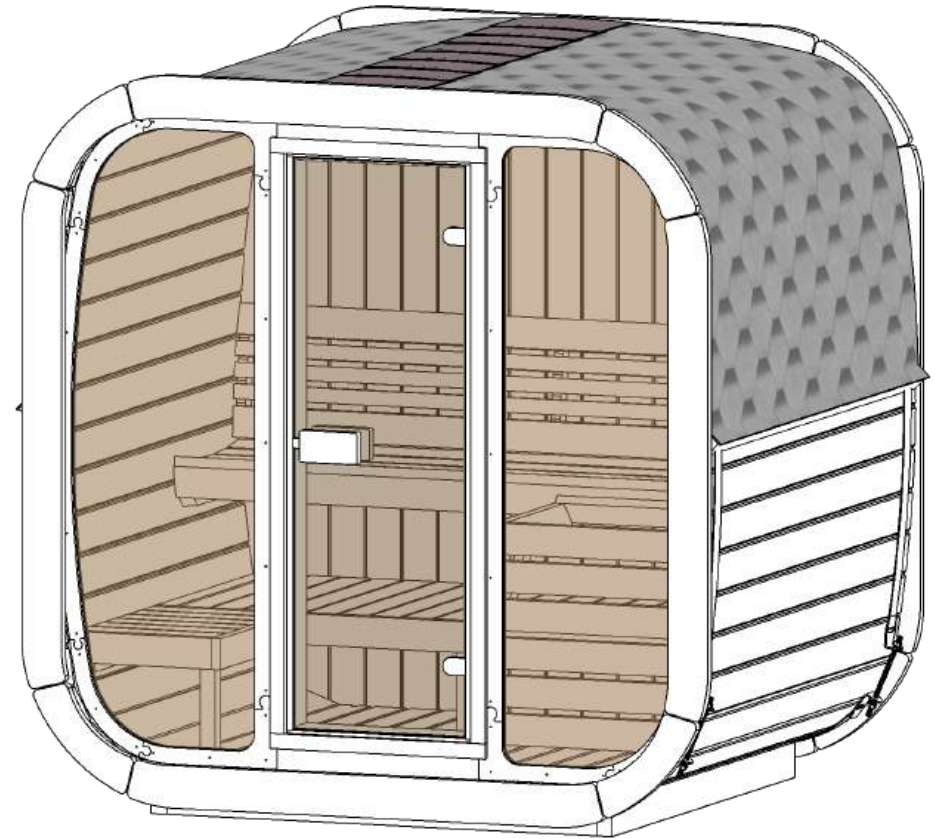
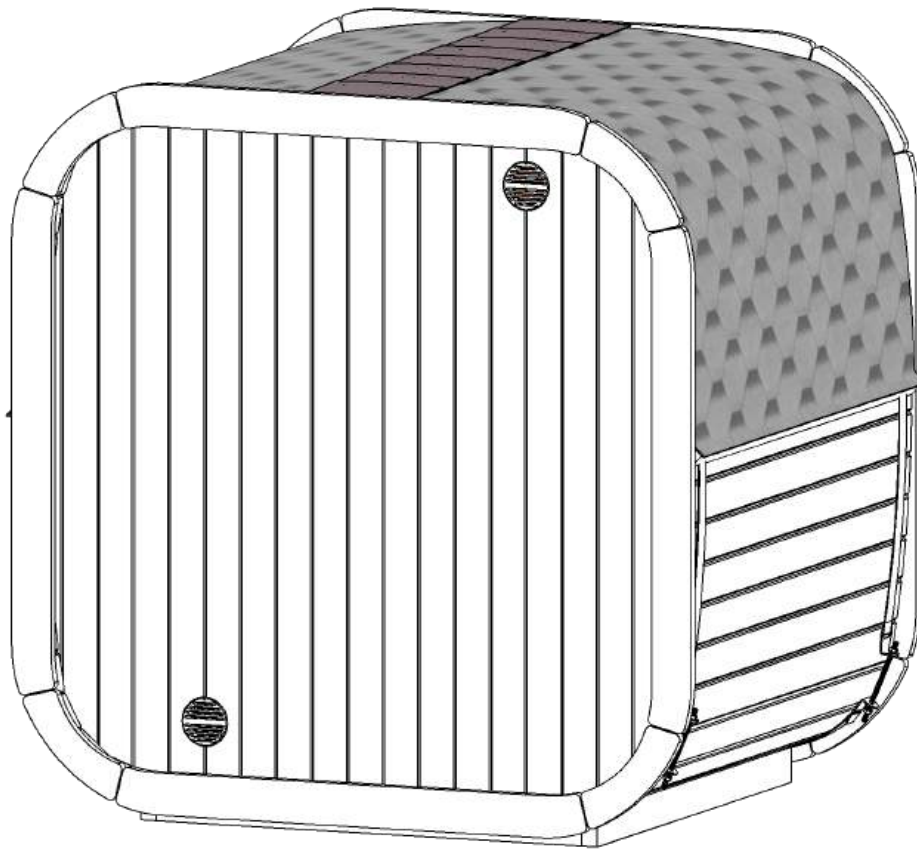


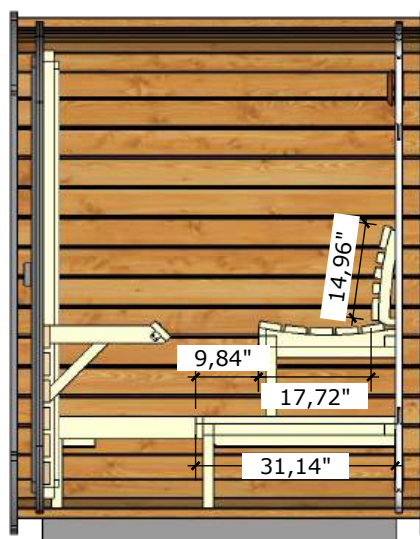
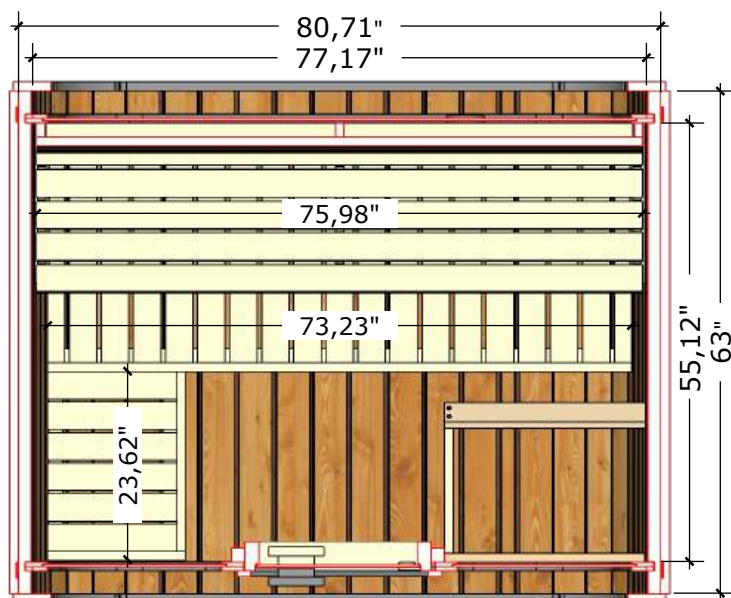
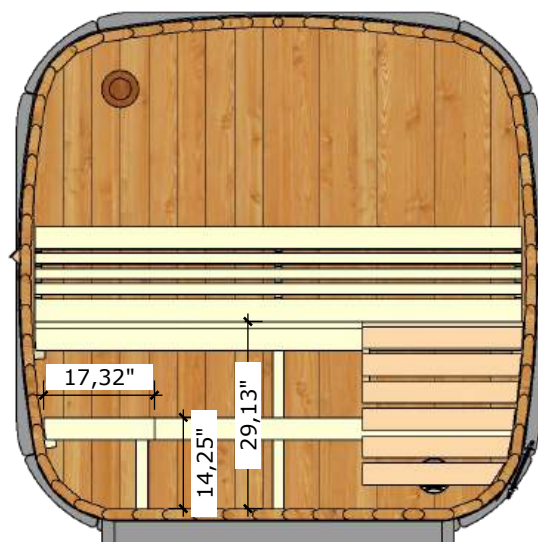
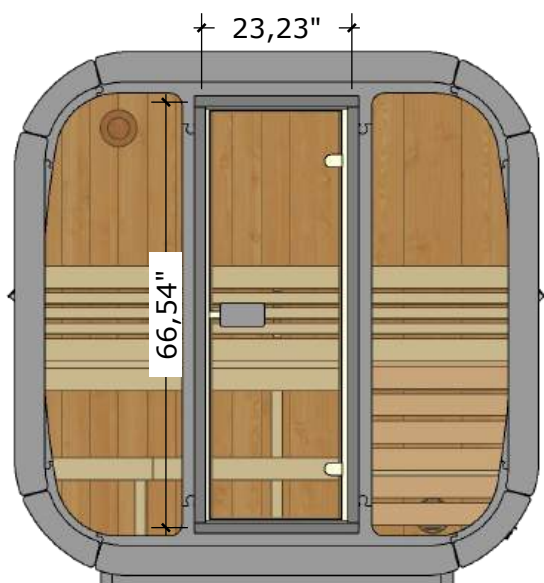


Cube Luxury Series CL5G Outdoor Sauna
63D" x 81W" x 83H"



Note: Please read manual before construction

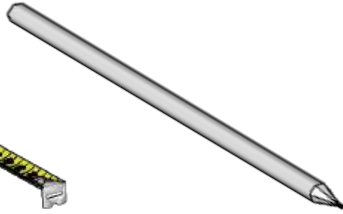
Rev: 1.0_6/2024



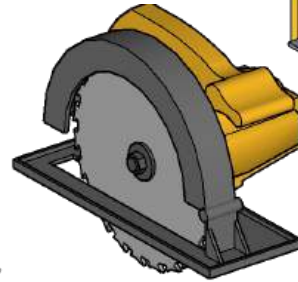
Tools needed



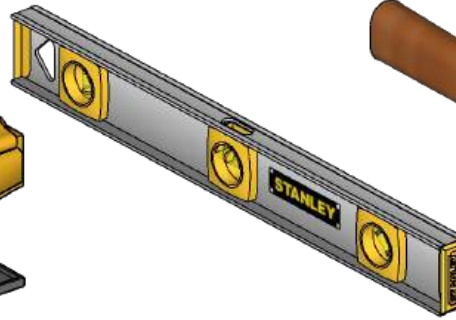
Measuring tape



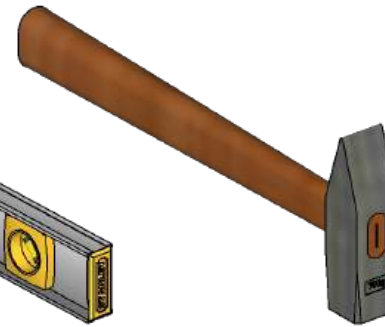
Marker pen



Circular saw



Water level



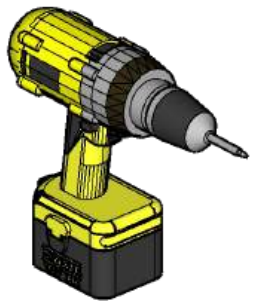
Hammer



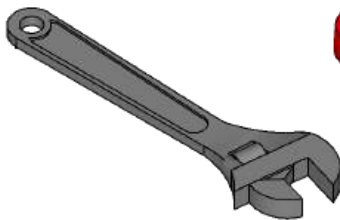
Extra hands



Screwdriver



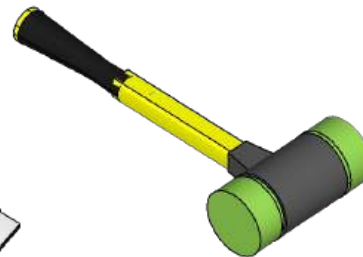
Drill



Crescent wrench



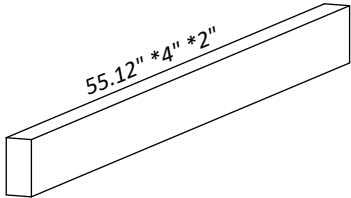
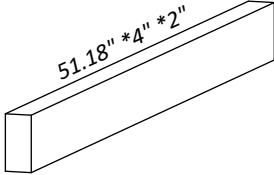
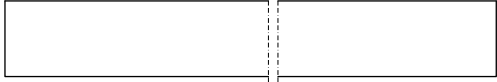
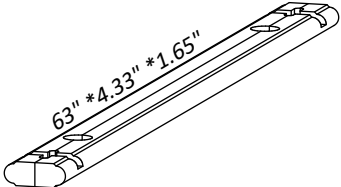
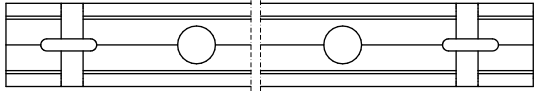
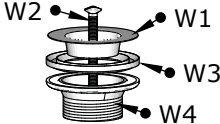
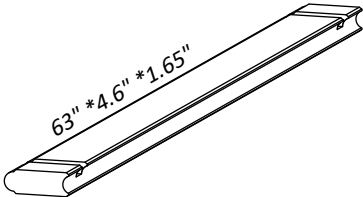
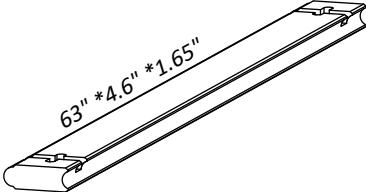
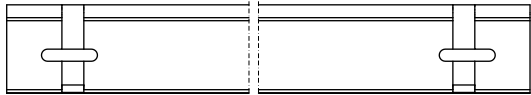
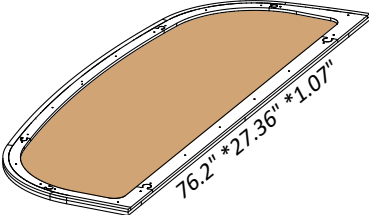
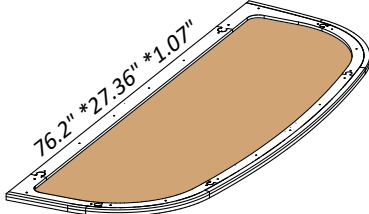
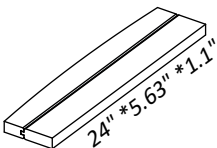
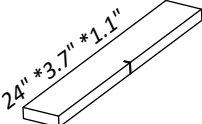
Utility knife



