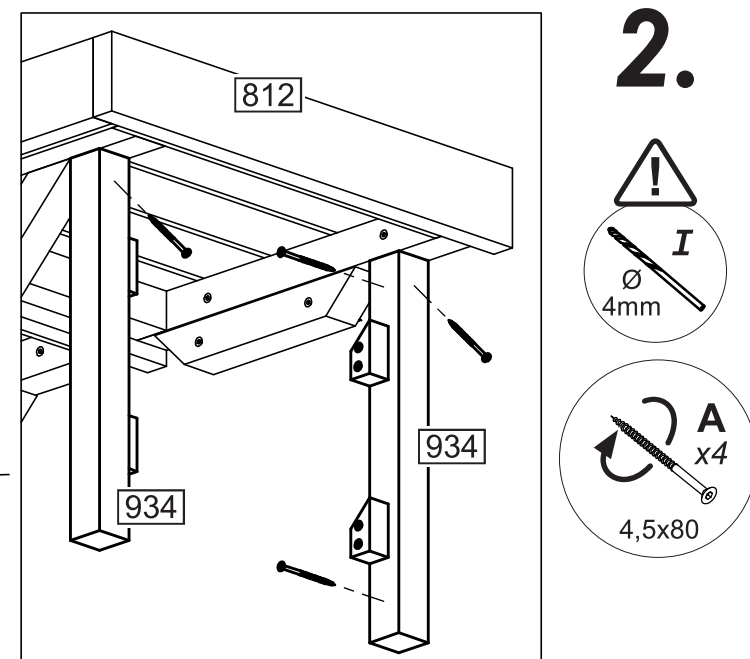
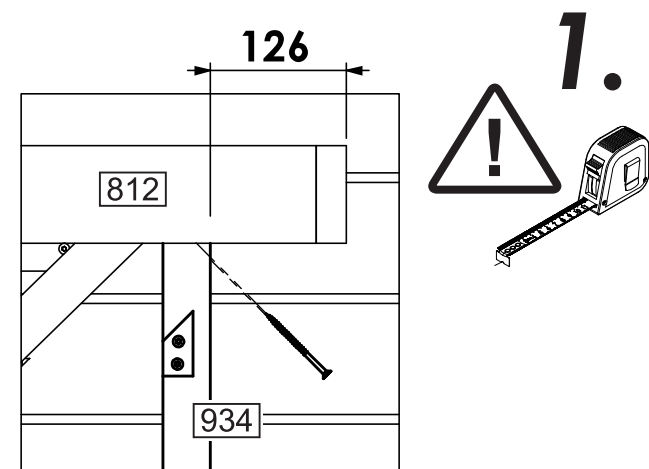
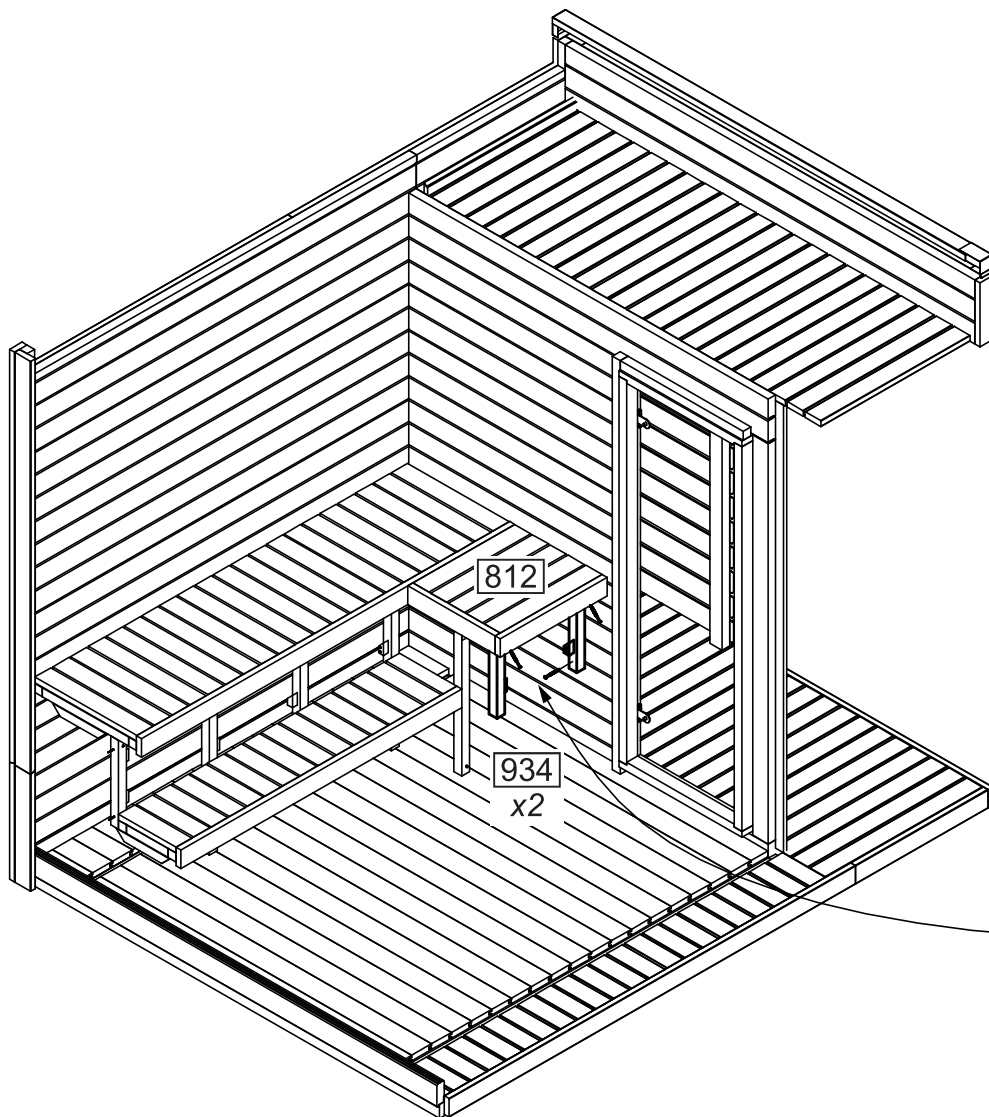
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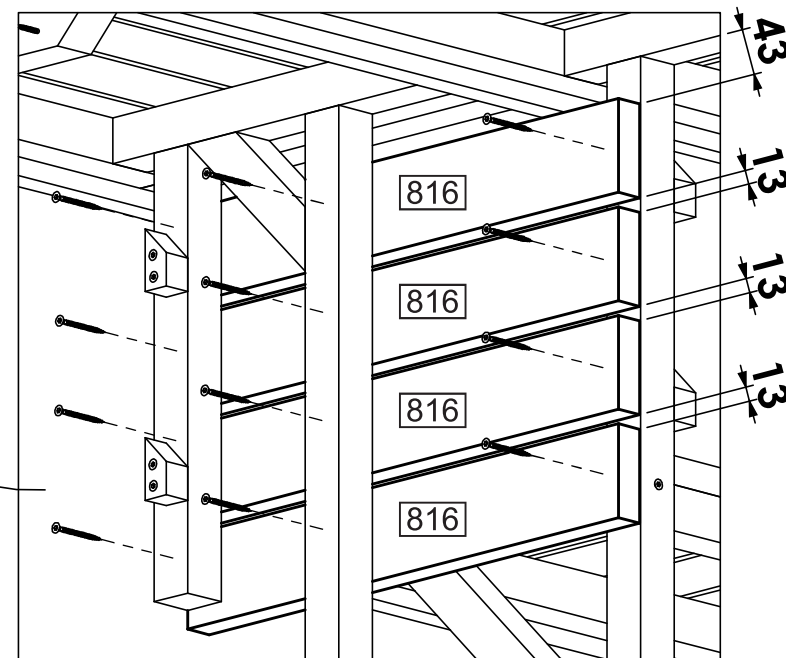
