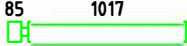
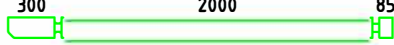
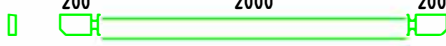
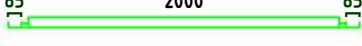
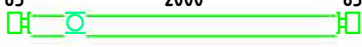
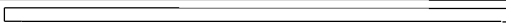
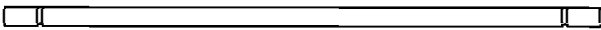
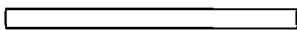
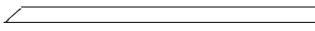
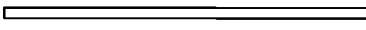
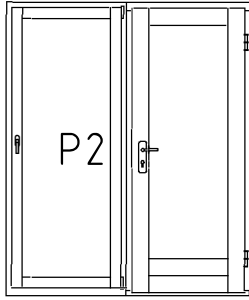
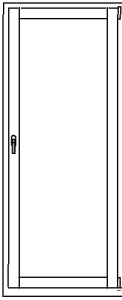
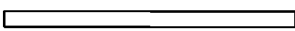
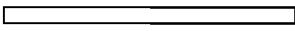
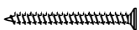




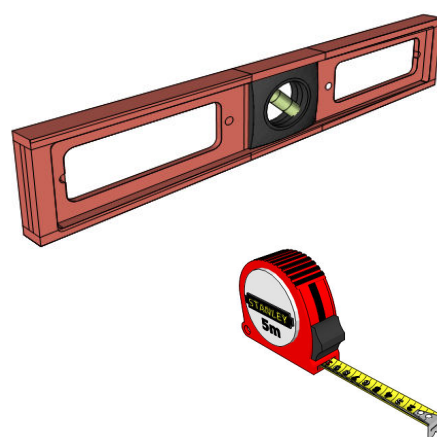
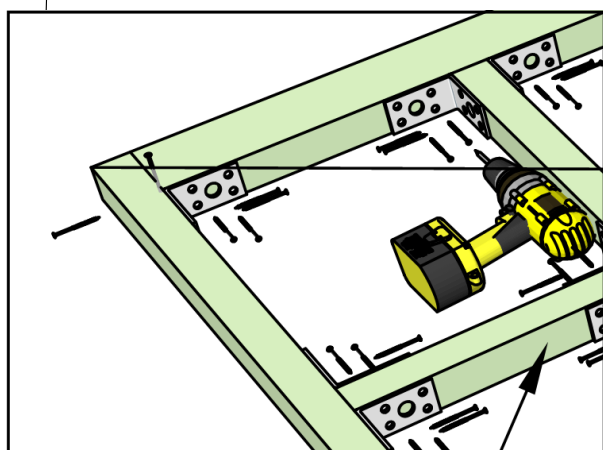
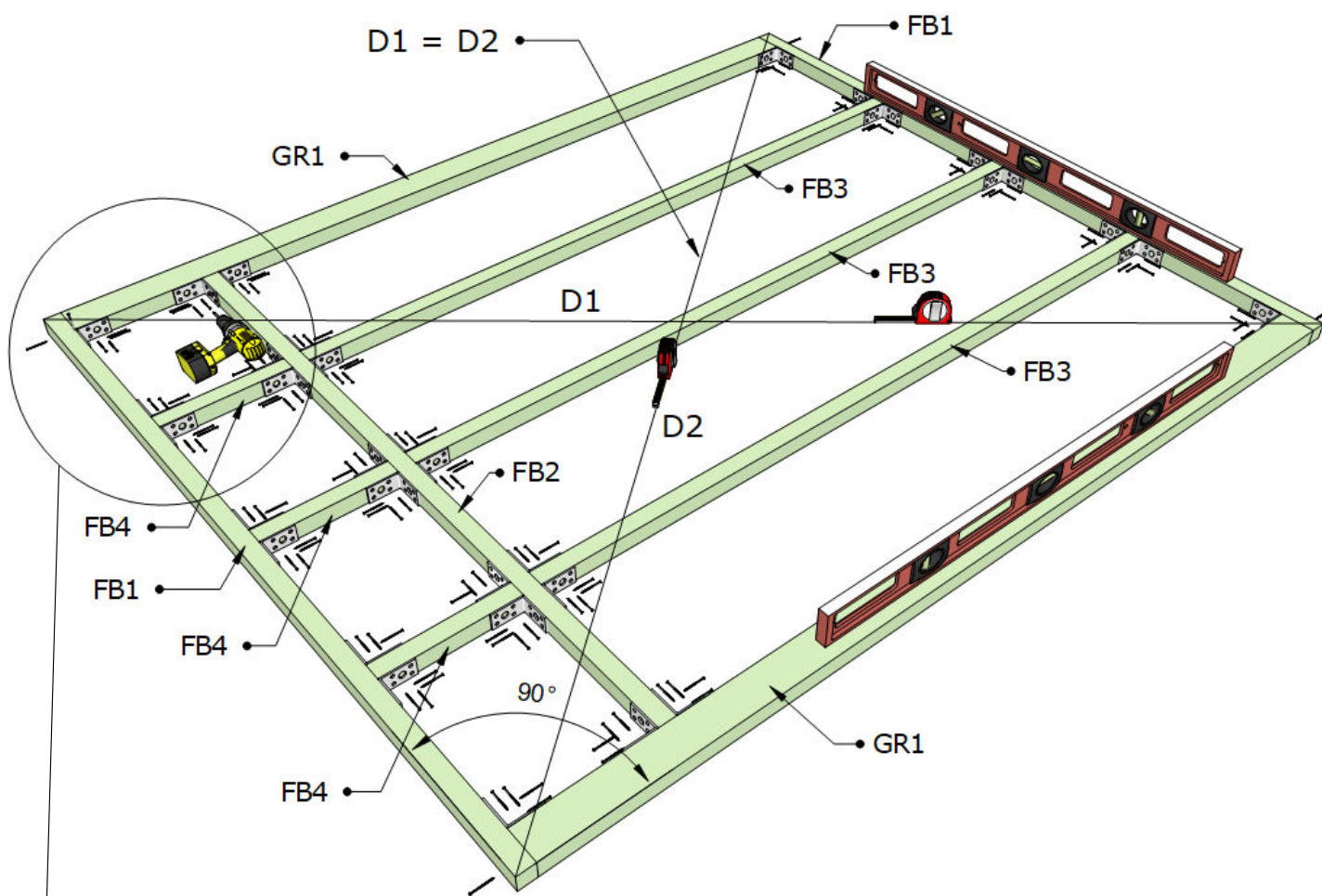
- Read the entire manual before assembly.
- Get the tools you need.

April 2023

Pos	Drawing Model G4 Outdoor Sauna	Quantity	Profil (mm)	Lenght (mm)
001		1	45x130	1147
002		1	45x130	338
003		14	45x130	1147
004		14	45x130	338
005		2	45x130	2475
006		2	45x130	2475
007		2	45x58	459
008		2	45x130	1545
009		2	45x129	1011
010		1	45x130	2260
011		30	45x130	2260
012		2	45x65	338
013		28	45x130	338
014		1	45x130	2260
015		2	45x130	2490
016		1	45x65	2260
017		1	45x130	2260
GR1	 GROUNDFRAME	2	90x45	2380
FB1	 FLOORBEAMS	2	45x45	2070
FB3	 FLOORBEAMS	3	45x45	1990
FB2	 FLOORBEAMS	1	45x45	1890
FB4	 FLOORBEAMS	3	45x45	345
PR1	 Purlins	1	70x170	2490
	WINDOW 765x1900	2		
	DOOR 800x1900	1		

Model G4 Outdoor Sauna					45x130 mm		
POS	ST. B H L						
FB/GR	According to Spec						
F1	4m ²	28		1995		TERRACE FLOOR BOARDS	
F2	0.84m ²	28		2090		TERRACE FLOOR BOARDS	
PR1	1	70	170	2490		PURLINS	
RB1	7,3m ²	20		2913		ROOF BOARDS (1341 mm + 1572 mm)	
R1	2	20	140	2530		FRONTBOARD	
R2	4	20	140	1550		GABLEBOARD	
R3	2	45	45	2490		FRONTBOARD FIXING	
SK	2	45	65			HAMMER BLOCK	
DR1	1	800	1900	P2  P2 P3  P2			
WN1	1	765	1900				
WN2	1	765	1900				
P1	9m	20	40			FLOOR STRIPS	
P2	6+6	20	90	1880		INT, EXT SLATS DR1, WN1, WN2	
P3	1+1	20	90	1065		INT, EXT SLATS WN2	
	1+1						VENTILATION COVER
 							
		Groundframe			20		
 4x50		Groundframe			120		
 5x100		First row of wall logs			12		
 4x50		Floorboards			130		
 4x50		Floor edge trims			15		
 4x50		Roofboards			95		
 4x50		Frontboard, Gableboard, Frontboard fixing			50		
 5x100		Purlins			2		
 4x50		Window and door slats			80		