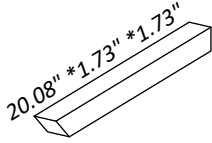
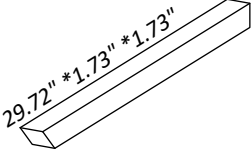
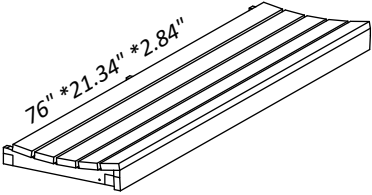
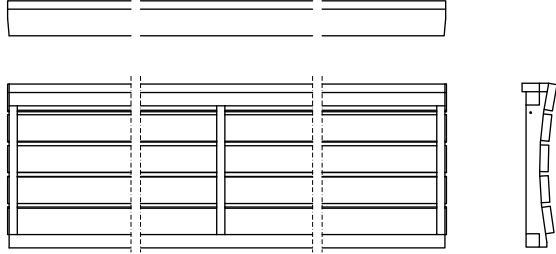
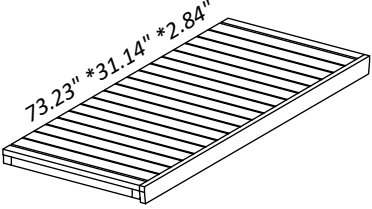
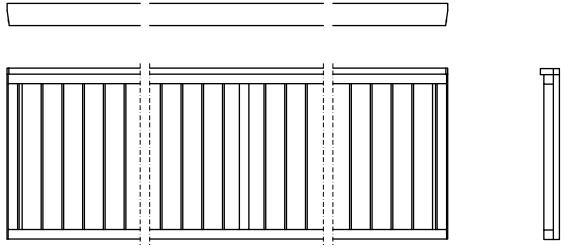
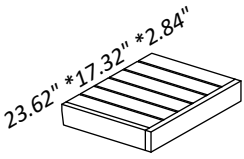
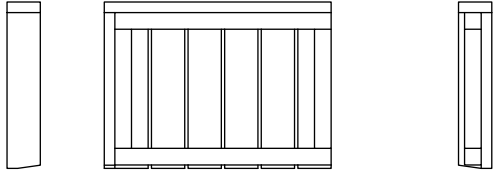
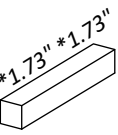
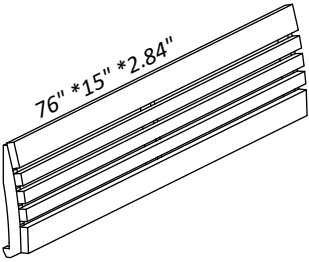
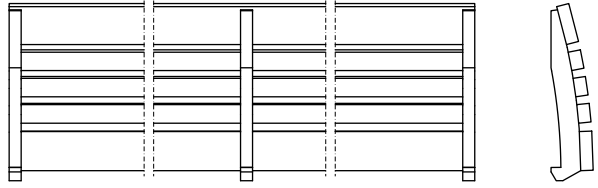
Rubber mallet



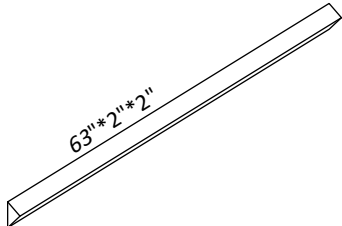
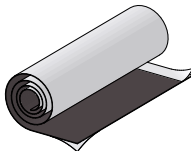
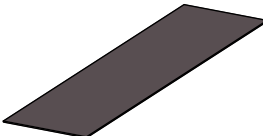
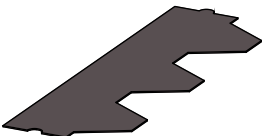
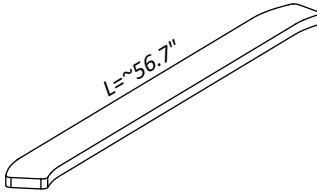
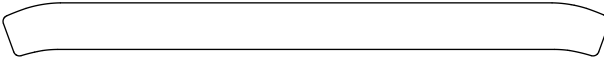
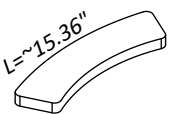
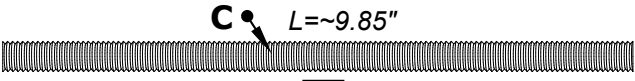
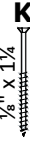
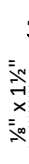
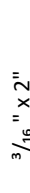
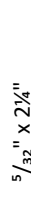
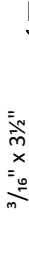
Ratchet strap

DET 1 Article. K-SM100/1400	x2		
DET 2 Article. K-SM100/1300	x4		
DET 3 Article. T-STL117/1600XLM01	x1		
DET W Article. MU-TRAPP	x2 kmp1		
DET 3 Article. T-STL117/1600-01	x64		
DET 3/H Article. T-STL117/1600-01X	x2		
DET Sb Article. IC-TE-20-PR-12/15V	x1		
DET Sa Article. IC-TE-20-PR-12/15P	x1		
DET Ta Article. T-SL117/610UK1	x1		
DET Tb Article. T-TL94/610J	x1		

DET V Article. KI-VIN-25/40/40-ZN	x4		
DET U1 Article. K-TL94/1940	x1		
DET Y1 Article. T-IC-PTS-20/28-V	x1		
DET Y2 Article. T-IC-PTS-20/28-P	x1		
DET U2 Article. K-TL94/1850	x1		
DET 6 Article. T-STL117/1600XL-01	x2		
DET 6c/d/e/f Article. T-STL117/1600KO-01	x1		X 1" 3/8" 3/4" 1 3/16"
DET A1 Article. MU-VIT1840-KLZN	x2		
DET A2 Article. MU-VIT4860-KLZN	x2		
DET G Article. MU-VENT-100-PU	x1		

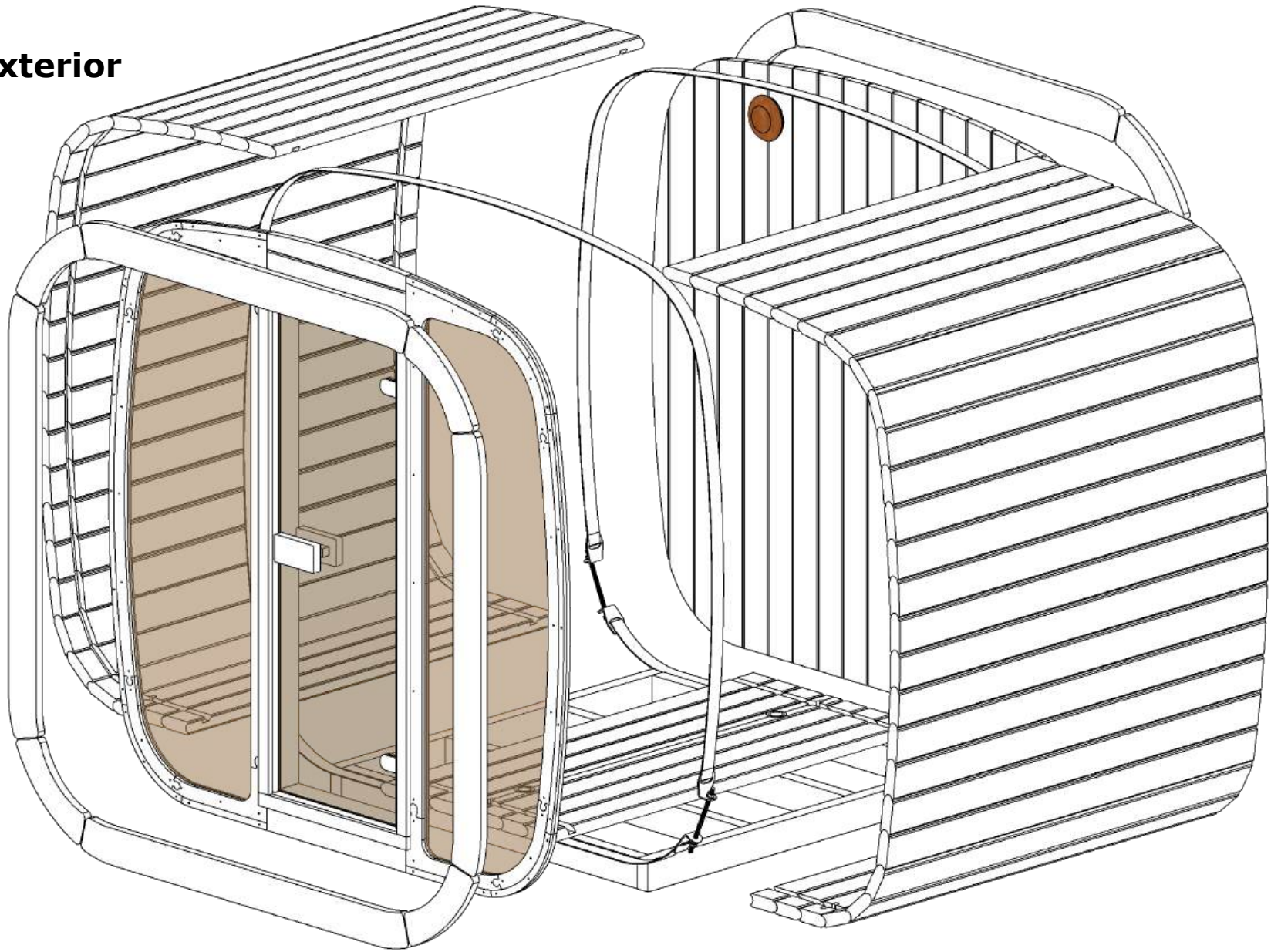
DET F Article. MU-VENT-100-ZN	x3		
DET 10a Article. K-HP44/510XP	x2		
DET 11a Article. K-HP44/755XP	x2		
DET 10c Article. K-HP44/170	x1		
DET 10 Article. TL-LAMOD-1930-KA01	x1		
DET 11 Article. TL-LAMOD-1860-01	x1		
DET 12 Article. TL-LAMOD-600-01	x1		
DET 10b Article. K-HP44/290	x3		
DET 14 Article. TL-STMOD-1930-KA01	x1		

DET 21	x1		
Article. U-KL-6/17-PR			
DET 21c	x2		
Article. K-HP44/1690			
DET 21d	x2		
Article. K-HP44/680			
DET 21a	x2		
Article. K-HL44/1660			
DET 21b	x2		
Article. K-HL44/650			
DET 16	x1		
Article. TL-PIMOD-632-01			
DET 15a	x1		
Article. TL-LAV90/630X			
DET 15b	x1		
Article. TL-LAV90/500XP-XL			
DET 15d	x1		
Article. TL-LAV42/330XP-XP			
DET 15c	x2		
Article. KI-LEK15			

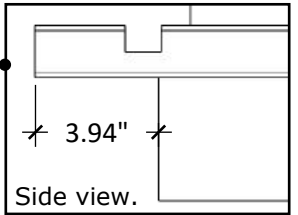
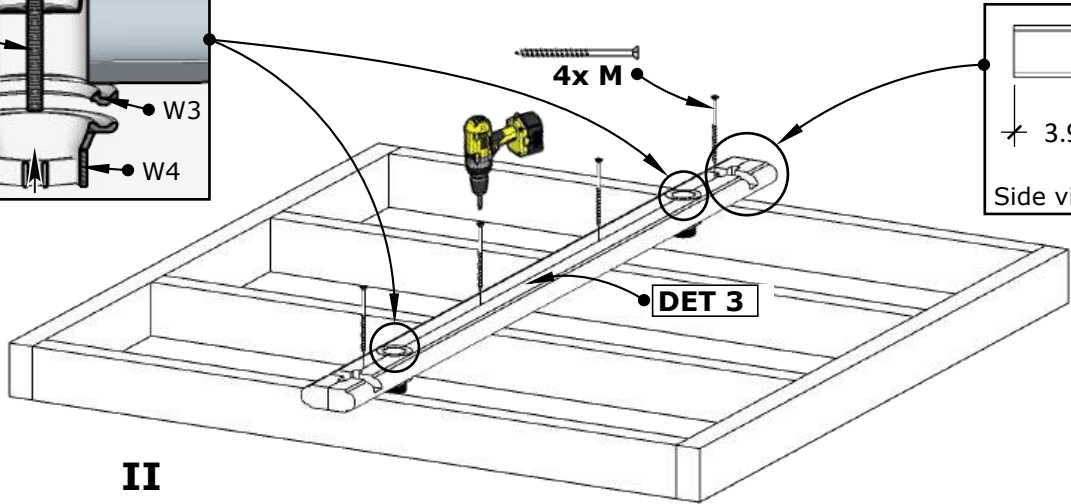
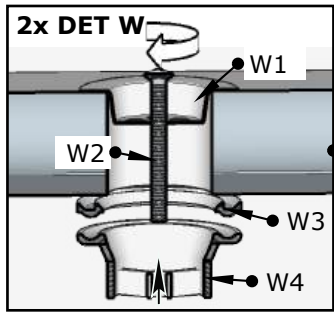
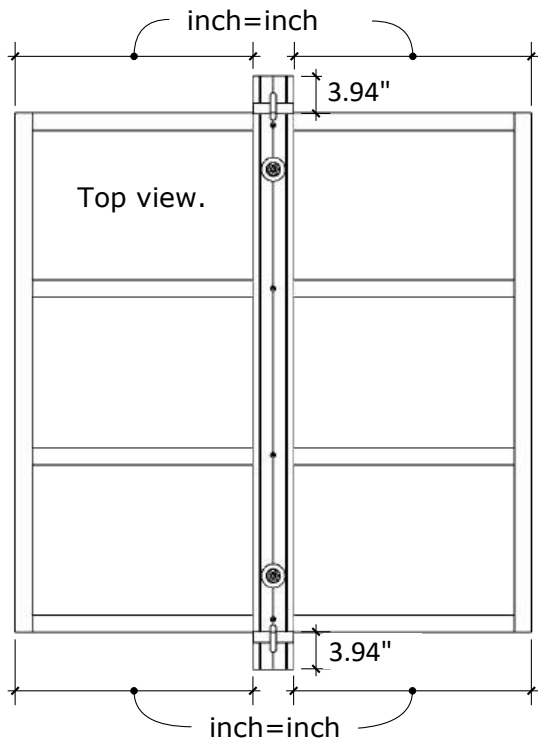
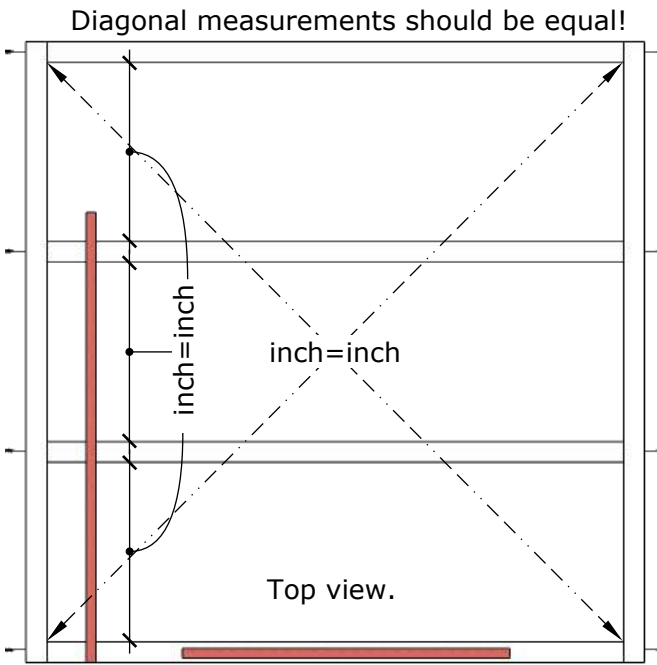
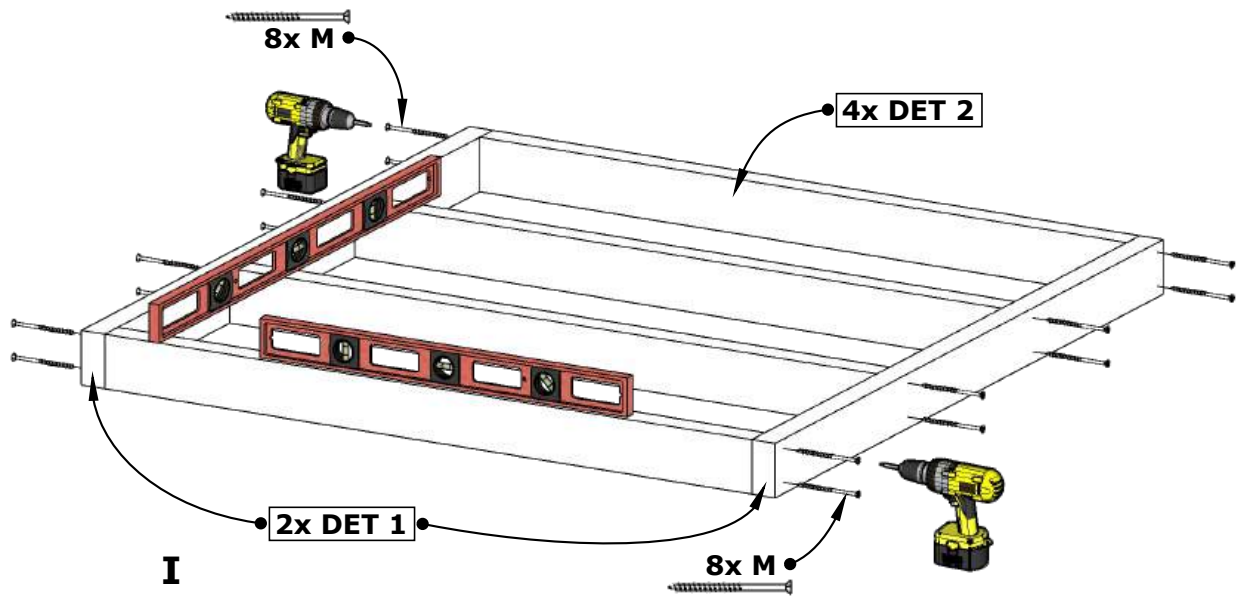
DET 22 Article. T-STL-1600-XX	x2		
Underlay felt Article. KAT-AL	26´		
DET N Article. KAT-HAR-MUST	x7		
DET O Article. KAT-SIN-MUST	x52		
DET 25a Article. MU-OL-IC-20-1	x8		
DET 25b Article. MU-OL-IC-20-2	x8		
Article. KI-KERL-12-RV4  D E C x8 x8 x4		Article. KI-USA-ICO-226   Torx bits T10 T15 T20 T25 L K J I H M       ~320 x20 x45 x40 x240 x70	

