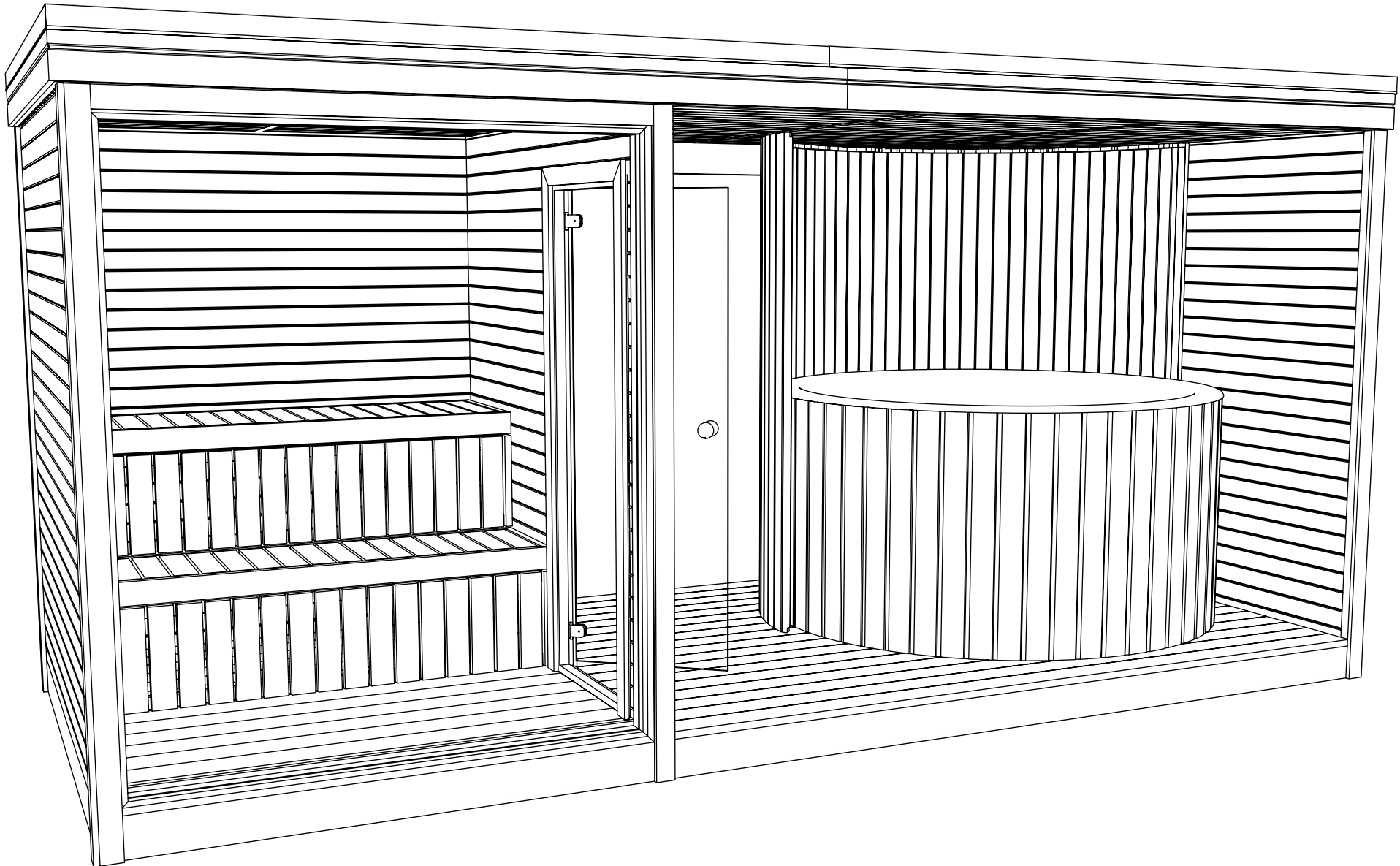


Heritage Lux Belvedere Air

ASSEMBLY MANUAL

Sauna

5180x2250xh2550



1. Preparation Before Assembly

- Make sure that the surface on which you are installing the sauna is level and stable both before and after installation. Otherwise, it may be difficult to properly open or close the sauna doors.
- During the first heating of the sauna, it must be constantly supervised, and the doors must be kept open, as the stove emits a specific odor when heated for the first time. For more information, refer to the sauna stove user manual.
- The maximum permitted temperature in the steam room is +90 °C. Heating the sauna above this temperature may cause overheating.
- To avoid damage caused by snow load during winter, snow must be removed from the sauna roof. Keep in mind that the roof covering must not be damaged during snow removal.
- If your sauna has lighting, install a 3G 2.5 mm outdoor power cable and connect it according to the socket coupler wiring diagrams provided with the sauna. The sauna's power cable must be connected to a residual-current circuit breaker! Consult an electrician if necessary. Ensure that a sufficient and stable electrical supply is available for the sauna's heating and control systems.
- Before starting work, check that all components are included according to the packing list. Report any missing or damaged parts before continuing with assembly.
- Do not use the sauna until all electrical installation and safety inspections are fully completed.
- Ventilation openings and stove installation must be carried out according to the stove manufacturer's instructions.

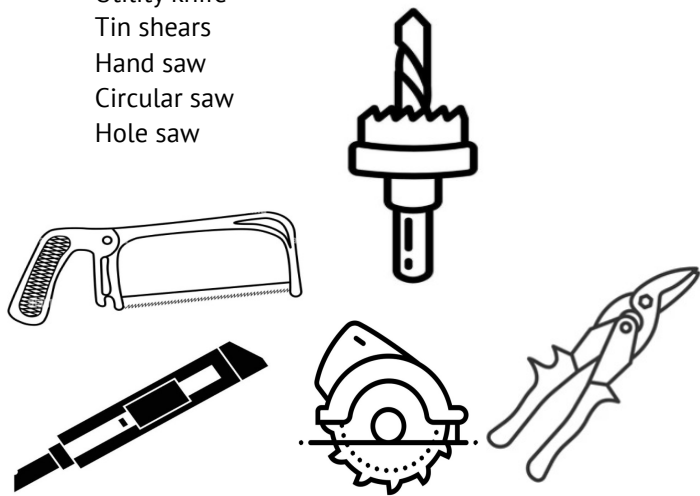
2. Safety Precautions

- Always wear protective gloves, safety goggles, and closed-toe work shoes.
- Use hearing protection when working with power tools.
- Keep your work area clean, well-lit, and organized to prevent accidents.
- Do not work alone – at least two (2) people are required for safe assembly.
- Handle wooden panels and tools carefully to avoid cuts or splinters.
- Ensure all tools and electrical cables are in good working condition before use.
- Disconnect power tools from electricity before changing bits, blades, or accessories.
- Protect electrical components from moisture during installation.

3. Required Tools

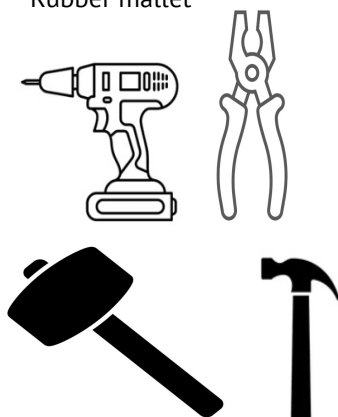
Cutting & Shaping Tools

Utility knife
Tin shears
Hand saw
Circular saw
Hole saw



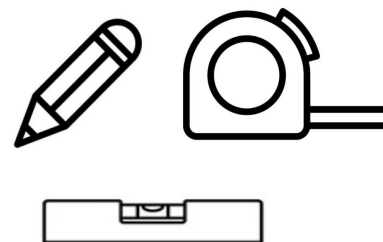
Fastening & Assembly Tools

Battery drill
Pliers
Hammer
Rubber mallet



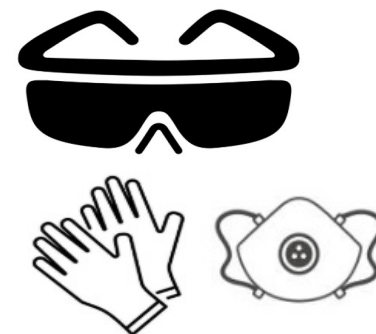
Measuring & Marking Tools

Tape measure
Pencil
Spirit level

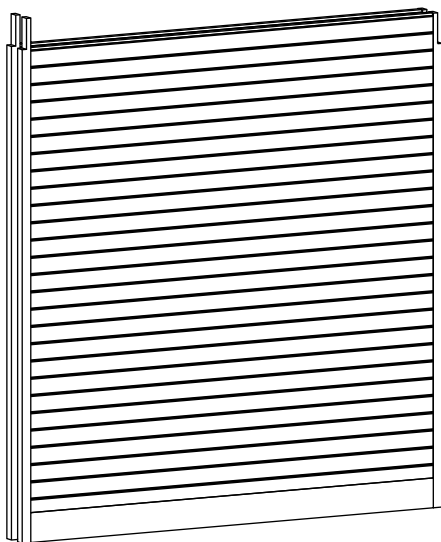


Protective Equipment

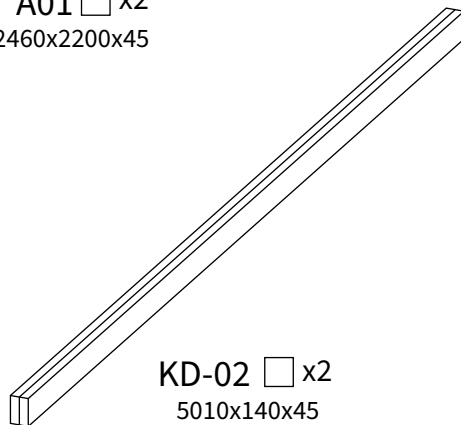
Respirator
Safety goggles
Gloves



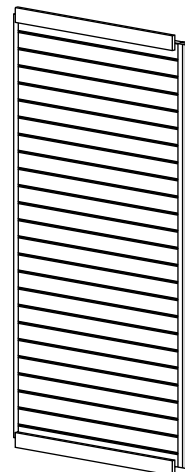
Packing List



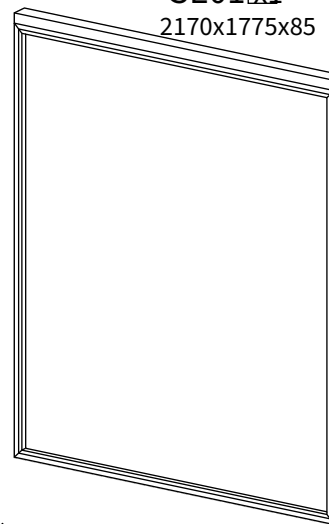
A01 ☐ x2
2460x2200x45



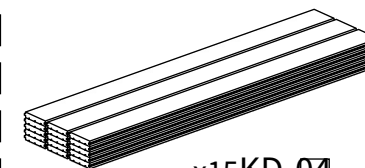
KD-02 ☐ x2
5010x140x45



NS-01 ☐ x1
2085x1046x63



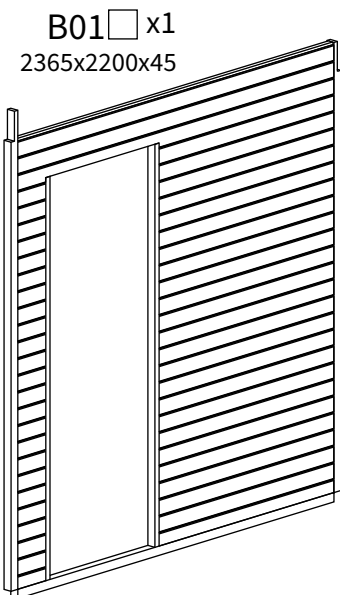
SE01 ☒ x1
2170x1775x85



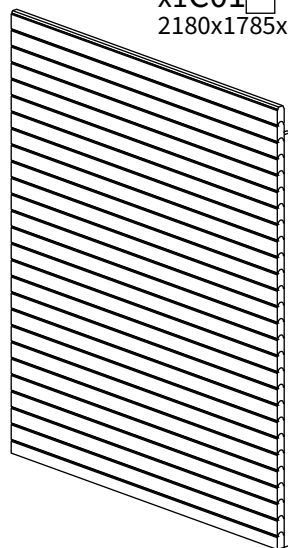
x15KD-04
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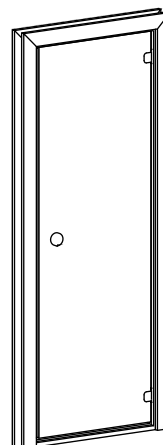
x9RF-01
1000x45x28



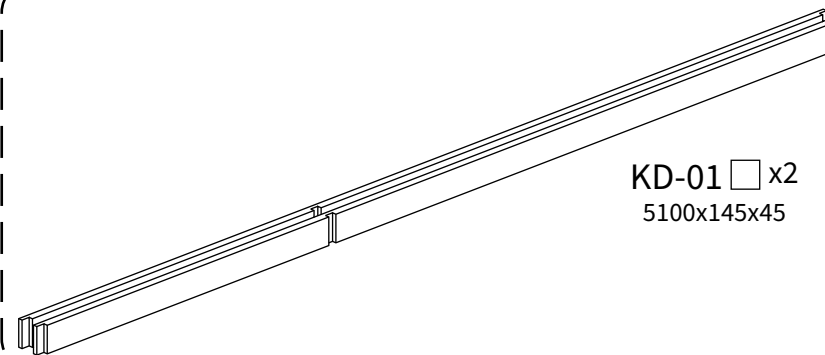
B01 ☐ x1
2365x2200x45



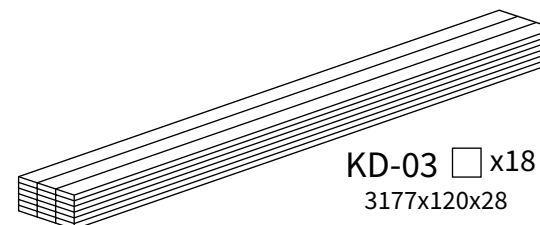
x1C01 ☐
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SE02 ☐ x1
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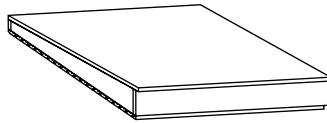


KD-01 ☐ x2
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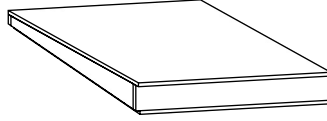


KD-03 ☐ x18
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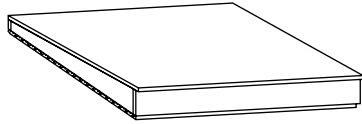
Packing List



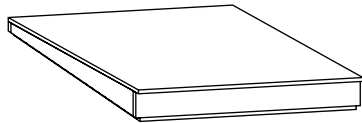
S01 x1
2200x925x158



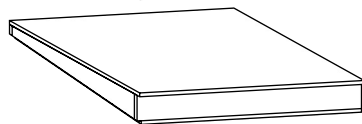
S01v x1
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S02 x1
2200x1080x158



S03 x1
2200x1080x158



S02v x1
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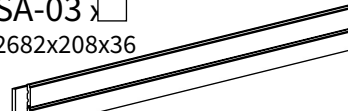
SA-01 x1
2255x208x36



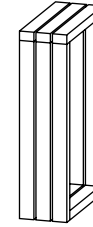
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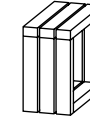
SA-03 x1
2682x208x36



SA-04 x1
2587x208x36



GL-04 x3
899x544x70

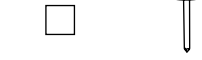
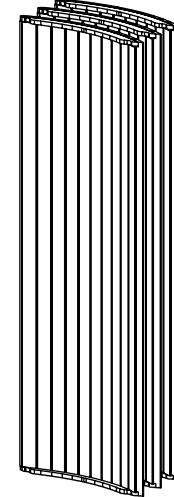


GL-05 x3
405x472x70



GL-06 x2
1715x45x28

SK-01 x1
2147x805x120



x1 M2x19 V
0.5Kg 5x20

L x38
4x40

P x1
3.9x42

R x16
4.2x60

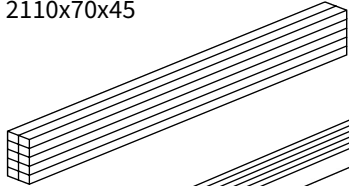
F x1
5x70

I x10 5x80

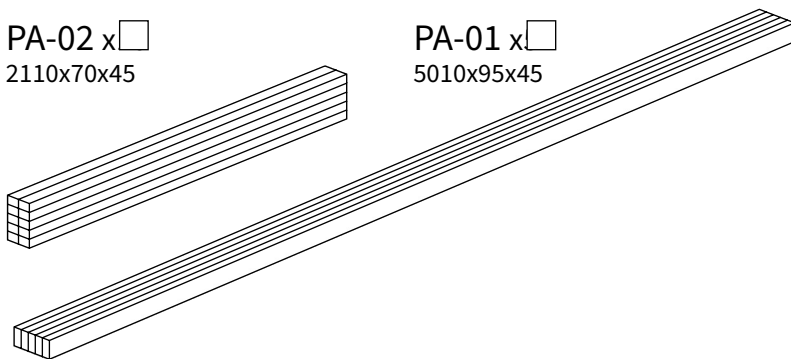
Y x1
5x100

K x5
5x120

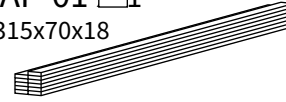
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2110x70x45