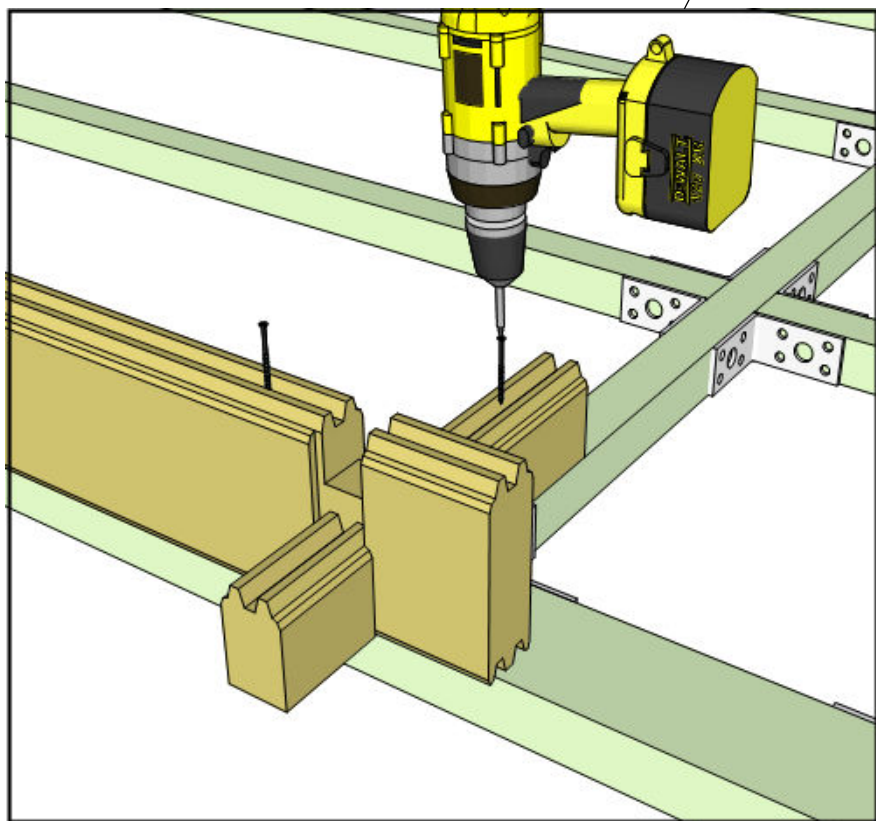
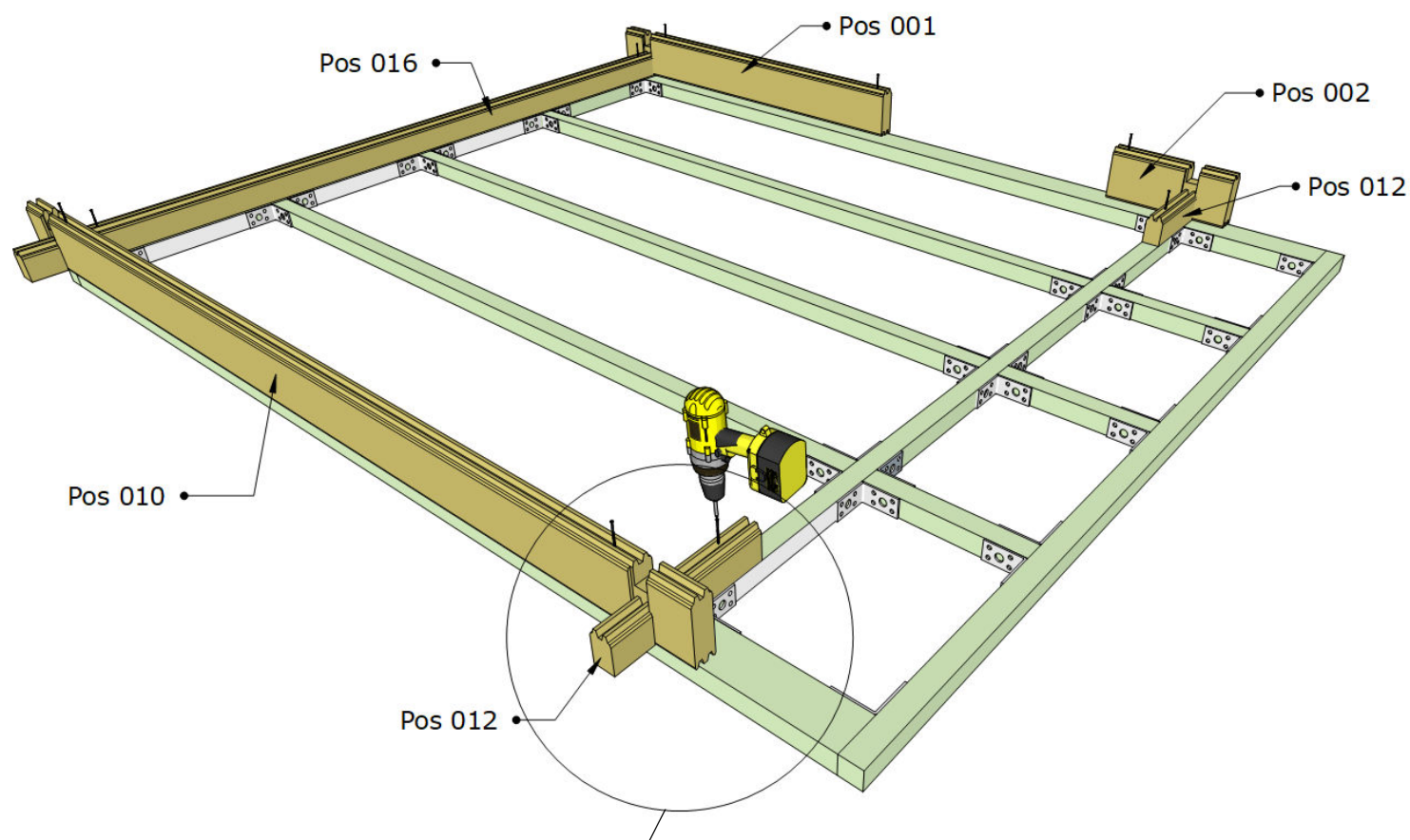
- Fasten the base frame with screws. If possible, fasten the base frame to the Foundation
- Diagonals must be of the same lengths.
- Drill holes before screws.



Use waterlevel and measuring tape

1 Groundframe

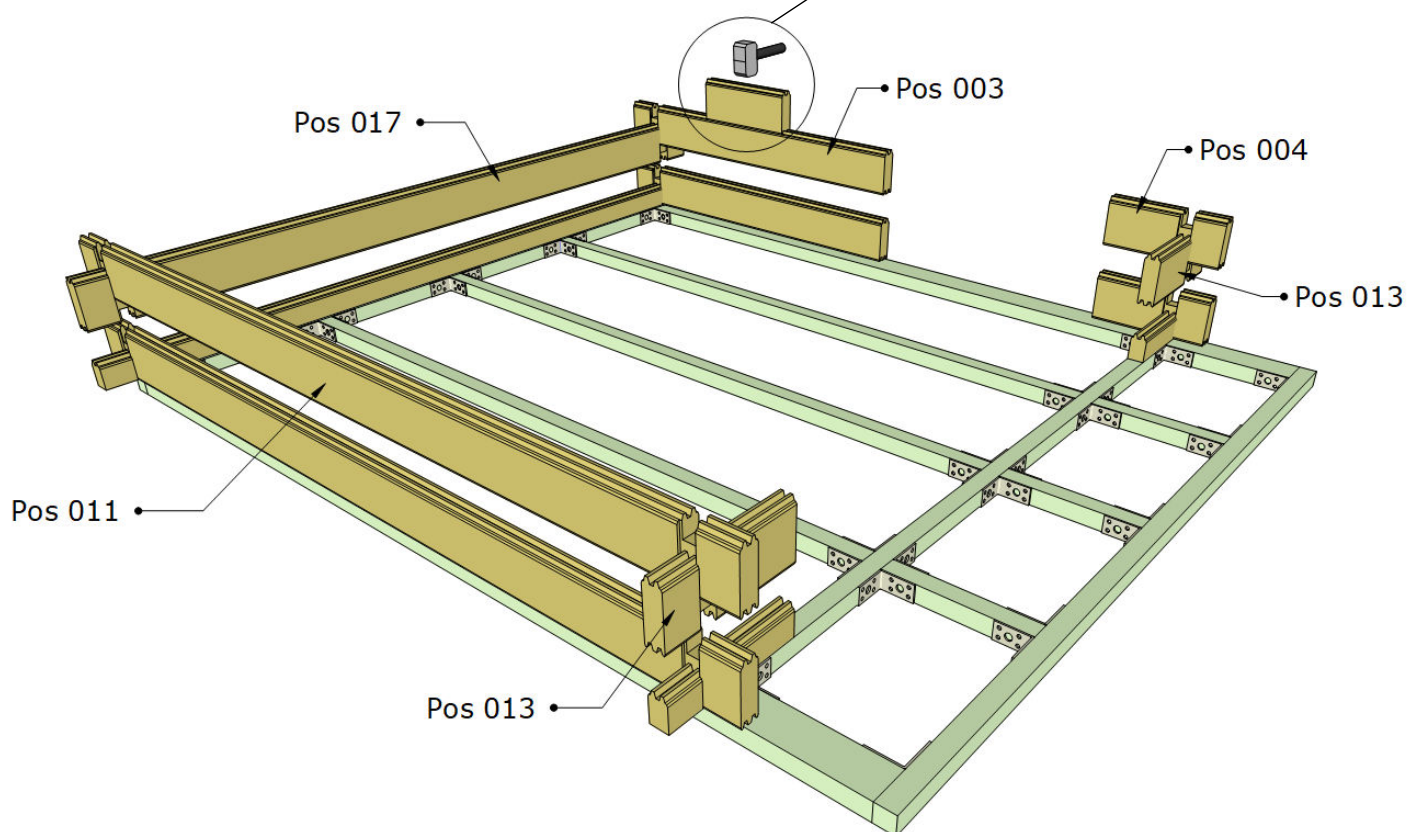
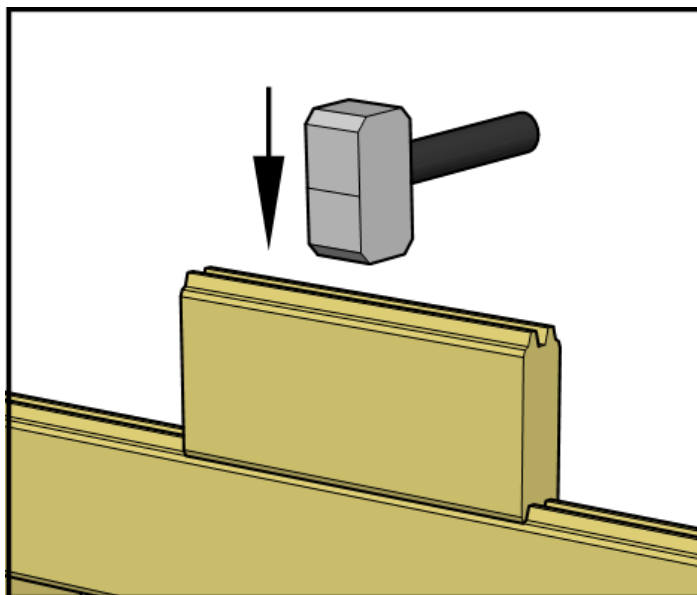
- The wall plank must be 10 mm above the edge of the base frame.
- The first wall plank row must be fixed with screws to the base frame.



