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PLEASE HANDLE AND INSTALL THE GLASS WITH CARE, AS TEMPERED GLASS CAN BREAK IF ITS CORNERS AND EDGES COME INTO CONTACT WITH A HARD SURFACE!

- Before installing or using the product, please read the installation, use, and maintenance instructions and warranty terms.
- Two people are required for the installation!
- When it comes to a steam sauna solution, the final step is to install the seals.
- Before installation, find out which solution you are dealing with and follow the installation sequence below.
- It is important to know and consider that some installation steps may be skipped depending on the type of solution. Make sure your solution is suitable and make the necessary adjustments.
- When installing a sauna glass solution, you must first install the glass walls.

If the sauna glass solution consists of only one glass door, the installation must be carried out as follows:

- 1) Install the door according to the "Installation instructions for sauna glass solution door."

The described installation procedure applies to the following type: 13.



If the sauna glass solution consists of a glass wall and a glass door, the installation must be carried out as follows:

- 1) Install the glass wall according to the "Installation instructions for a glass wall with a U-profile."

- 2) Install the glass door according to the "Installation instructions for a sauna glass solution door."

The described installation procedure applies to the following types: 6, 7, 8, 14.



If the sauna glass solution consists of two glass walls and a glass door, the installation must be carried out as follows:

- 1) First, install glass wall 1 without hinges according to the "Installation instructions for a glass wall with a U-profile."

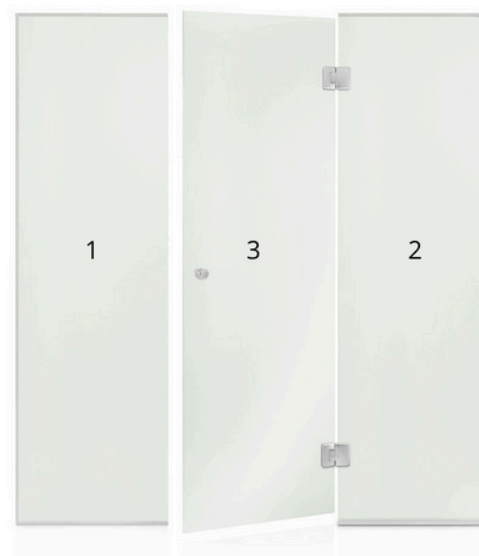
- 2) Install glass 2 according to the "Installation instructions for a glass wall with a U-profile."

- 3) Ensure the measurements are correct so the door fits into the planned doorway.

- 4) Install the hinges in the kit to the glass pane 2.

- 5) Then install the glass door according to the "Installation instructions for a sauna glass solution door."

This installation procedure applies to the following types: 3, 5, 9.



INSTALLATION INSTRUCTIONS FOR SAUNA GLASS SOLUTION

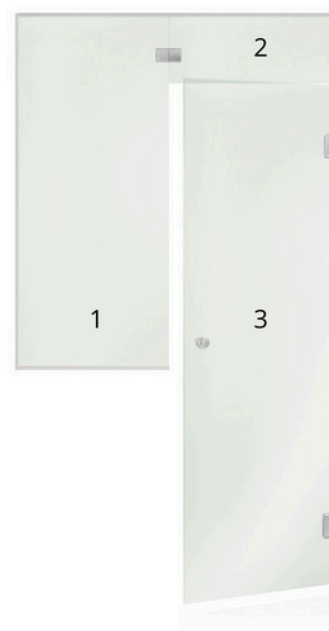
1. TYPE 1-18 STEPS

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If the sauna glass solution consists of two glass walls connected with glass-to-glass clamps and one glass door, then the installation must be carried out as follows:

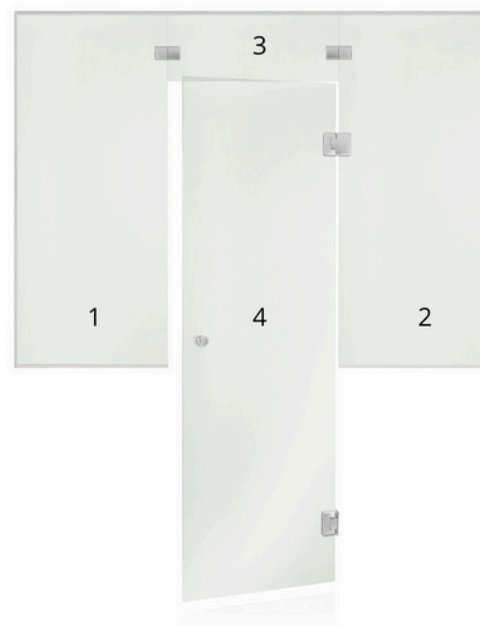
- 1) Install glass pane 1 according to the "Installation instructions for a glass wall with a U-profile."
- 2) Install the glass-to-glass clamps in the kit to this glass wall.
- 3) Install glass pane 2 according to the "Installation instructions for a glass wall with a U-profile."
- 4) Connect the two panes of glass with glass-to-glass clamps and adjust, ensuring the panes are level.
- 5) Then install the glass door according to the "Installation instructions for a sauna glass solution door."

This installation procedure applies to the following types:
4, 10, 11, 12, 16, 17.



If the sauna glass solution consists of at least three glass walls and one glass door, the installation must be carried out as follows:

- 1) First, install glass pane 1 according to the "Installation instructions for a glass wall with a U-profile."
- 2) Install glass pane 2 according to the "Installation instructions for a glass wall with a U-profile."
- 3) Ensure that the dimensions of glass pane 3 and the door fit into the planned doorway.
- 4) Install the glass-to-glass clamps included in the kit on glass pane 1 and glass pane 2.
- 5) Install glass pane 3 according to the "Installation instructions for a glass wall with a U-profile."
- 6) Connect these three glass panes with glass-to-glass clamps and adjust as needed to ensure all glass panes are level.
- 7) Install the glass-to-glass hinge included in the kit on both sides of the glass.
- 8) Then install glass door 4 according to the "Installation instructions for sauna glass solution door."



This installation procedure applies to the following types: 1, 2, 15, 18.



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- When installing a sauna glass solution, you must first start by installing the glass wall, depending on the type of the solution.

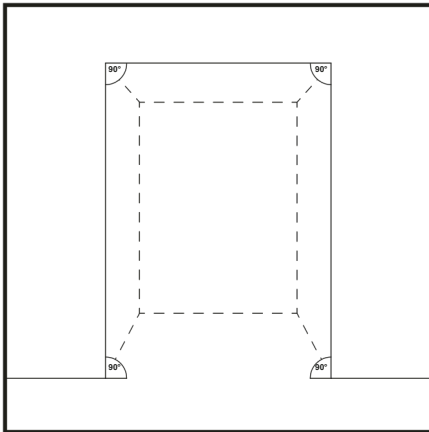


Figure 1

1. Open the package and check that all the parts included in the kit are included in the package. The kit consists of a glass wall, U-profiles (3 per glass pane), mounting screws and silicone.

2. Before starting installation work, check that the opening in the glass wall is level and of the correct size, both vertically and horizontally. Ensure all corners of the opening are at a 90° angle. (Figure 1)

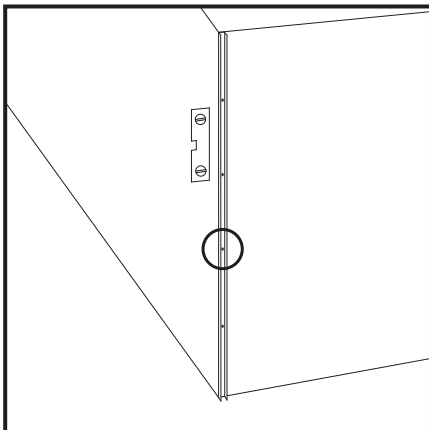


Figure 2

3. Place the vertical U-profile on the wall and mark the screw locations. Before installing the screws, make sure the U-profile is level. (Figure 2)