PA-01 x1
5010x95x45



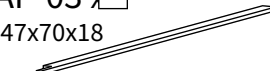
SAP-01 x1
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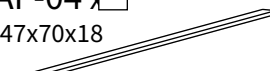
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SAP-03 x1
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SAP-04 x1
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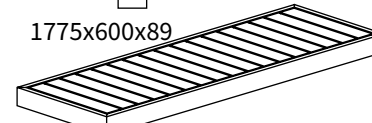
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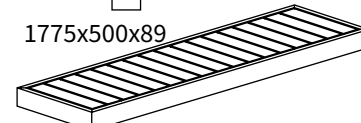
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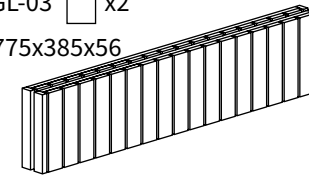
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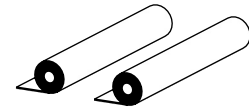
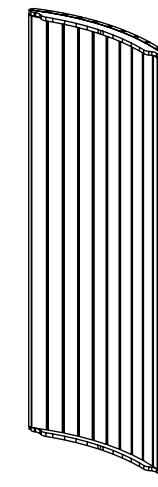
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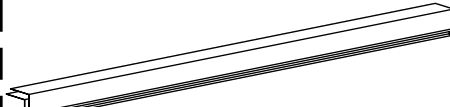
GL-03 x2
1775x385x56



SK-02 x1
2147x805x120



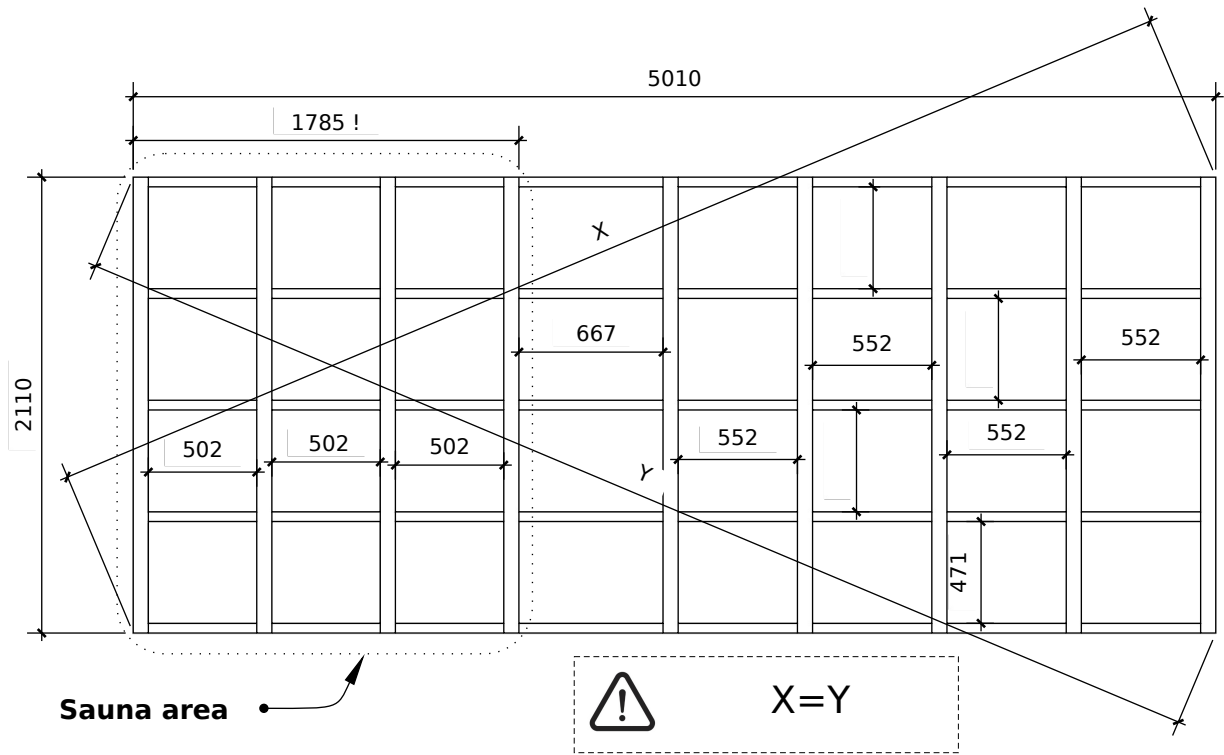
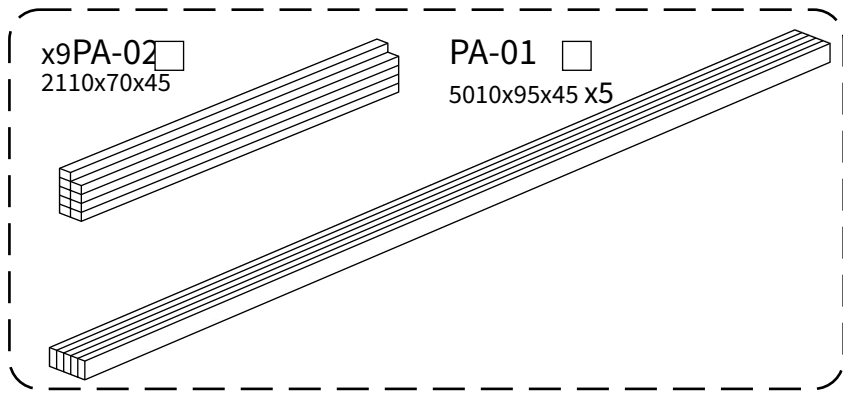
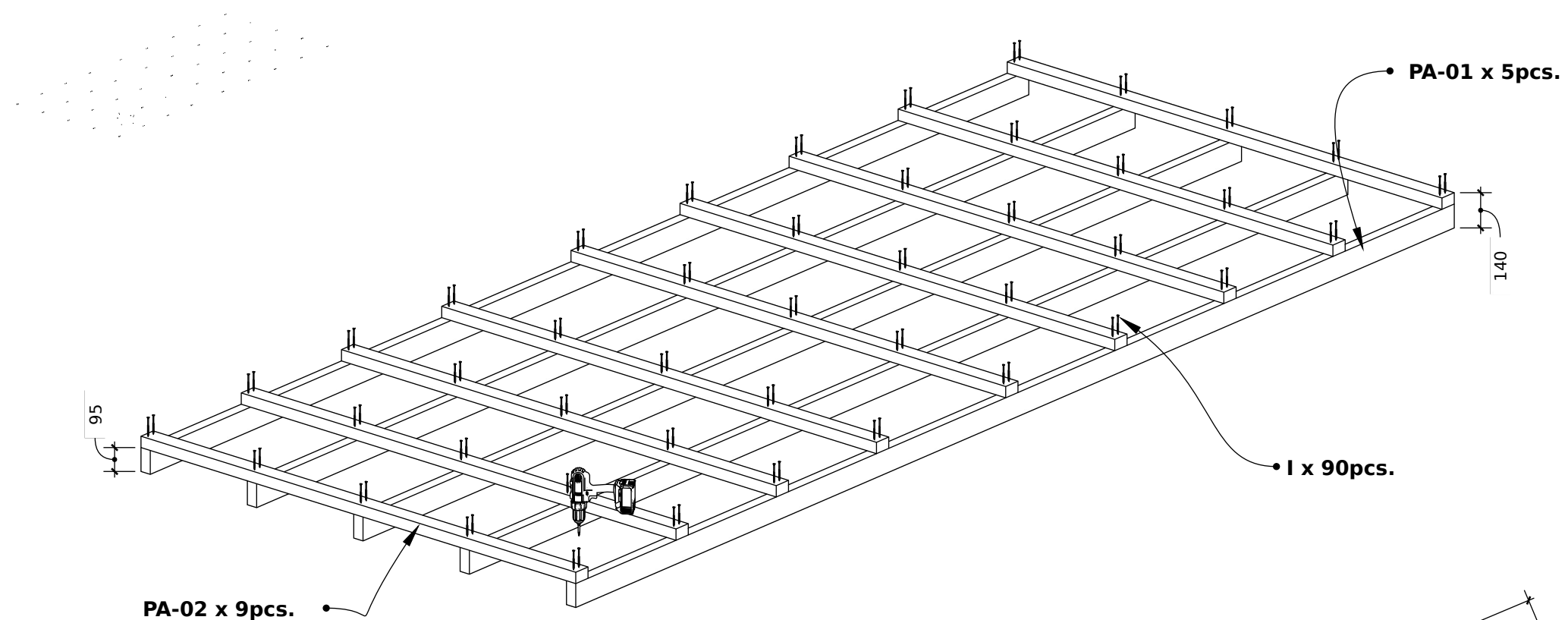
RF x2
10000x1000x4

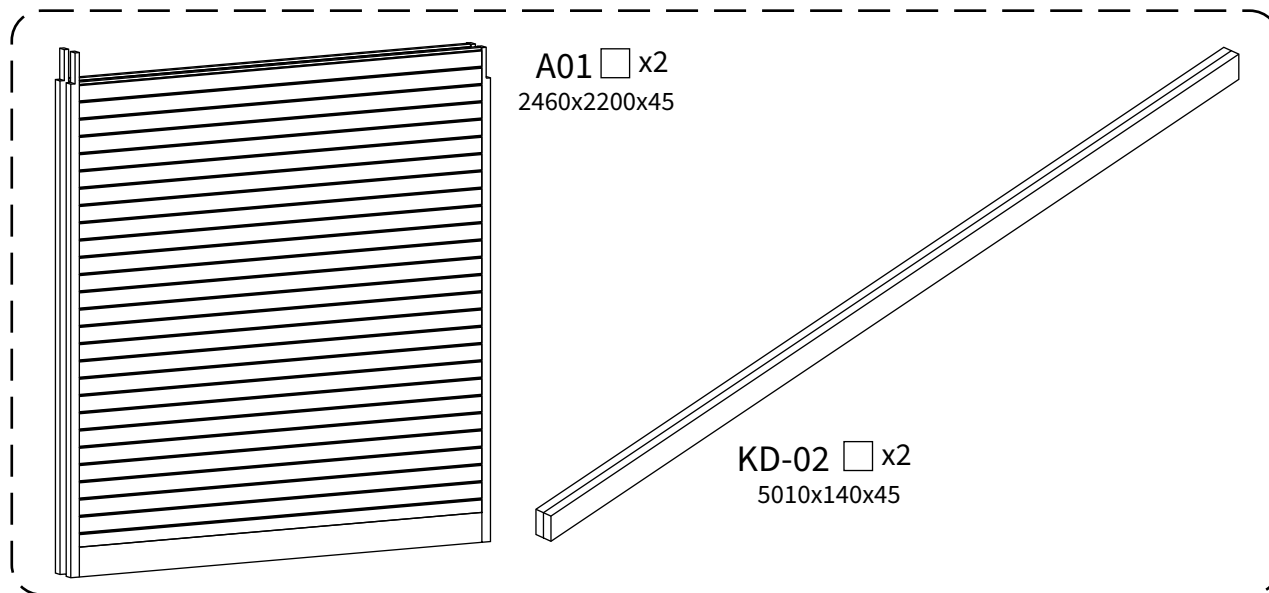
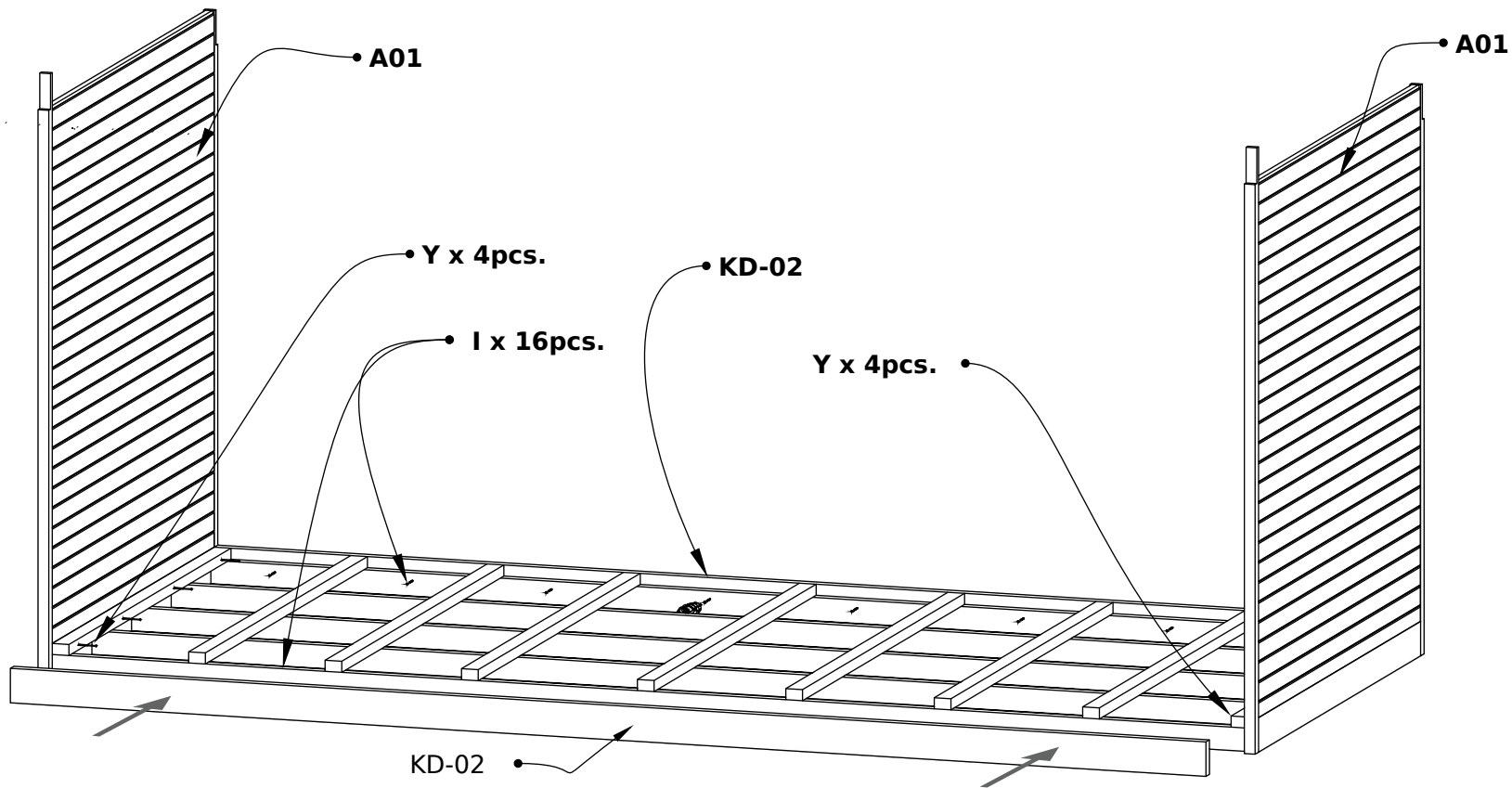