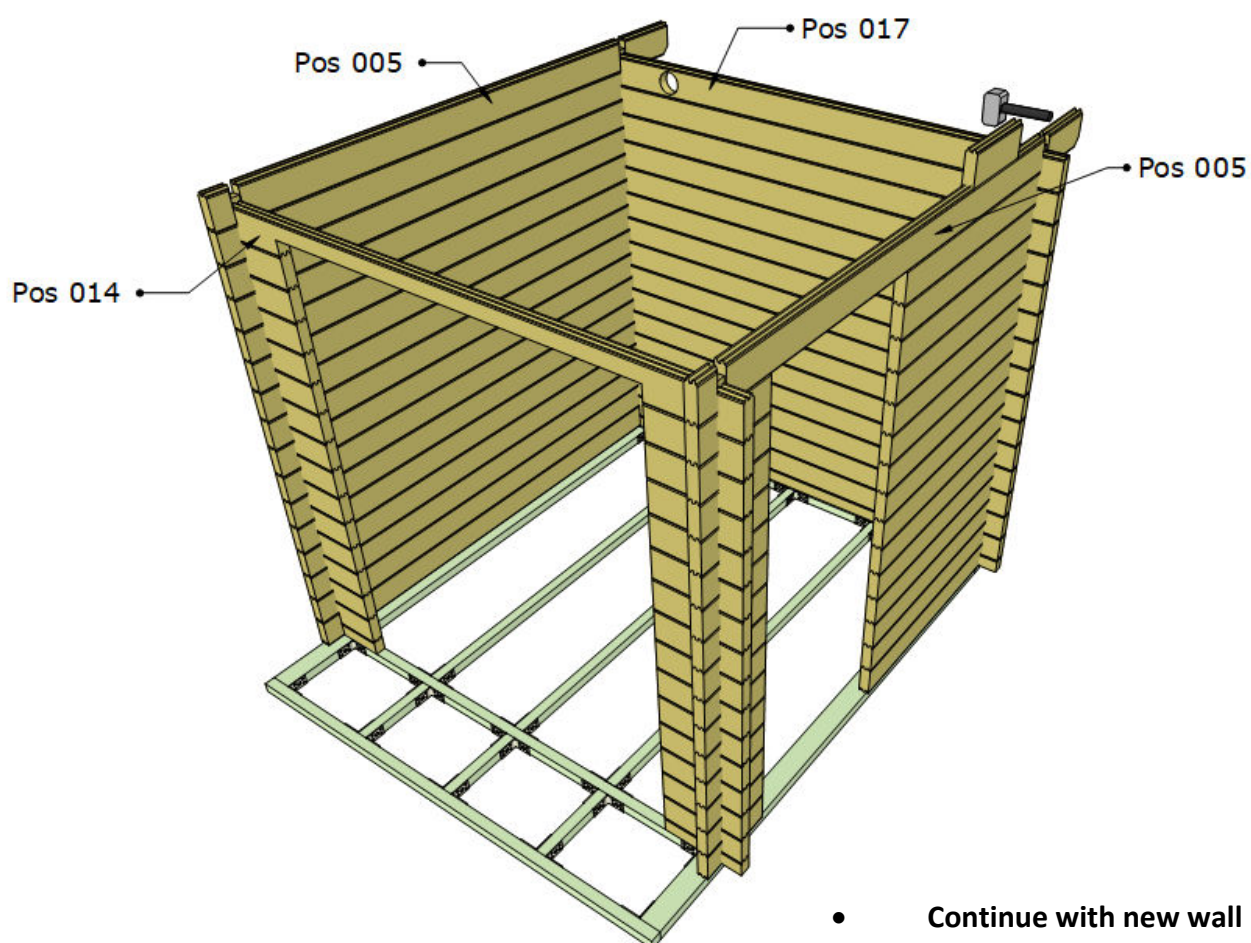
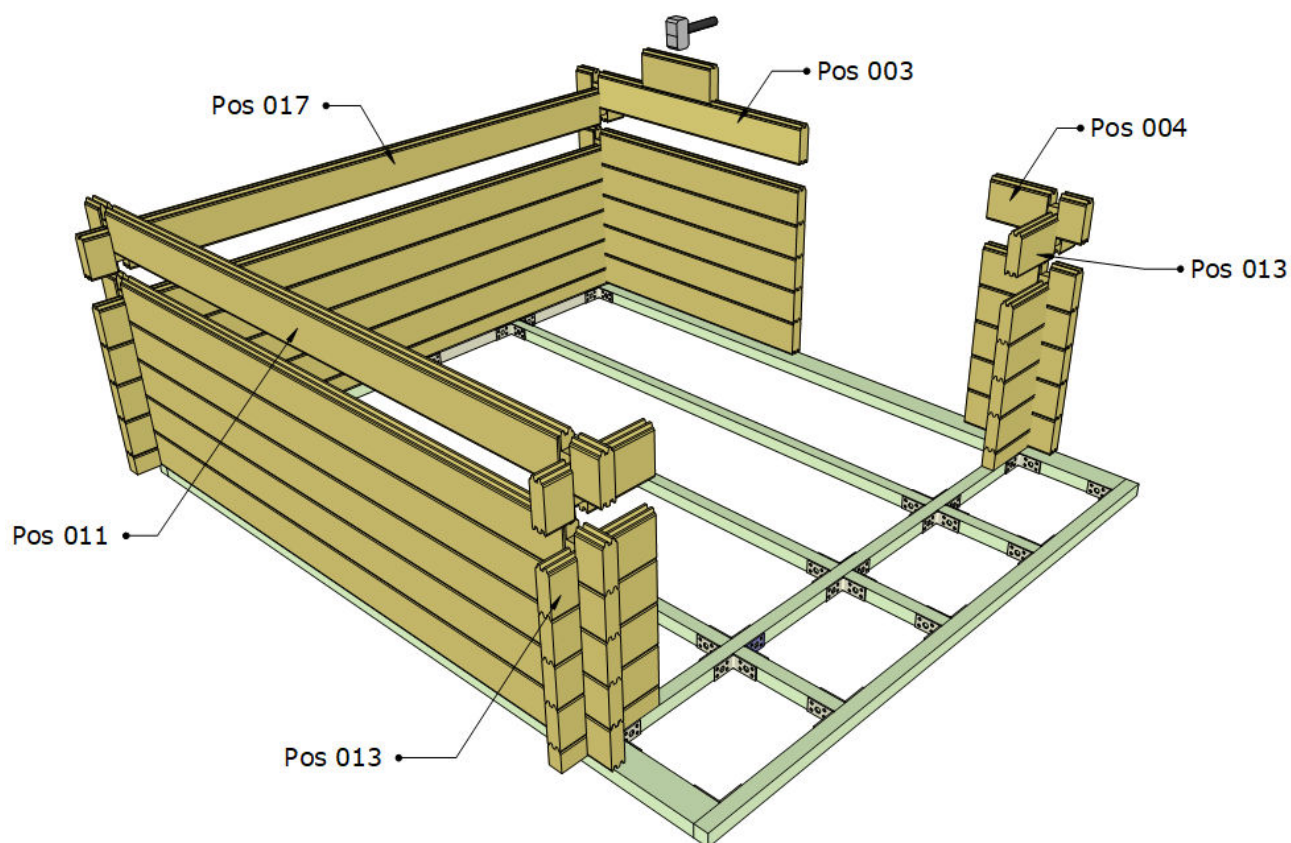
2

First wall row

- Use hammer and hammer block.



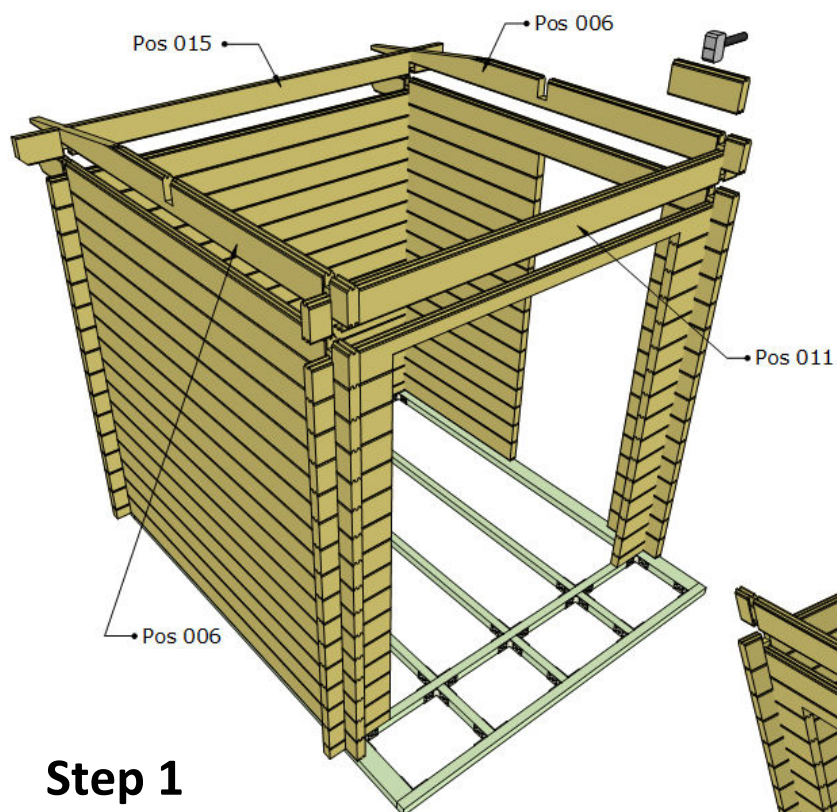
- Use hammer and hammer block.
- Install the positions below completely.



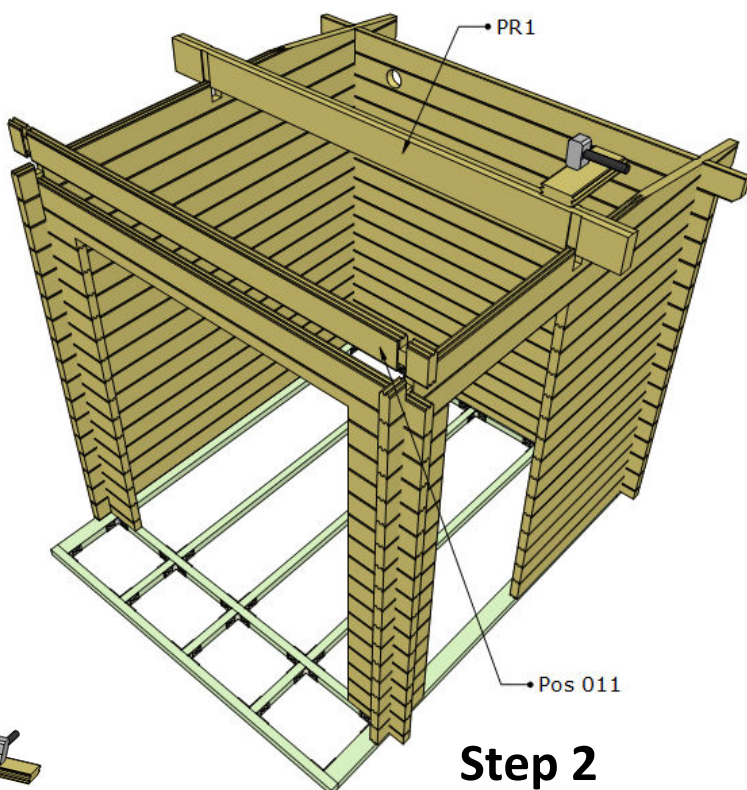
- Continue with new wall details.

4 Installing walls

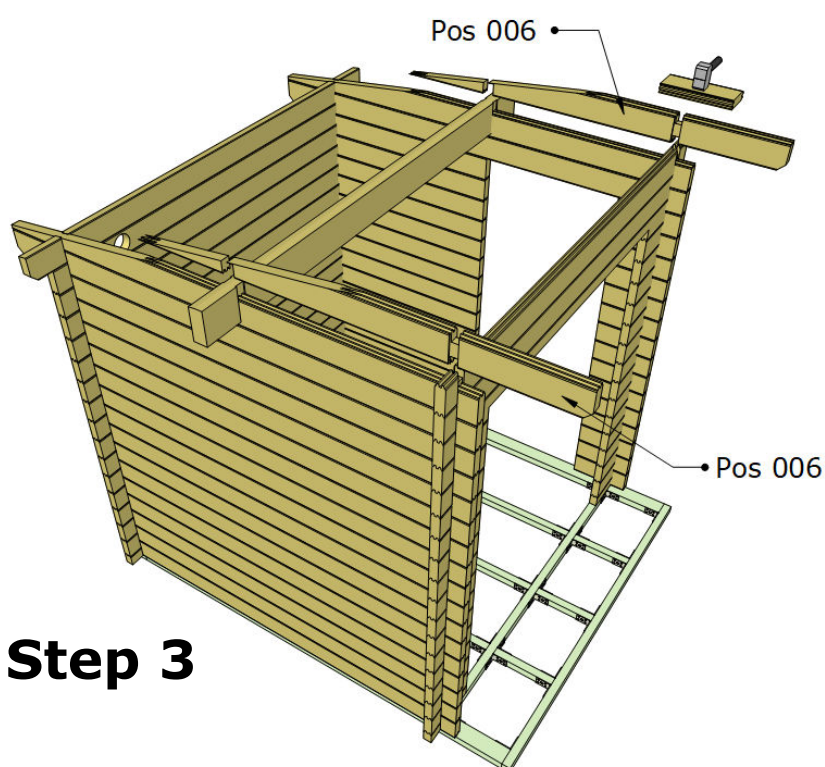
- Use hammer and hammer block.



