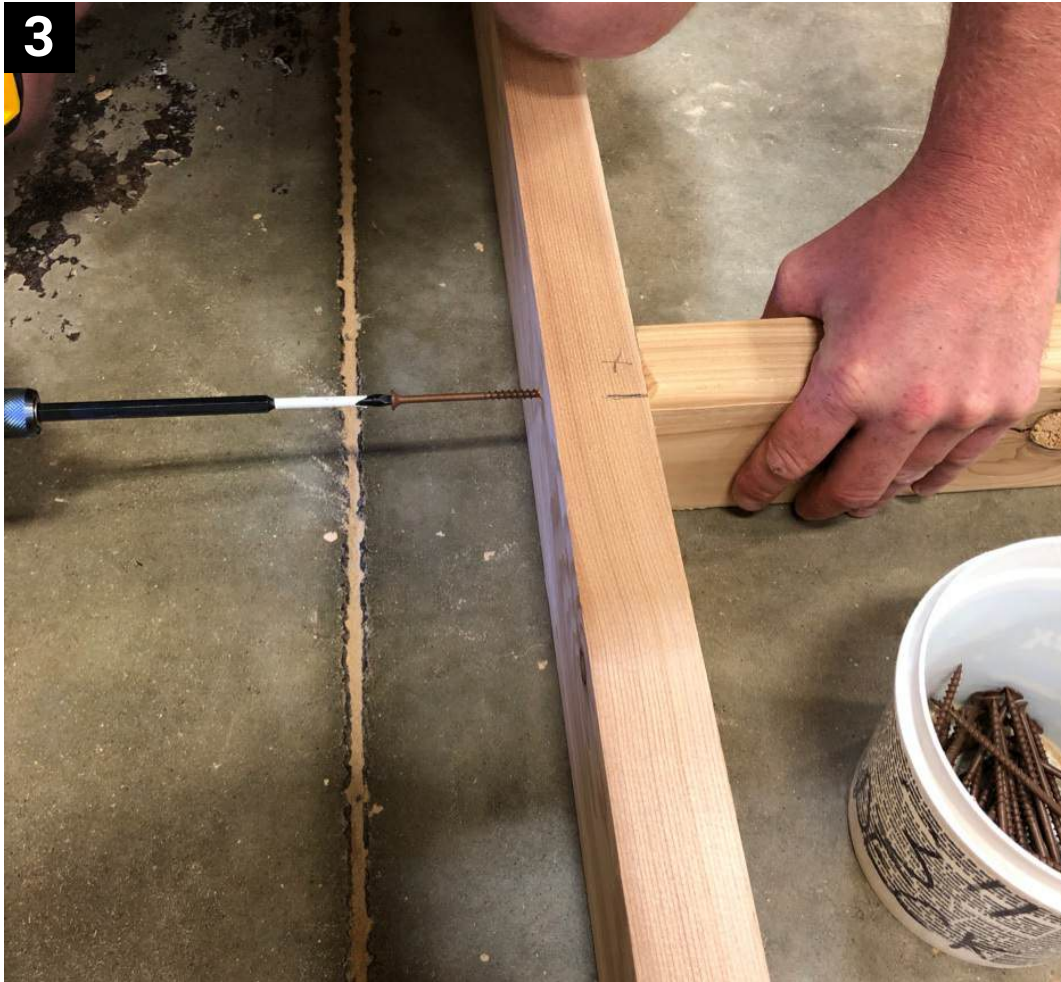




1 Start the assembly on a nice firm level surface. Start the floor by laying out the two 82 3/4" 2x4s and the five 67"



2 On the 82 3/4 inch long pieces of wood, make a mark at 40 5/8 inches and another mark at 20 inches from each end.



Attach the 67" 2x4s with 3" screws. Line up all boards on the previously marked spots.



Finished floor frame should look like this.



Using a tape measure, measure from corner to corner of your floor frame to make sure it's square. Measure diagonally each way and make sure the measurement is the same. If it is not the same bump the frame till it is square.



Start the floor boards off with one that has a flat edge. Align the edge flush with the front and corner of the floor frame.



Put two 1 3/4" screws into each board, except for the middle board, which should not have any screws. This helps to avoid any screws burning your feet.



Place down second board and make sure it is flush to the edge of the first board.



Put two screws in each 2X4 just like you did before, making sure to do this for every board.



Continue to avoid putting screws in the middle 2X4



Check that the frame is still square every few boards



Before you add the last piece, the floor should look like this



Attach the other flat piece last



Completed floor should look like this. After the floor is completed the rest of assembly will need two people.