CL5G Outdoor Sauna 63D" x 81W" x 83H"

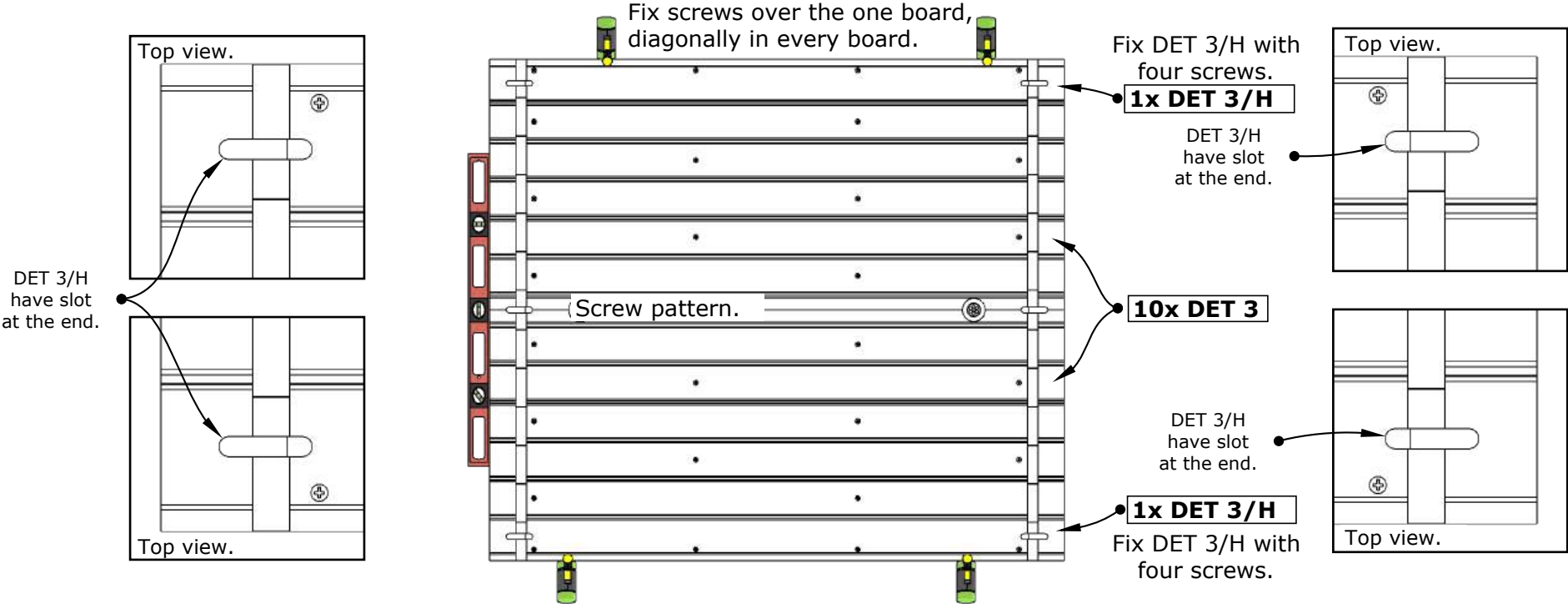
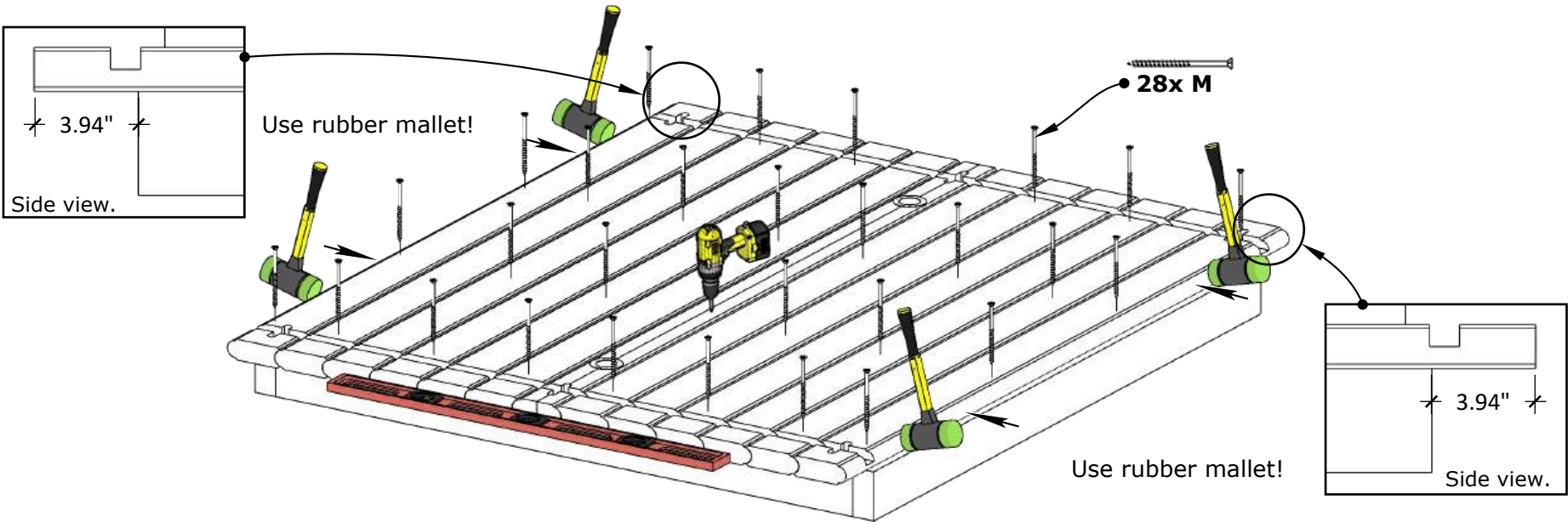
Exterior



CL5G Outdoor Sauna 63D" x 81W" x 83H"

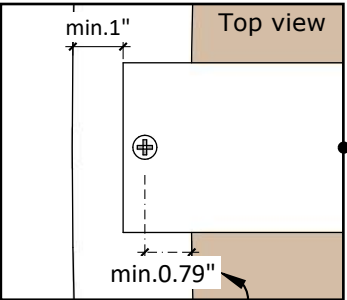
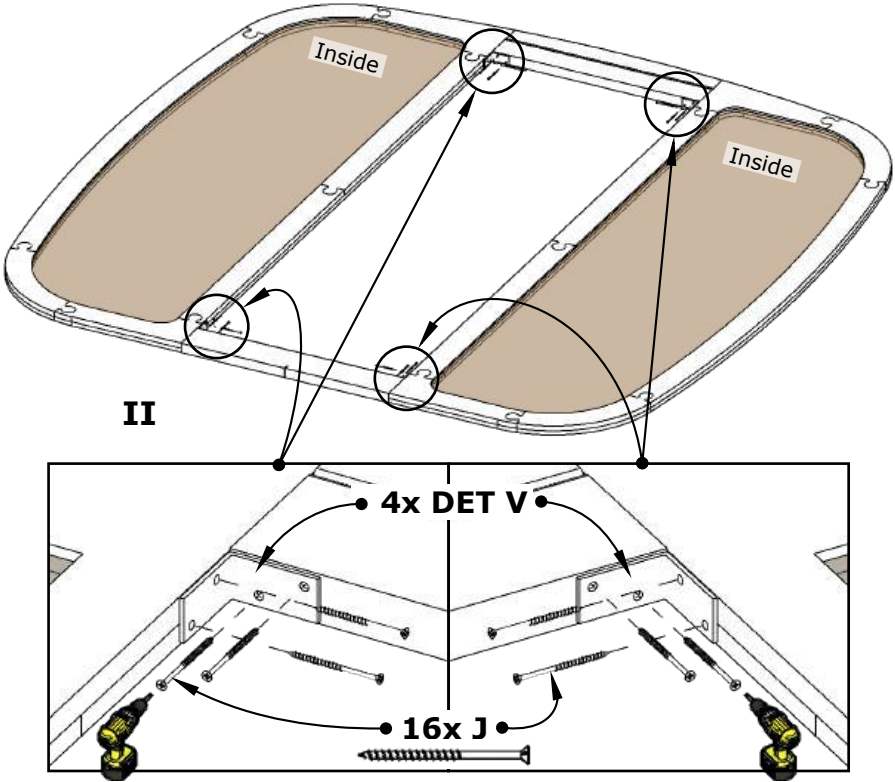
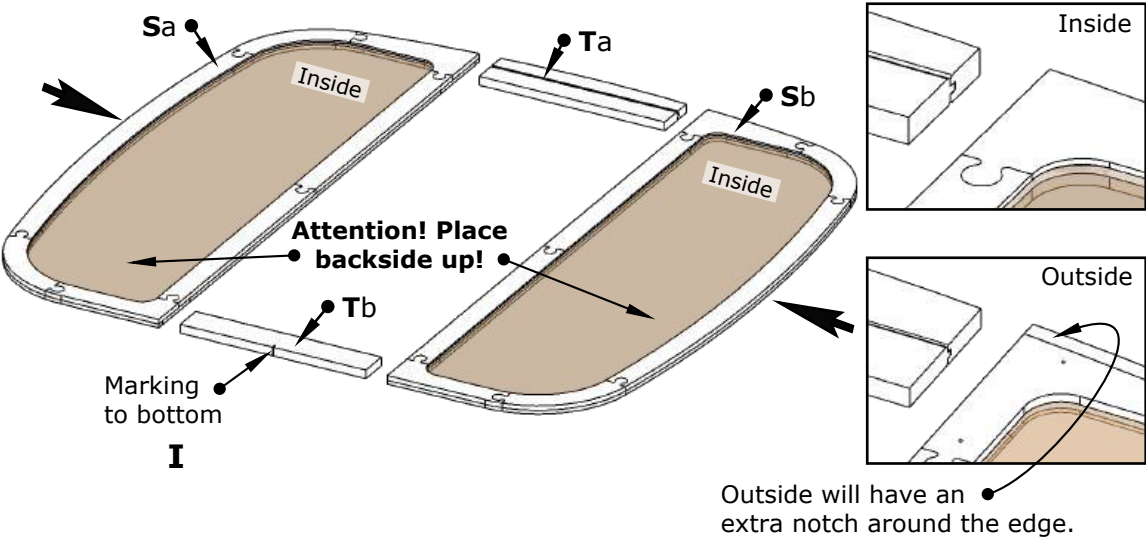


CL5G Outdoor Sauna 63D" x 81W" x 83H"

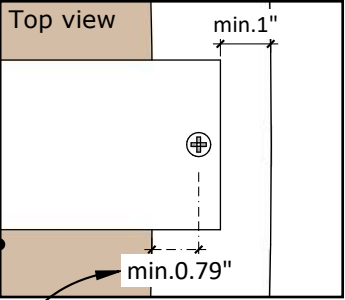
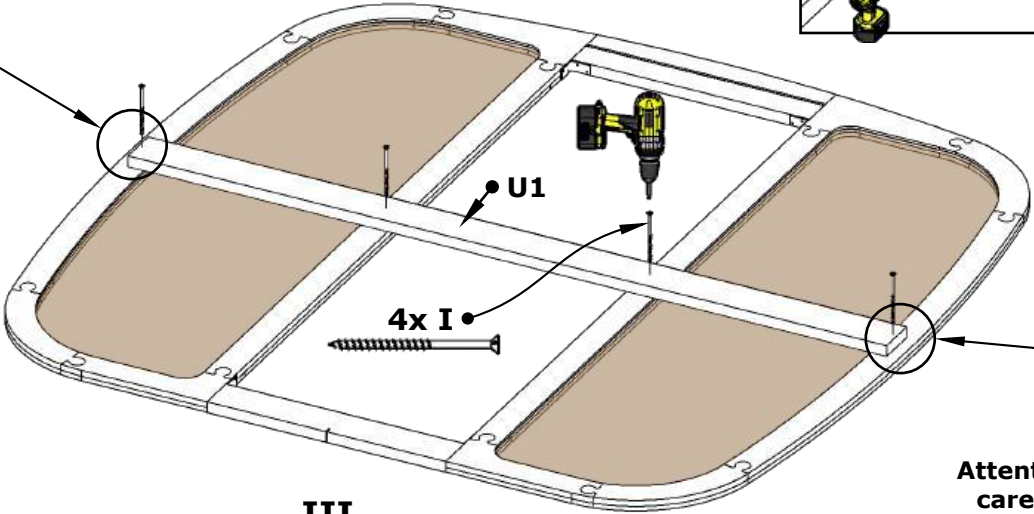


CL5G Outdoor Sauna 63D" x 81W" x 83H"