Step 1

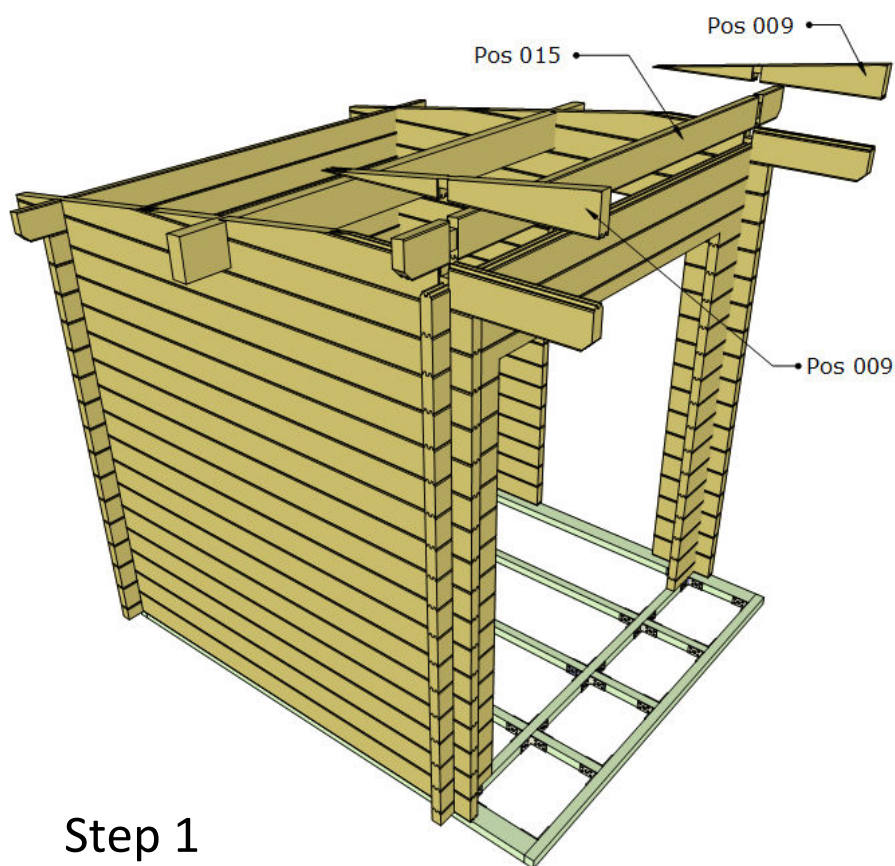


Step 2



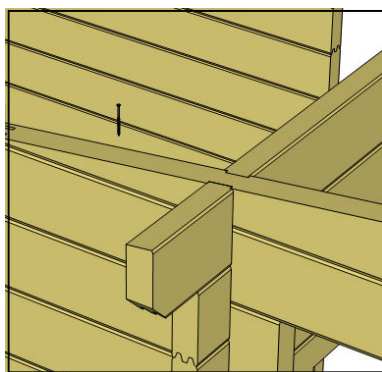
Step 3

- Use hammer and hammer block.



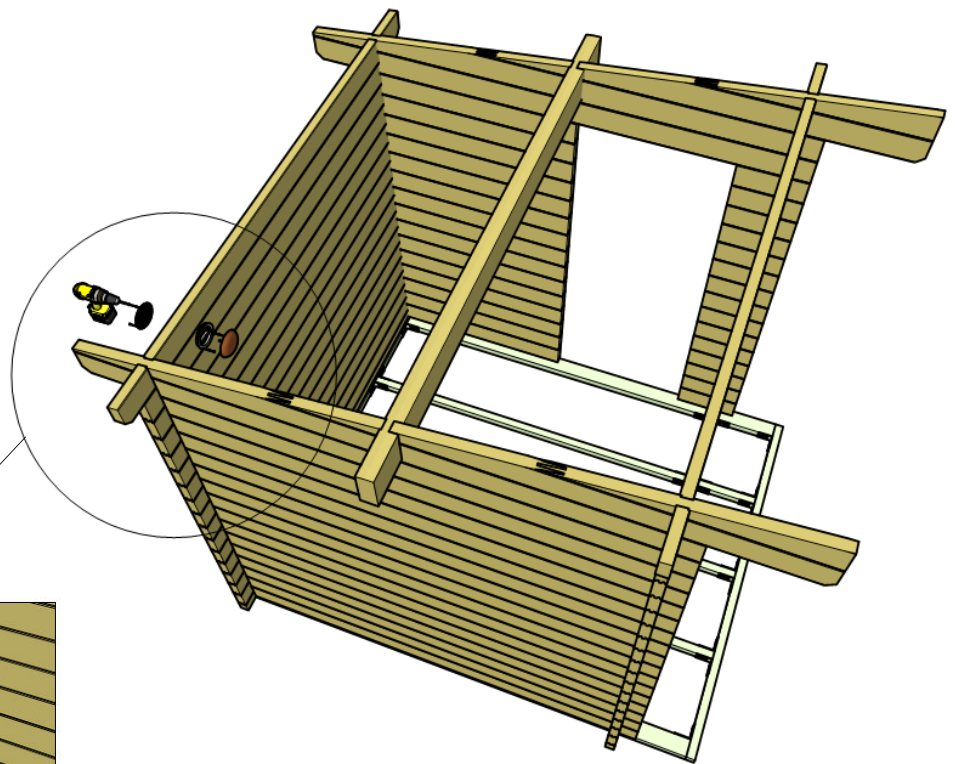
Step 1

Step 2

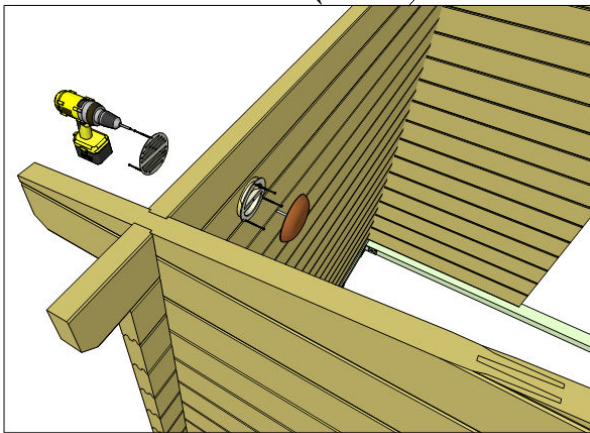


- Fasten the purlins with screws. Make sure the upper side of the purlins is oblate. If necessary, adjust the tapping of the purlins.
- Fasten the gable parts with screws.

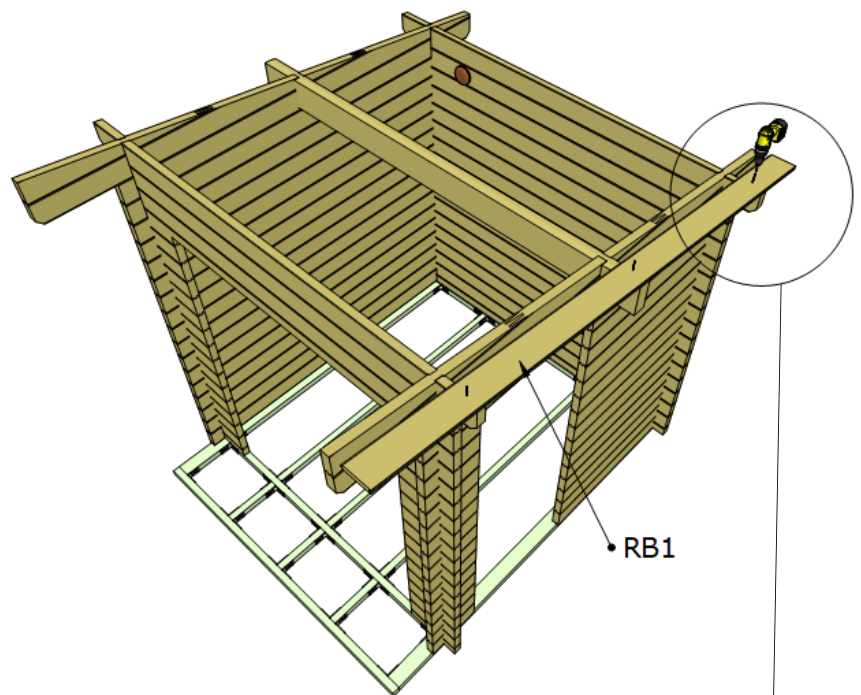
- Install the ventilation grill in the back wall.



Ventilation grill details.
Install the wooden part
inside the room

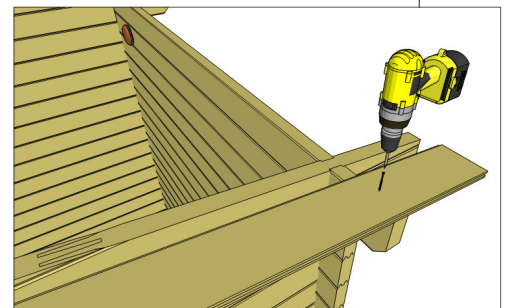


Step 1

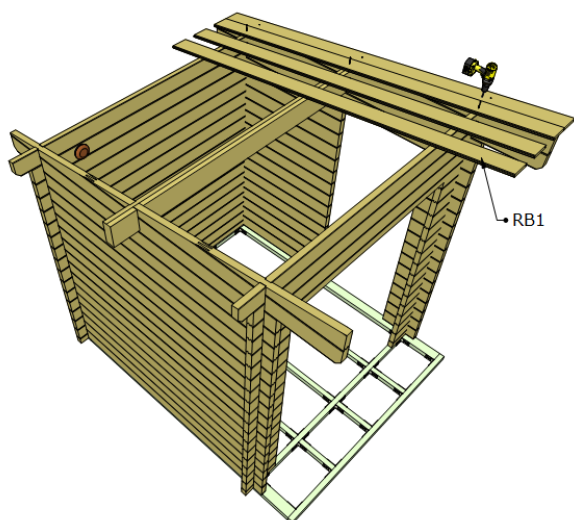


Step 2

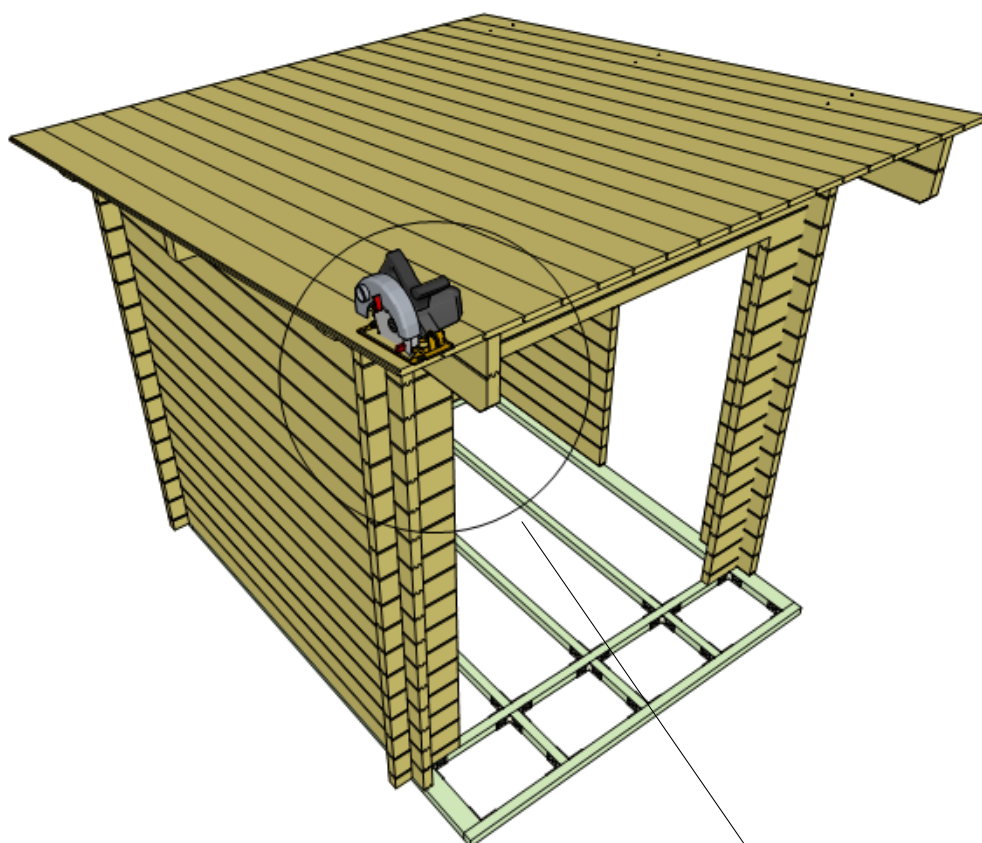
- Fasten the roof boards with screws. Start with the groove edge on the board.