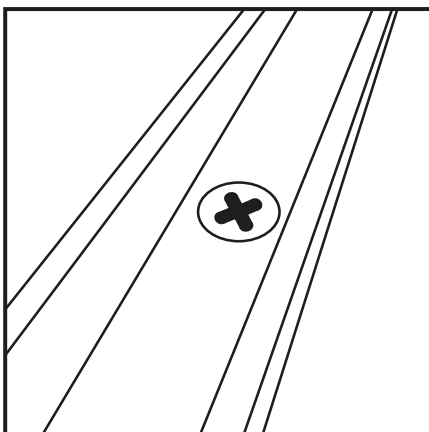
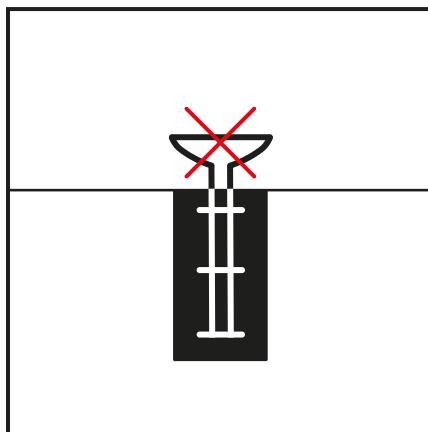


Figure 3



4. First, attach the vertical U-profile with the screws provided in the kit. Make sure that the screw heads do not protrude above the bottom of the U-profile. (Figure 3)

INSTALLATION INSTRUCTIONS FOR SAUNA GLASS SOLUTION

2. GLASS WALL WITH A U-PROFILE

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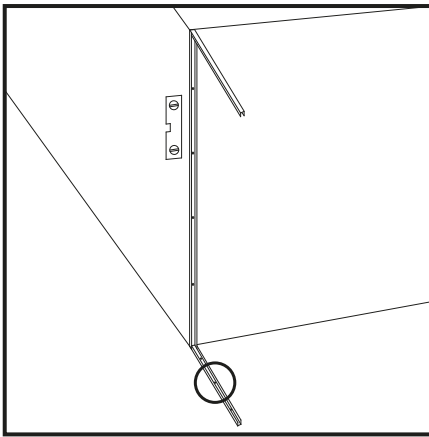
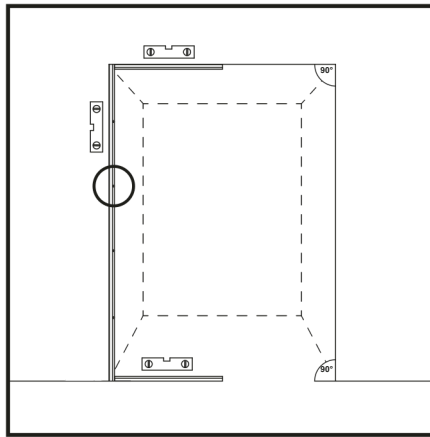


Figure 4



5. Then, place the top and bottom U-profile of the glass pane and mark the screw locations. Before installing the screws, make sure the U-profiles are parallel. (Figure 4)

6. Then secure the top and bottom U-profile with screws. Make sure that the screw heads do not protrude above the bottom of the U-profile. (Figure 3)

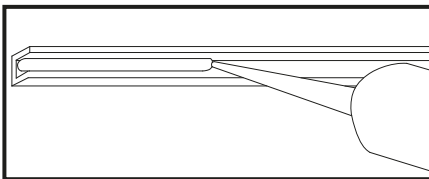


Figure 5

7. Apply an even strip of silicone inside the U-profiles. (Figure 5)

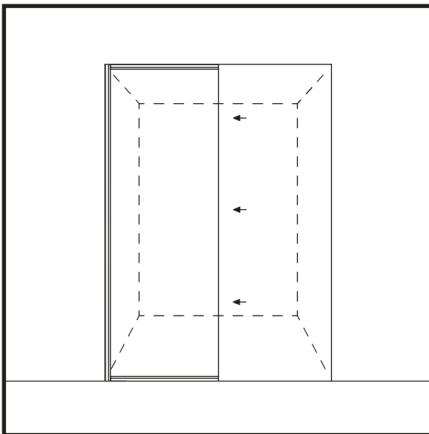


Figure 6

8. Carefully place the glass pane between the U profiles. Carefully push the glass pane all the way against the wall. (Figure 6)

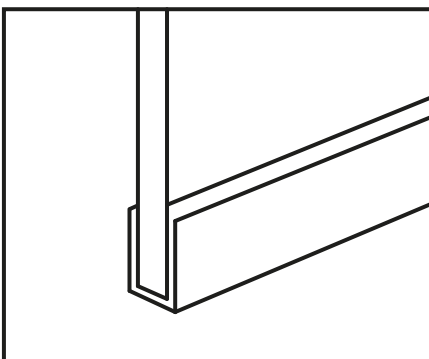


Figure 7

9. Check that the outer edge of the glass pane is aligned with the outer edge of the U-profile. (Figure 7)

10. If it is a solution with multiple stationary glass walls, continue installing them. Otherwise, continue installing the sauna door.