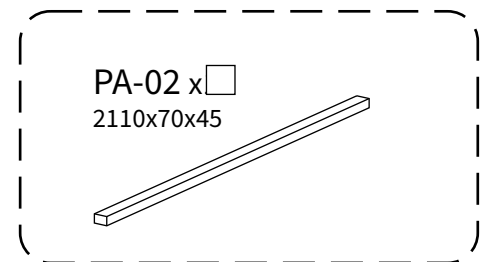
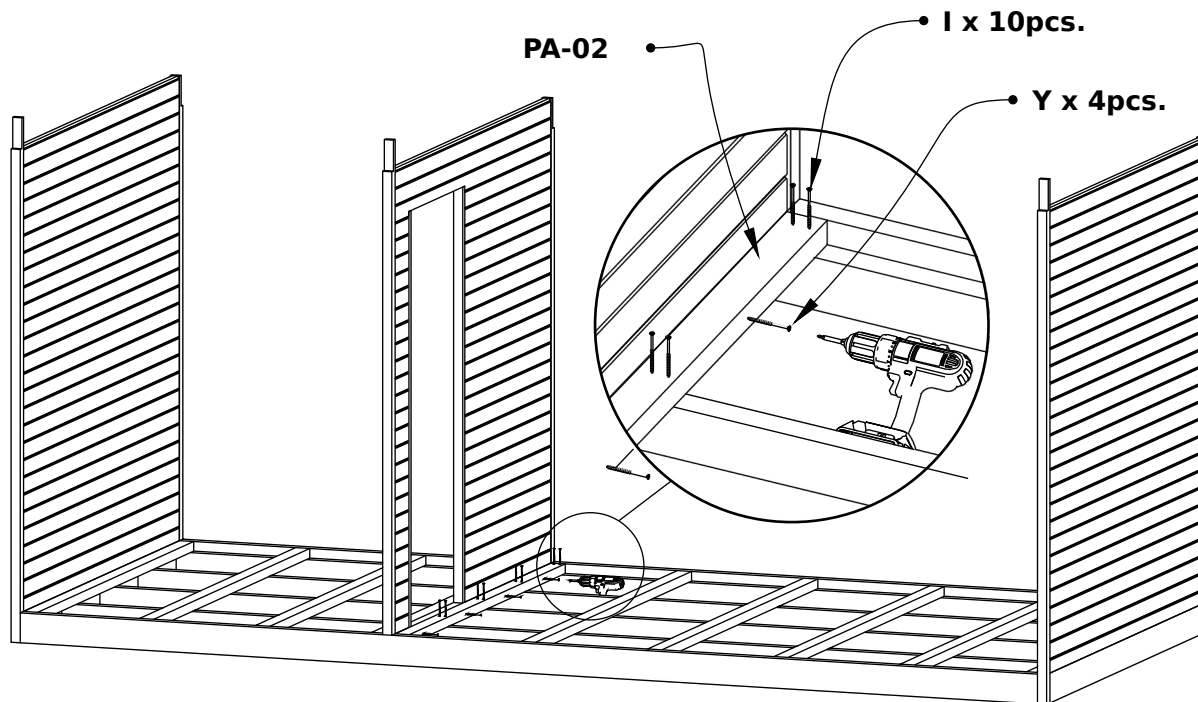
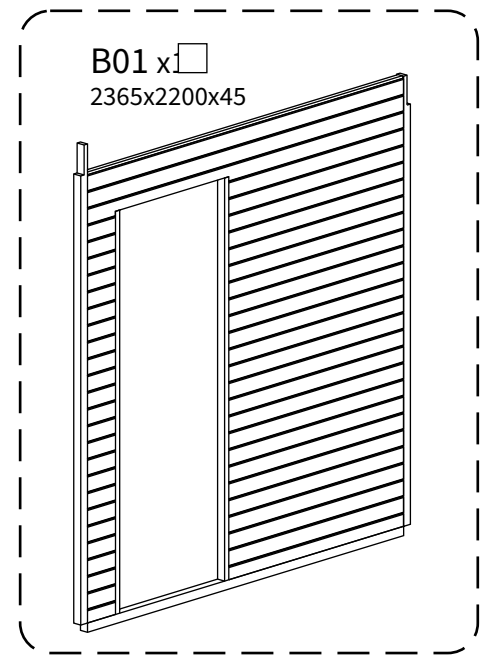
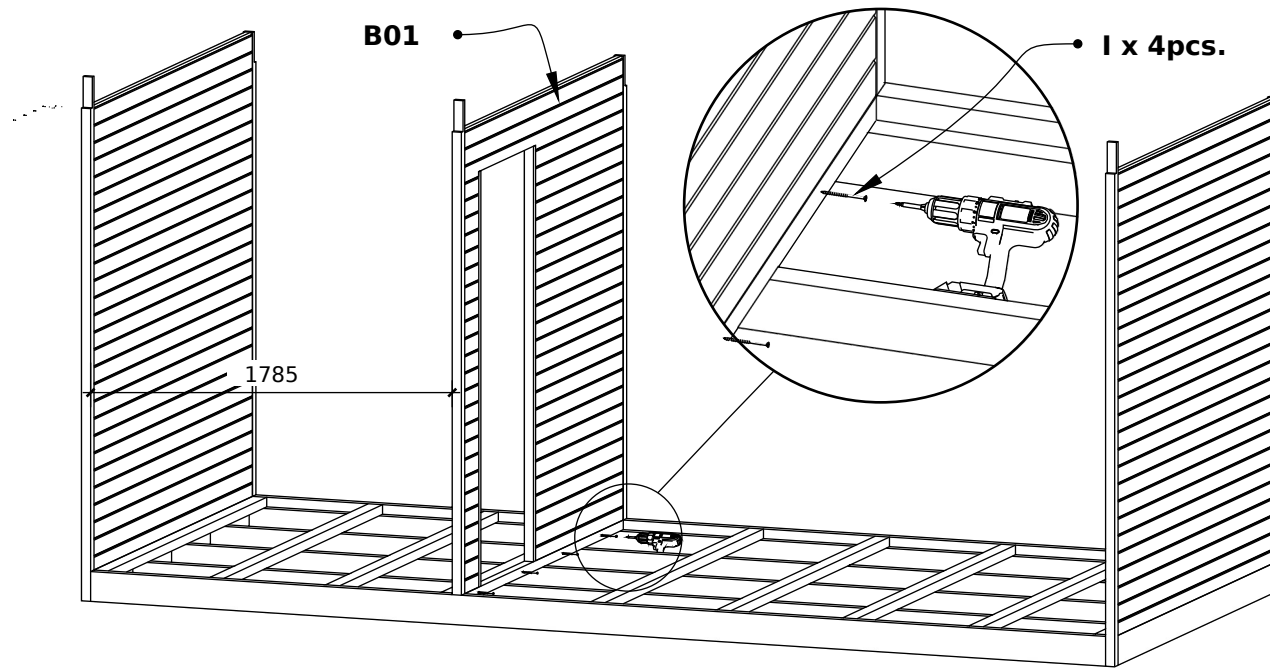
MPL-01 x1
2600x130x100

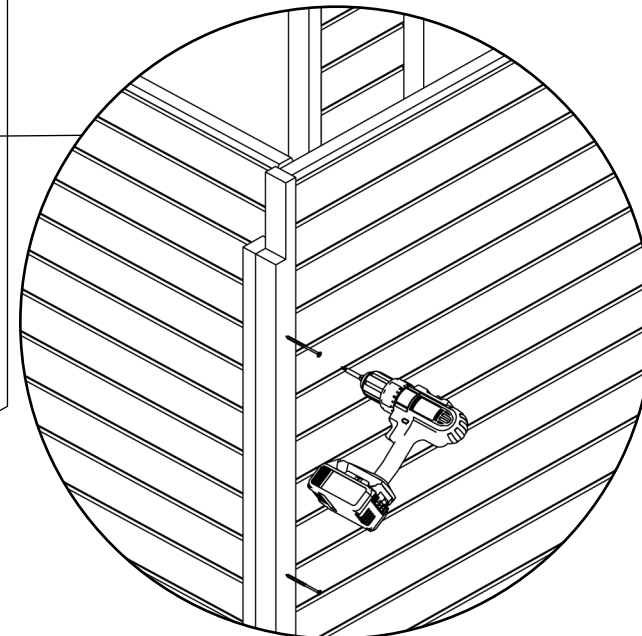
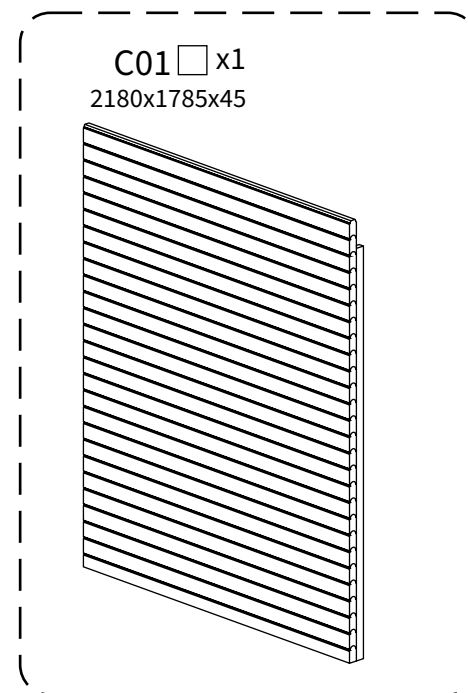
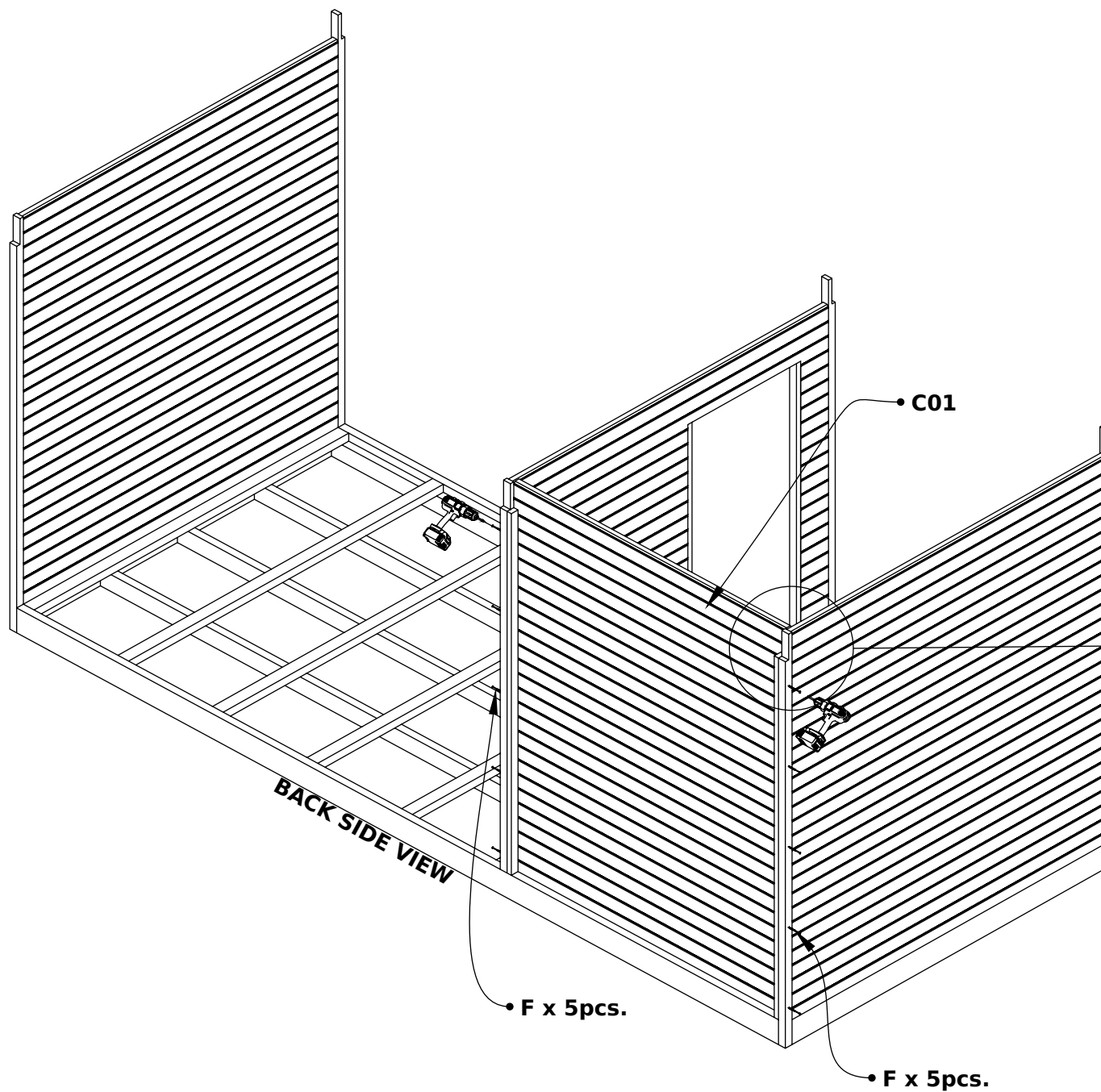


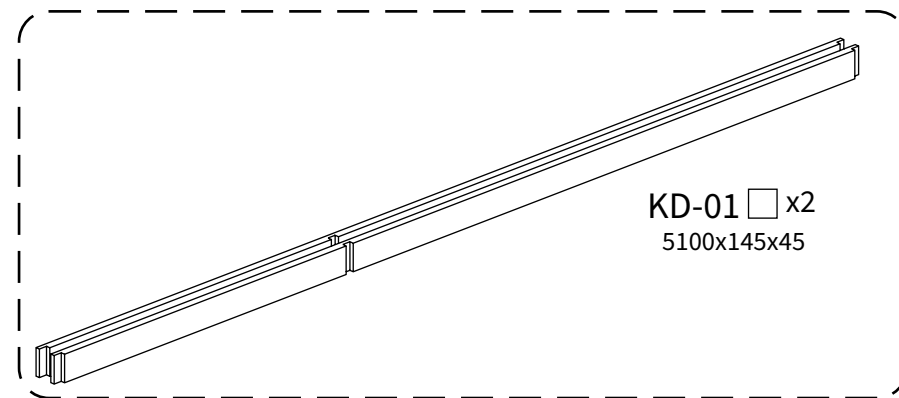
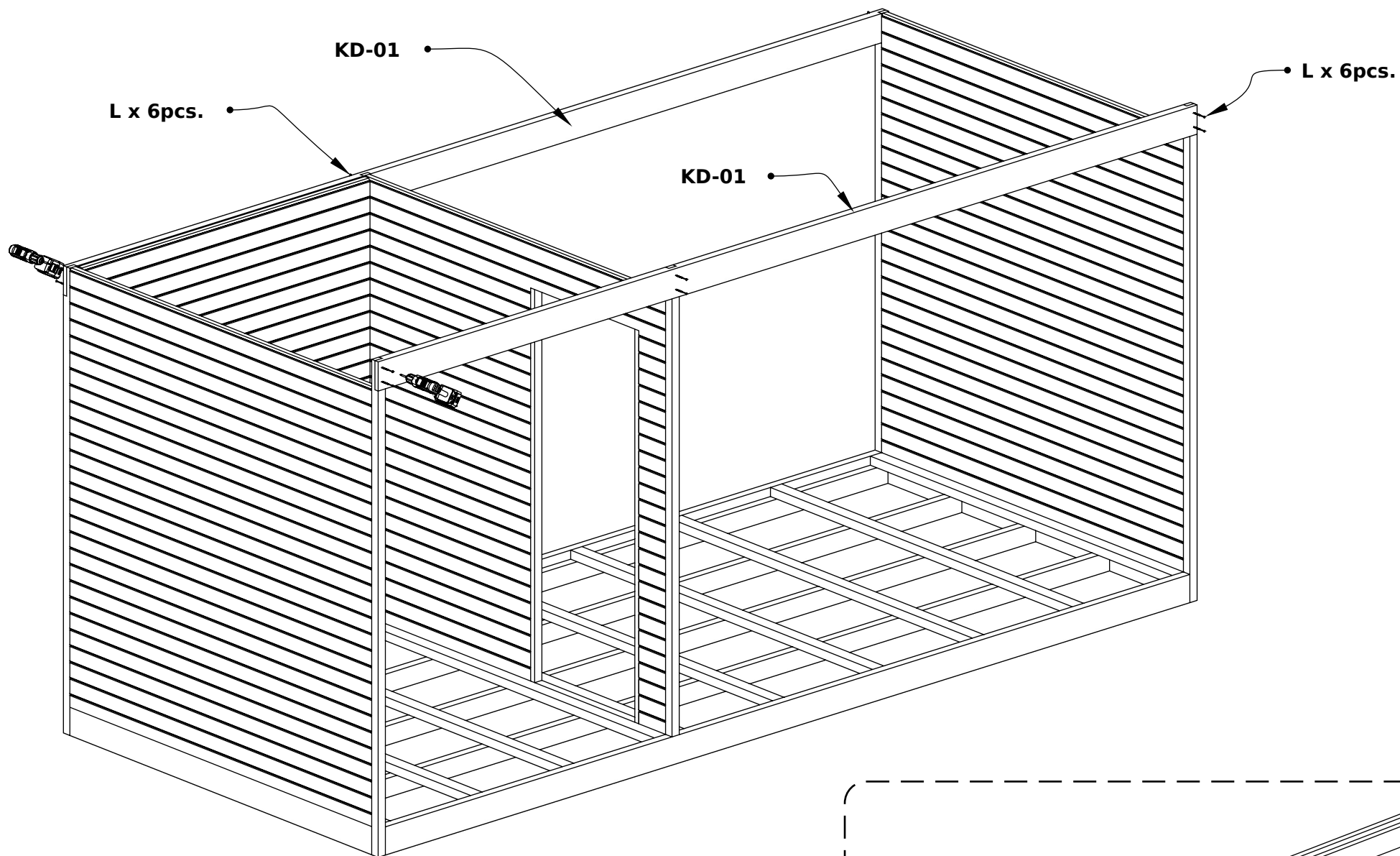
STK-01 x1
2155x40x17