- Complete the installation of parts RB1

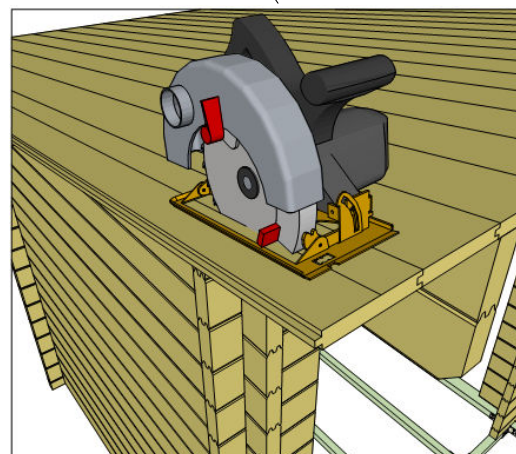


Step 1

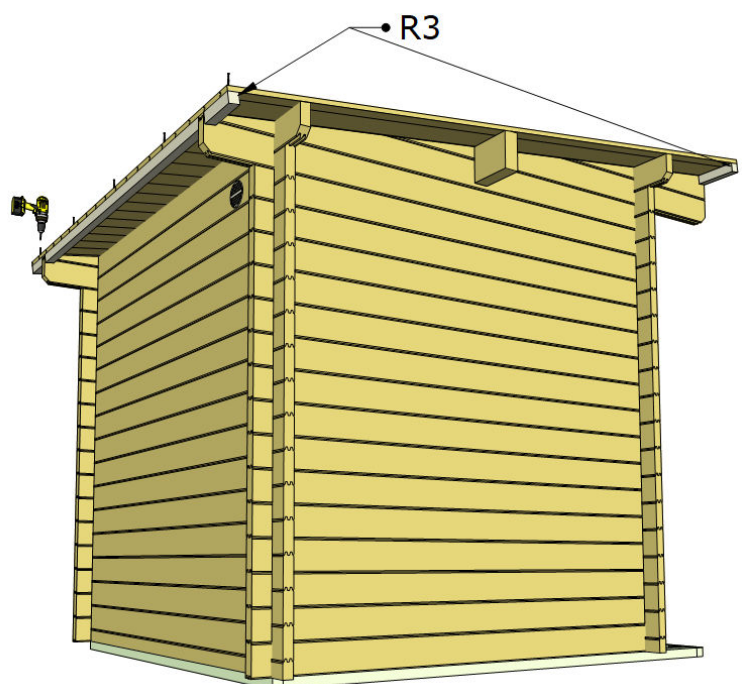
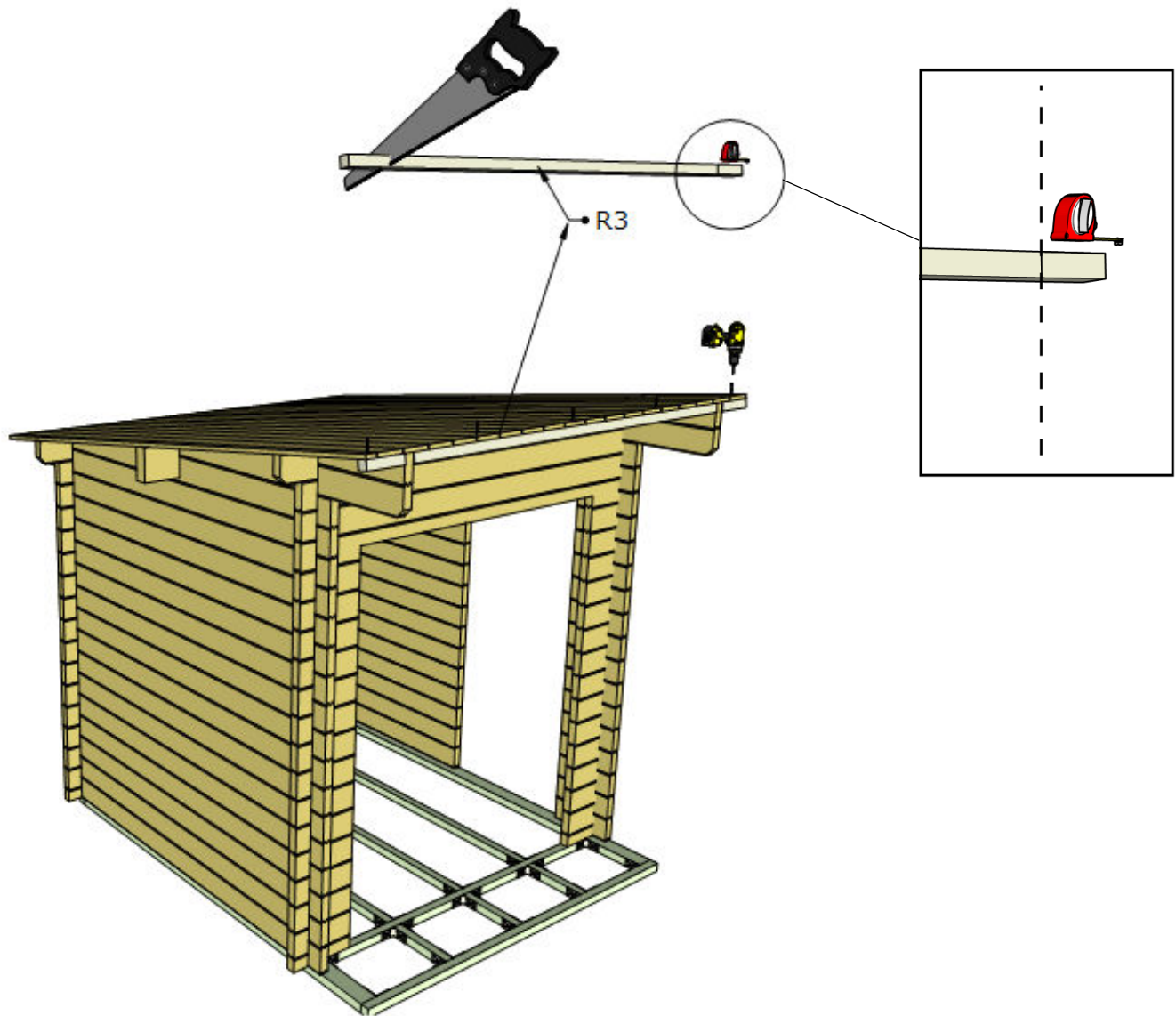


Step 2

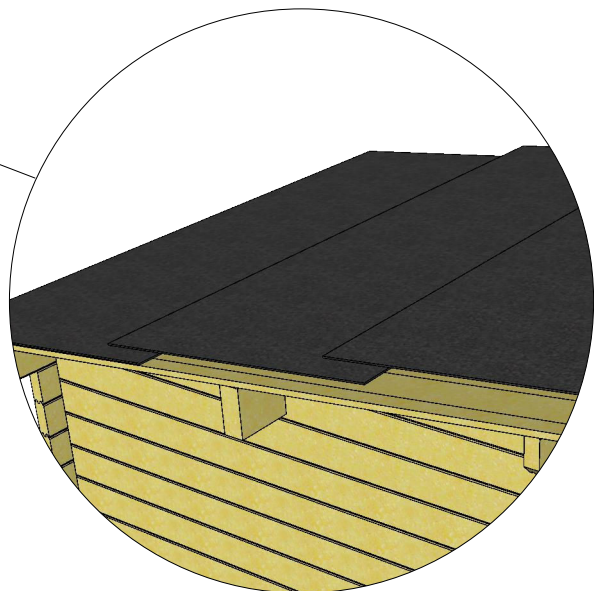
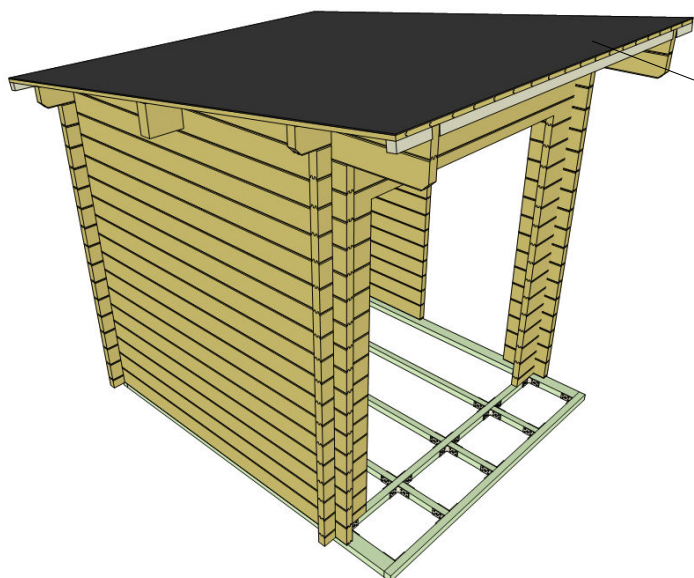
- Cut the last roof board to the correct width. The edge must be aligned with the wall plank and the purlins.



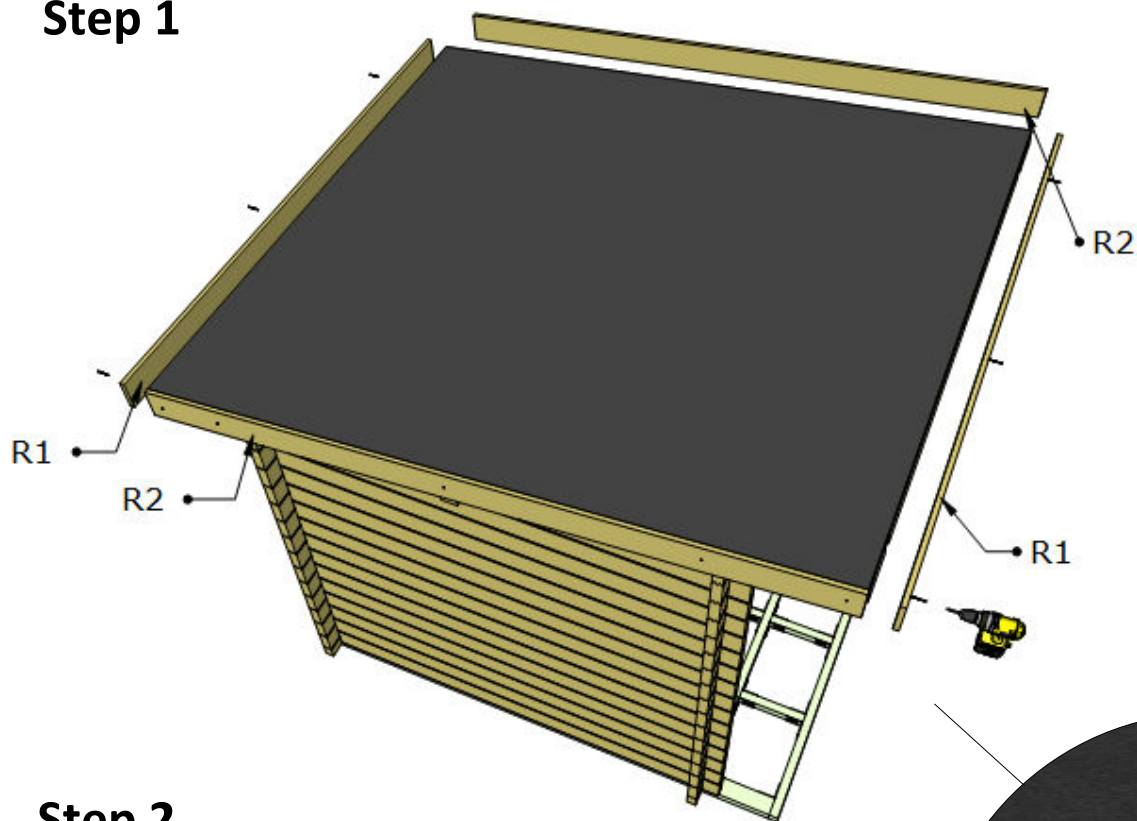
- Cut correct lengths and fasten frontboards fixing with screws.



- Install roof shingles, use small nails.