Front glass-wall assembly



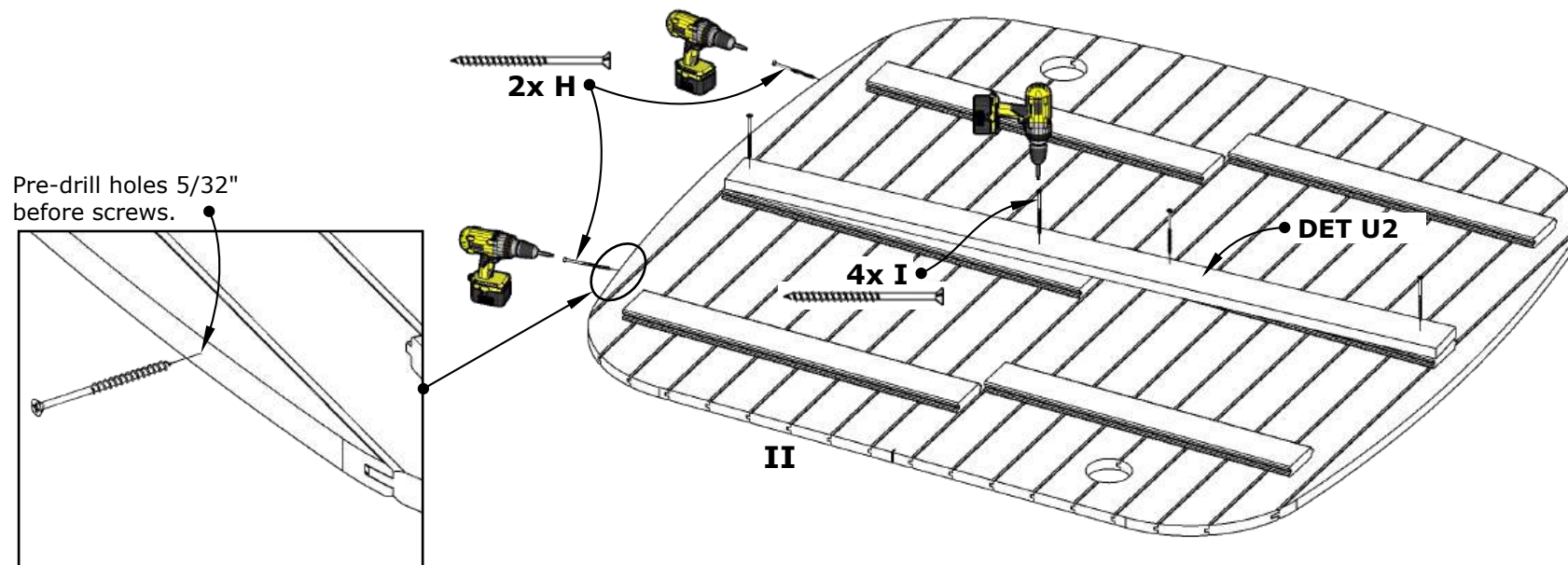
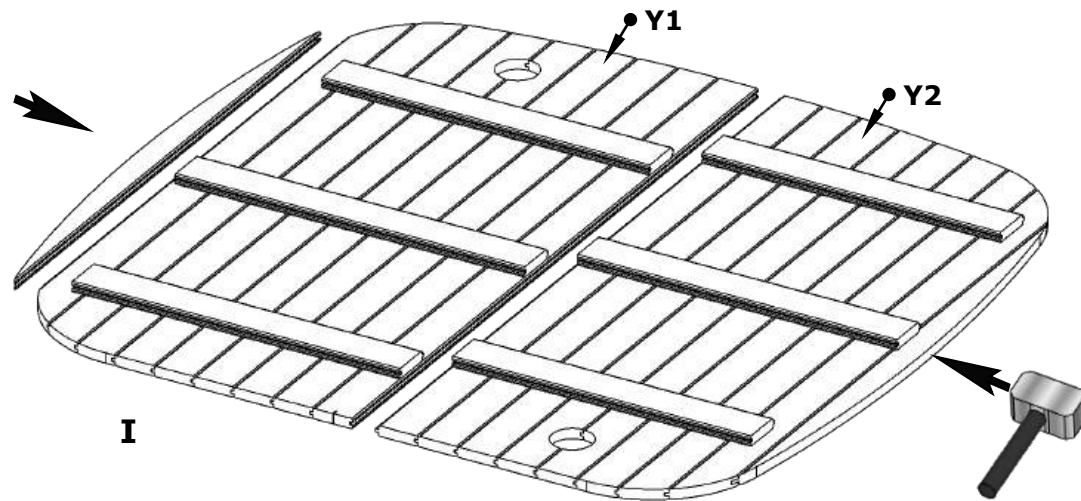
Attention! Be extra careful to not hit the glass!!!



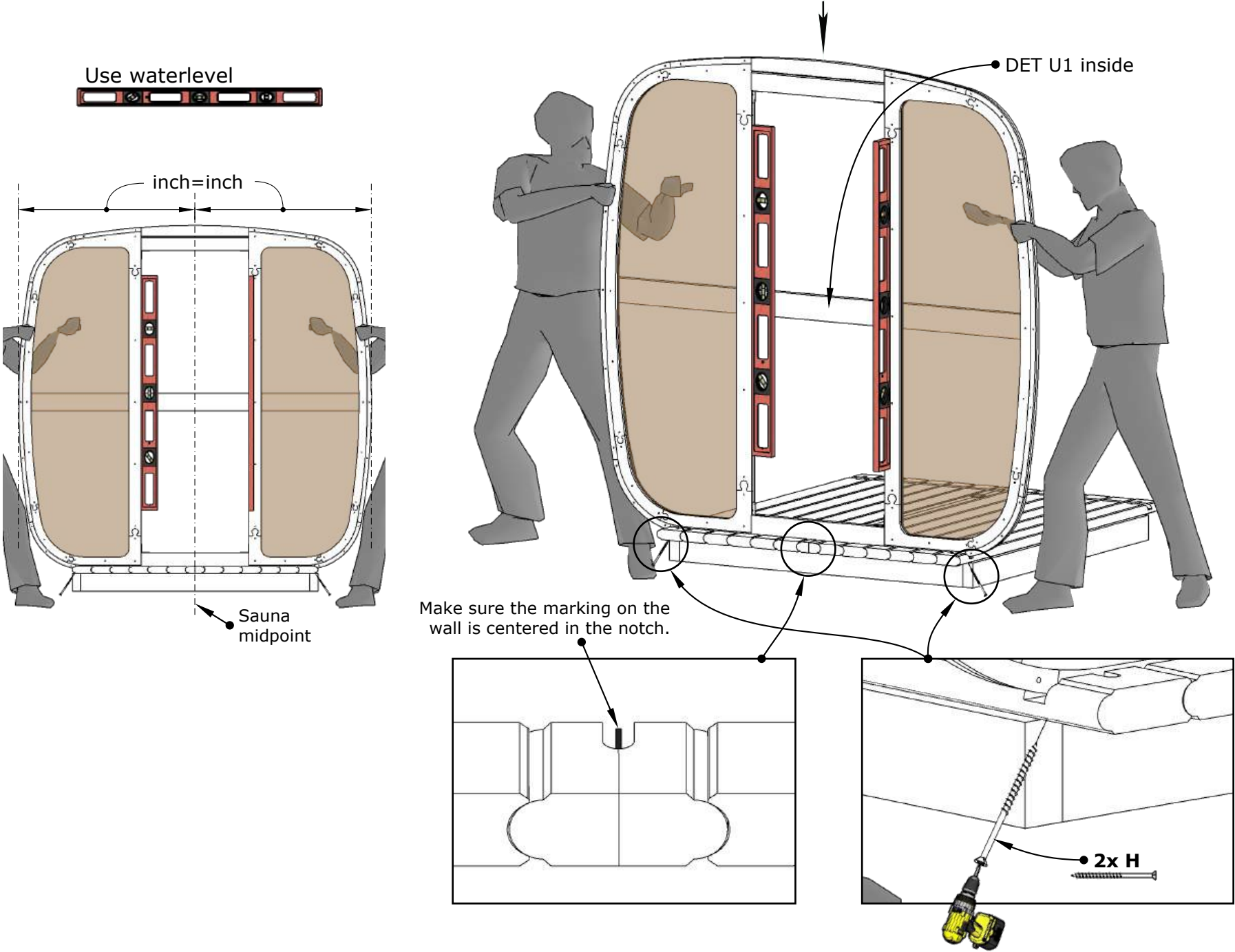
Attention! Be extra careful to not hit the glass!!!

CL5G Outdoor Sauna 63D" x 81W" x 83H"

Wooden back wall assembly

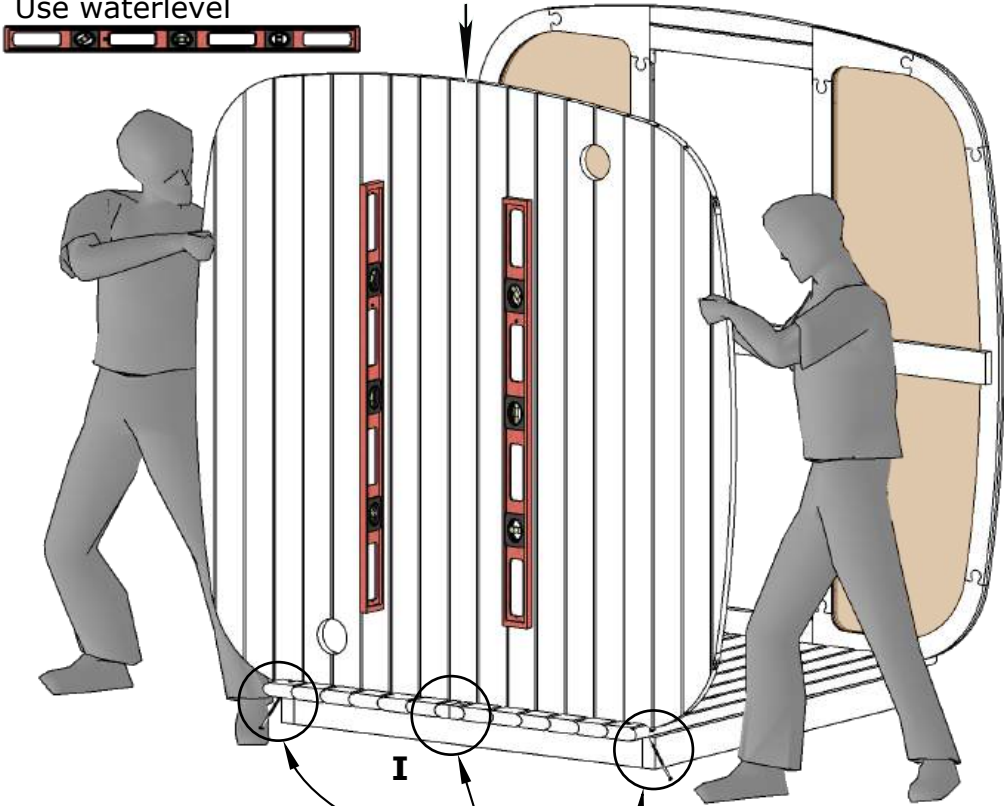


CL5G Outdoor Sauna 63D" x 81W" x 83H"

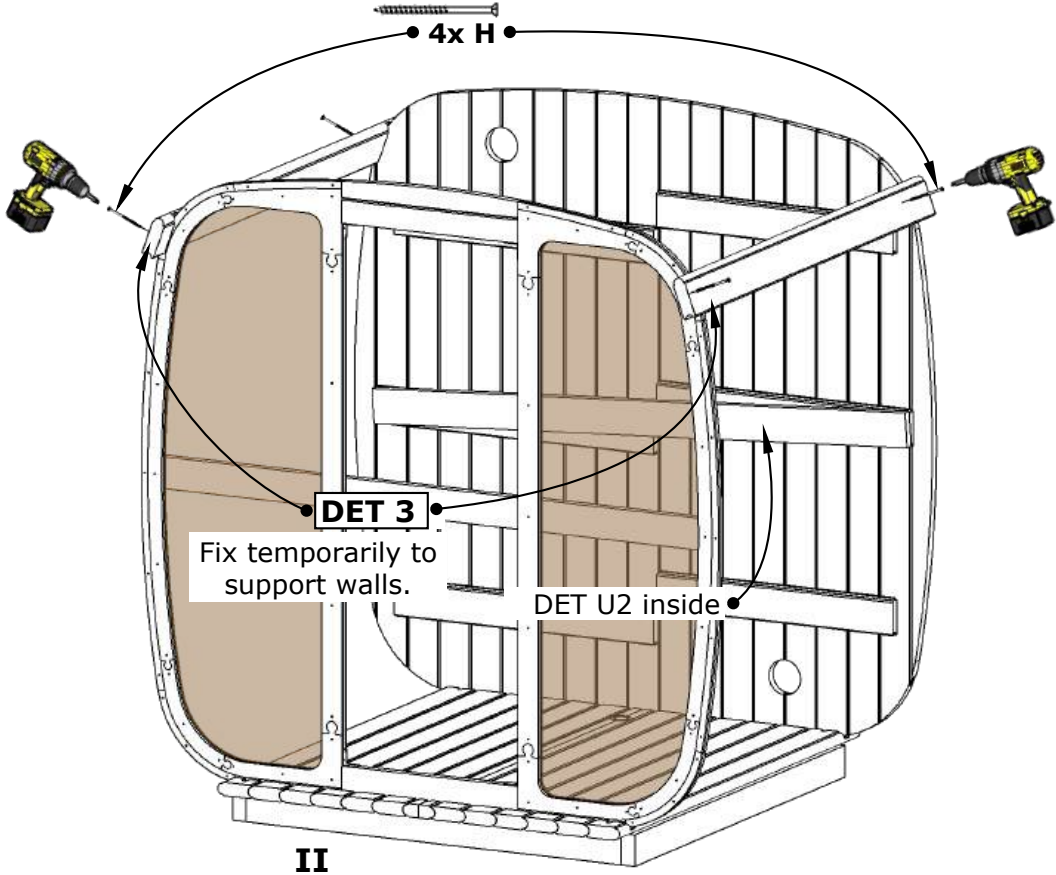
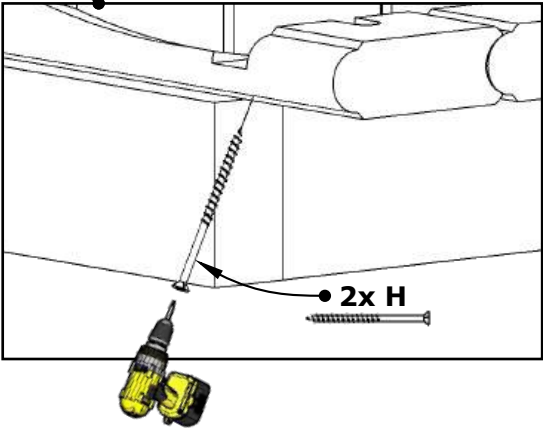
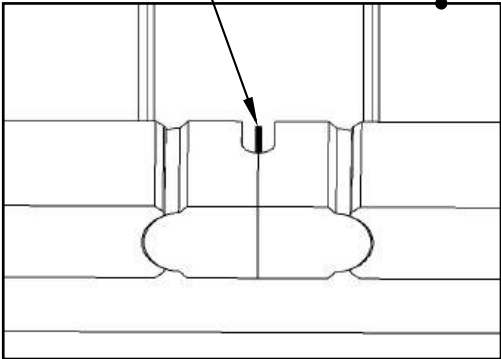


CL5G Outdoor Sauna 63D" x 81W" x 83H"

Use waterlevel



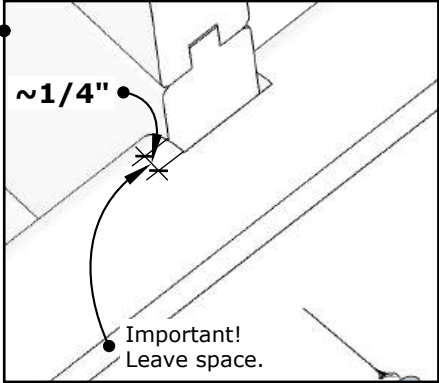
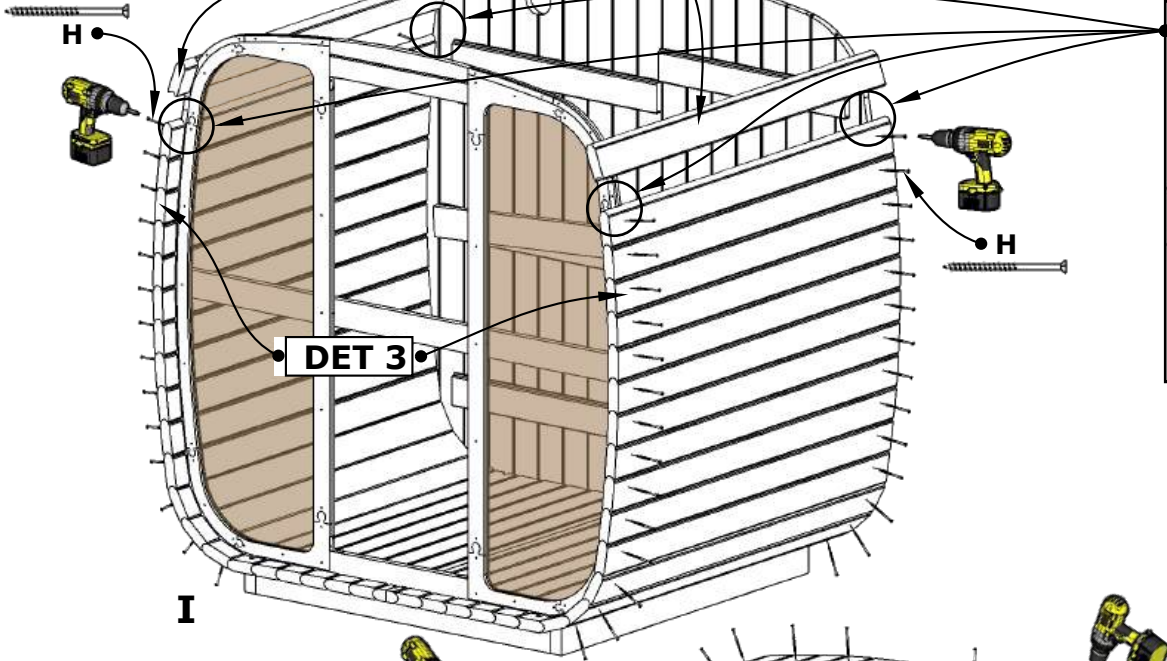
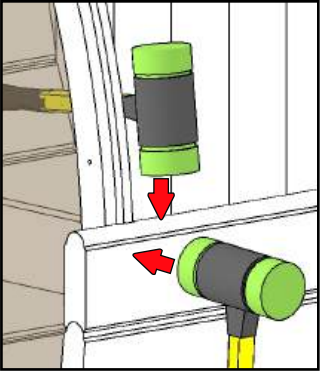
Make sure the marking on the wall is centered in the notch.