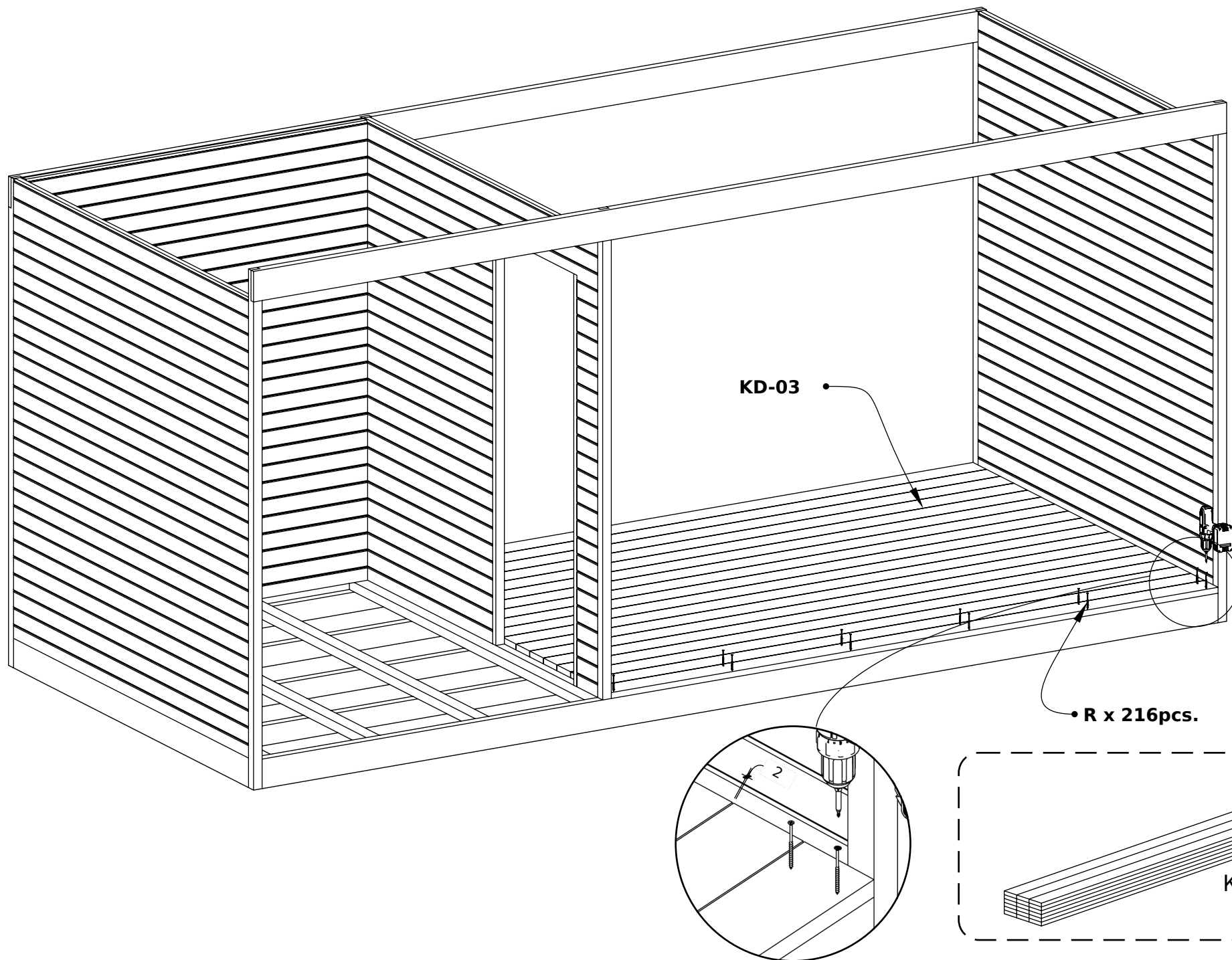


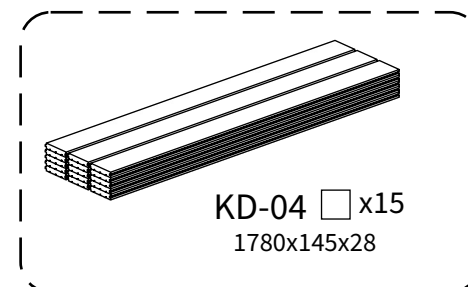
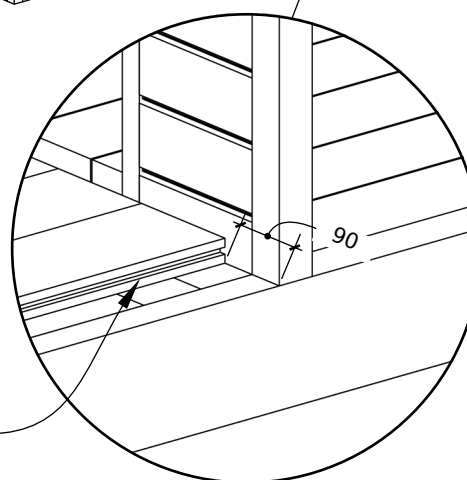
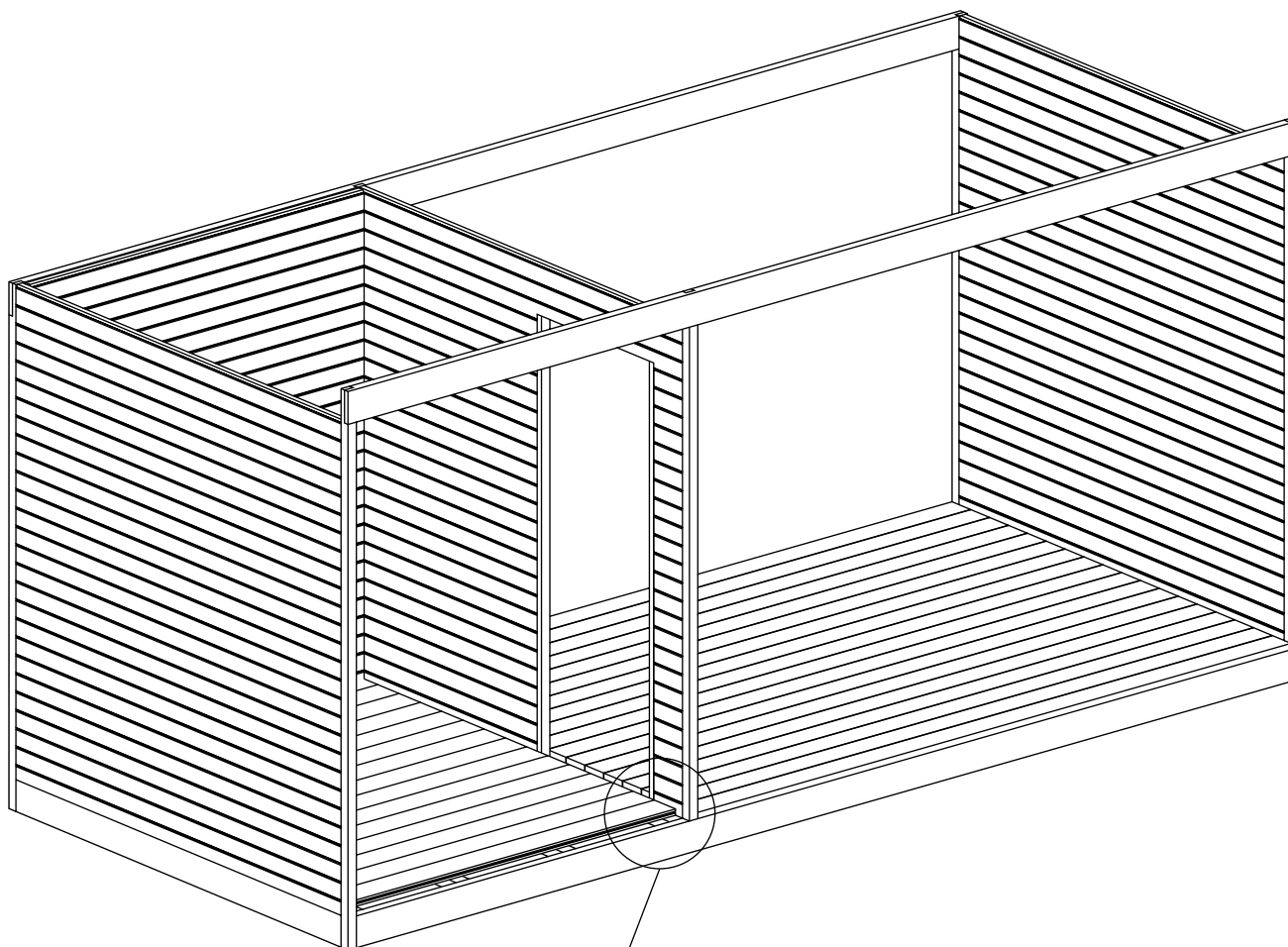
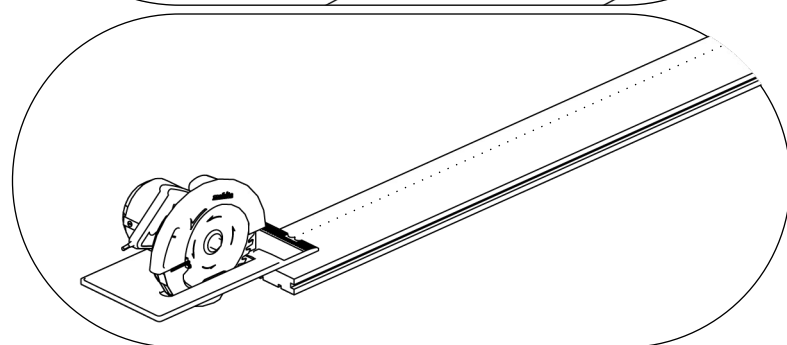
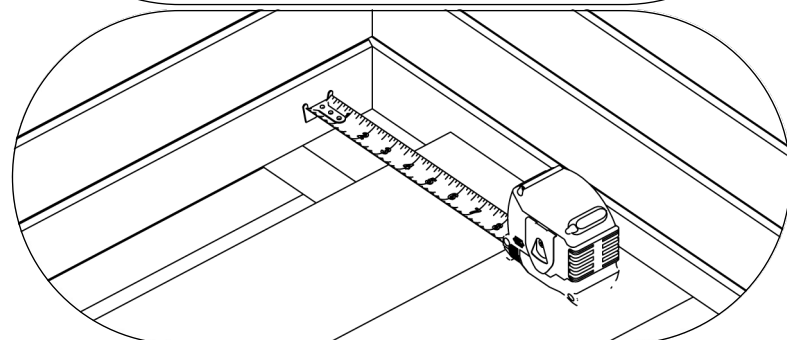
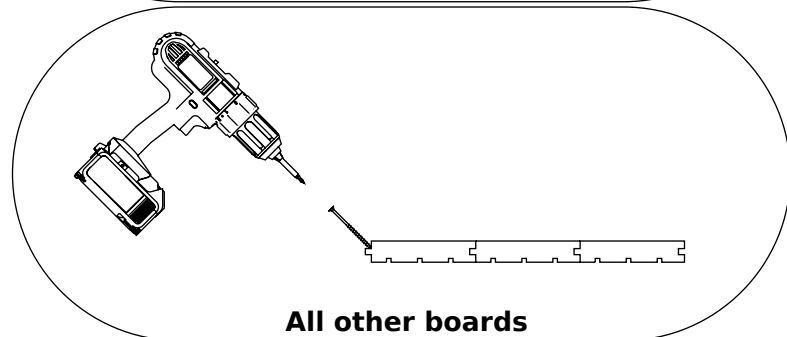
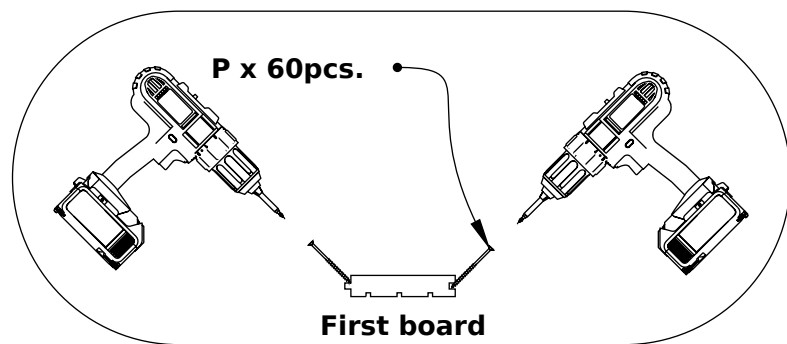




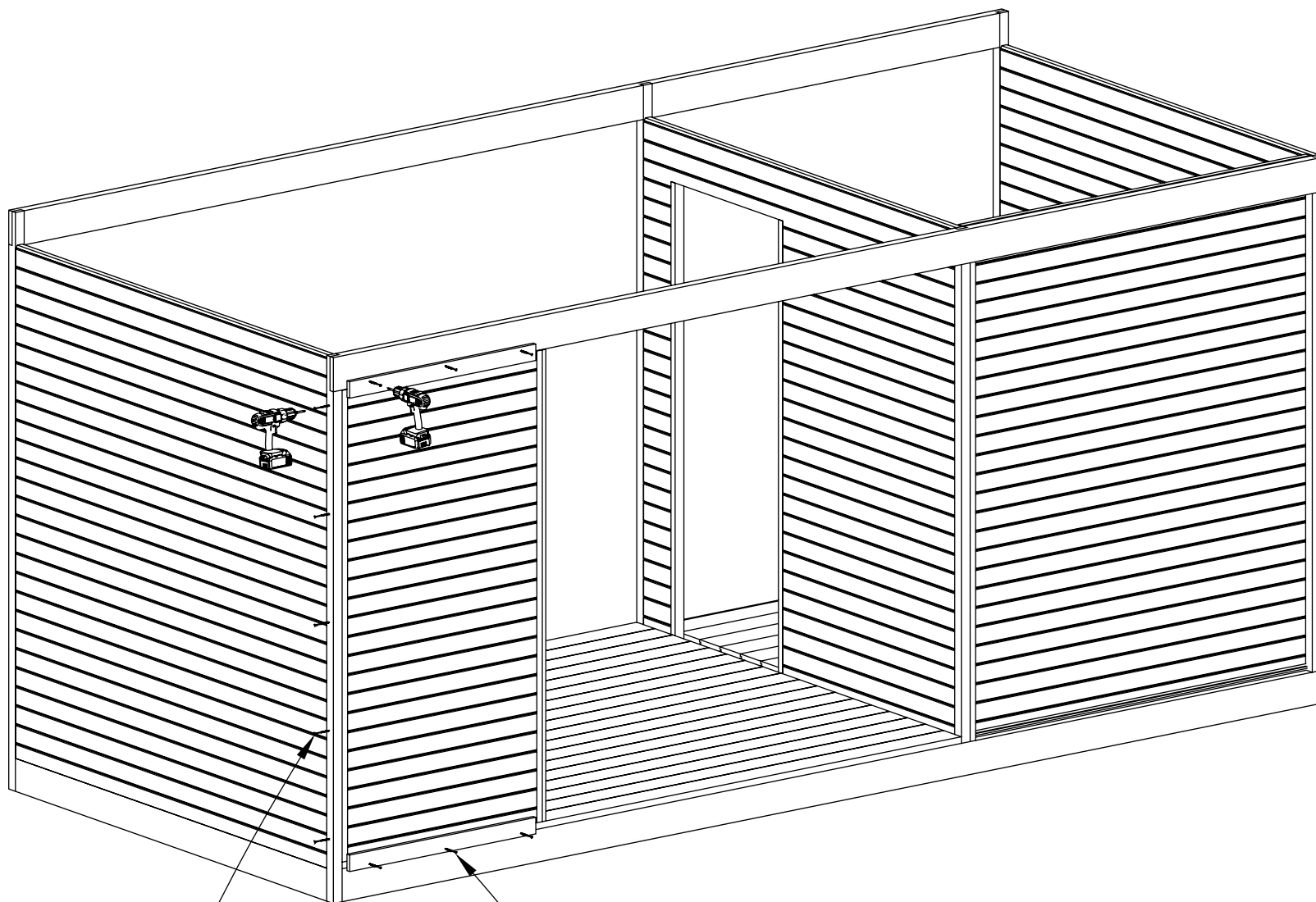






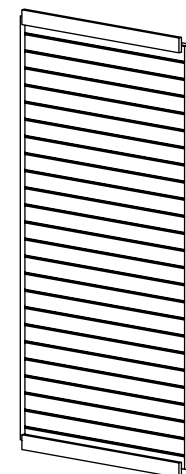


Start from this side

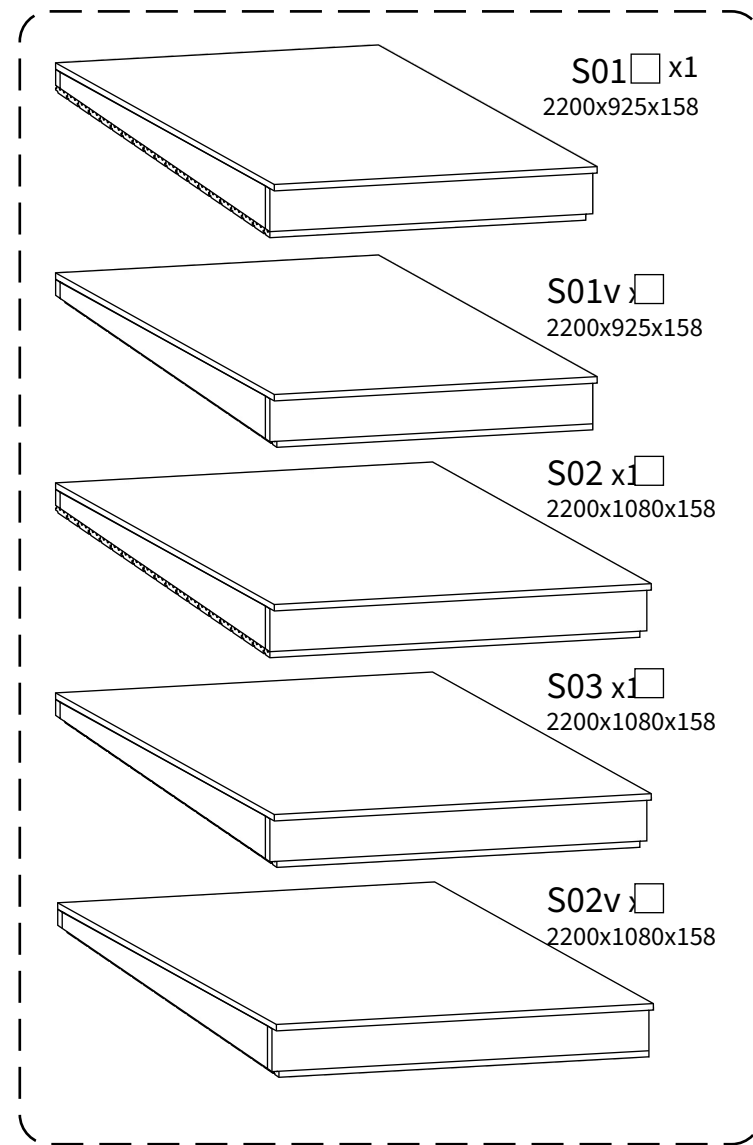
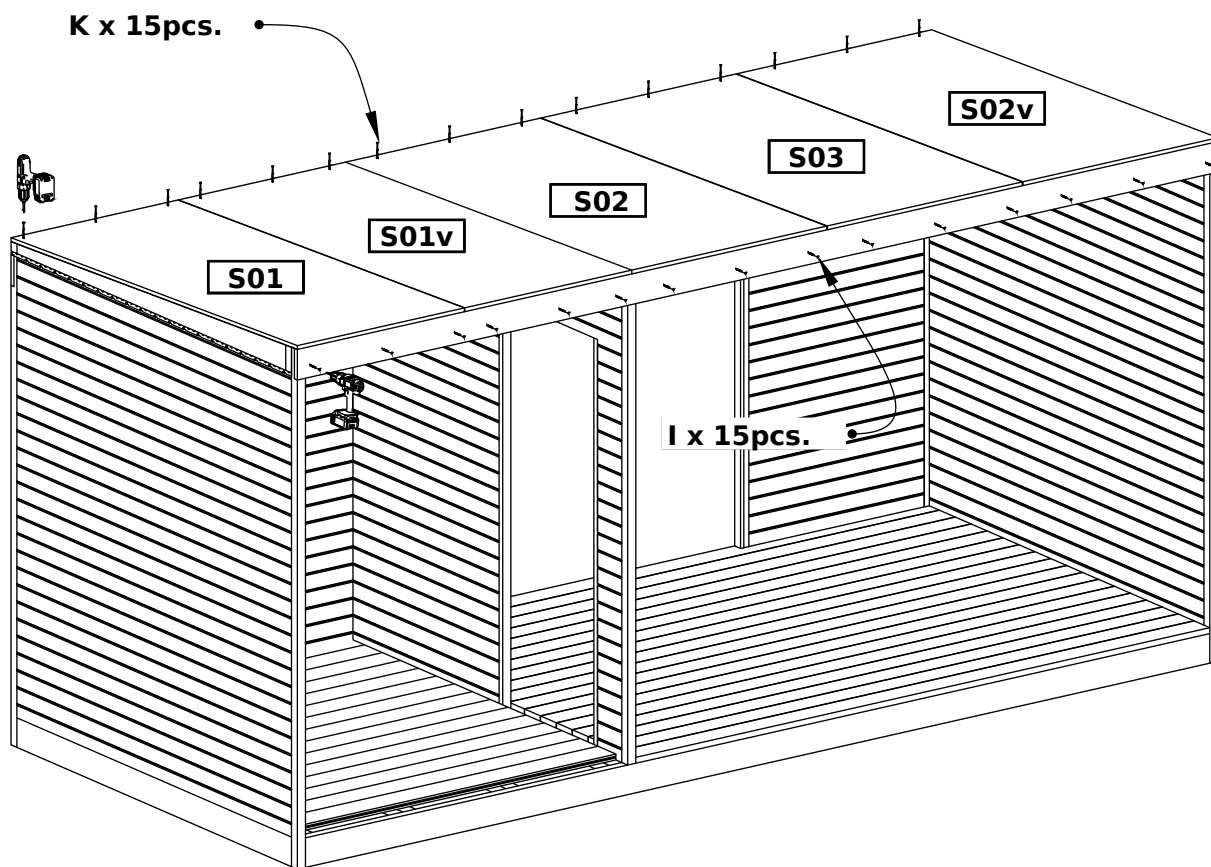