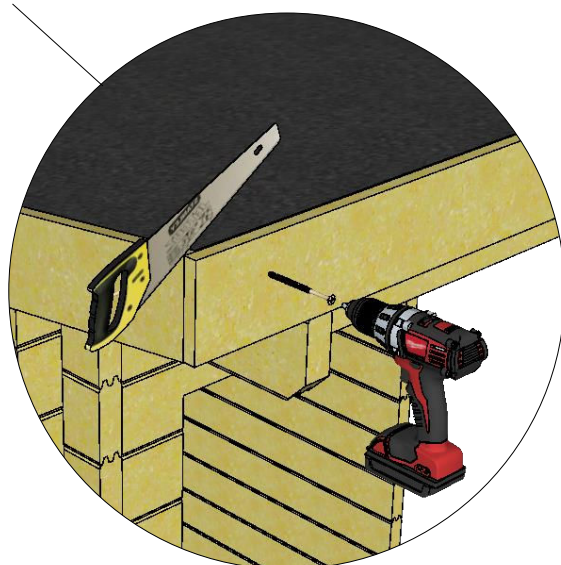


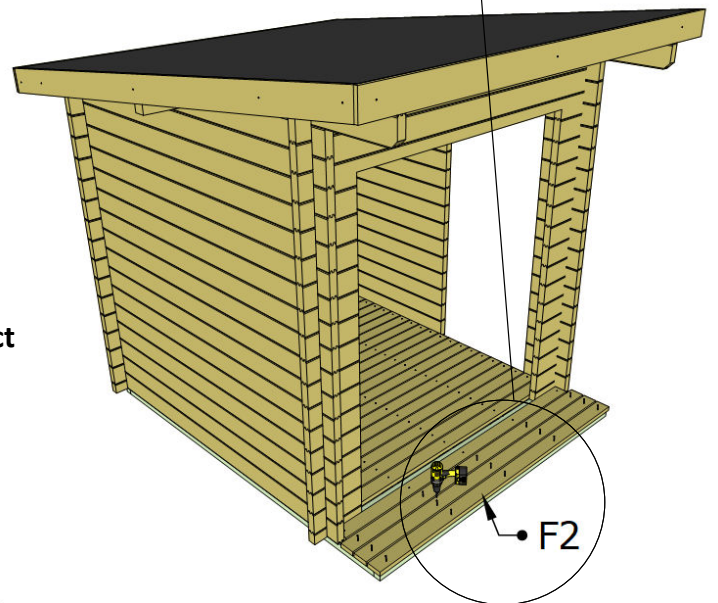
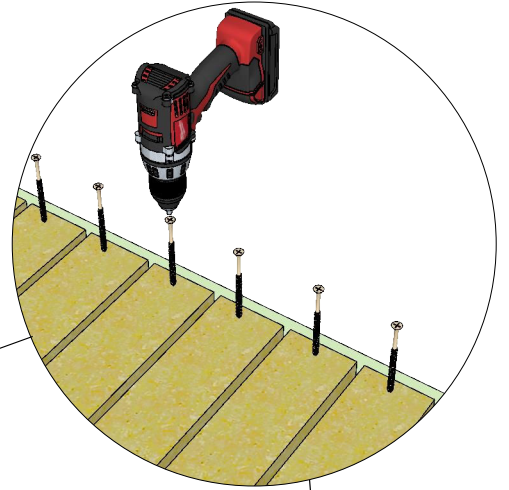
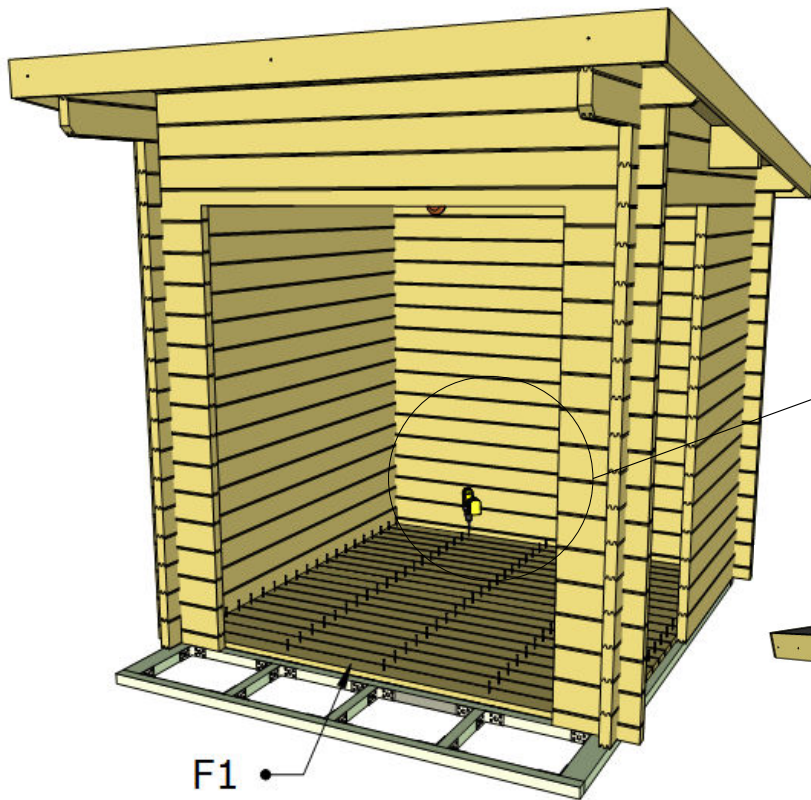
Step 1



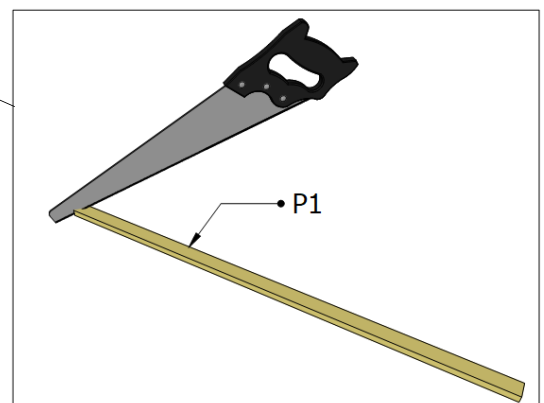
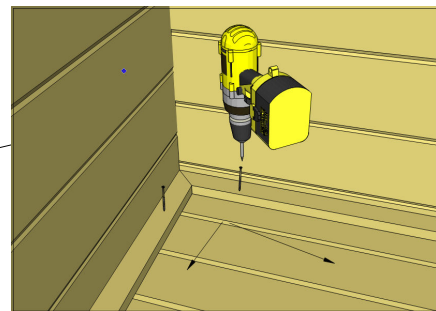
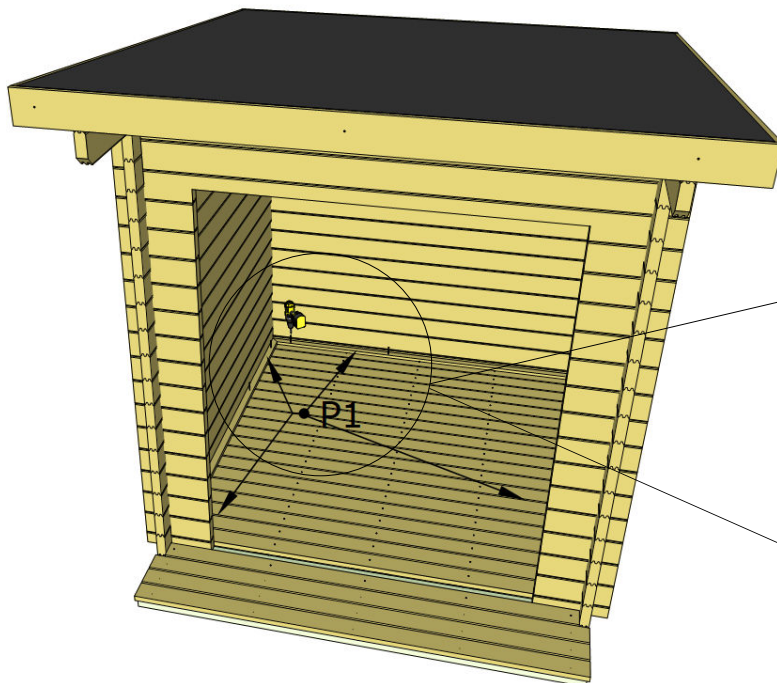
Step 2

- Fasten the frontboard with screws.
- Cut the correct angle and fasten gableboards with screws.



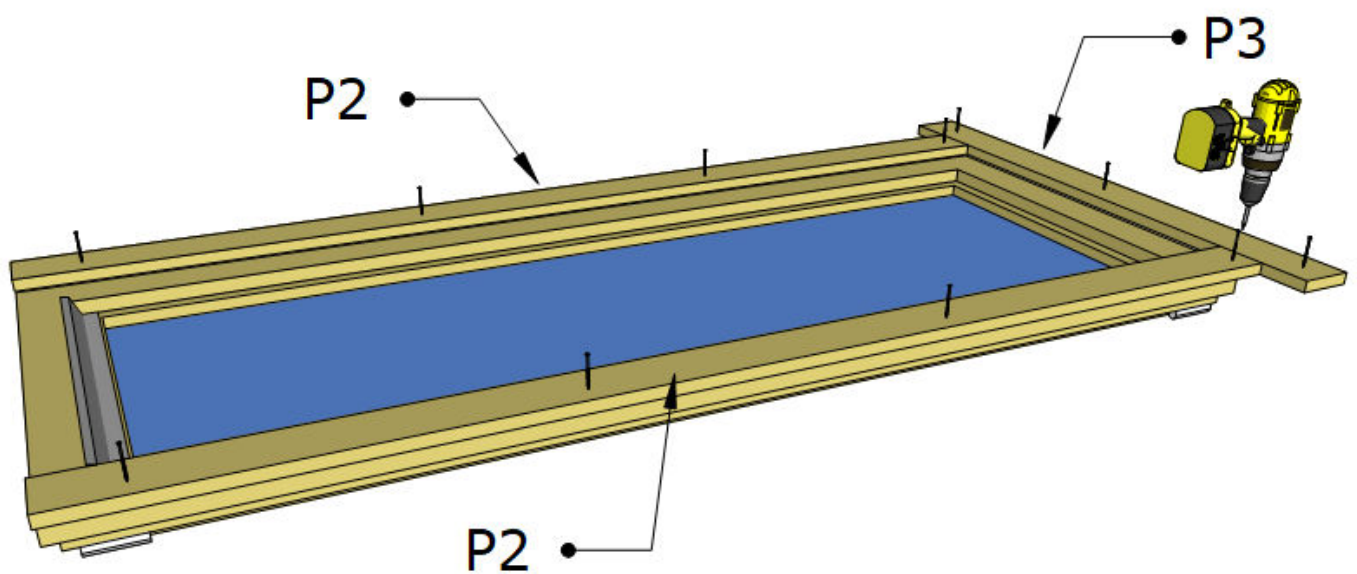
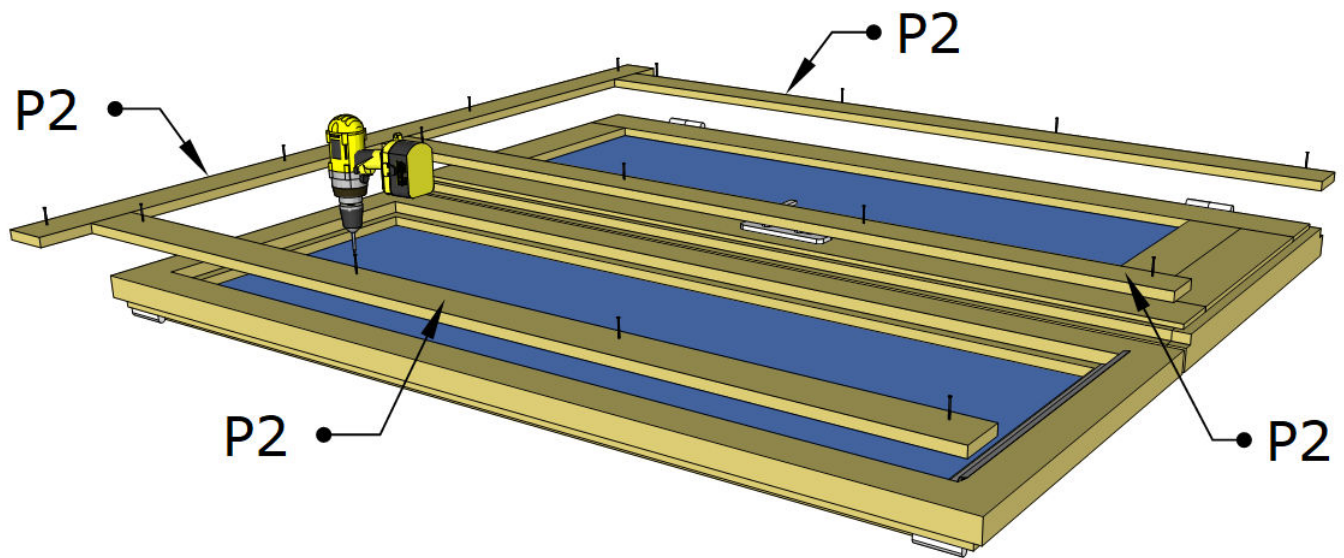