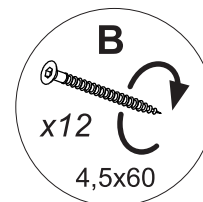
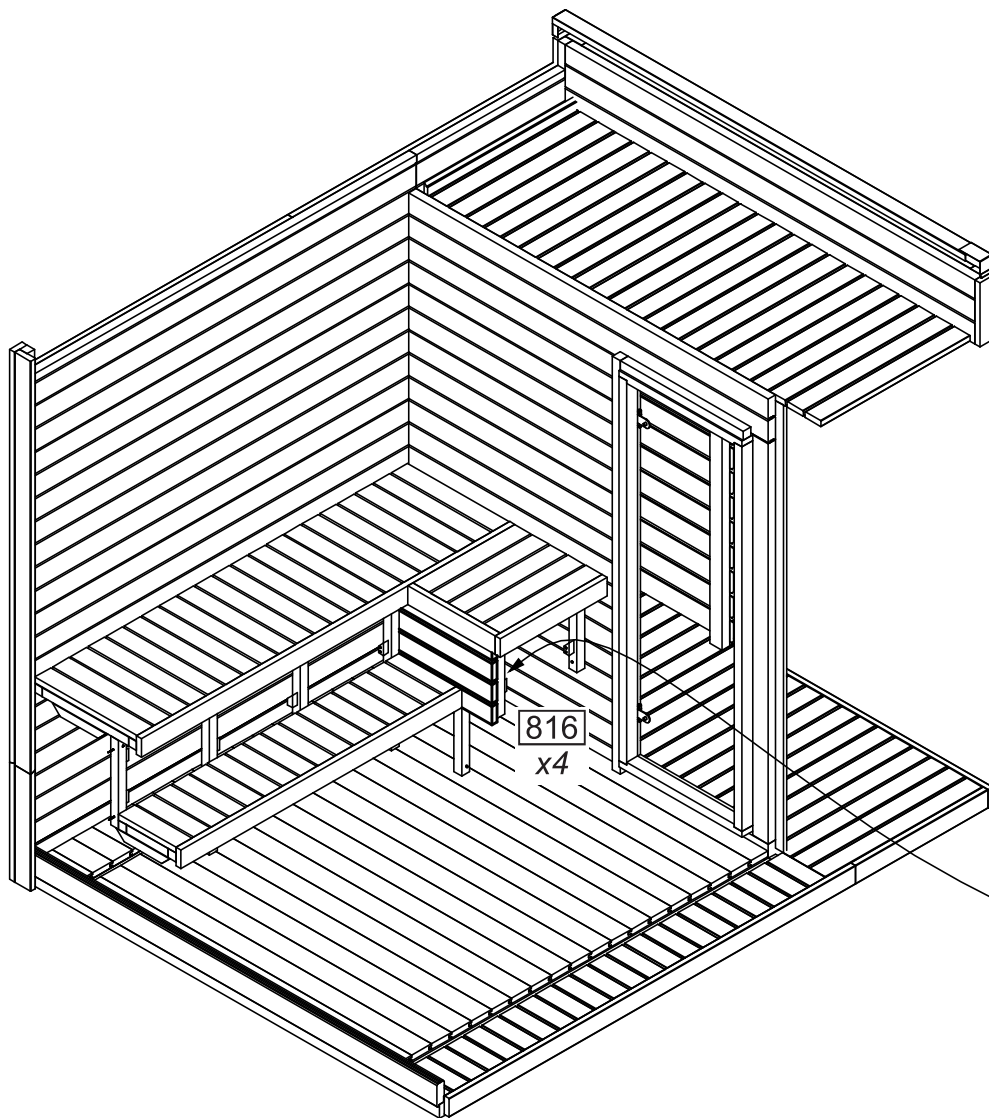


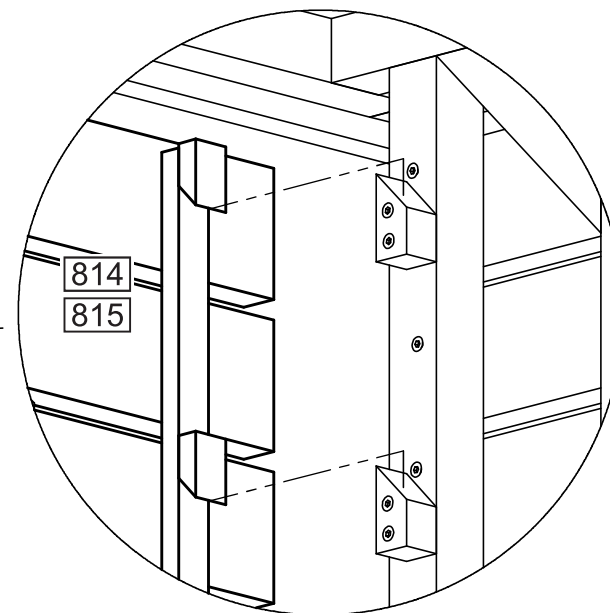
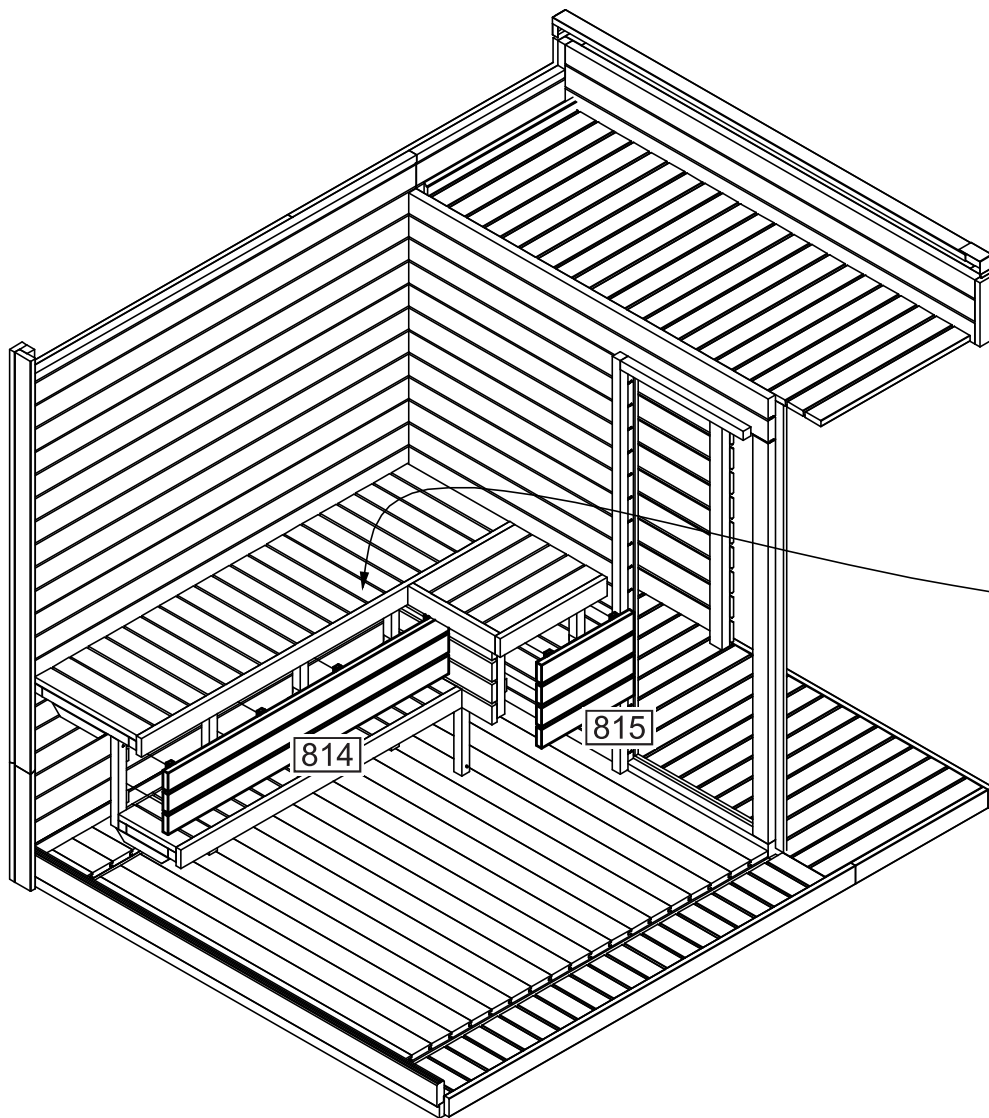
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