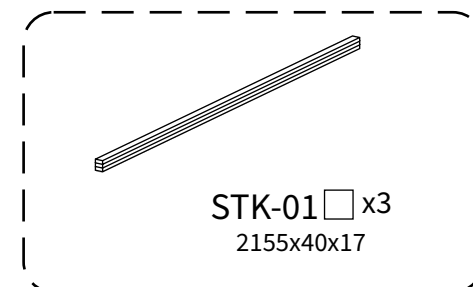
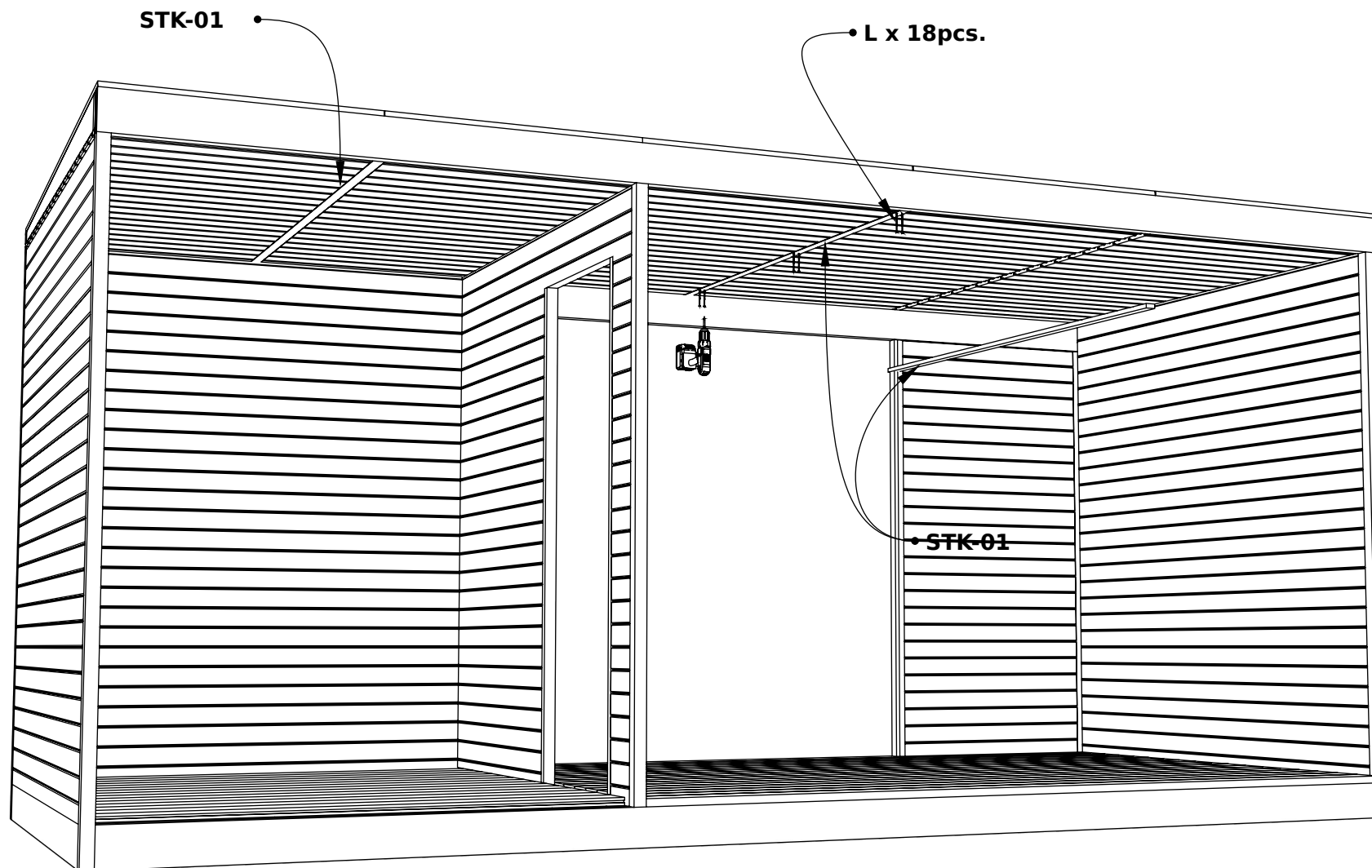
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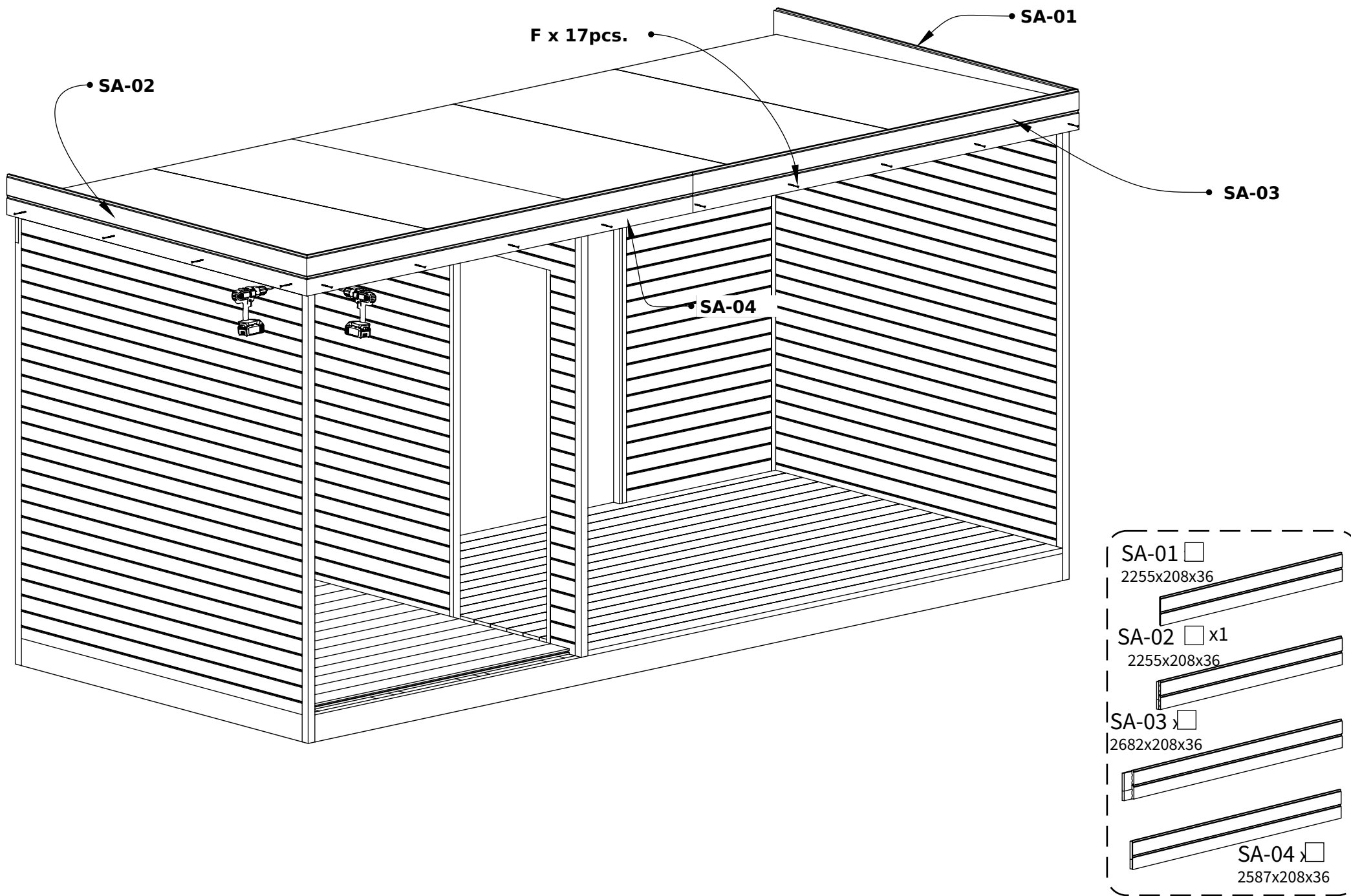
L x 6pcs.

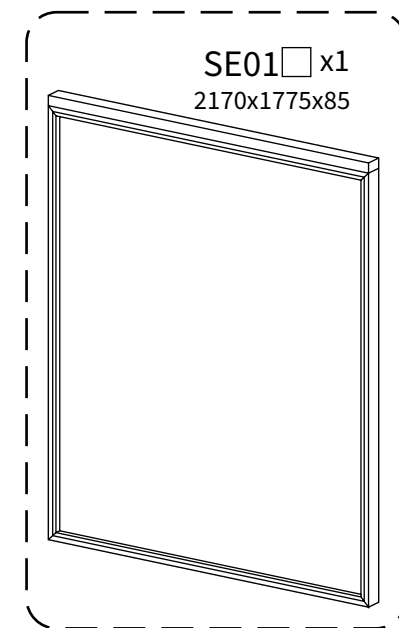
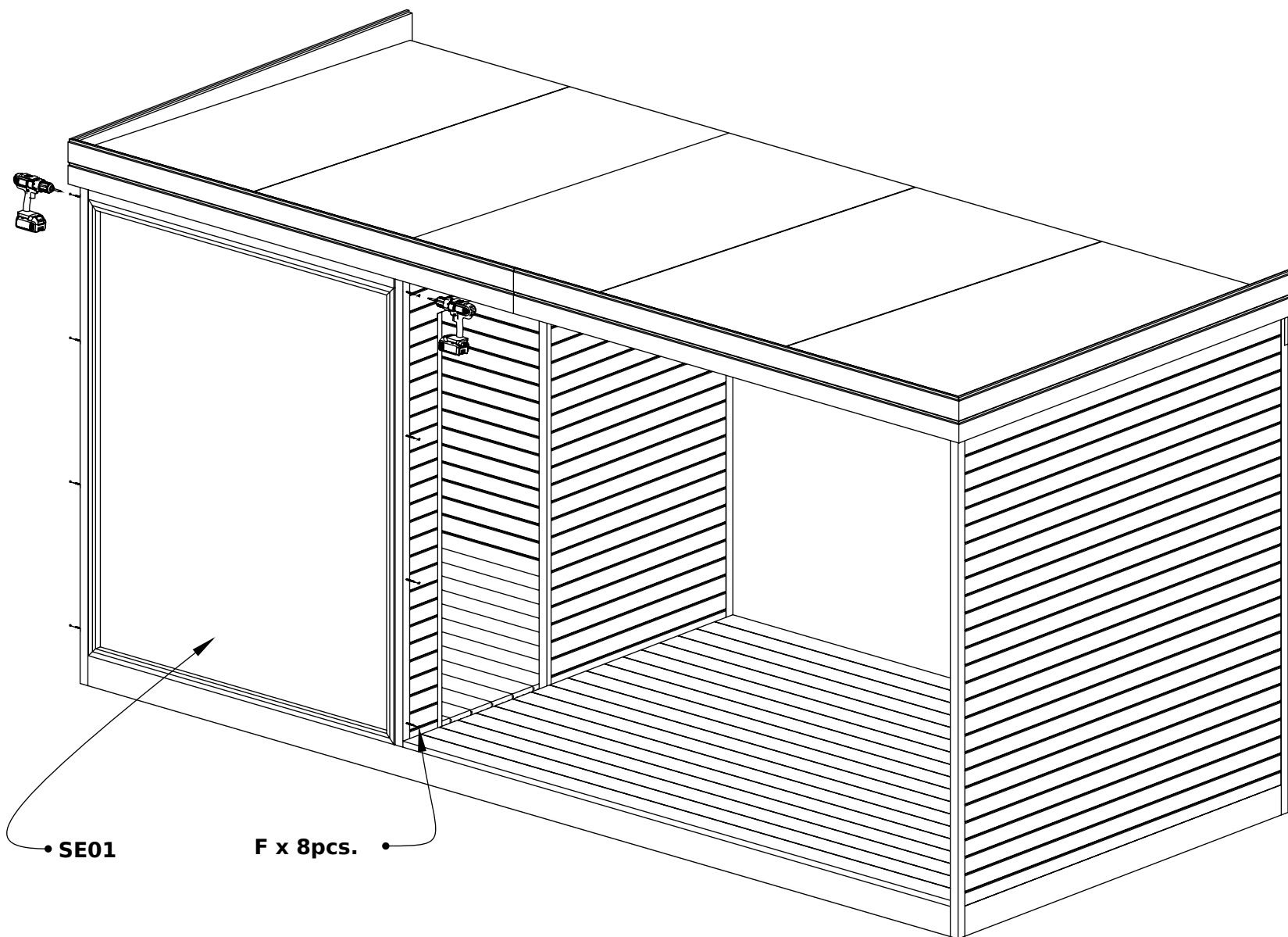


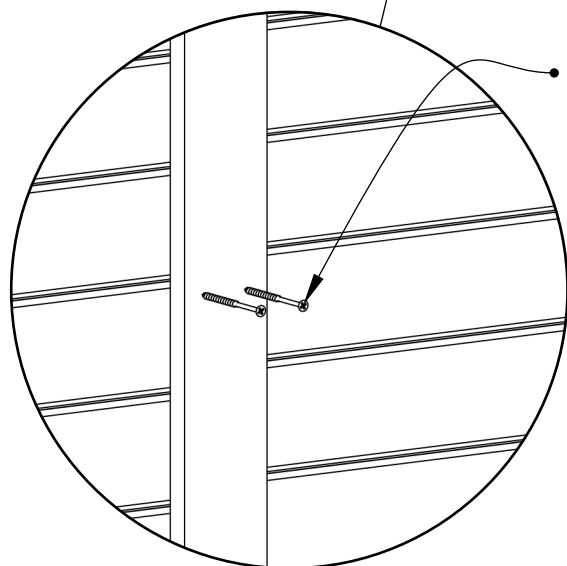
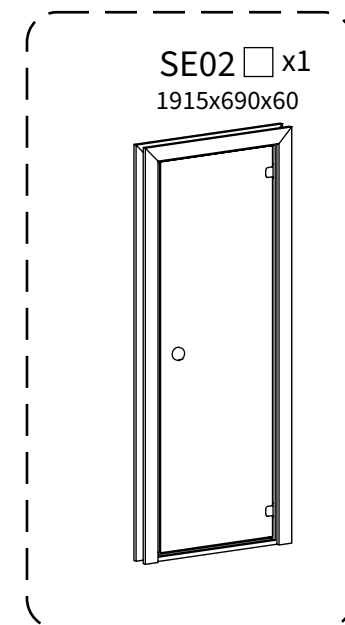
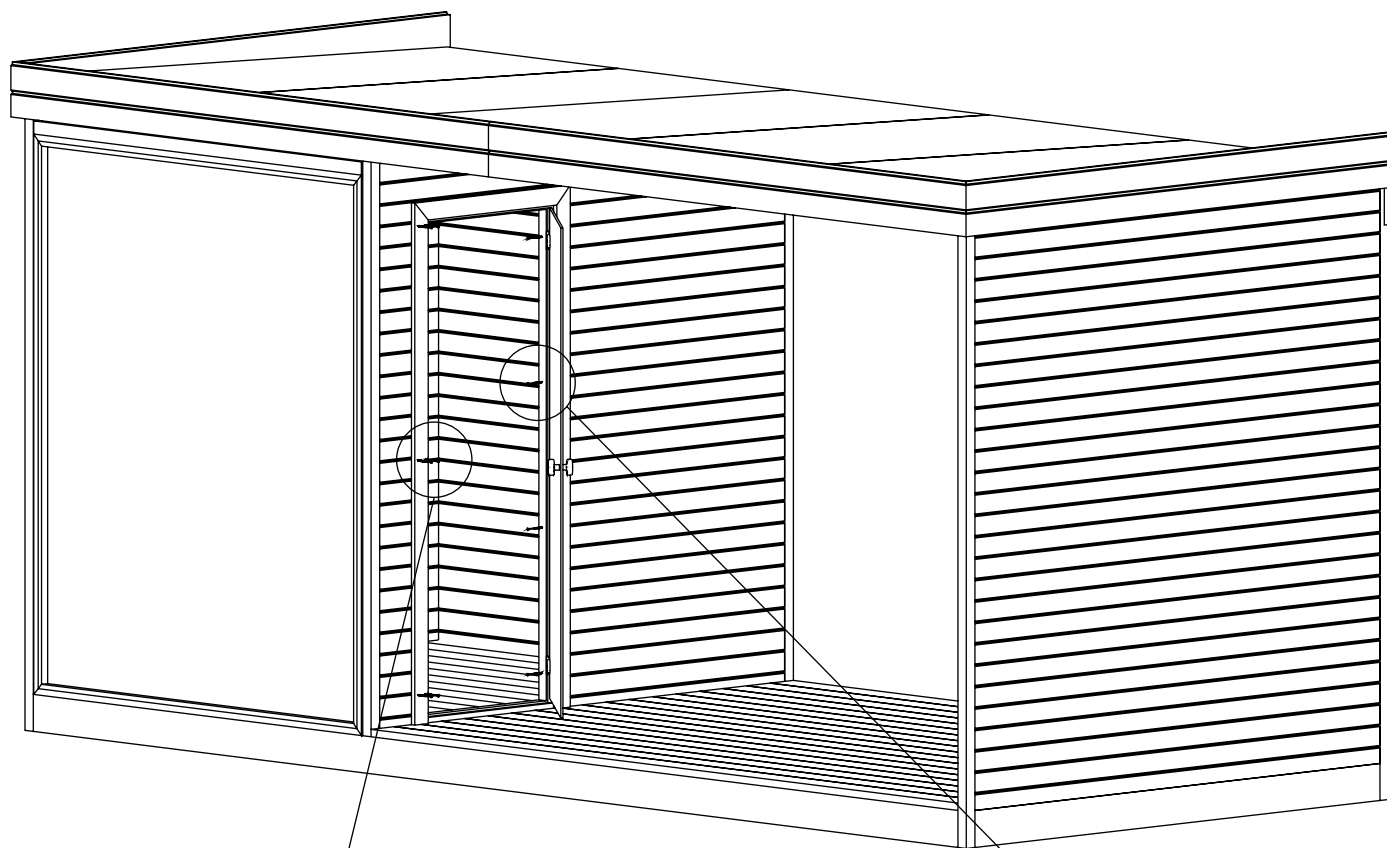
NS-01 x1
2085x1046x63