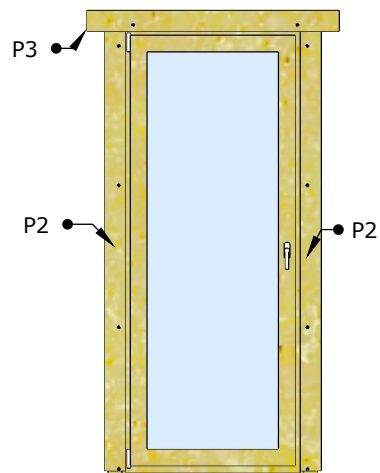
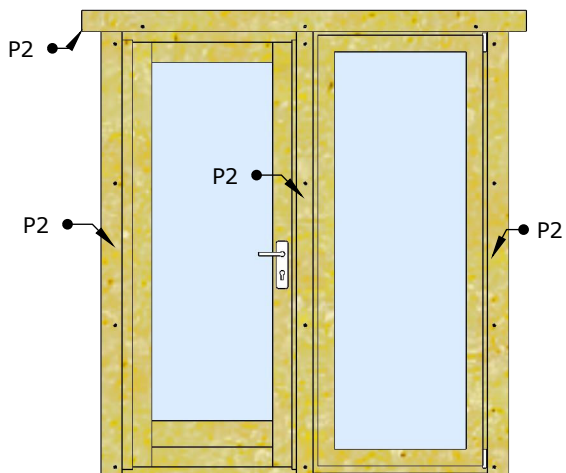
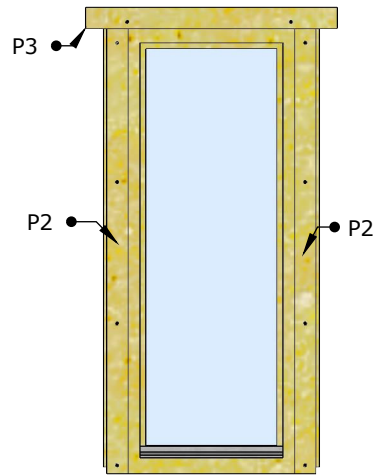
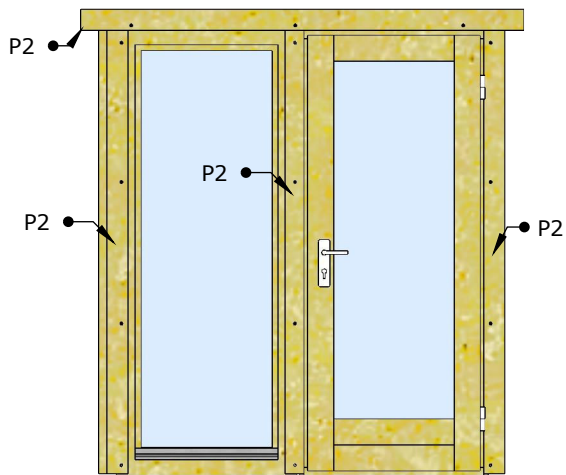
- Fasten the floor / terrace boards with screws.
- Cut the final floor/ terrace board to the correct width.



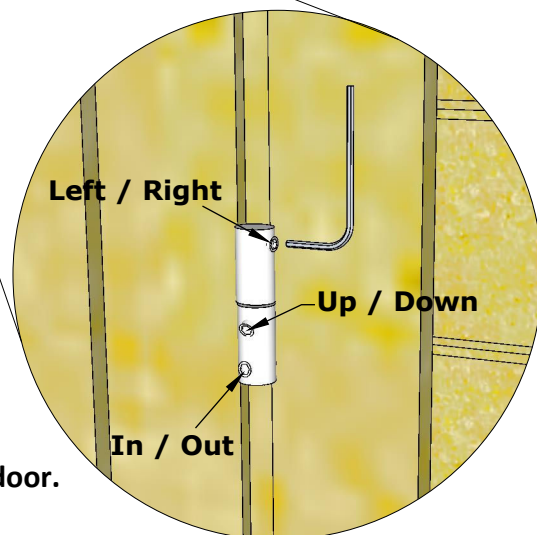
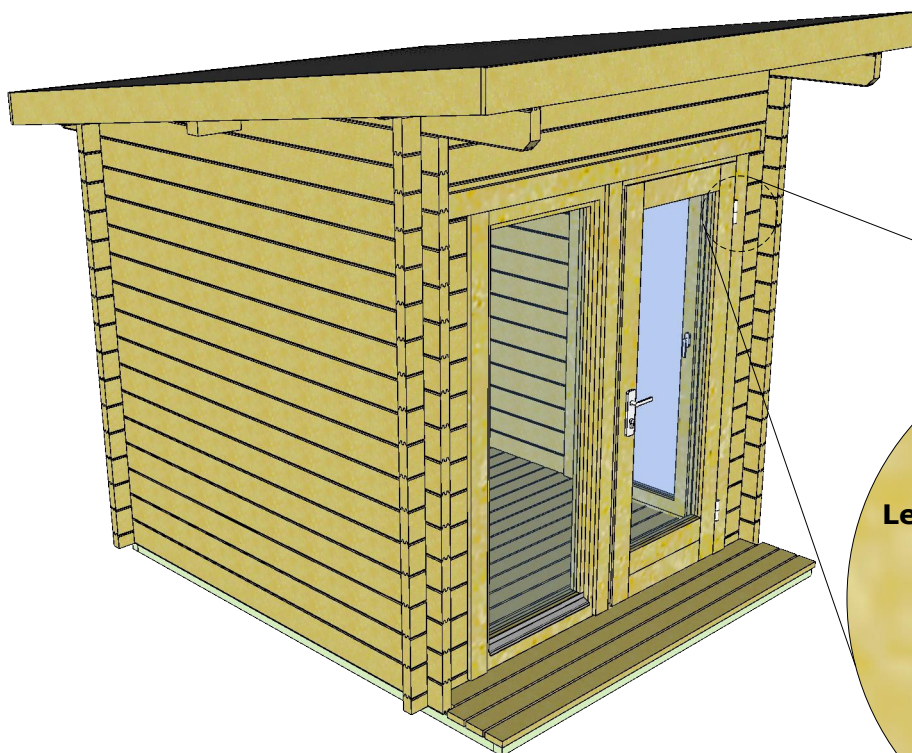
- Cut the floor stripes on right angle and size, then install with screws.

- Slats can only be screwed to the door and window frame and not to the wall.

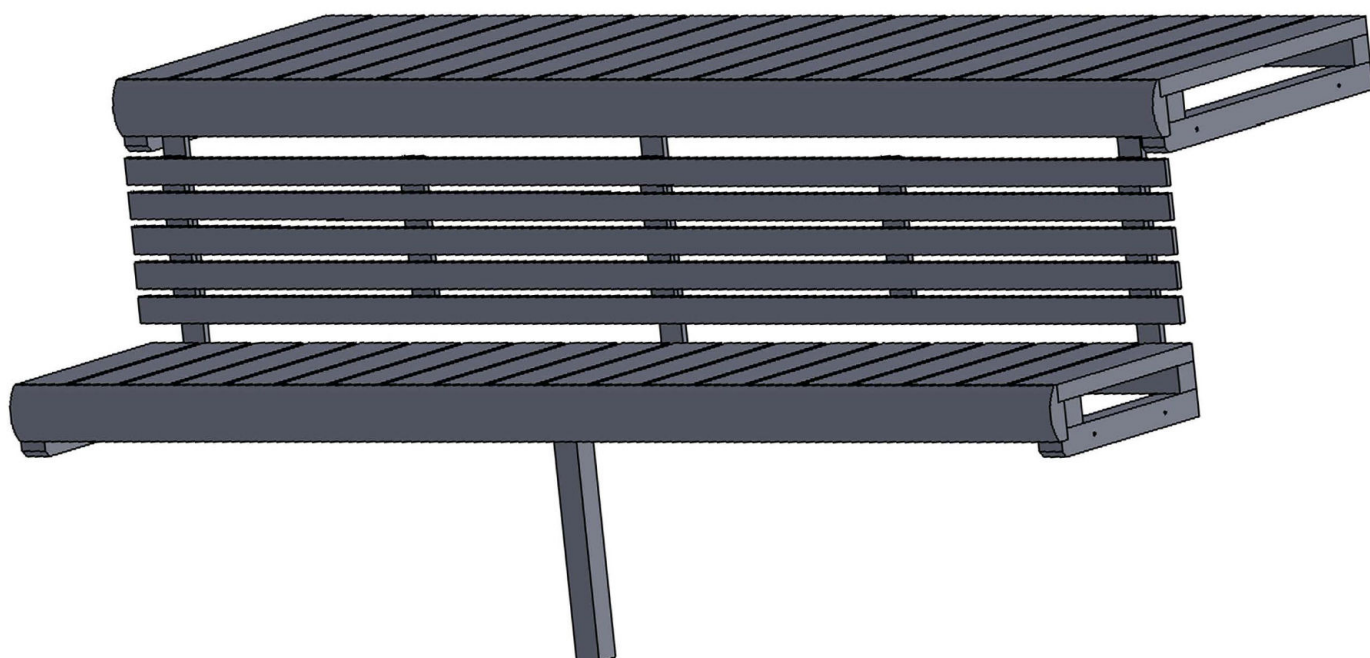




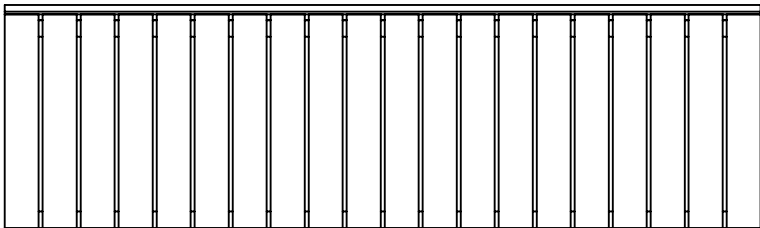
- To fix the door and windows to the house use only slats.
- Slats can only be screwed to the door and window frame and not to the wall.



- Adjust the door.