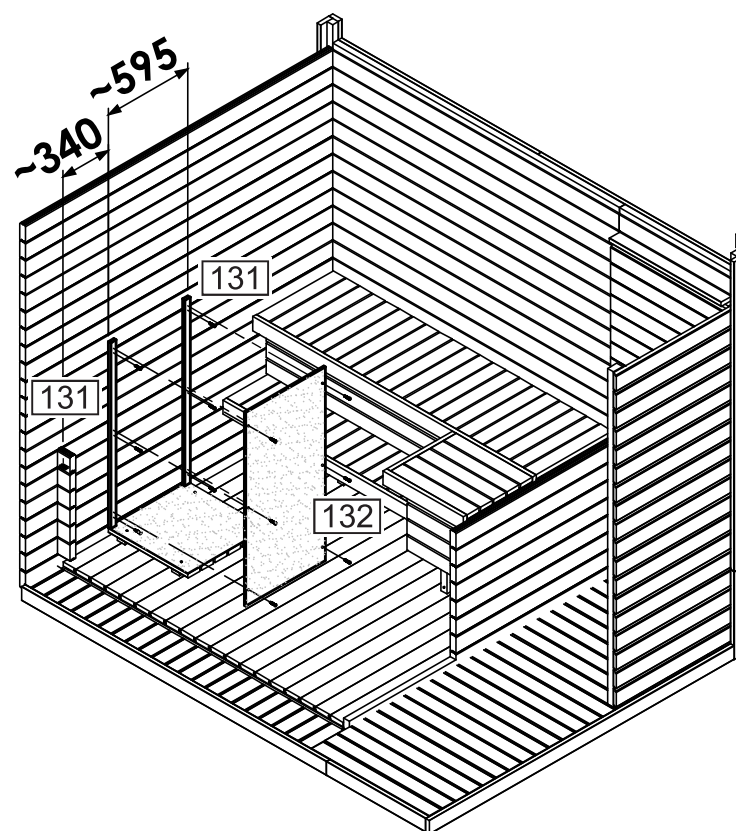
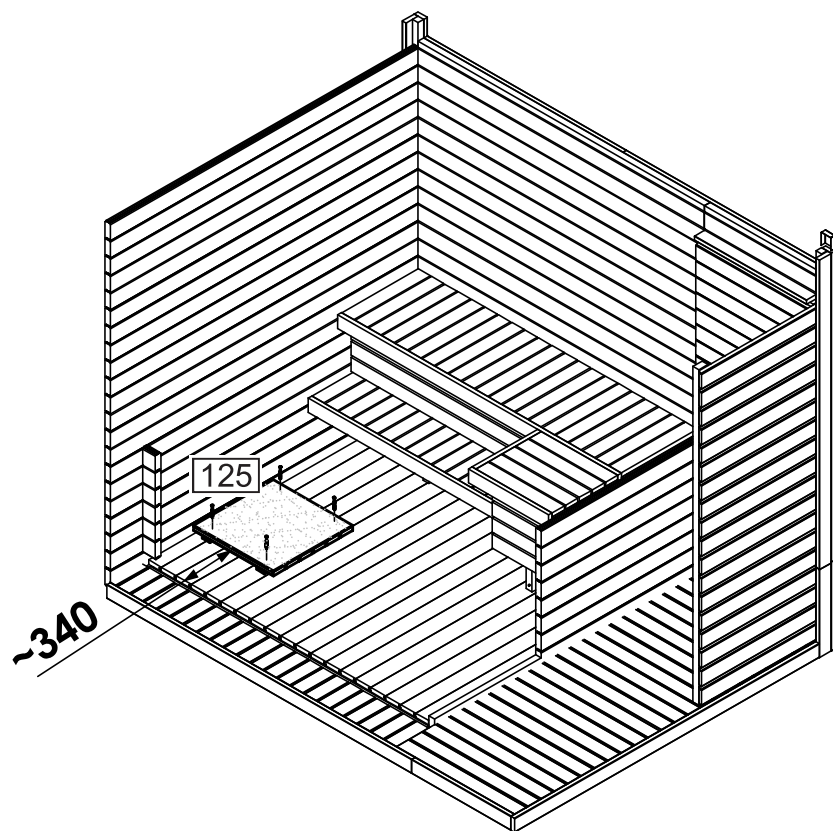
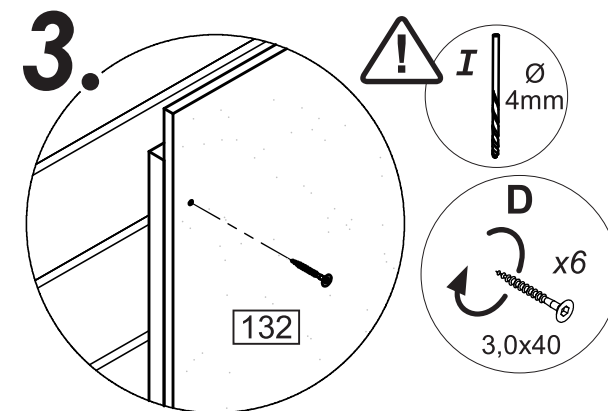
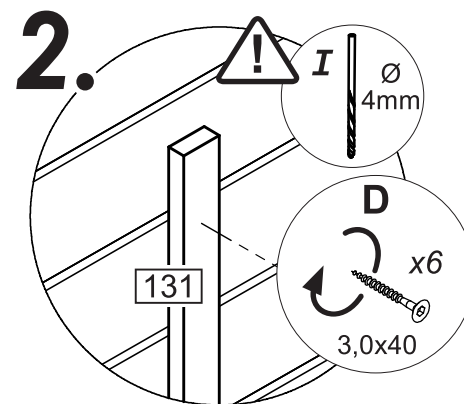
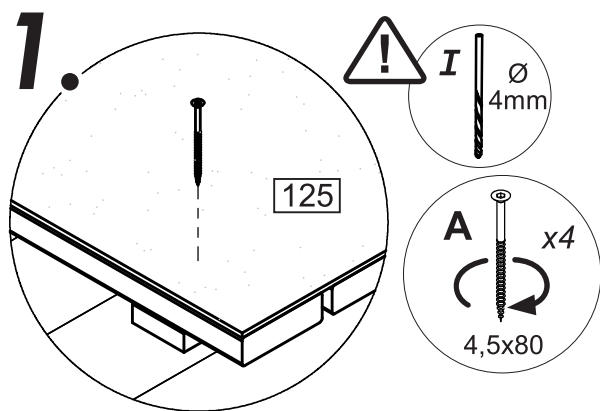