11. Silicone should be applied when all parts of the glass solution have been installed. Apply an even strip of silicone to the edges of the U-profile on the inside and outside of the glass pane. Then, remove excess silicone. For the next 24 hours, avoid getting water on the silicone until completely dry.

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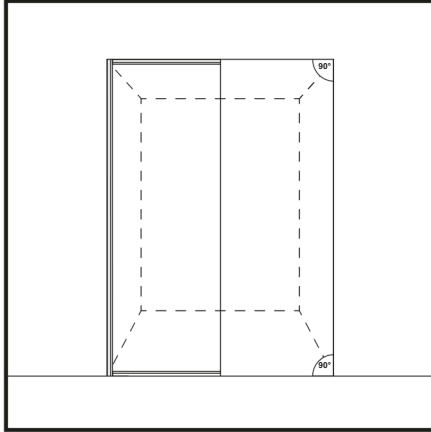


Figure 1

1. Open the package and check that all the parts included in the kit are included in the package. The kit includes a glass door, hinges (2 pcs), and a handle.

2. Before starting installation work, check that the doorway is level and of the correct size, both vertically and horizontally. Ensure that all corners of the doorway are at a 90° angle and that the door size fits into the doorway. (Figure 1)

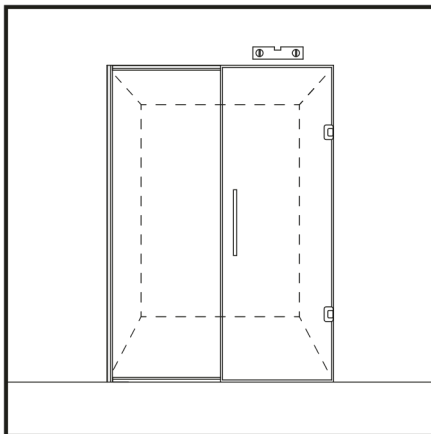


Figure 2

3. Choose the option that suits your solution:

Option 1 (Figure 2):

- If the door is to be installed **on a room wall** with hinges, first install the hinges on the door glass, according to the locations specified by the manufacturer, using the screws included in the kit.
- Place the door with the hinges against the wall and mark the mounting points.
- Make sure the door is installed parallel to the wall.
- Drill the holes, clean them of dust, insert dowels into the holes, and secure the hinges with screws.
- Check that the door is vertically level.

Option 2 (Figure 3):

- If the door is to be installed **on a glass wall**, first install the hinges on the previously installed glass wall, according to the locations specified by the manufacturer, using the screws included in the kit.
- Install the door and ensure it is installed parallel to the window glass.
- Check that the door is vertically level and secure the hinges with the screws provided in the kit.

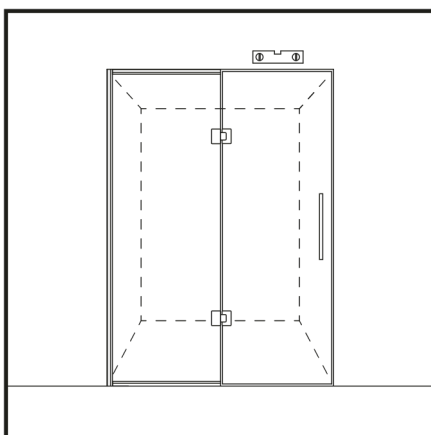


Figure 3

4. Using the help of a level, make sure that there is a 3-5 mm gap between the door (from the outside) and the doorway or the door (from the outside) and the previously installed glass wall (depending on the type of solution).

5. To adjust the door hinges, close the door and adjust the hinges to the appropriate position by tightening the hex screws. NB! We recommend tightening the hinge screws once a month if necessary.

6. Install the door handle.