15 Start with the back bottom piece. Hold upright to help put the side pieces on.



16 Slot the back into one of the bottom side pieces



Attach side with 3" screws



slot the other side of the back wall into the other side piece



19 Connect one side of the front wall to the bottom part of the front wall.



20 Slot the front wall unit into the side wall. And attach using 3" screws.



21 Slot the door into the front wall.



22 Using 4" screws and using the existing holes, attach the other side of the front wall together.



Sauna should look like this at this point



Slot the top piece of the front wall to complete the front wall.



Slot the last bottom wall piece into the front and back walls



Make sure the front of the walls is even with the front of the floor frame, and place the sauna in the middle of the floor.



Check the inside of the sauna for square



Place the three floor cleats as shown in the picture. Attach the back floor cleat to both the floor and the wall using 3" screws. Remember to only secure the back cleat at this time; do not attach the side cleats yet.



The Outside of the sauna should look like this.



The Inside should look like this



Place the bench spacer on top of the side cleat and mark the top (this is where the bench support) after marking place the spacer between the side cleats and the back wall and secure the side cleats like you did with the back cleat. remove the spacer.do this for both sides.



Secure the bench support on the markings you made. ensure it is level before moving on.



33 Start with the large bench. Connect the dominoes and secure the screws in the back.



34 Slide the larger bench into place resting it on the bench support at the back



35

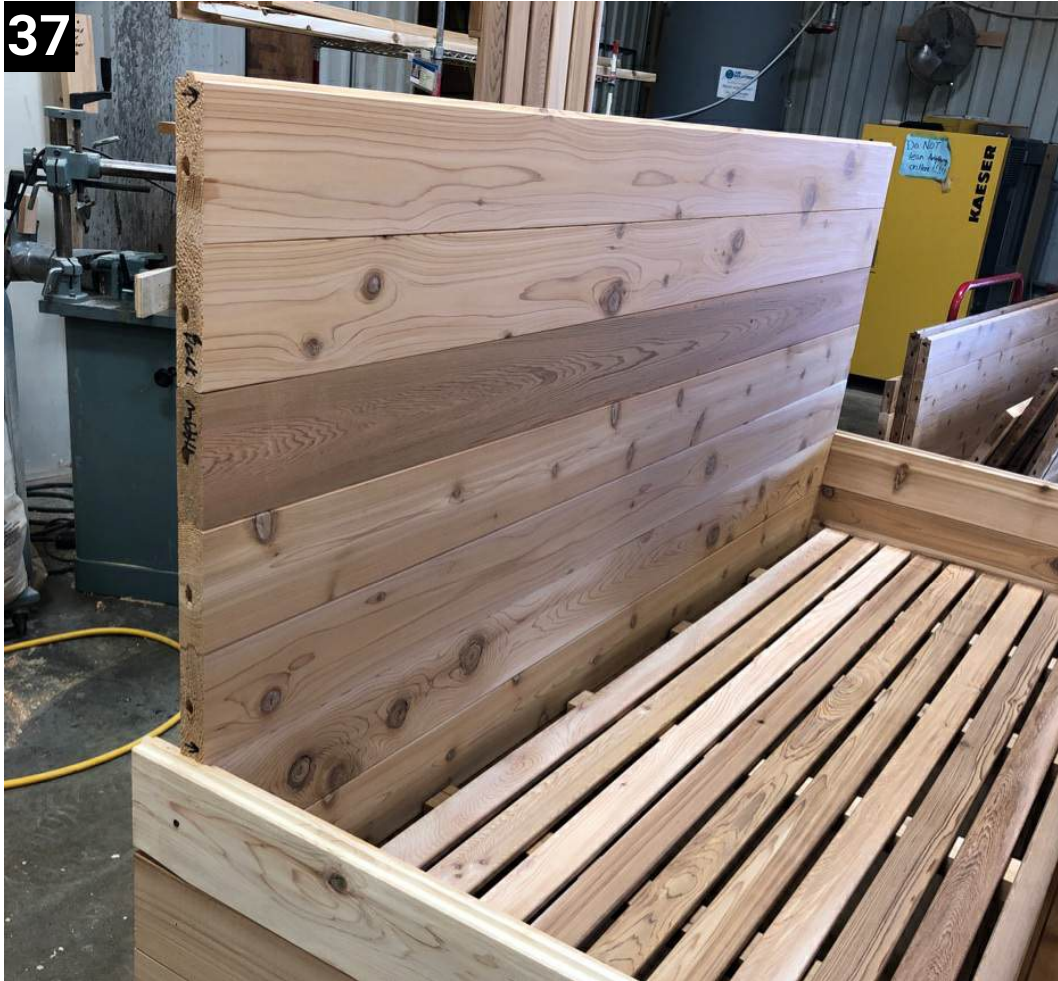


Attach the bench to the wall using 2" screws into the pilot holes between the bench slats

36



Screw the leg into the wall with 2" screws



37 Attach the back middle piece to the bottom back piece with 4" screws.



38 Slot the middle of each side wall in and attach to the bottom with 4" screws



39



Attach the side walls to the front and back wall with 3" screws.