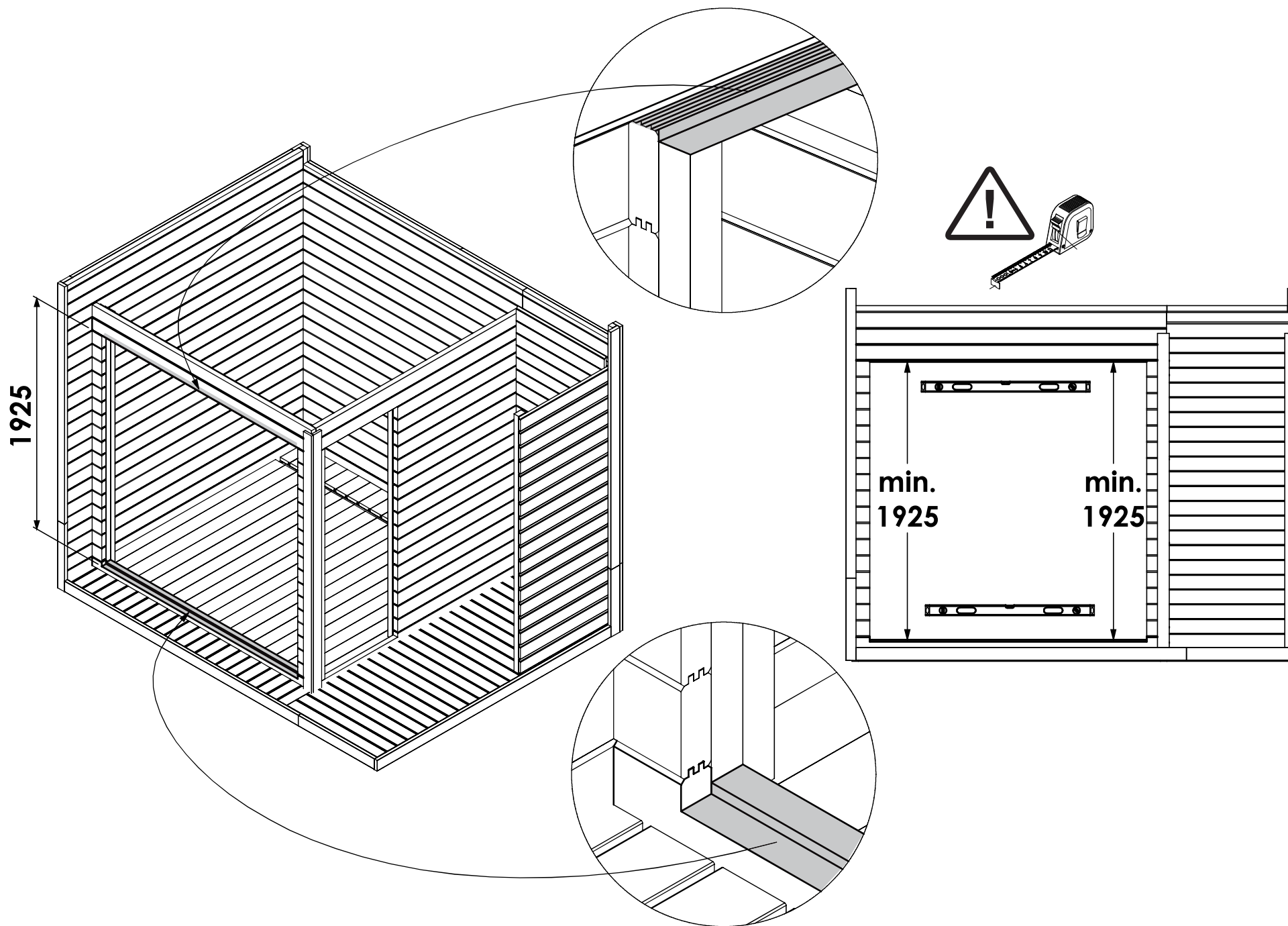






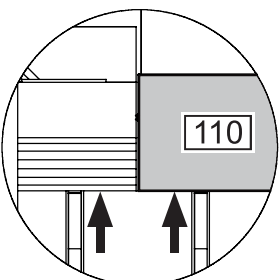
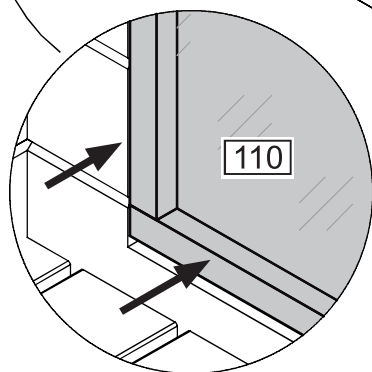
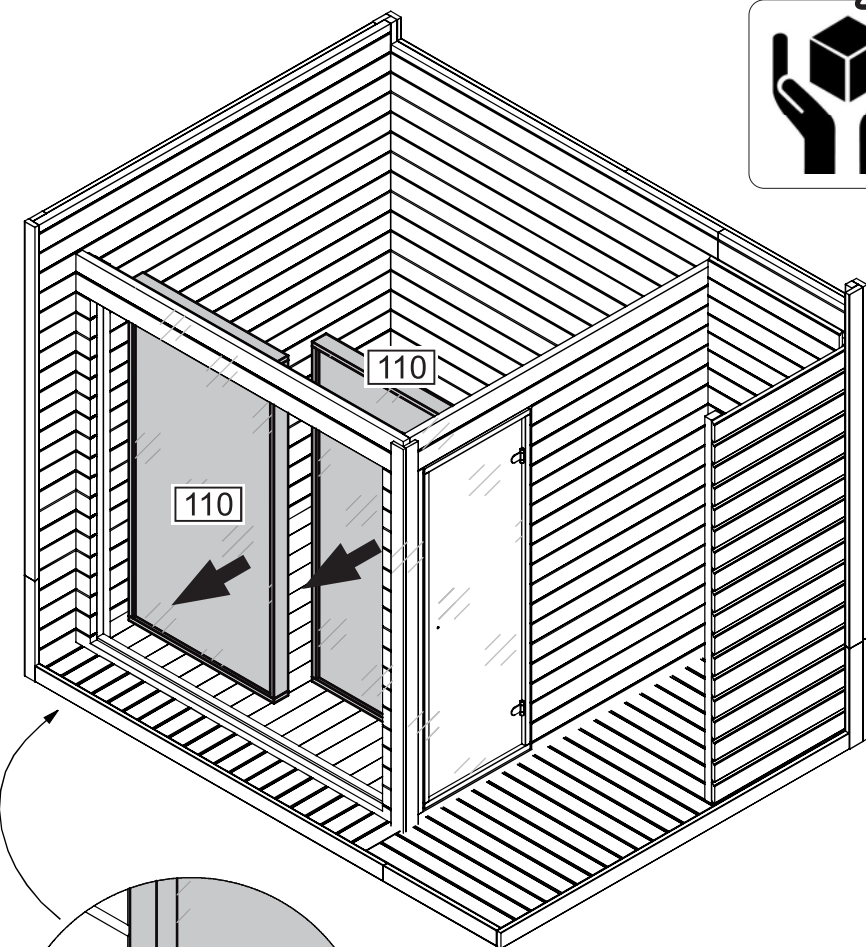