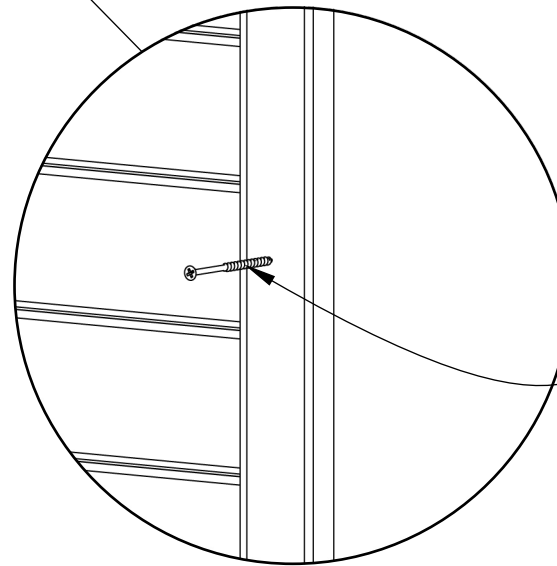




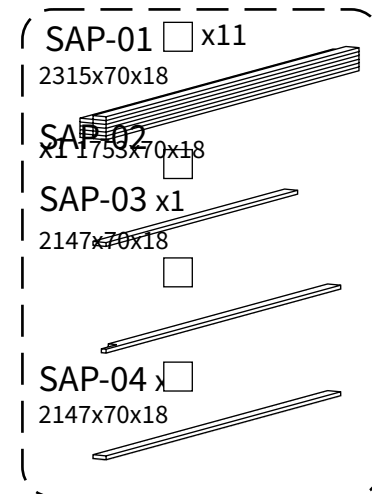
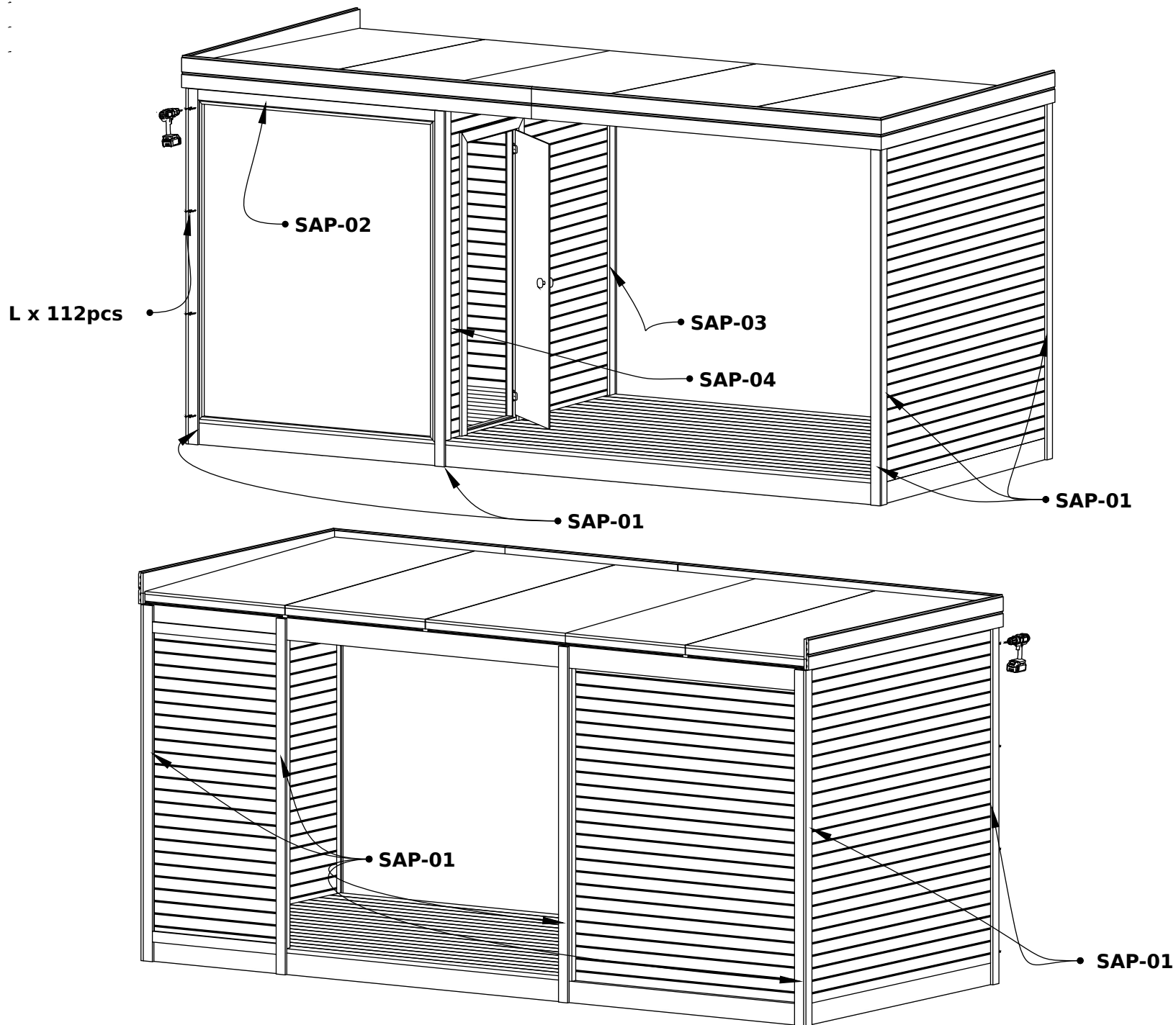


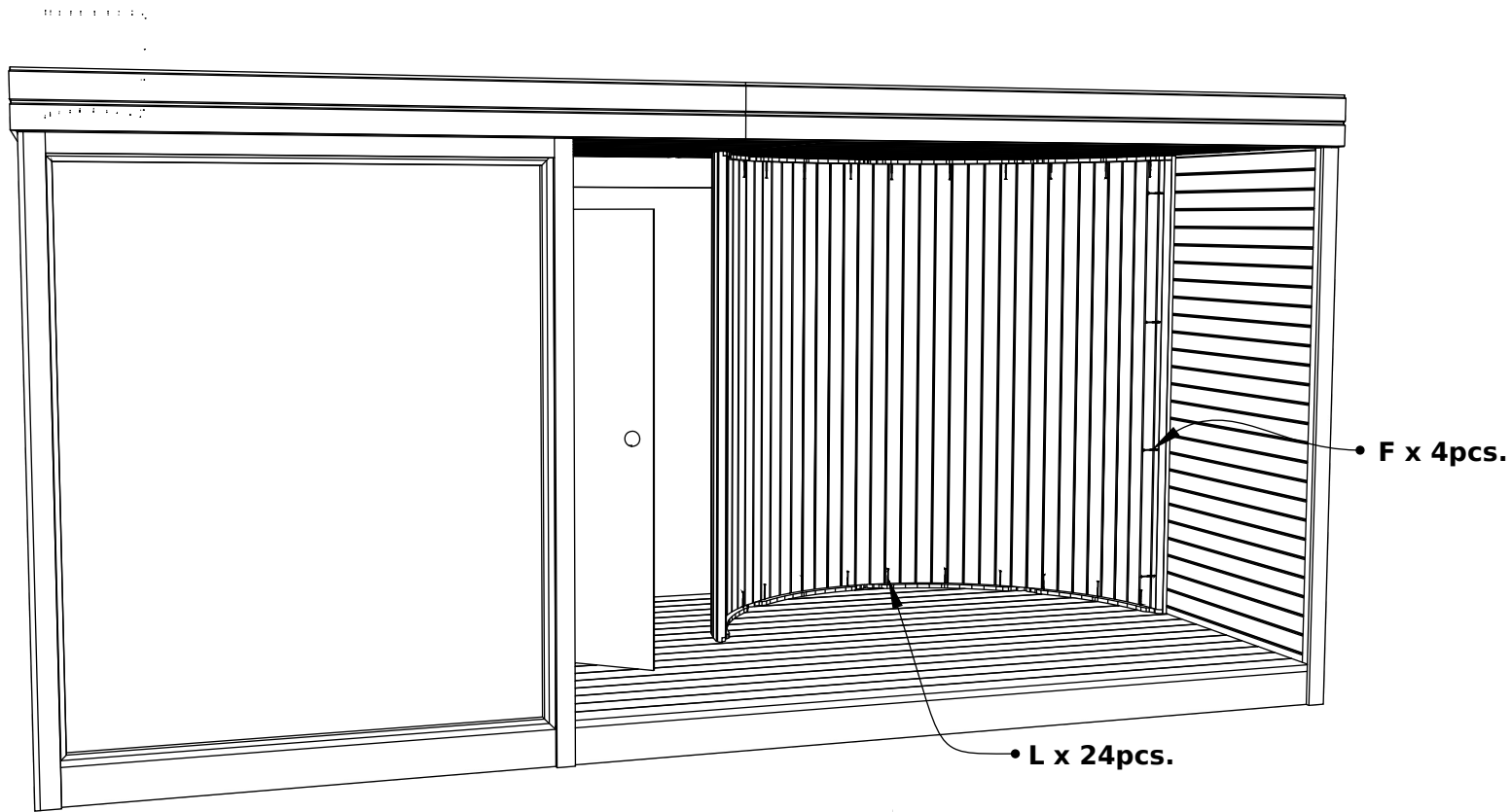


• L x 16pcs.



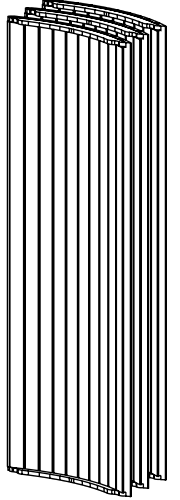
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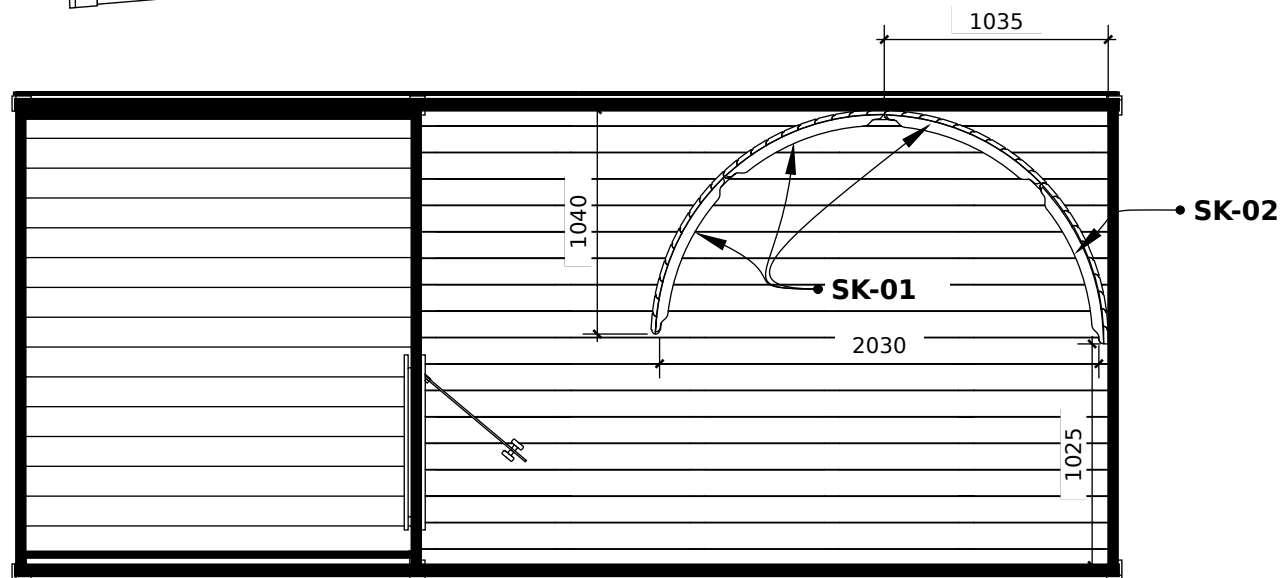
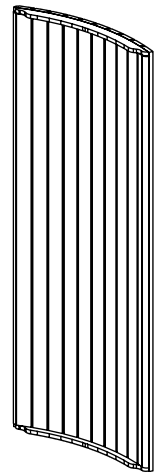
SK-01 □ x3

2147x805x120

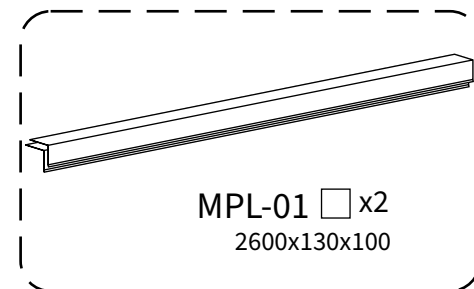
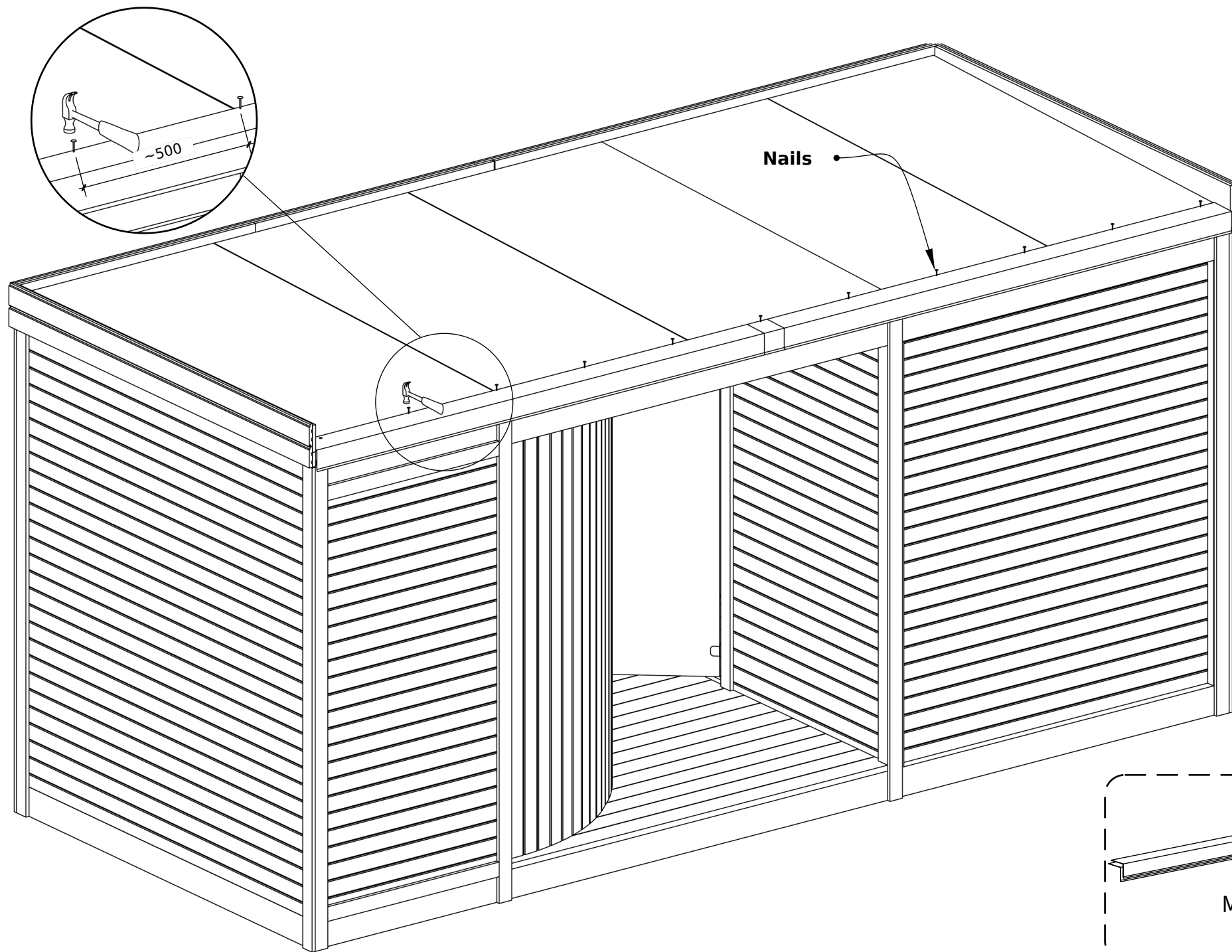