40



Place the bench spacer on top of the lower bench arm.



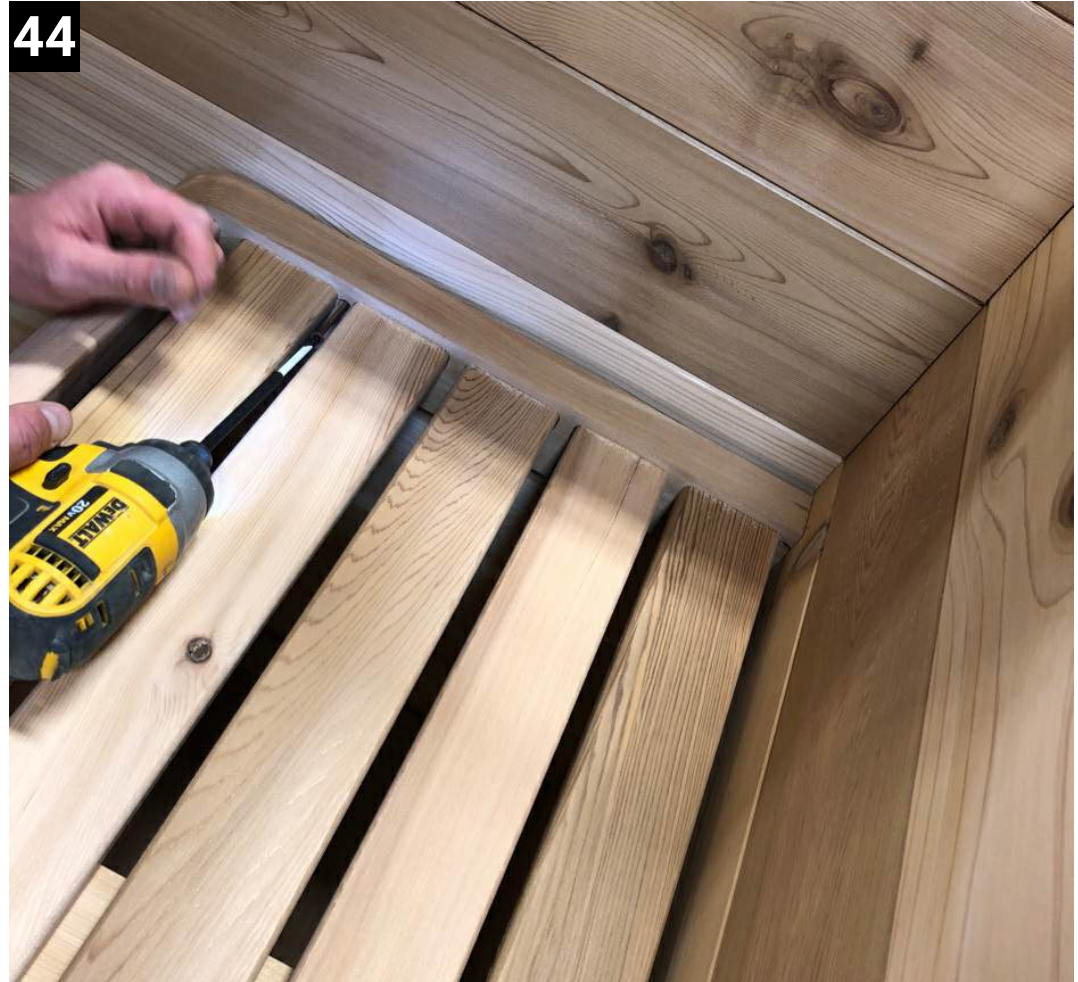
41 Place the bench support 2x4 on top of the bench spacer and screw to the back wall with five 2" screws.



42 assemble the top bench like you did with the bottom and place on the upper bench support.



Attach the final middle wall piece



Attach top bench to the wall with three 2" screws in each side



The outside of the sauna should look like this at this point



The inside of the sauna should look like this at this point



47 Attach the back top piece, make sure arrows are facing forward



48 Put on both top side pieces. Screw them together with 4" screws and to the wall with 3" screws.



Screw 3" screws into all remaining pilot holes on the side walls.



Sauna should look like this before installing the roof.