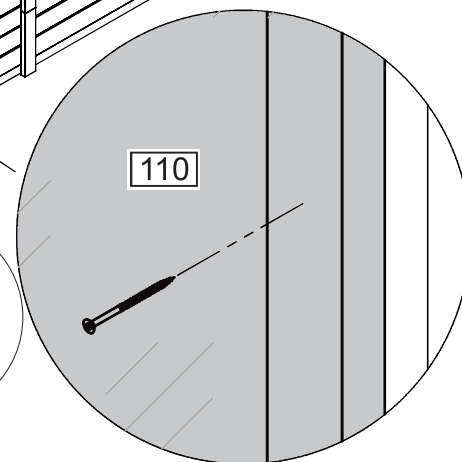
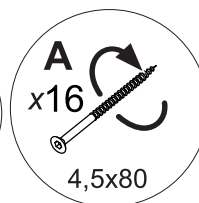
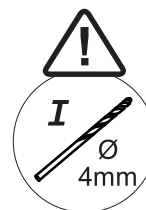
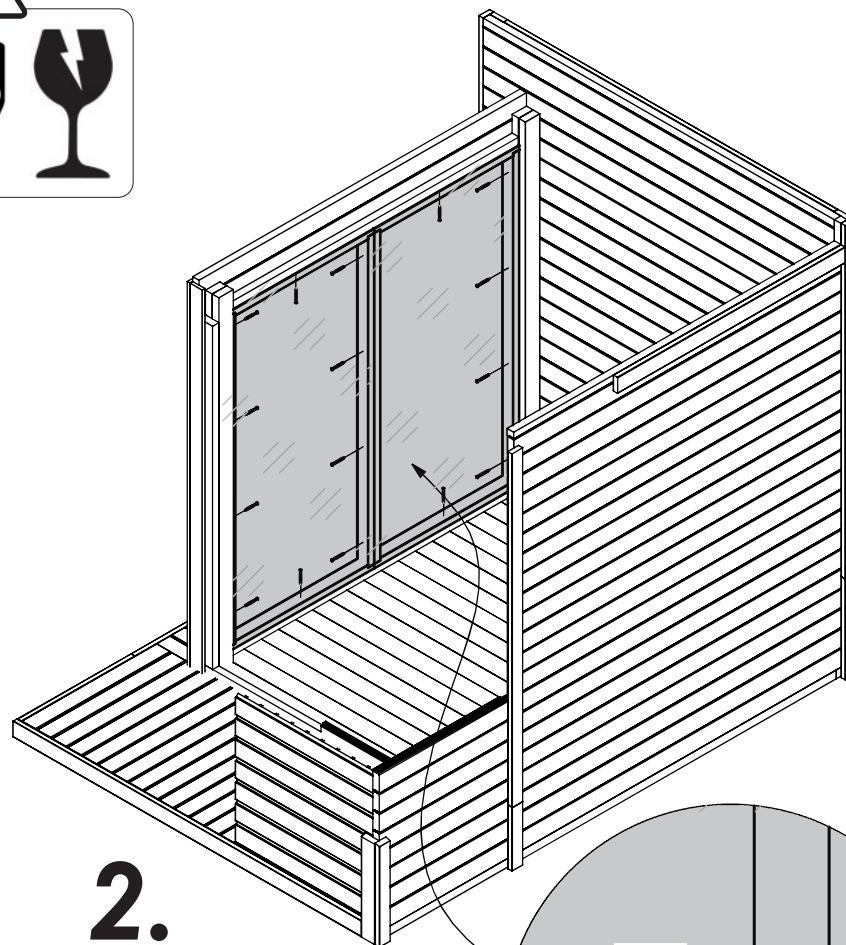


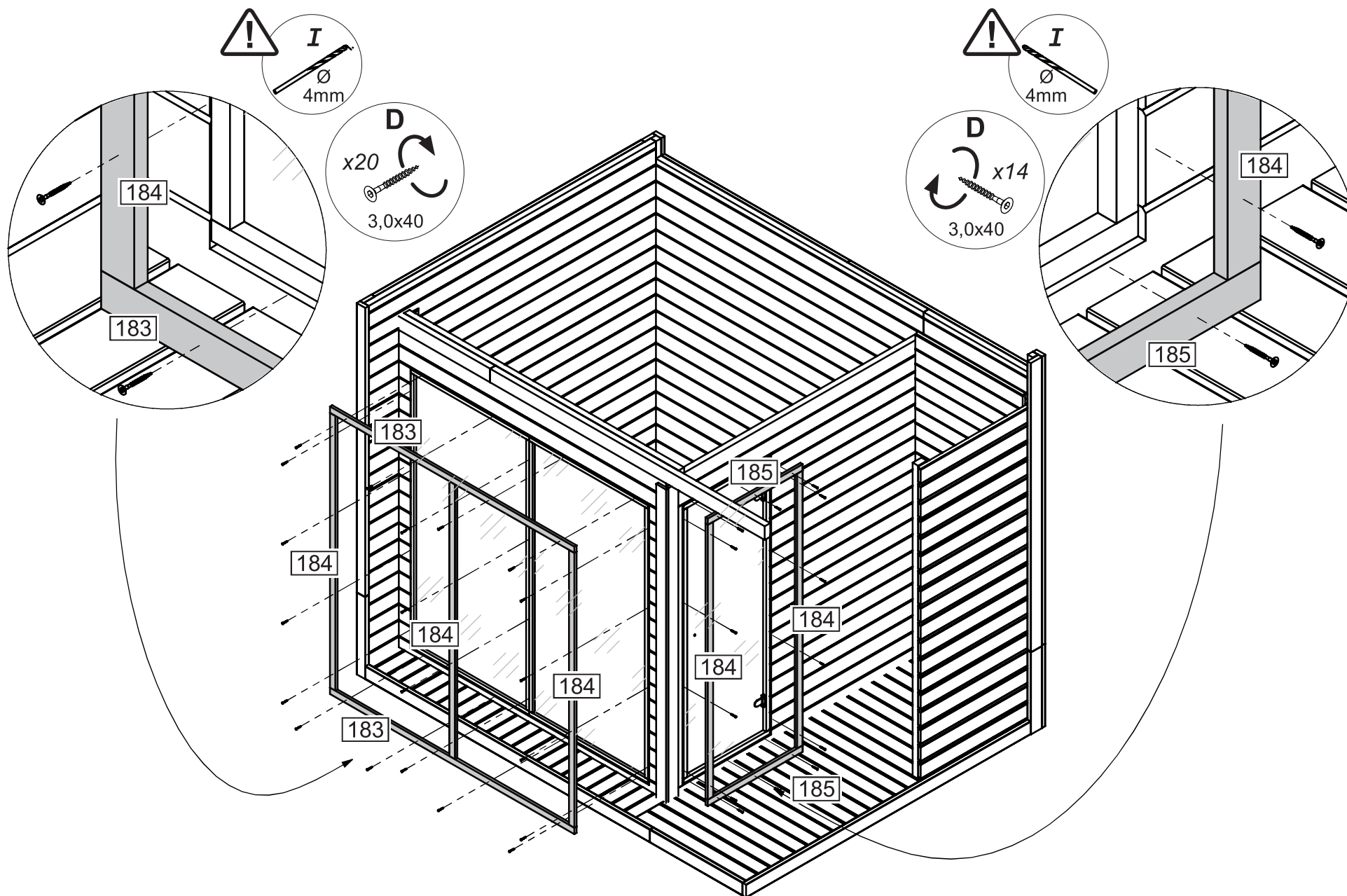