CL5G Outdoor Sauna 63D" x 81W" x 83H"

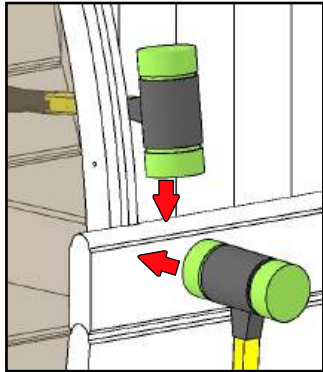
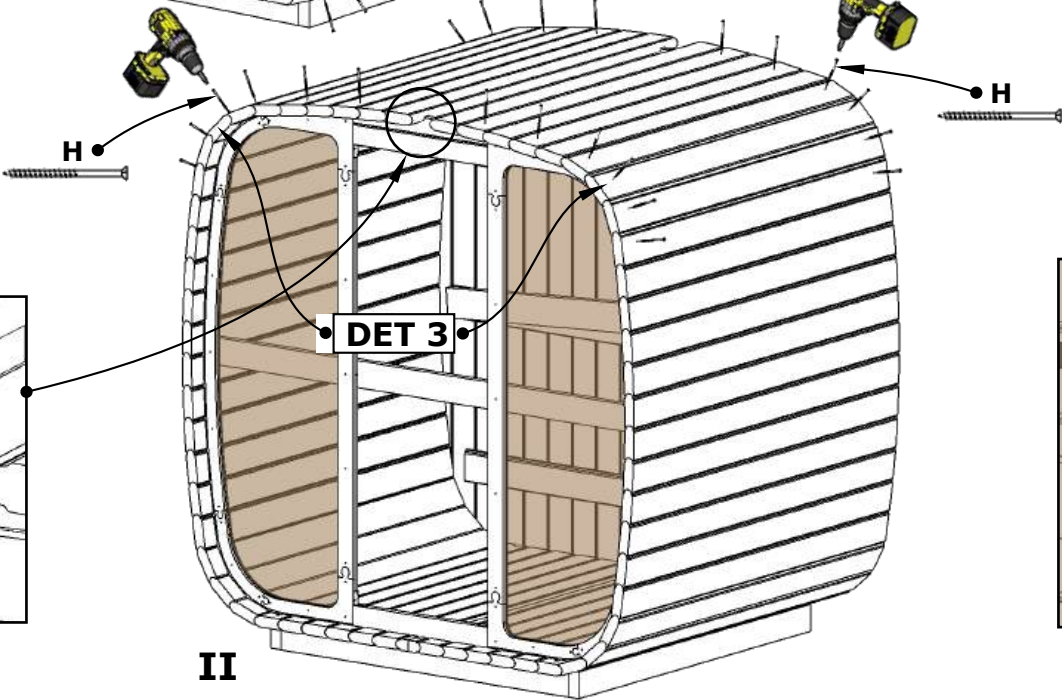
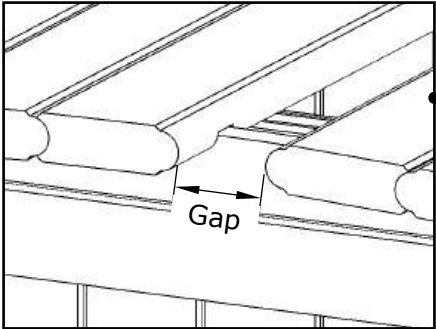
Remove DET 3 from their temporary positions and use during the next step.

Use rubber mallet!



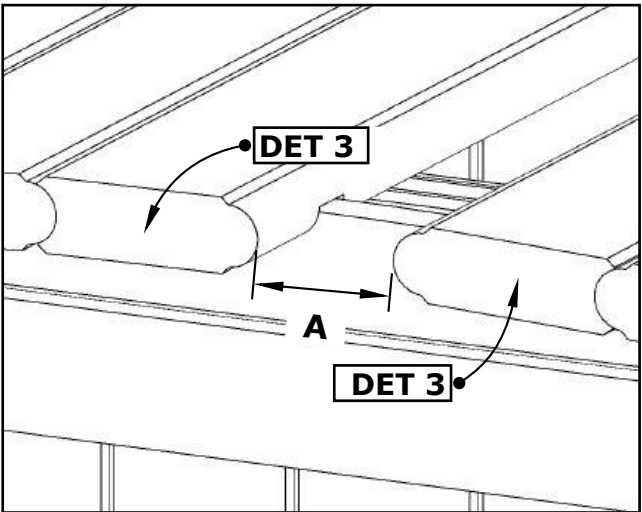
IMPORTANT! Be sure to leave a 1/4" gap when tightening screws to leave room for adjustment when the outer bands (A2) are installed.

See the next page.

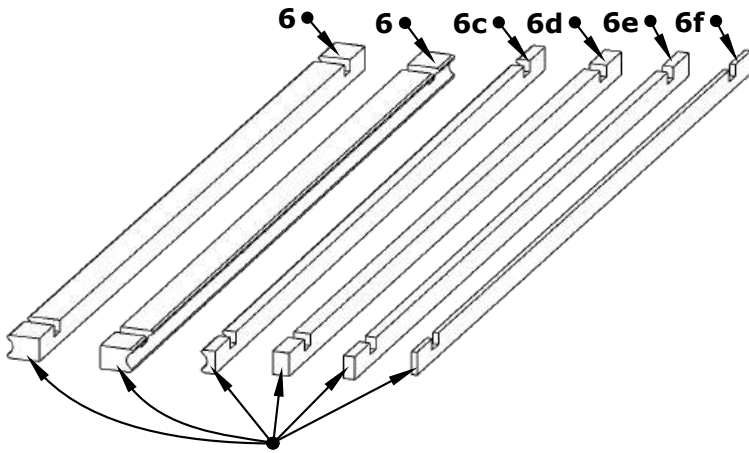


Use rubber mallet!

CL5G Outdoor Sauna 63D" x 81W" x 83H"

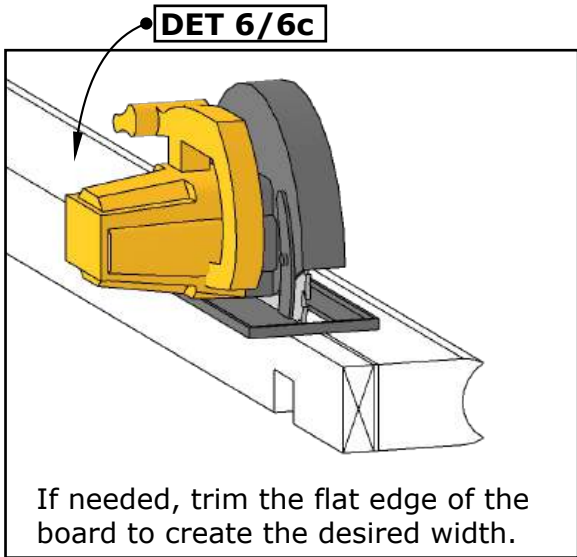


I

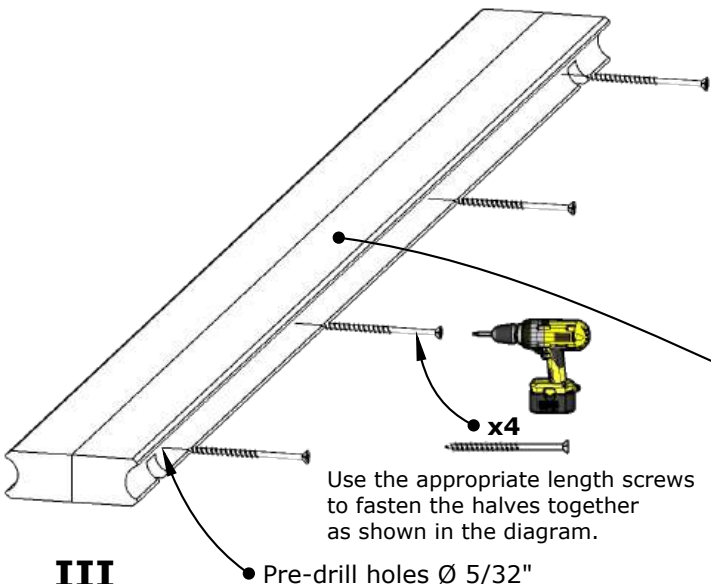


II

Join boards together (as shown in diagram III) that will bridge the width of the "A" gap. It is recommended that the combined boards are approximately 1/4" wider than the gap.

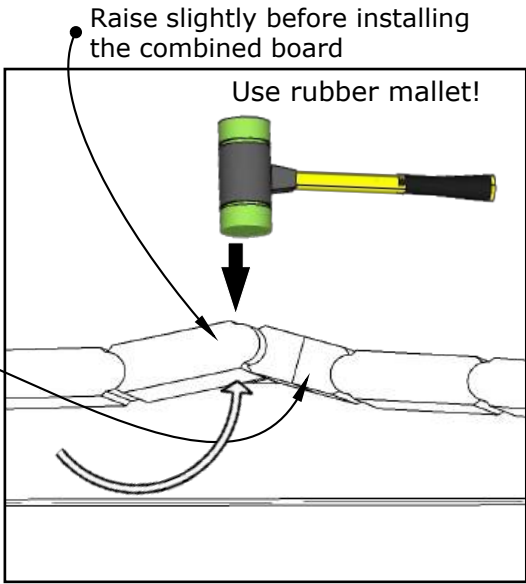


If needed, trim the flat edge of the board to create the desired width.

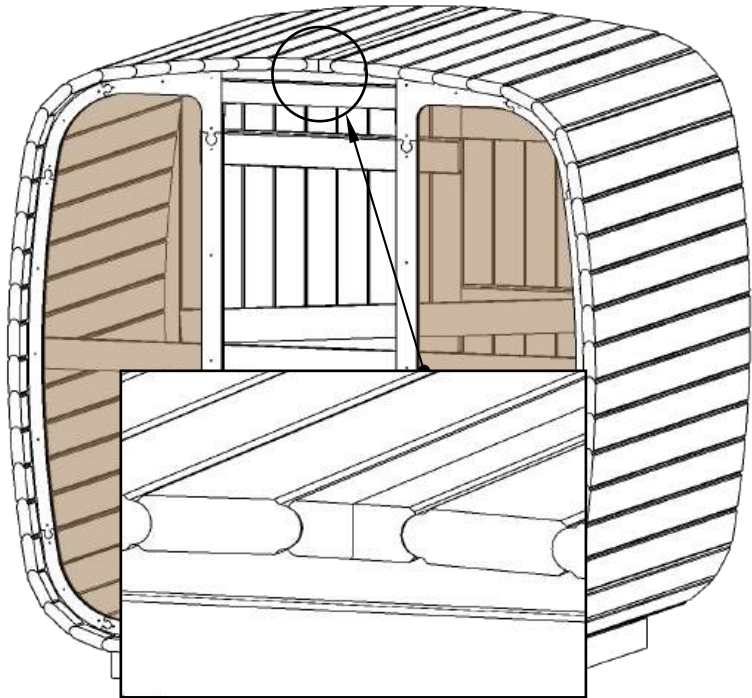


III

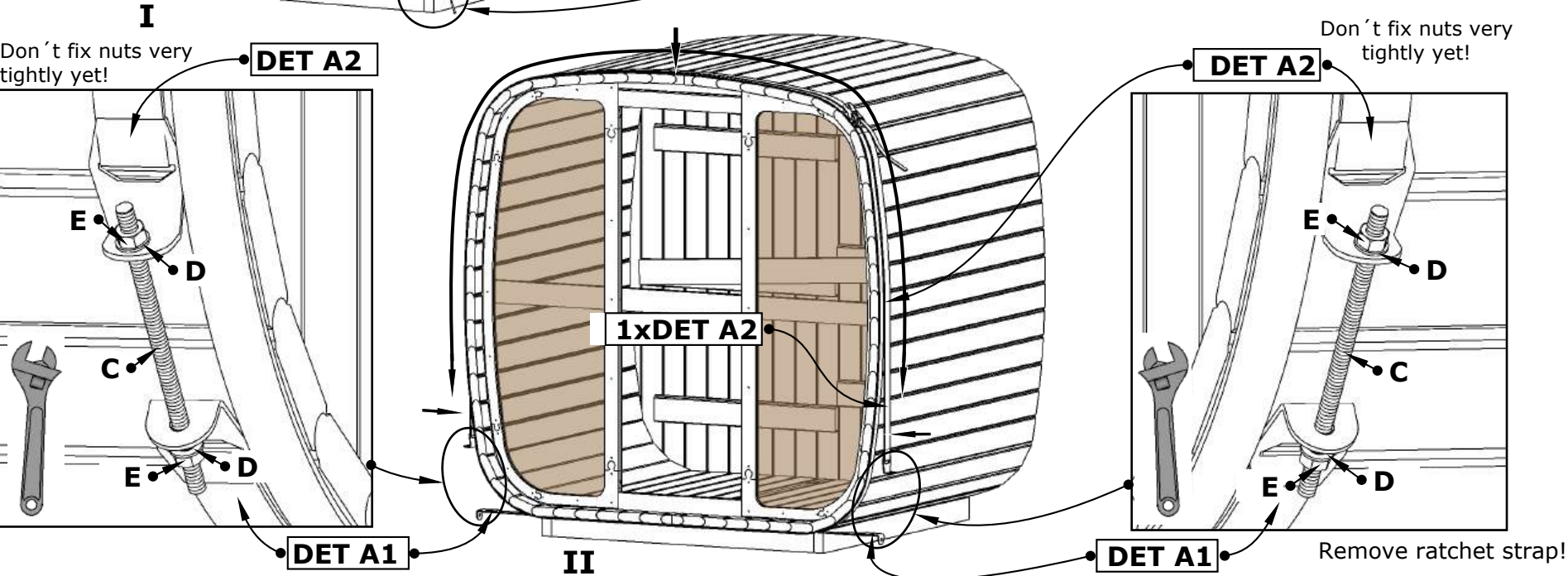
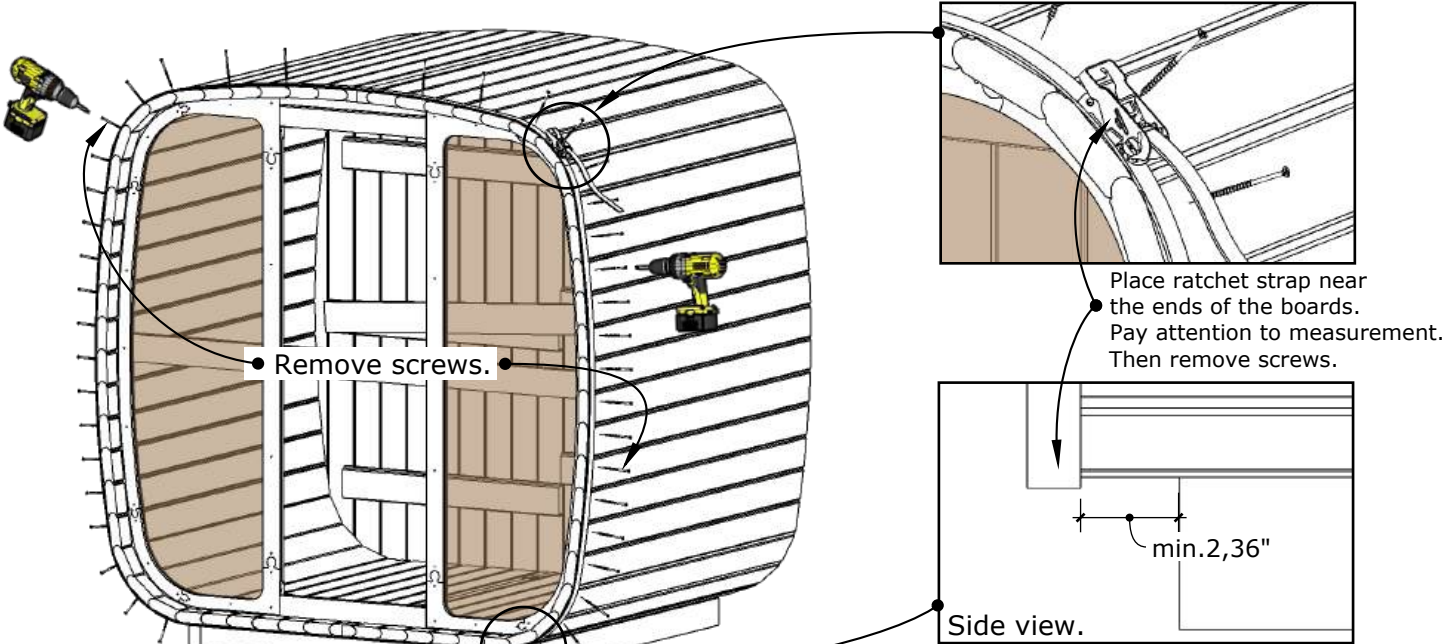
Use the appropriate length screws to fasten the halves together as shown in the diagram.