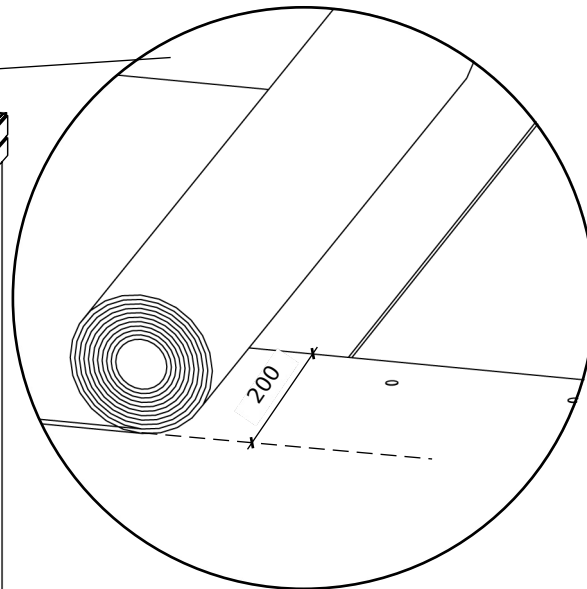
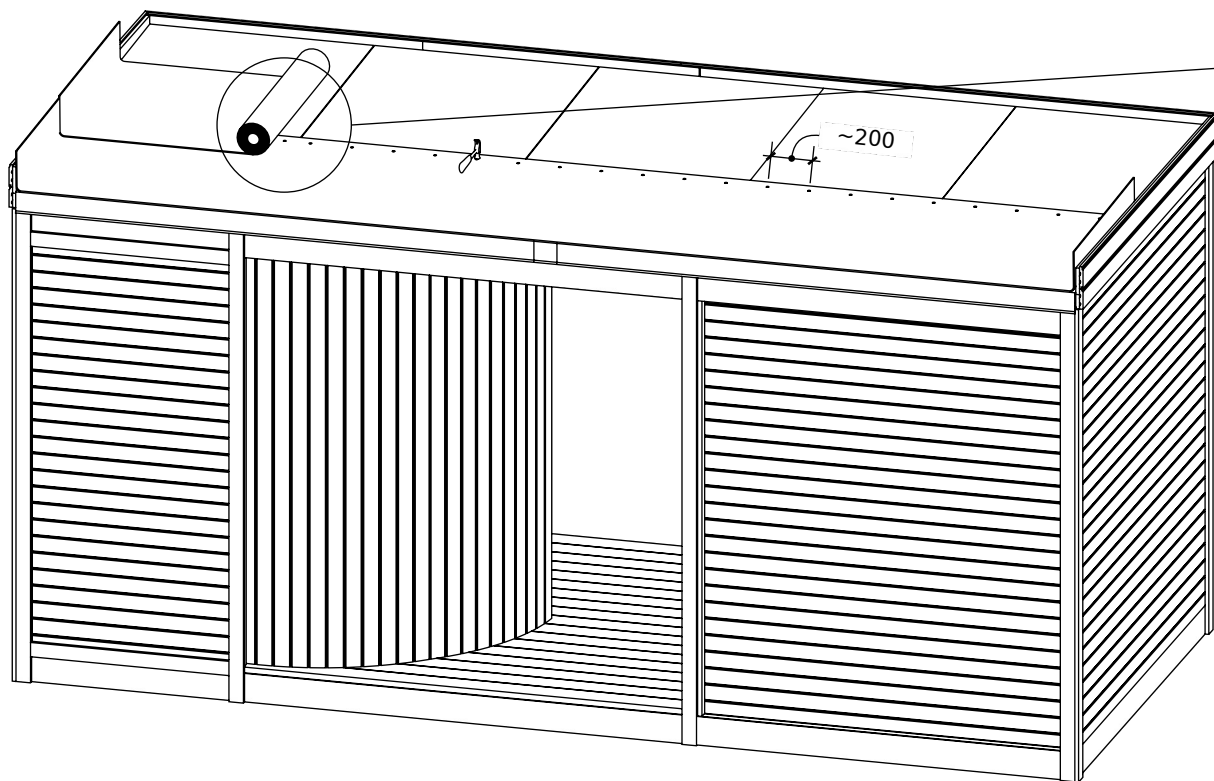
SK-02 □ x1

2147x805x120

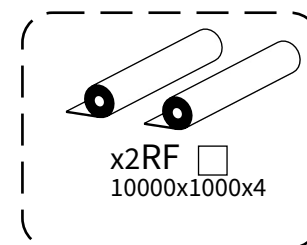
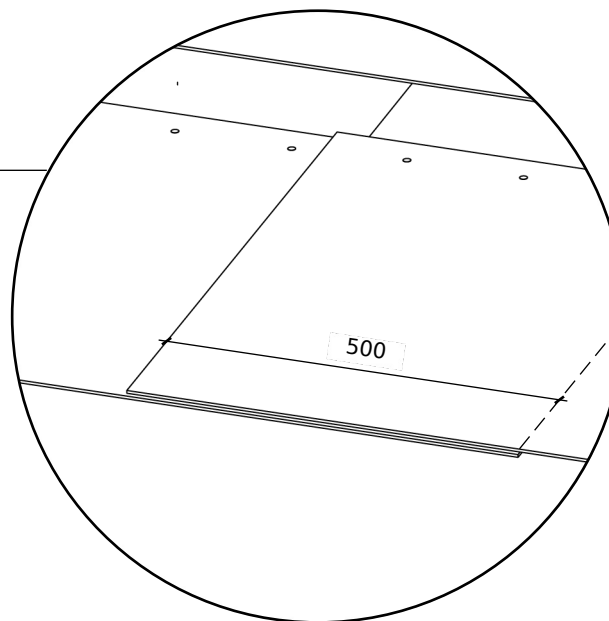
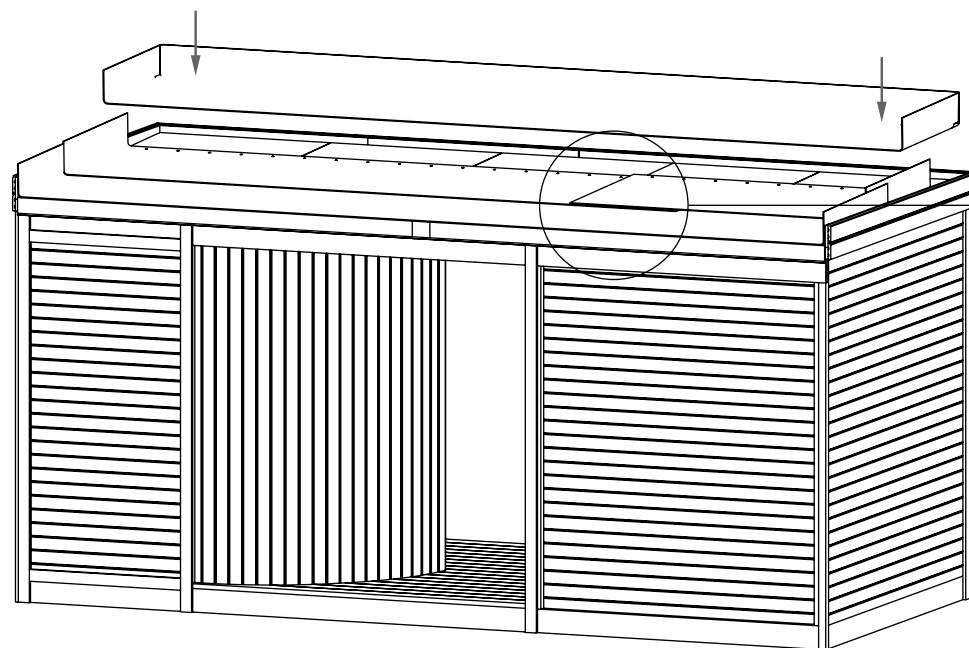


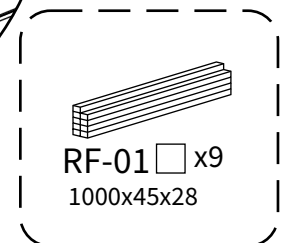
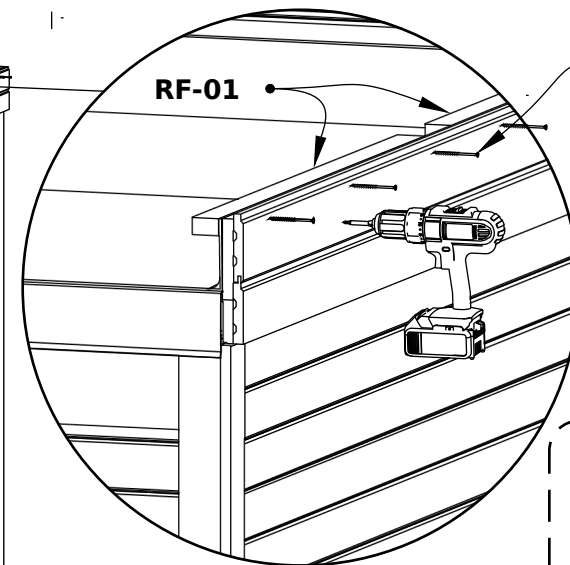
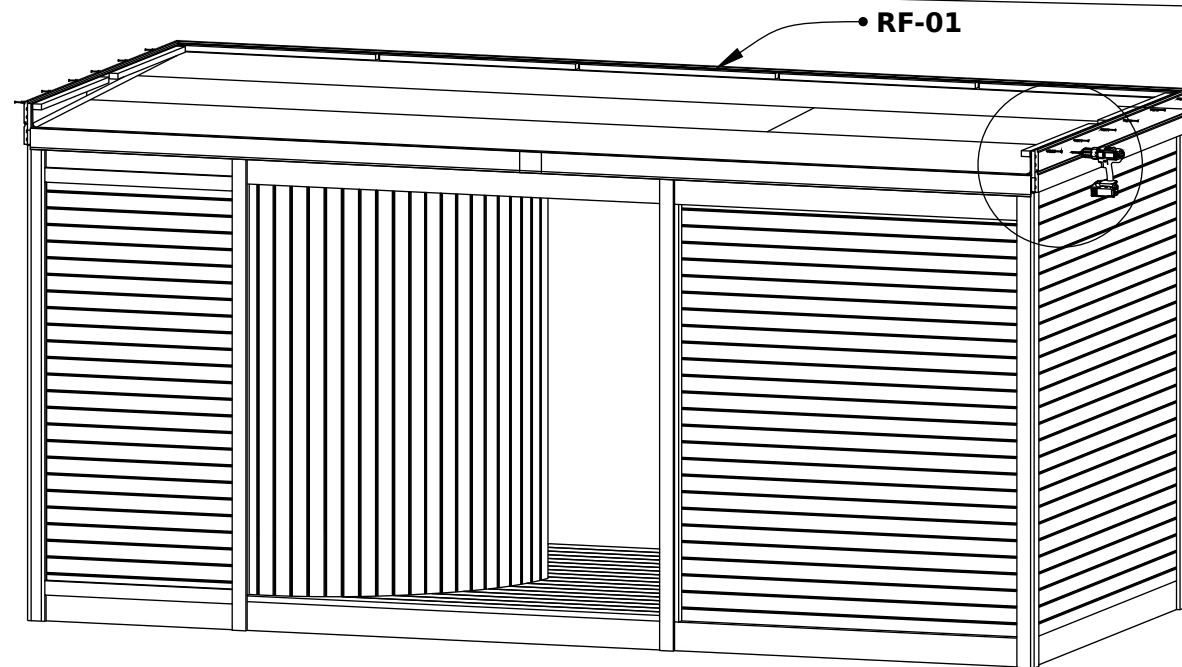
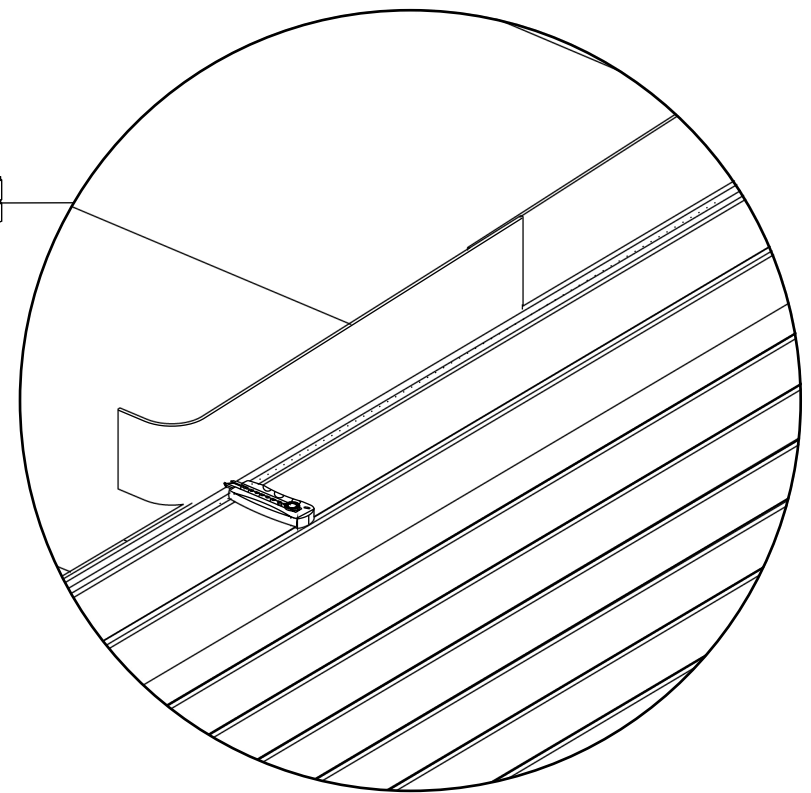
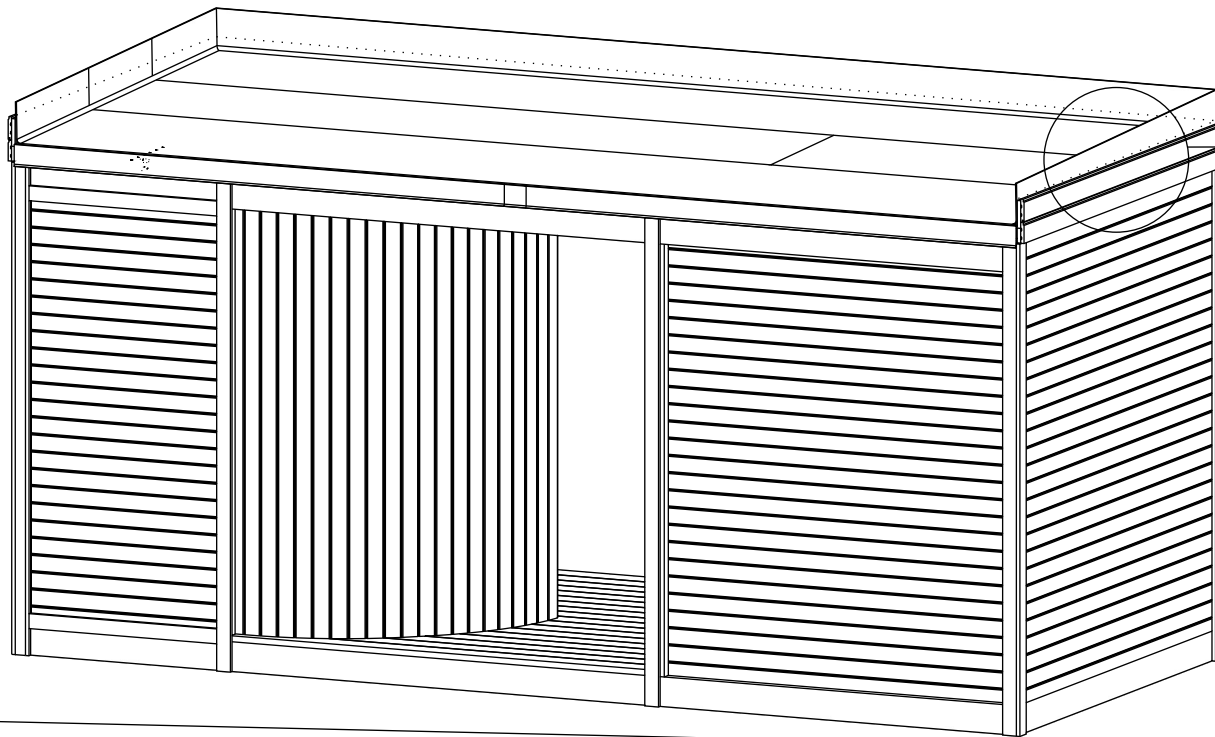
TOP VIEW