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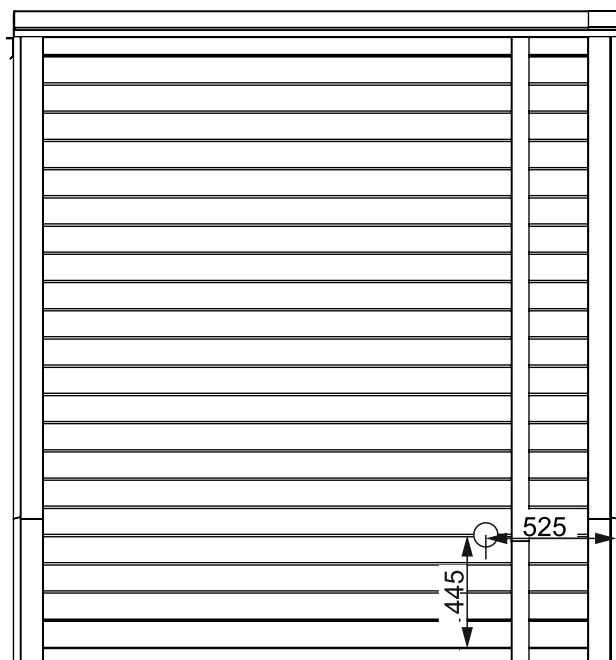


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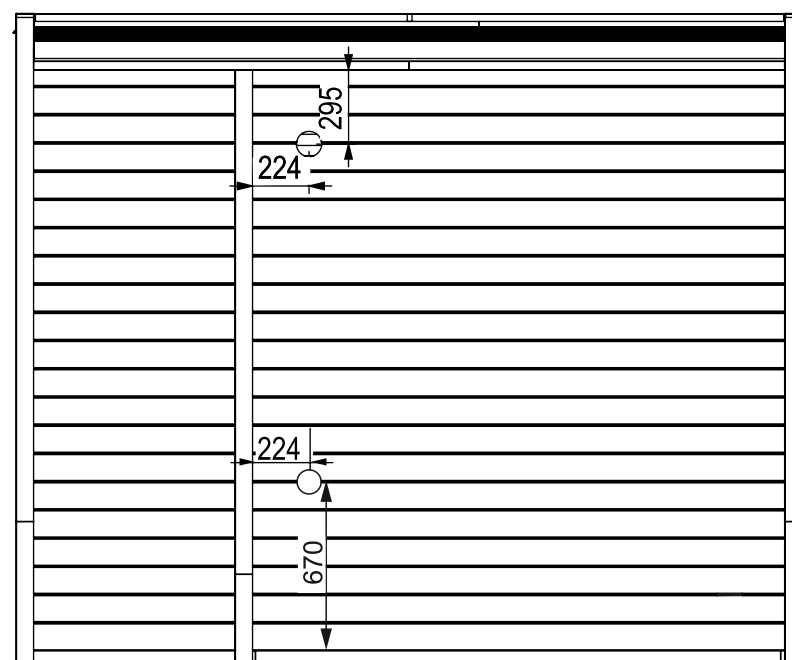
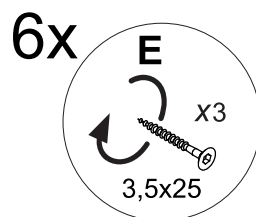
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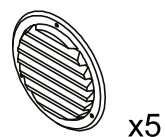


Left side

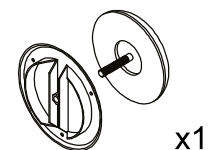


Back side

P



Q



Cut out 100 mm diameter holes at the locations shown on the drawing. Later, install ventilation grilles over the holes: standard grilles at the lower interior side of the sauna, and an adjustable grille at the upper interior side.