51 Place top back piece on the roof, with arrows facing upwards.



52 Put flush to the back and secure down with a couple 3" screws.



53 Place top middle piece on the roof and attach it to the top back piece with 4" screws



54 Place the top front piece on, and screw to the top middle piece with 4" screws. Make sure arrows are pointing up



55 Center the roof on the body of the sauna and secure down with 3" screws



56 Sink a 3" screw in each end of every roof board.



Secure the roof to the front and back wall with three 3" screws in each



Drape roof membrane over and Staple to all the edges of the roof



Before moving if you have a heater with a chimney cut any necessary holes before proceeding



59



Once secured, cut roof membrane to the edge of the roof boards

60



Install first 85 1/2" barge board centered on the front and 1/2" Down from the inside of the roof



61



Install side pieces with the 10°mitre on them flush to the front barge board.

62



Install back barge board between the two side barge boards



63



There should be a gap between the barge board and the back of the sauna

64



Install front barge boards flush to the edge of the top barge board, make sure it is evenly spaced all the way down



65 For the back barge boards, line up flush with the side barge boards.



66 Staple or secure the neoprene strips to the roof, use the plywood spacer to properly space it from the side



Space the first roof board with the plywood away from the front barge board. Use a 1 3/4" screw to secure it. Make sure to drive the screw through the neoprene strip



Use spacer between every board for the rest of the boards



The roof should look like this when finished



The sauna should look like this at this point of the build



Lay down the roofing sheets and follow the same process you would for the membrane (in the wood roof section) . ensure the sheets overlap and secure with a staple gun. Like the membrane cut of any excess when done.



Attach the neoprene strips with the provided spacer just like you would with the wood roof.



Trim any excess material and attach the metal roof with the provided 1 1/2" screws



Secure the porch bench through the wall with a 3" screw into the bench arm.



Secure porch bench to front wall using 2" screws into the pilot holes between the slats



Porch benches should have the support brace to the front



Put the small door handle on the outside of the door. Use 1 3/4" screws to secure it 25" down from the top of the door



Put the large door handle horizontal across the door centered on the small door handle