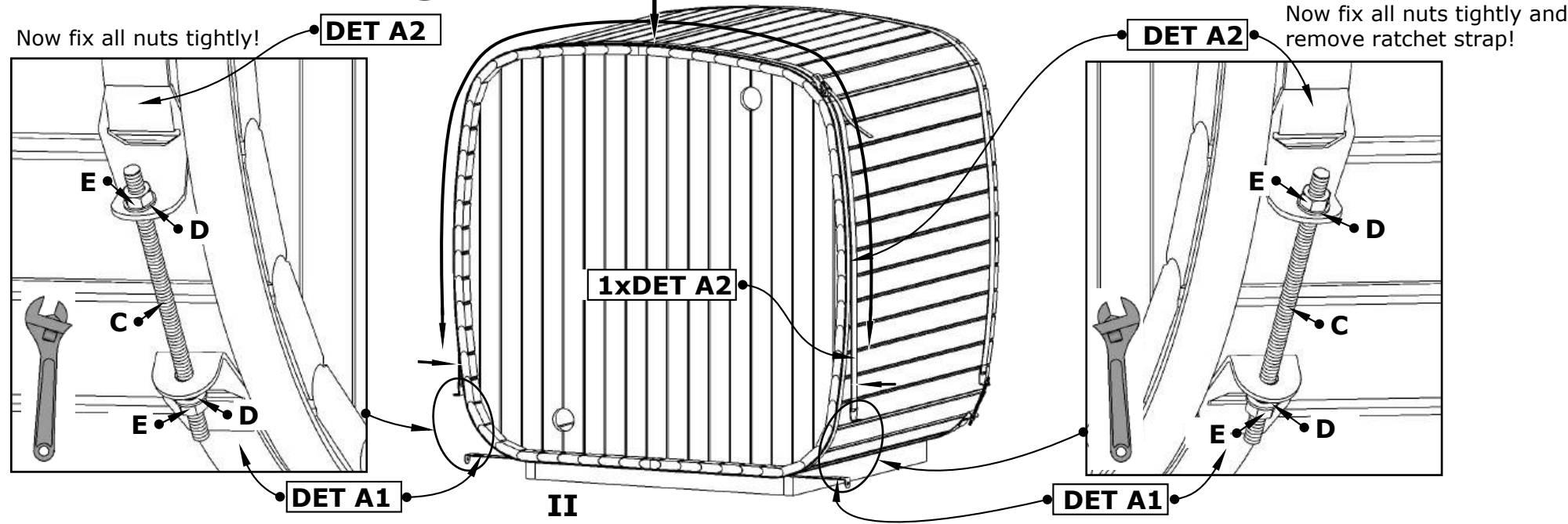
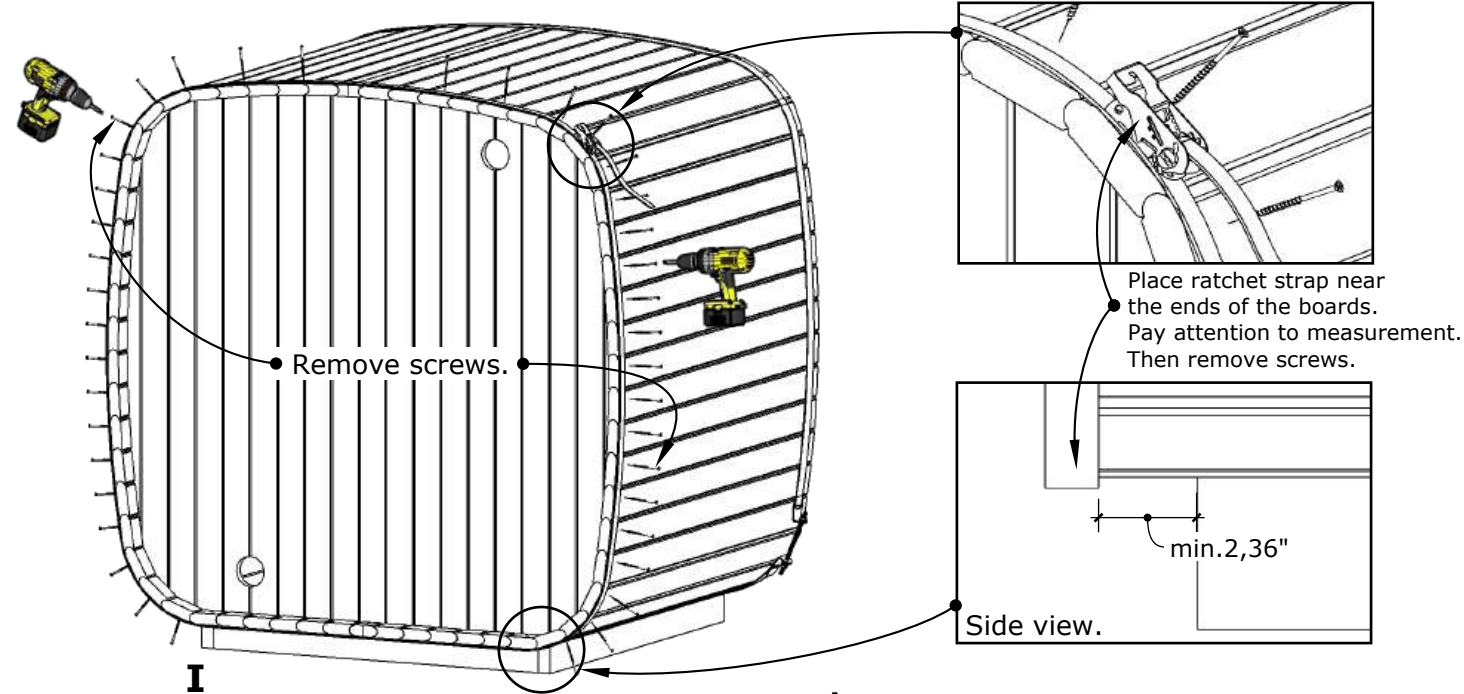
IV



CL5G Outdoor Sauna 63D" x 81W" x 83H"

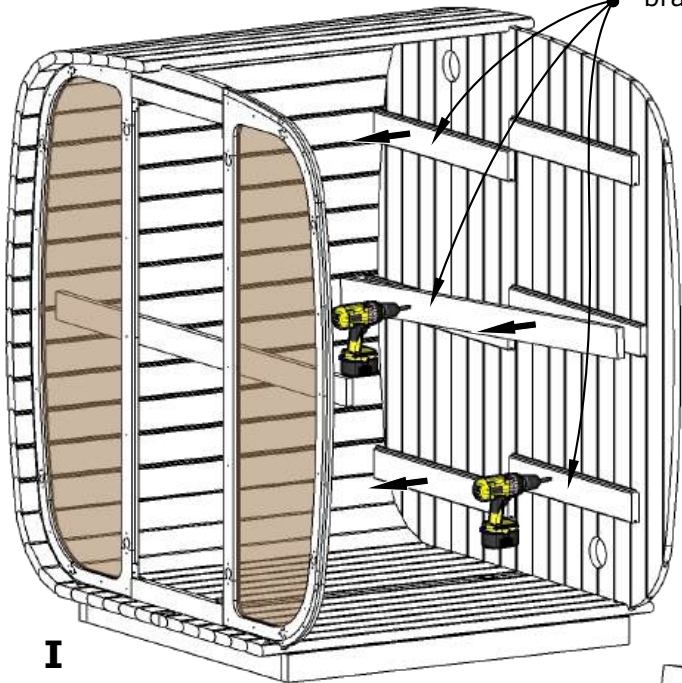


CL5G Outdoor Sauna 63D" x 81W" x 83H"

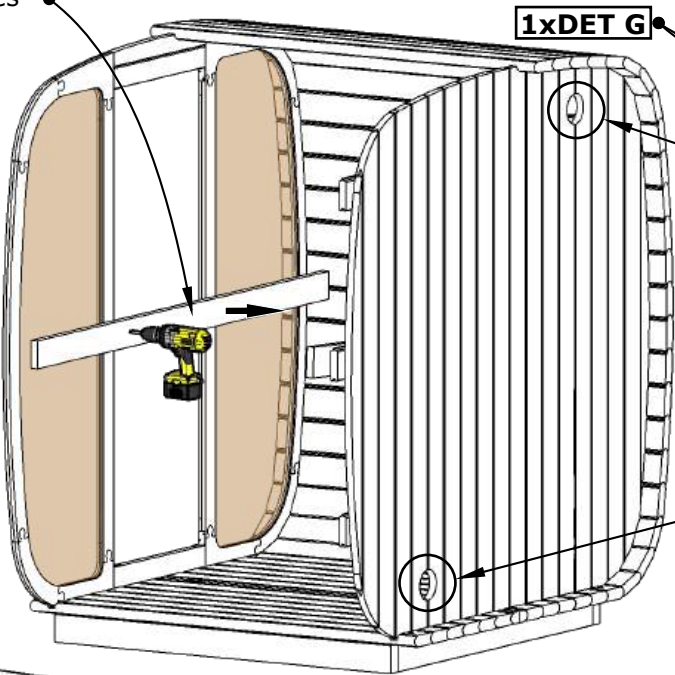


CL5G Outdoor Sauna 63D" x 81W" x 83H"