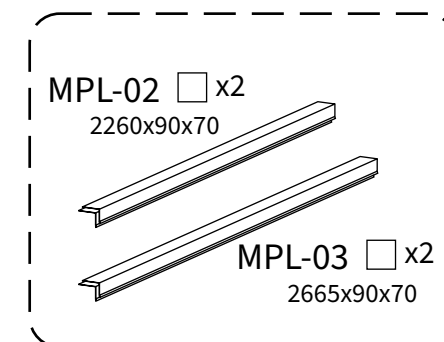
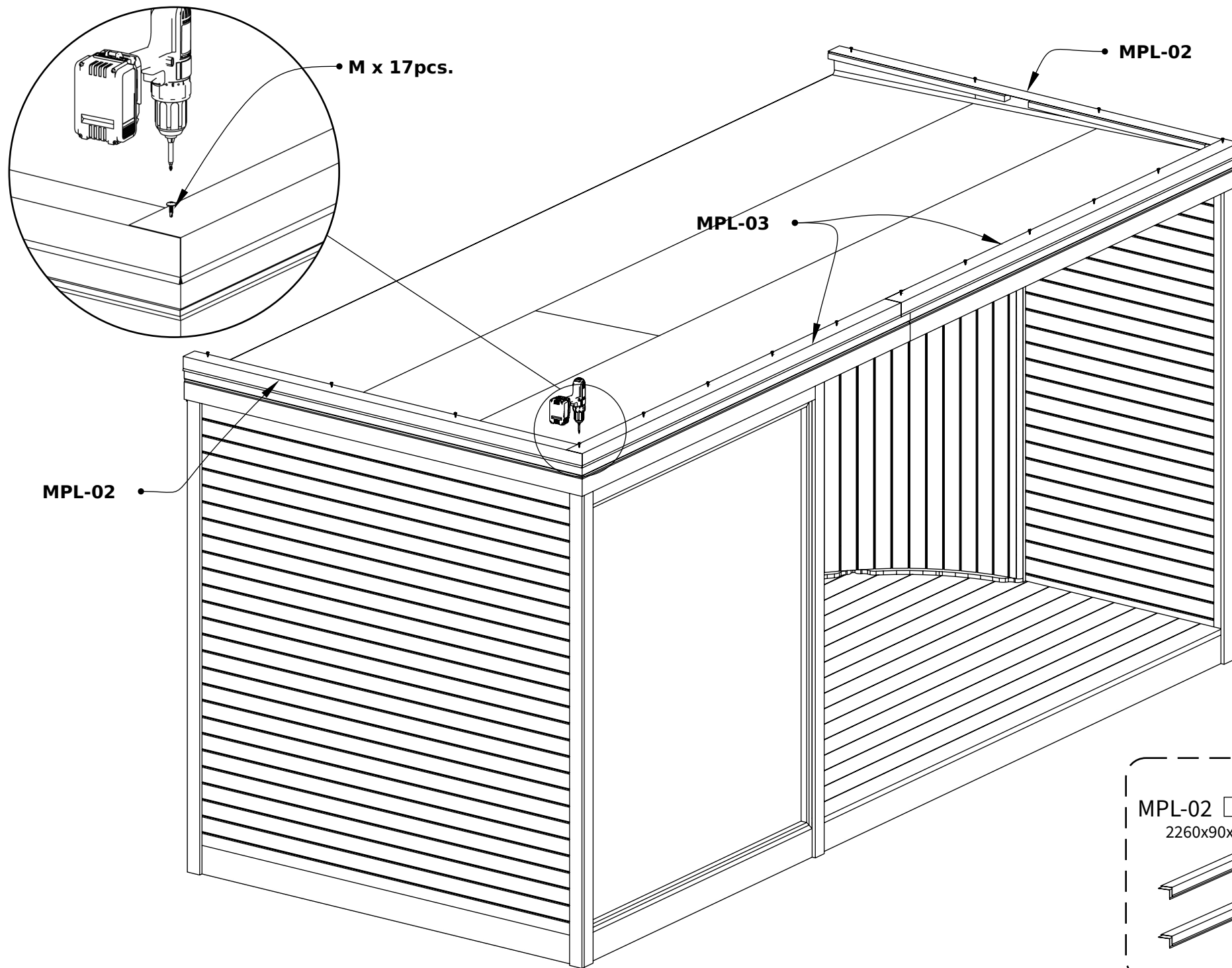


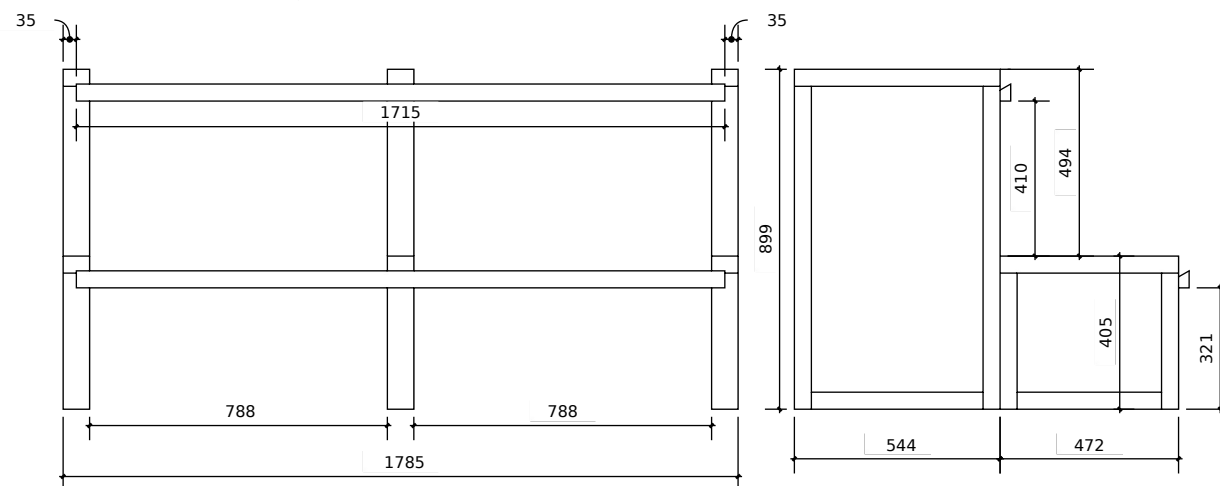
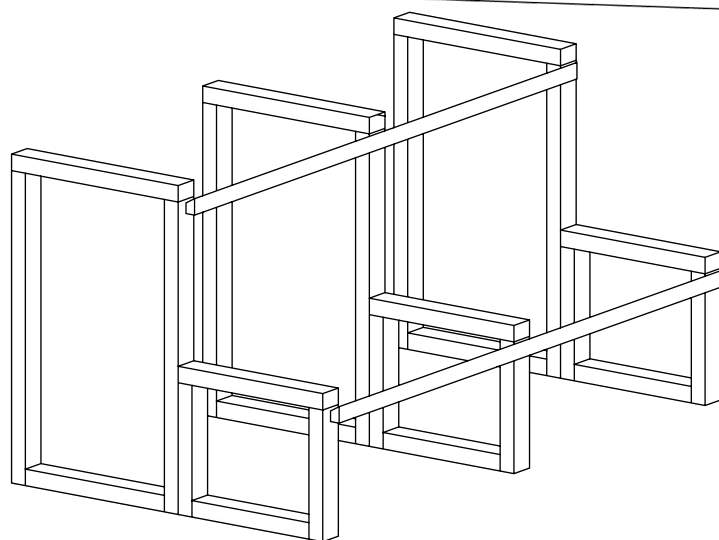
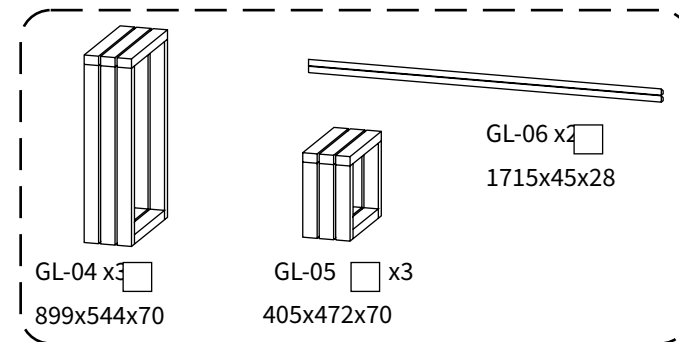
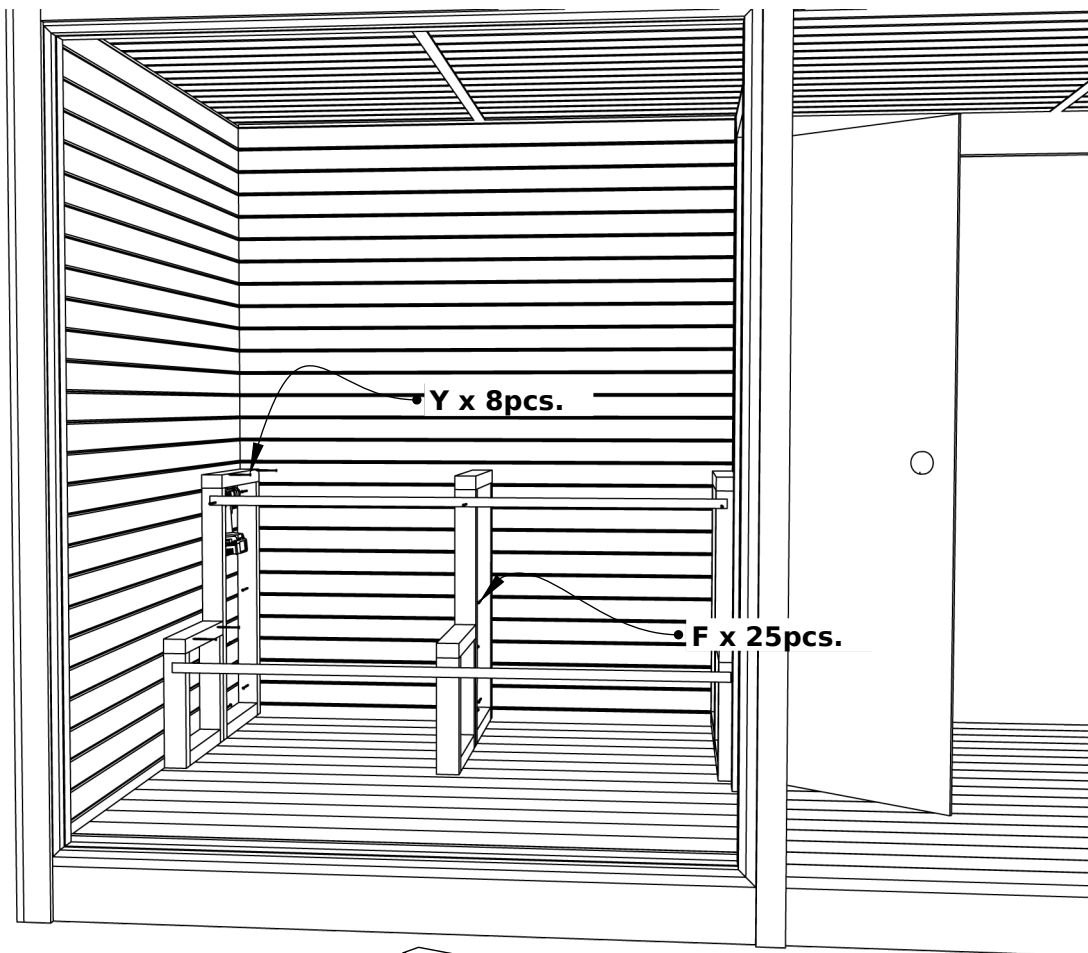


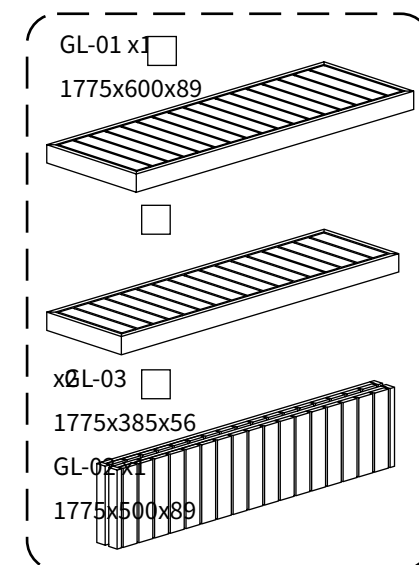
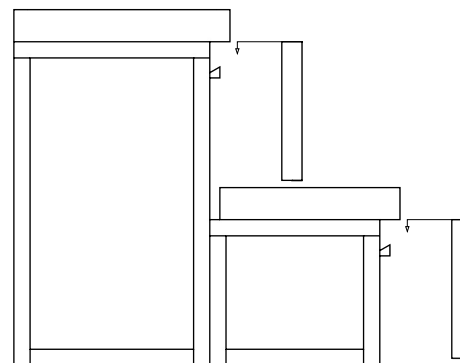
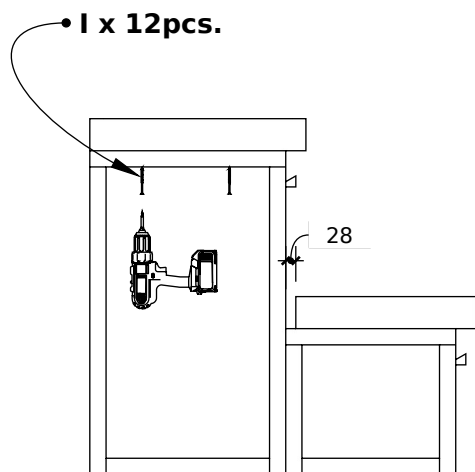
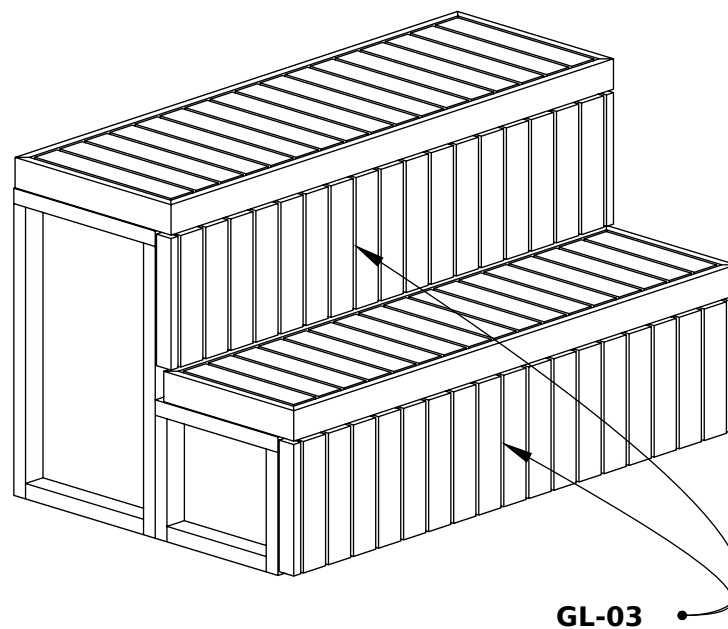
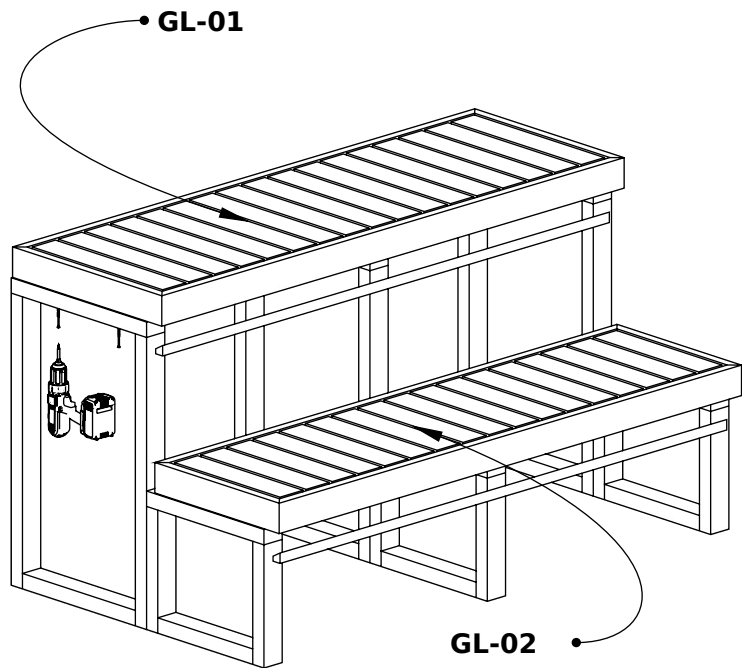
Unroll the roofing membrane and make sure that the adhesive surface is facing the substrate. Remove the protective film from one side of the membrane at the bottom of the roll. Avoid the formation of air bubbles and wrinkles.











1. Sauna Use and Maintenance

- Carefully read this manual before using or maintaining the sauna.
- Ensure that the sauna room is properly ventilated and that the heater is installed according to the manufacturer's instructions and local building regulations.
- Before heating, make sure all wooden components are dry and have not been exposed to moisture.

2. Surface Finishing and Wood Care

- Before using the sauna, coat all interior surfaces, including benches and ceilings, with a breathable, sauna-safe protective oil or wax.
- Apply the treatment evenly on all sides to protect the wood from moisture, dirt, and stains.
- Do not use paints, lacquers, or varnishes – they are not suitable for the temperature and humidity fluctuations inside a sauna.
- Regular reapplication will extend the lifespan of the wood and maintain its appearance.

3. Heater Stones and First Heating

- Install the sauna heater and stones according to the manufacturer's safety instructions and required clearances. Ensure proper ventilation.
- Rinse the stones before use to remove dust and debris.
- During the first heating, raise the temperature to approximately 100 °C and maintain it for about 2 hours with good ventilation – this removes residual moisture.
- After the first heating, check that all wooden components remain straight and undamaged.

4. Cleaning and Regular Maintenance

- After each sauna session, ventilate the room and allow it to dry completely.
- Wipe benches and wooden surfaces with a soft, damp cloth. Avoid soaking the wood.
- Periodically remove benches or floor gratings for thorough cleaning and to ensure proper airflow.
- Inspect the heater stones, remove cracked or worn ones, and replace them if needed.
- Regularly check all screws, joints, and fasteners to maintain structural stability.

5. Prohibited Actions

- Do not use plastic sheets, carpets, or similar materials inside the sauna – they pose fire and damage risks.
- Do not dry clothes or towels directly in the sauna – excessive heat may deform the wood and create fire hazards.
- Do not use detergents, solvents, or strong chemicals to clean wooden surfaces.
- Do not pour excessive water or other liquids onto the heater stones.

6. Wood Properties

- Wood is a natural material – changes in temperature and humidity may cause small surface cracks or bending. This is normal and depends on usage and wood type.
- Heat-treated wood may darken over time – this is a natural process that does not affect durability.