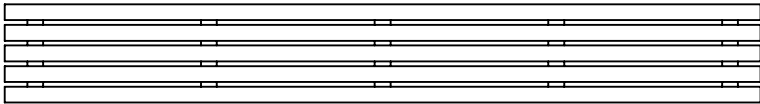


Element 1



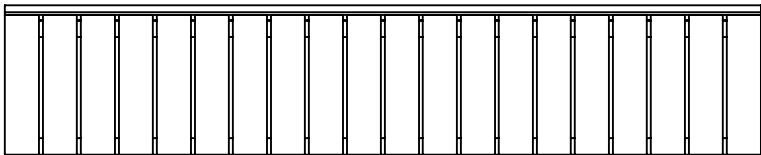
X 1

Element 3



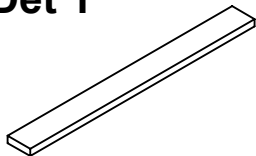
X 2

Element 2



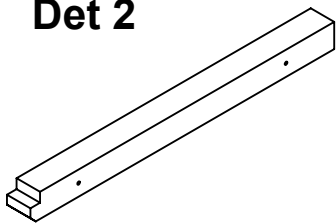
X 1

Det 1



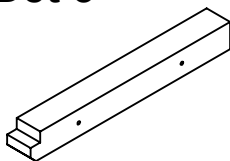
X 3

Det 2



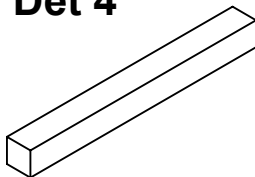
X 2

Det 3



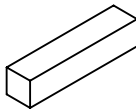
X 2

Det 4

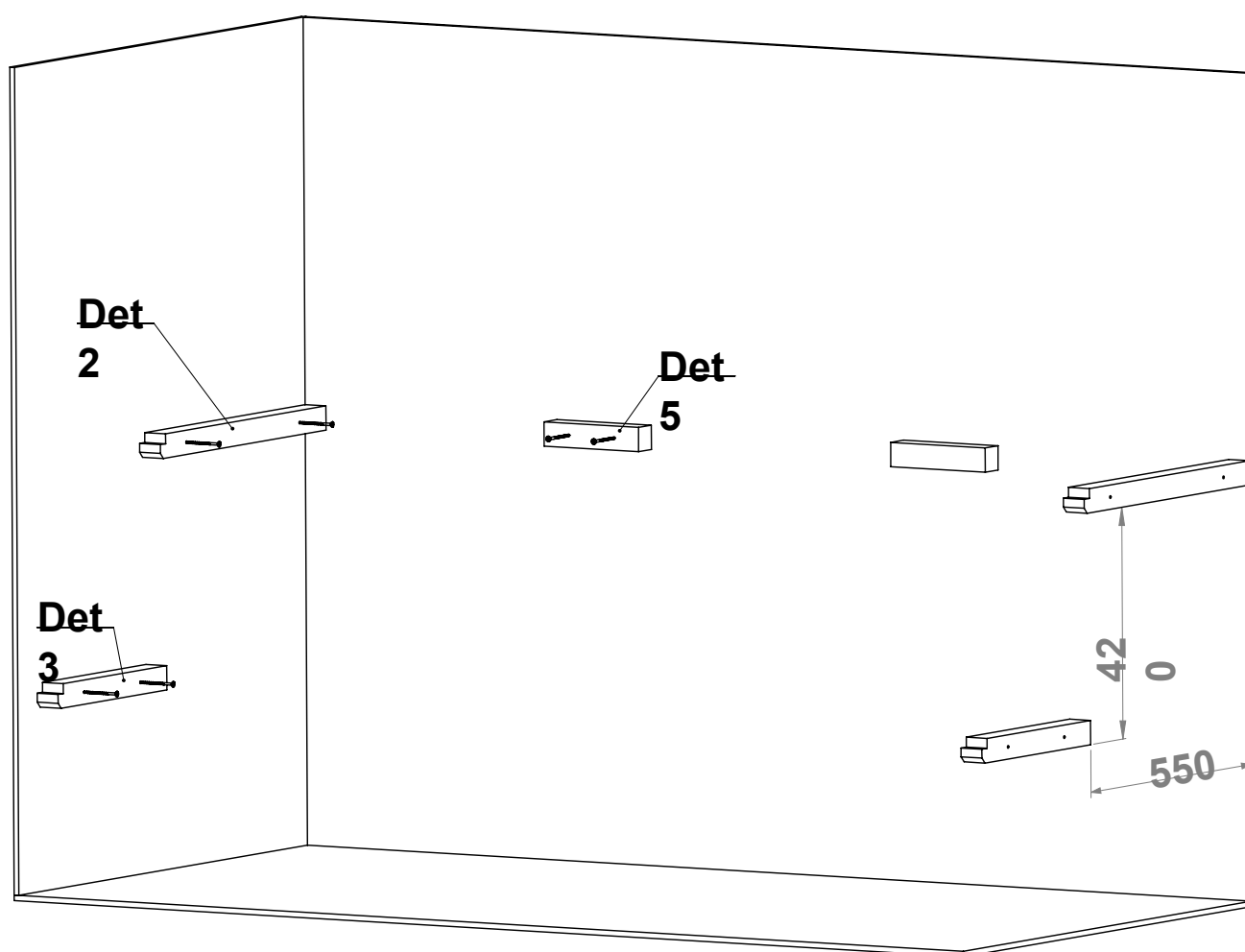
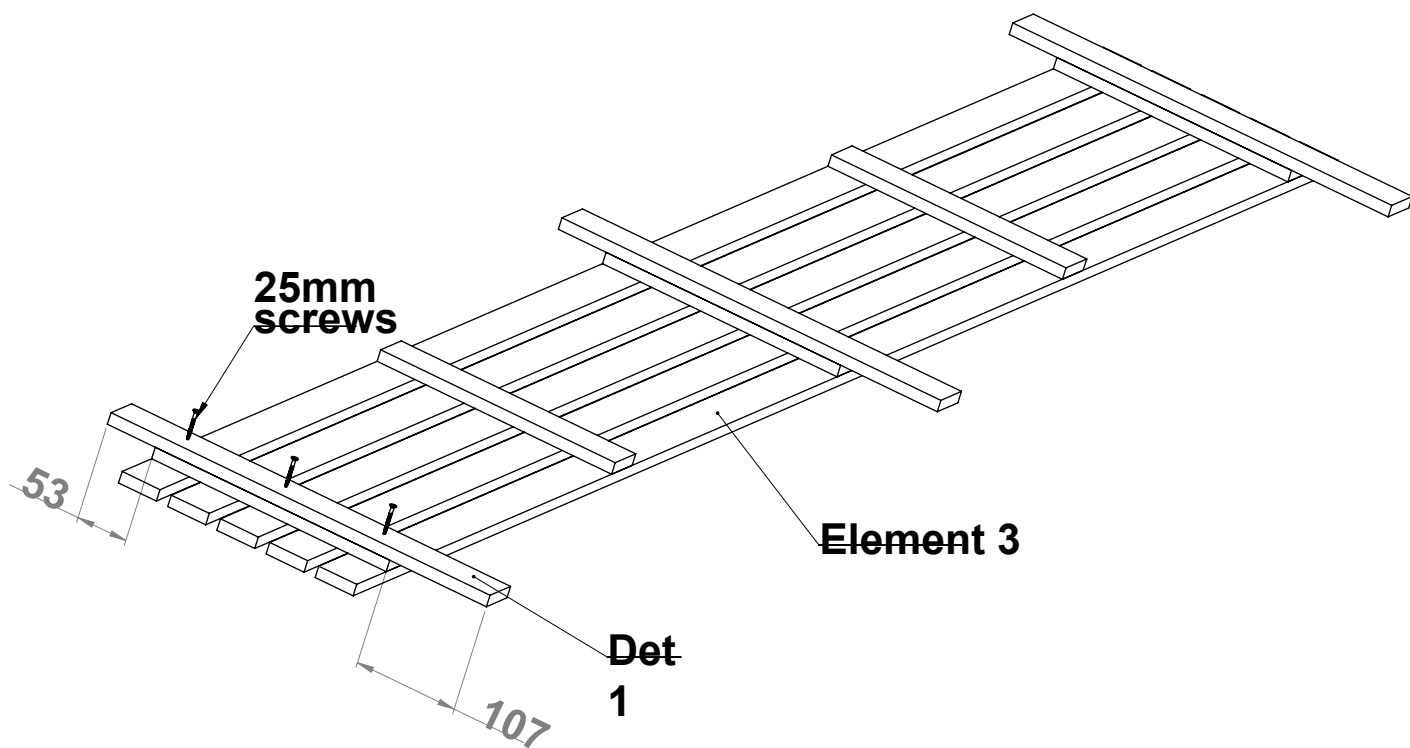


X 1

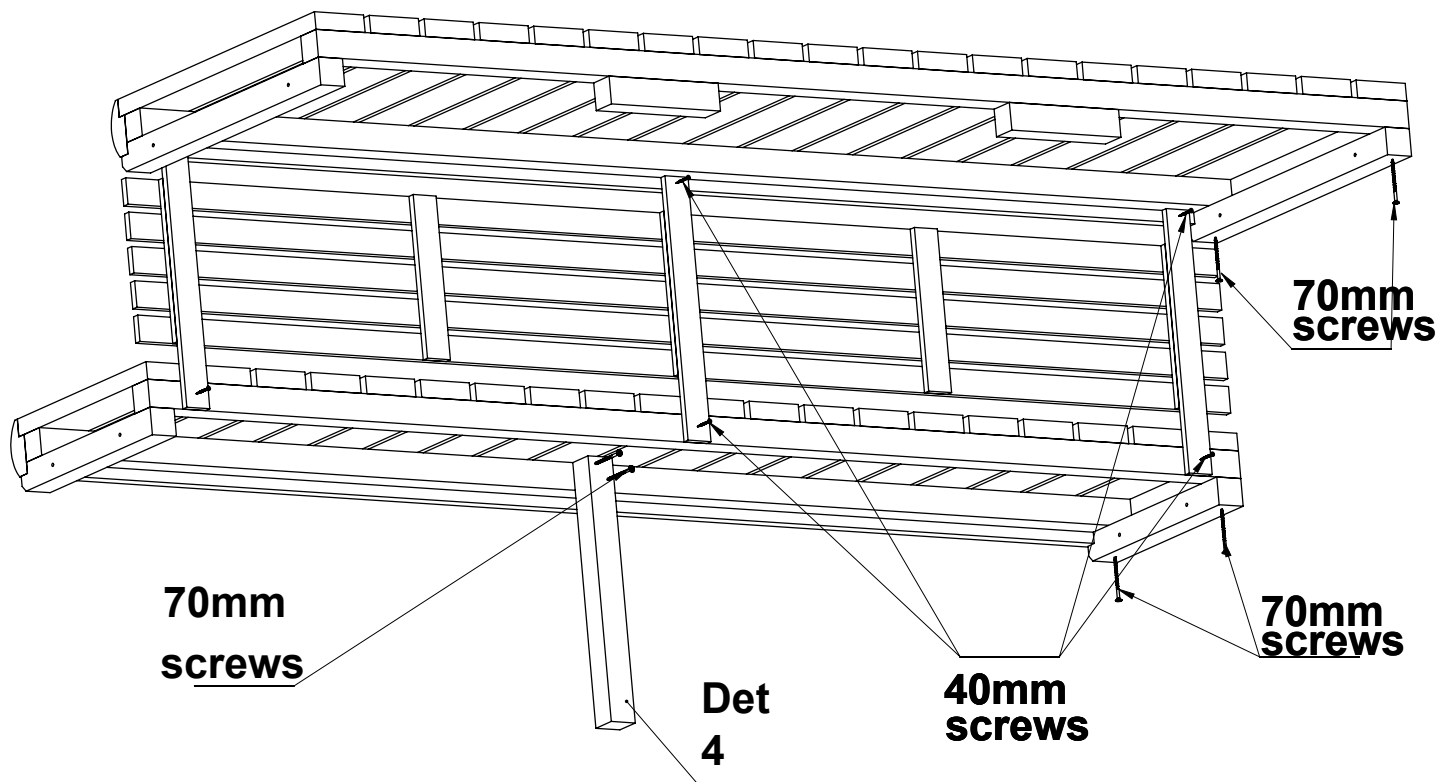
Det 5



X 2



NB Drill the pilot holes
for the screws



**Connect element 3
to the wall**