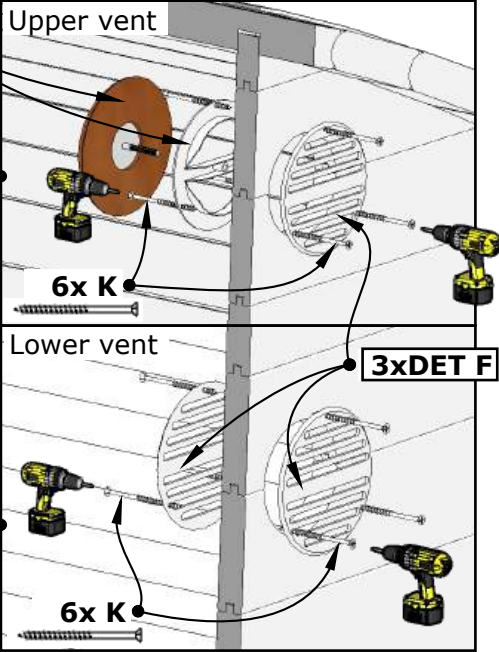
Remove all temporary
braces



I



1xDET G



Upper vent

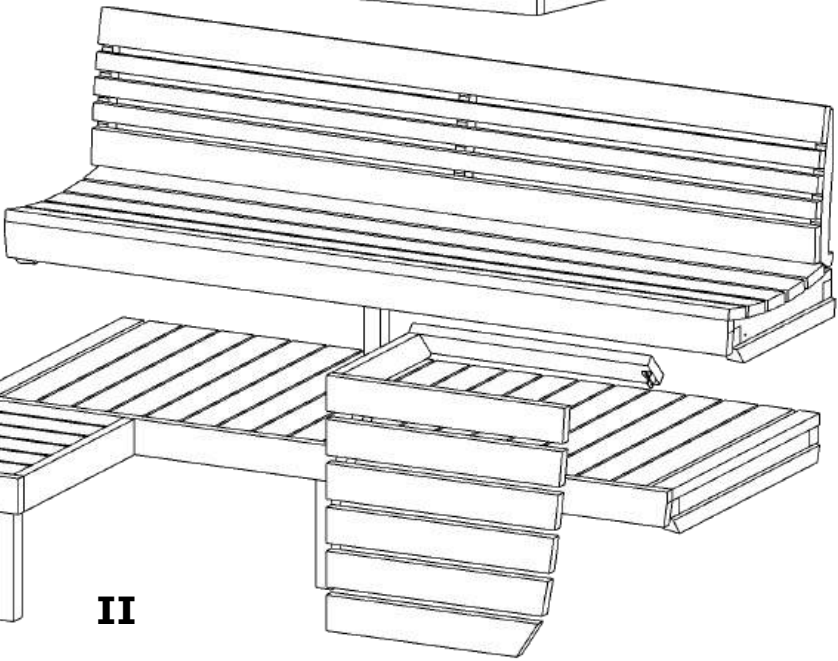
6x K

Lower vent

3xDET F

6x K

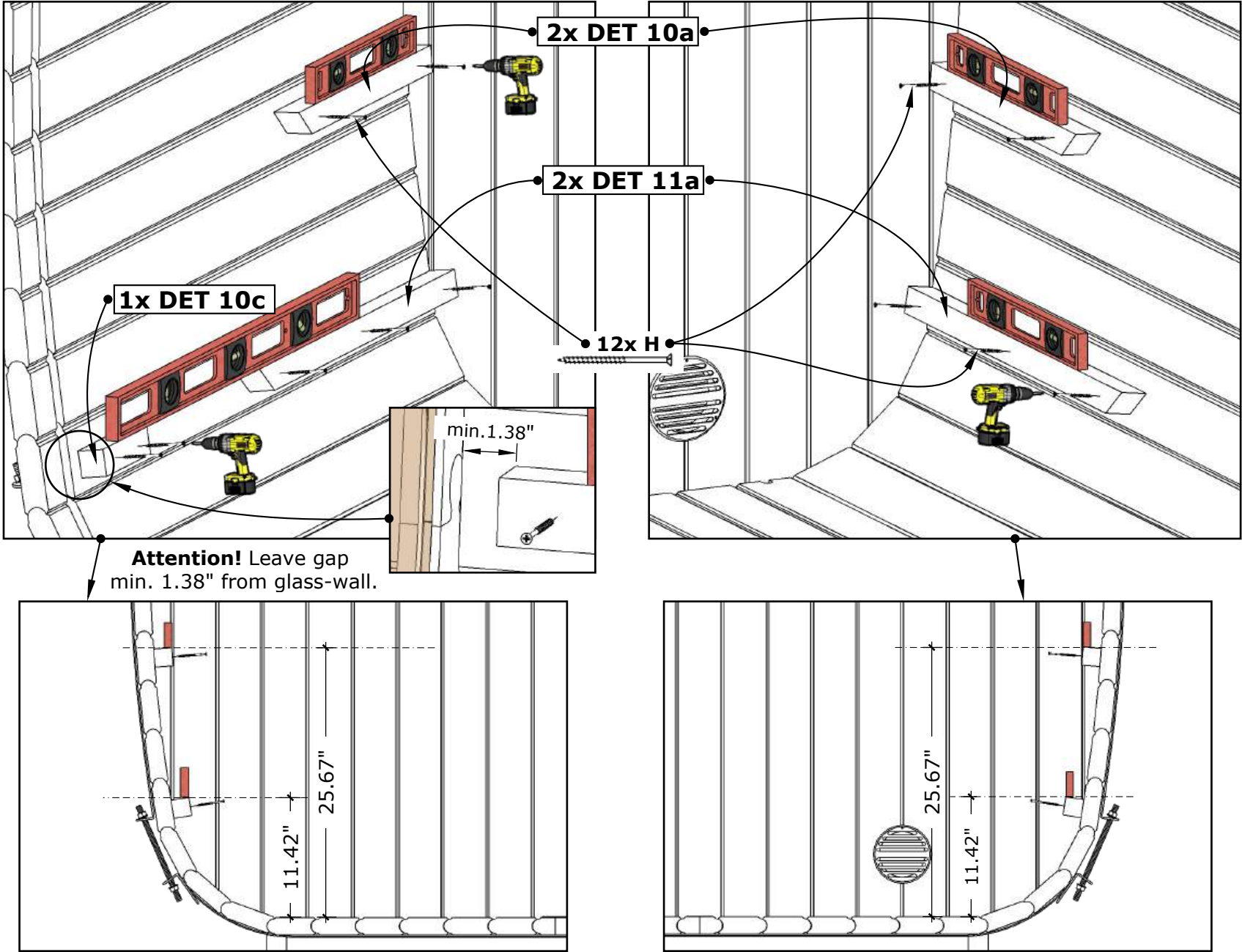
Interior



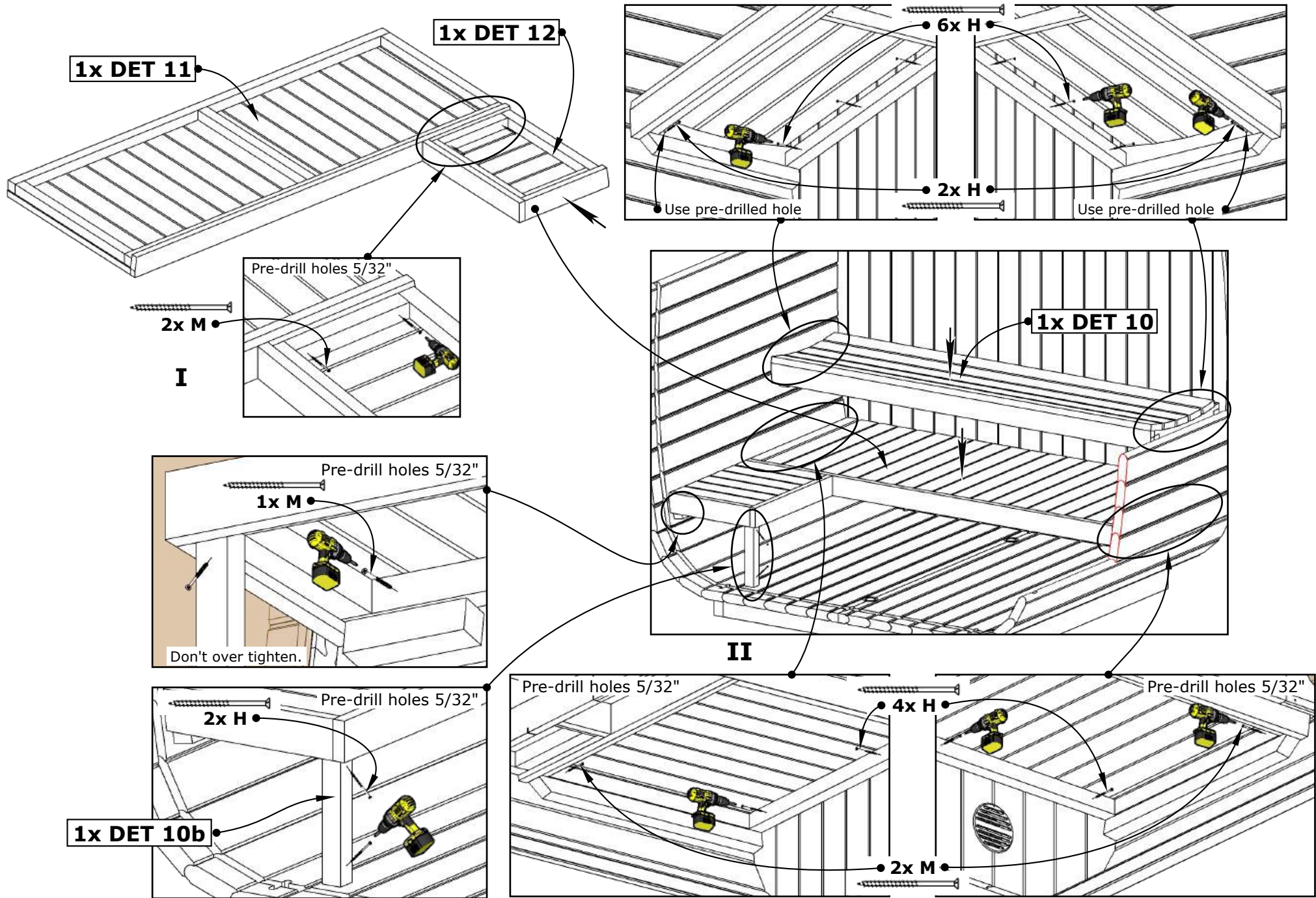
II

CL5G Outdoor Sauna 63D" x 81W" x 83H"

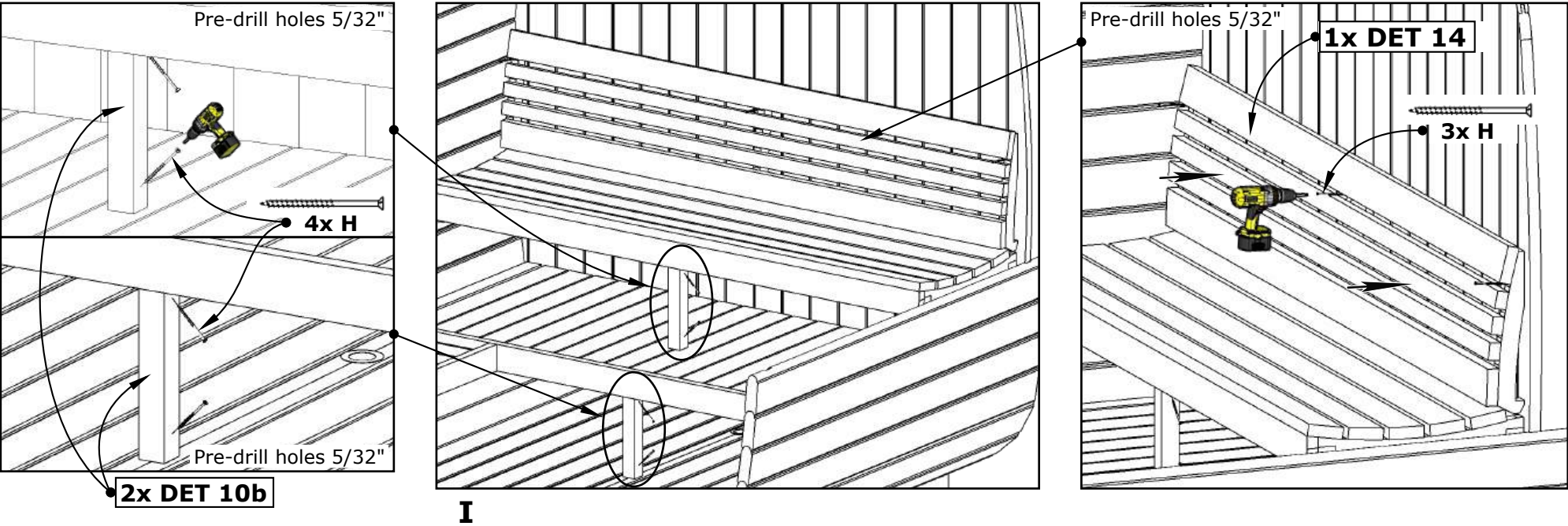
Use waterlevel for installation!



CL5G Outdoor Sauna 63D" x 81W" x 83H"



CL5G Outdoor Sauna 63D" x 81W" x 83H"

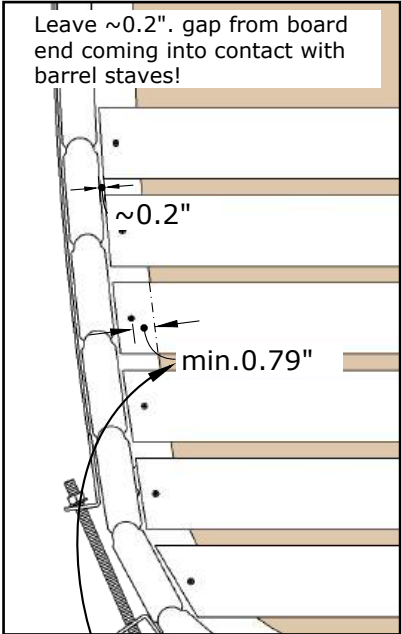


CL5G Outdoor Sauna 63D" x 81W" x 83H"

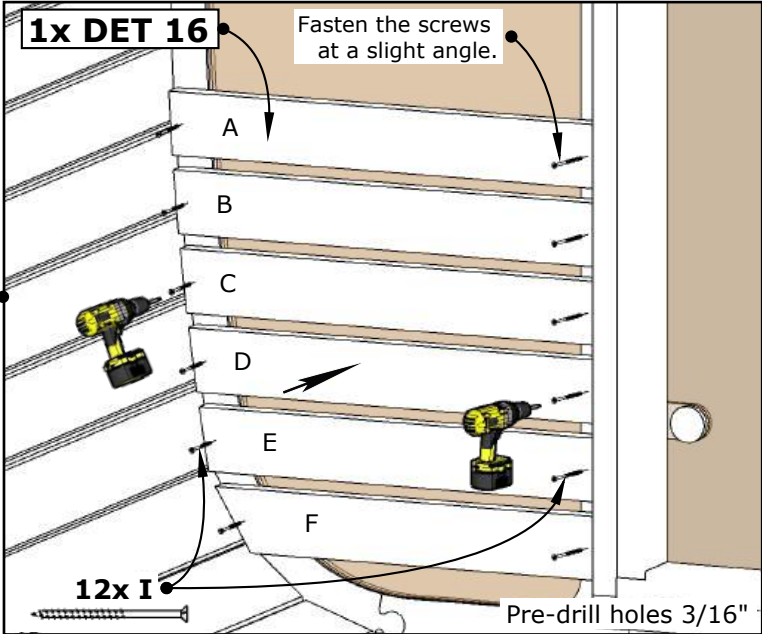


CL5G Outdoor Sauna 63D" x 81W" x 83H"

Please be careful!!! Do not hit the glass with the screw.

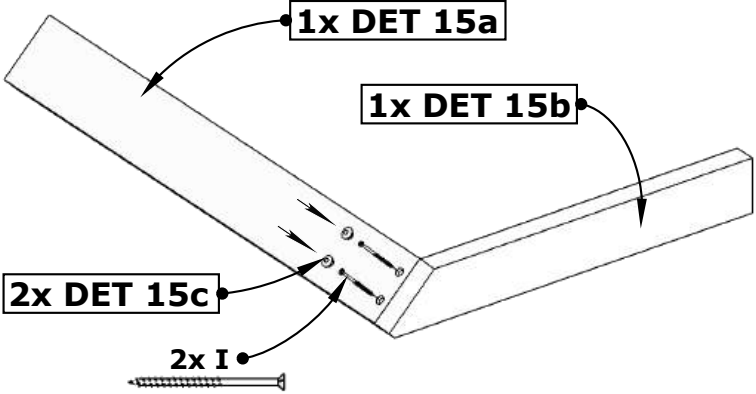


Please be careful!!! Do not hit the glass with the screw.



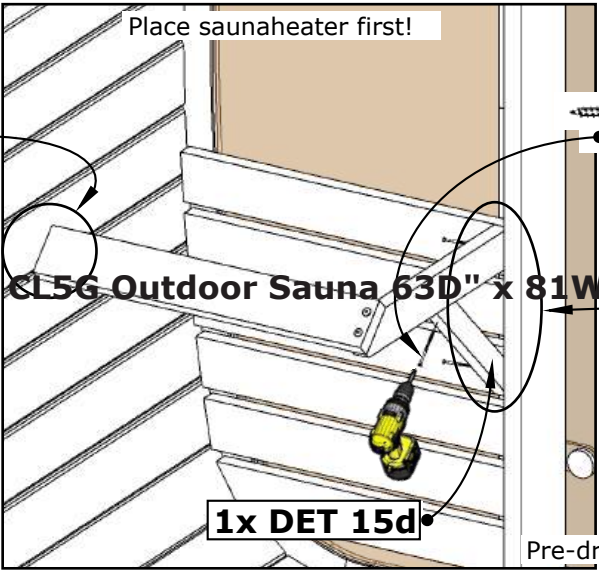
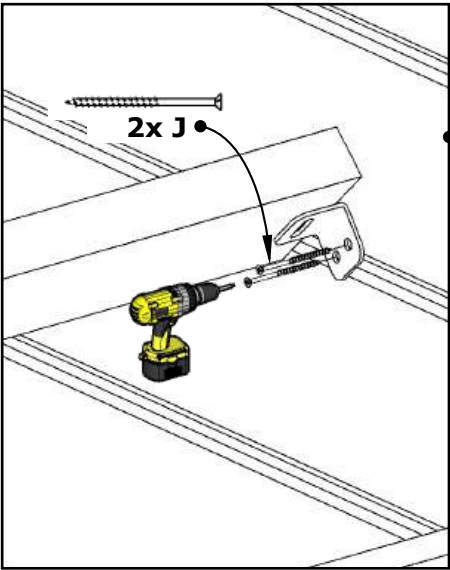
I

ATTENTION!
HEATER GUARD MAY NOT MEET THE SAFETY DISTANCES OF ALL HEATERS AND SHOULD NOT BE USED IF THE HEATER DOES NOT FIT!

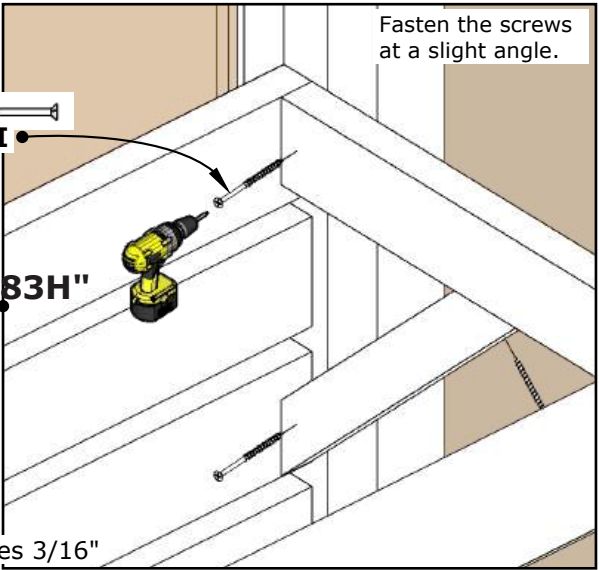


If Your sauna heater is smaller, You can cut DET 15b to lenght from the non-tapered end to better fit your heater.