Put vents into the outside holes. Use 1 1/4" screws

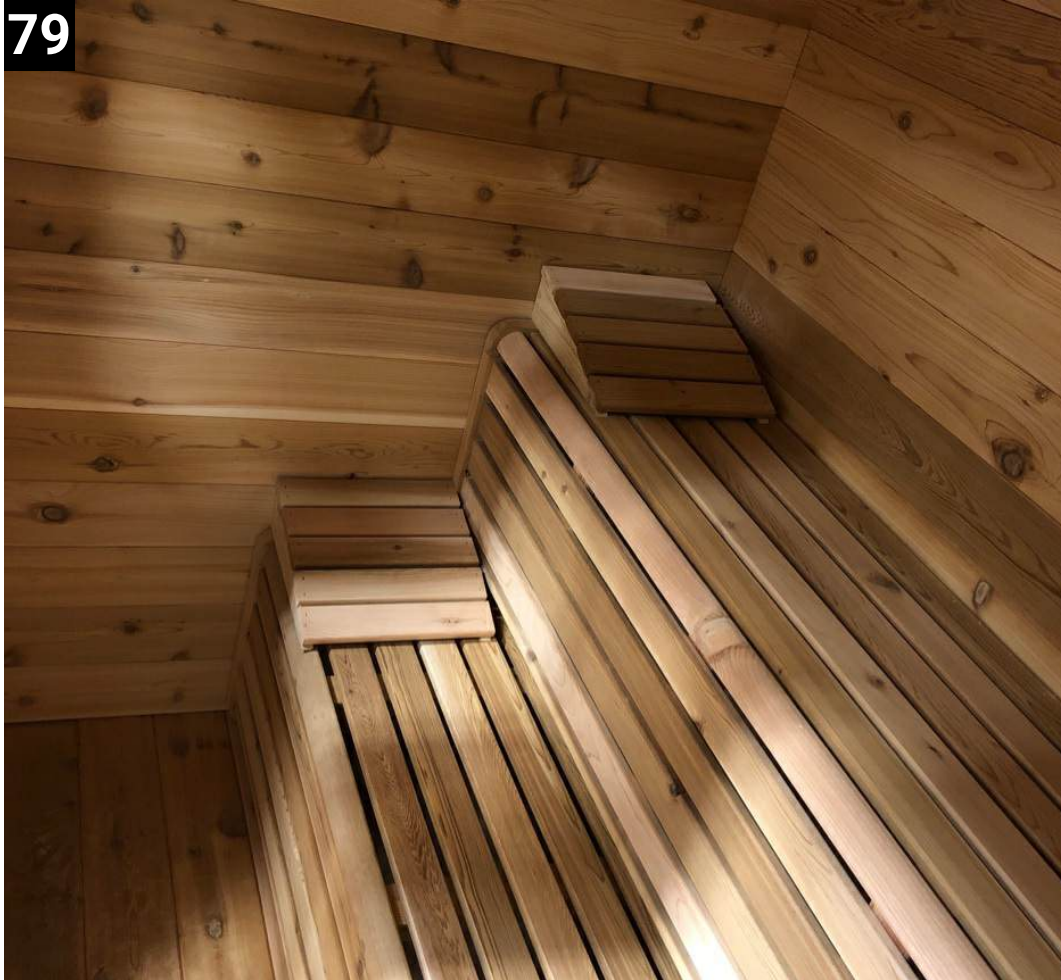


Screw the towel hook where ever looks best with 1 3/4" screws.



Put the vent cover over the vent holes on the inside. Make sure that they open and close fully

79



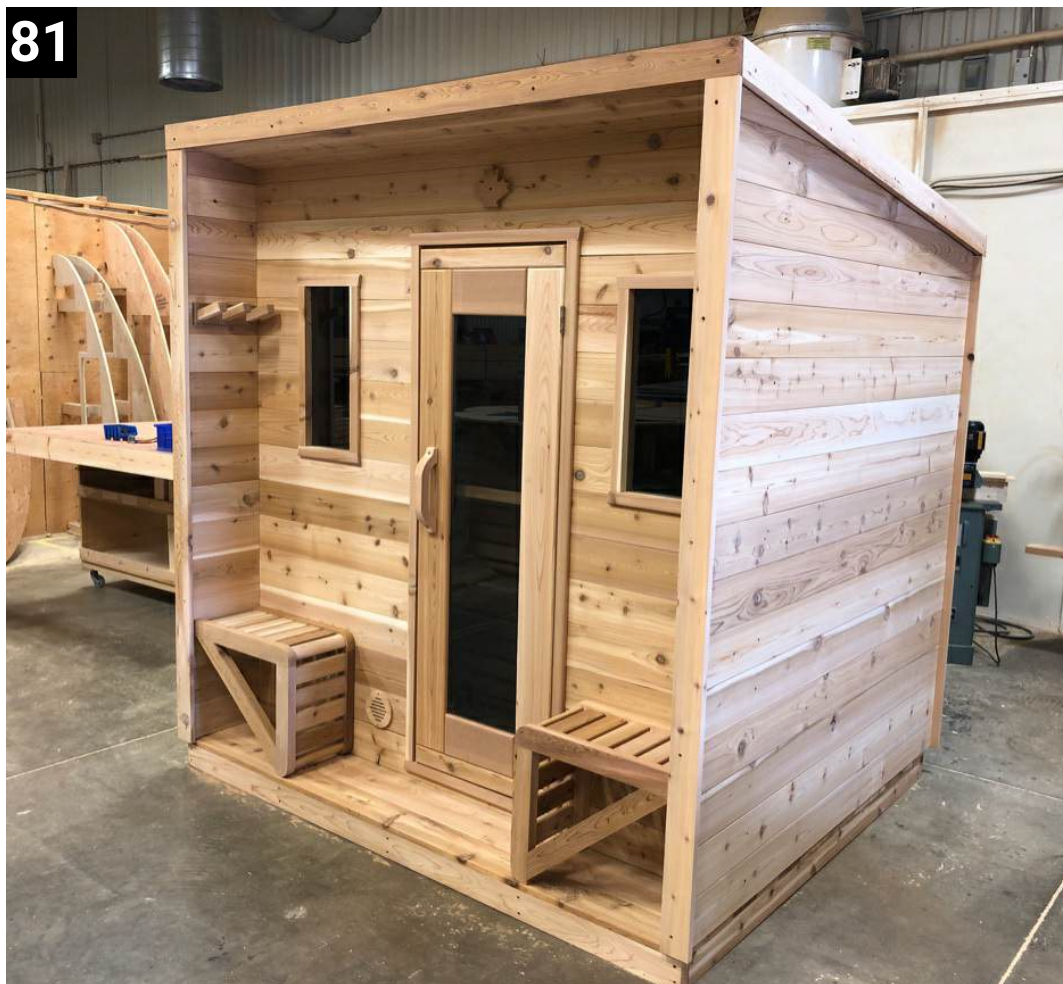
Place the head rest inside and then the inside is finished

80



Put the maple leaf where it best fits and secure with a 1 3/4" screws

Cabin assembly instructions



The finished cabin should look like this