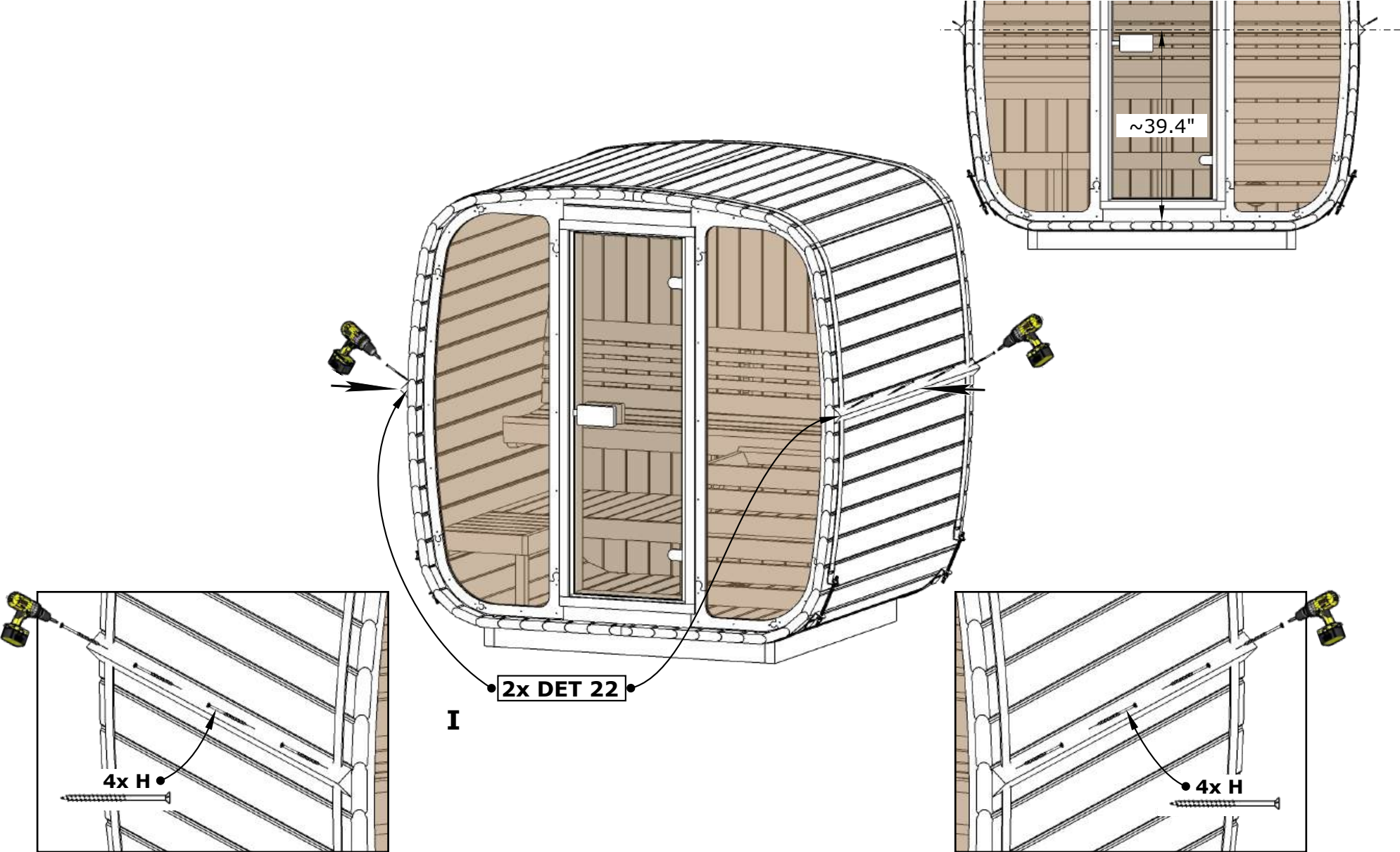
II



III

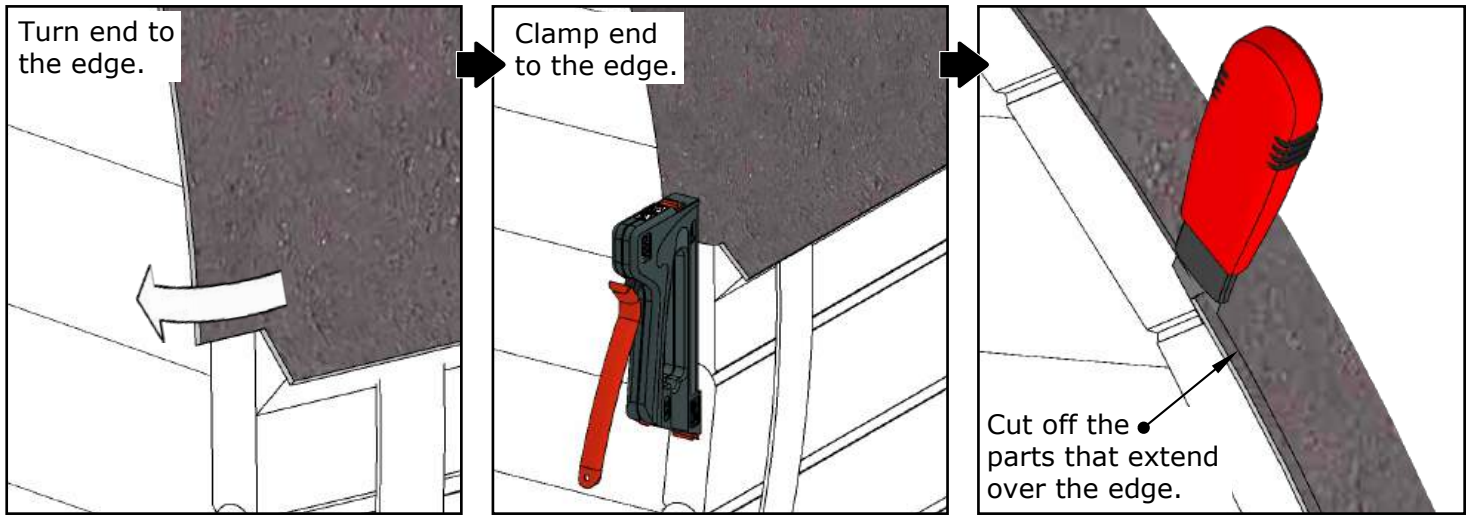
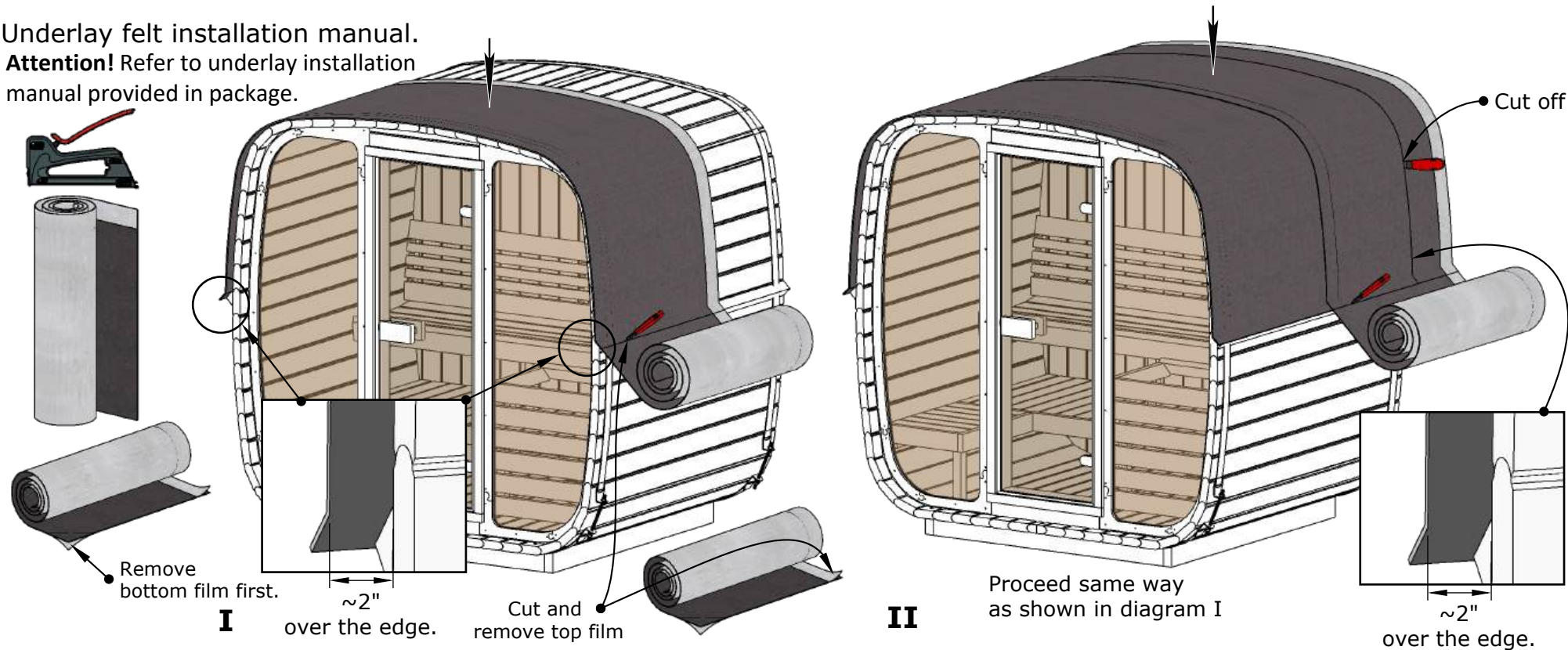


CL5G Outdoor Sauna 63D" x 81W" x 83H"



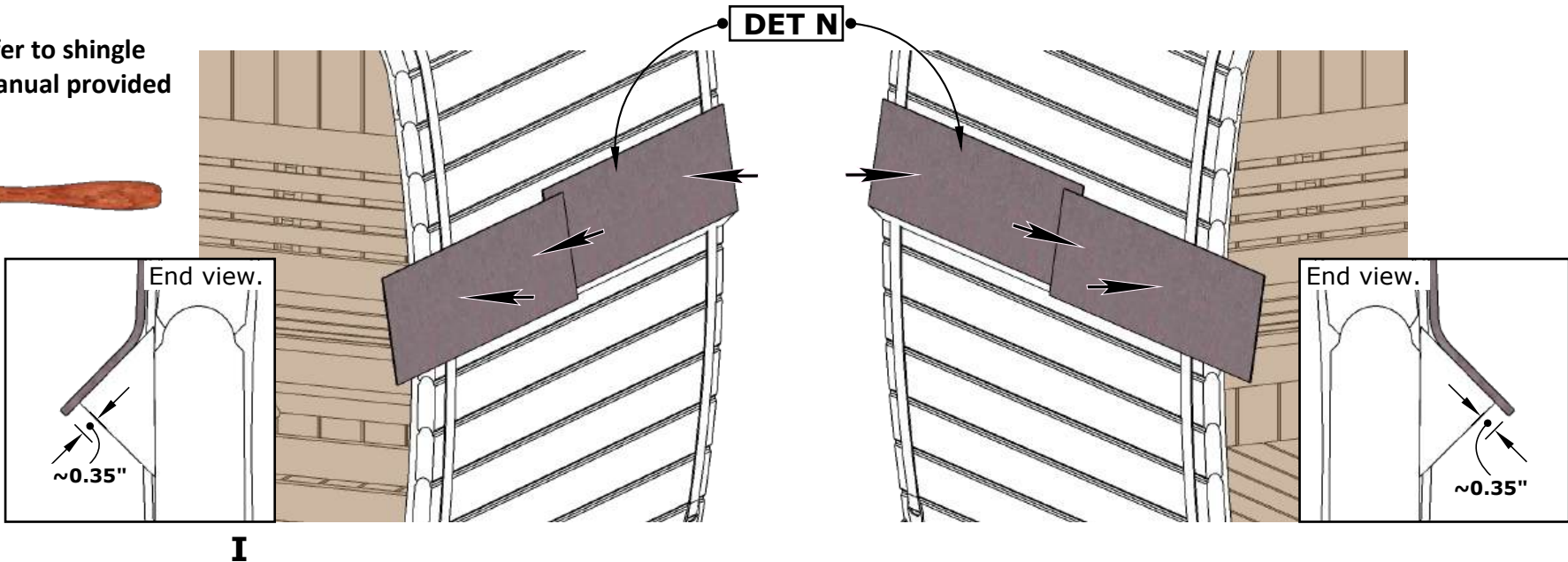
CL5G Outdoor Sauna 63D" x 81W" x 83H"

Underlay felt installation manual.
Attention! Refer to underlay installation manual provided in package.

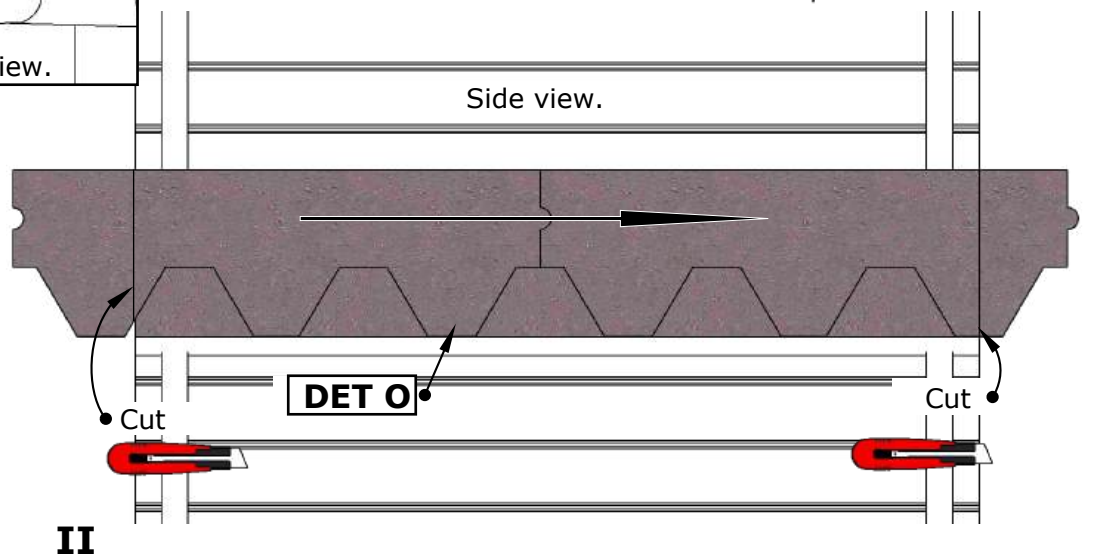


CL5G Outdoor Sauna 63D" x 81W" x 83H"

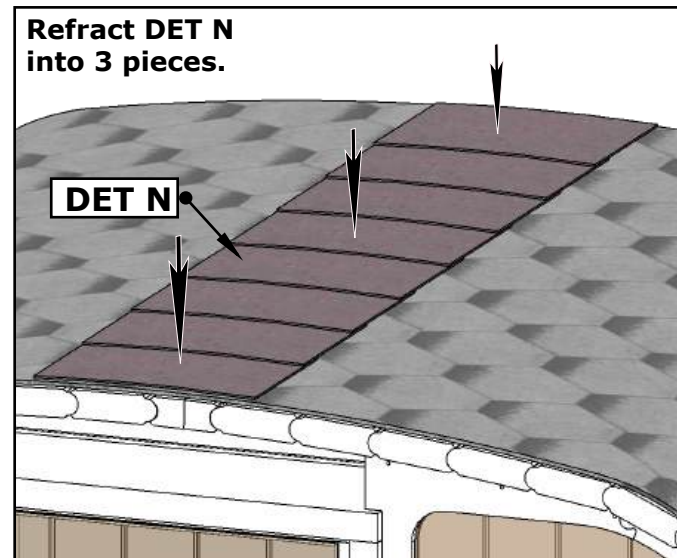
Attention! Refer to shingle installation manual provided in package.



Attention! Refer to shingle installation manual provided in package.



Attention! Refer to shingle installation manual provided in package.



CL5G Outdoor Sauna 63D" x 81W" x 83H"

