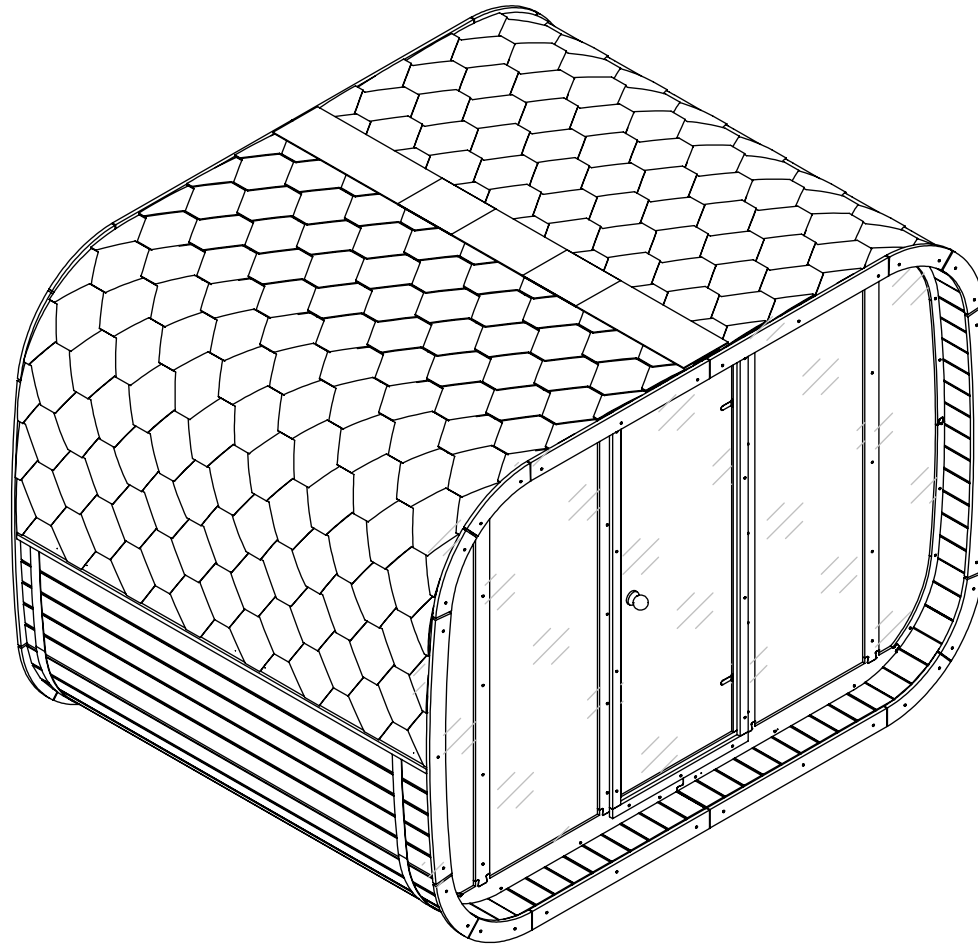


Heritage Lux Halo - Installation Manual

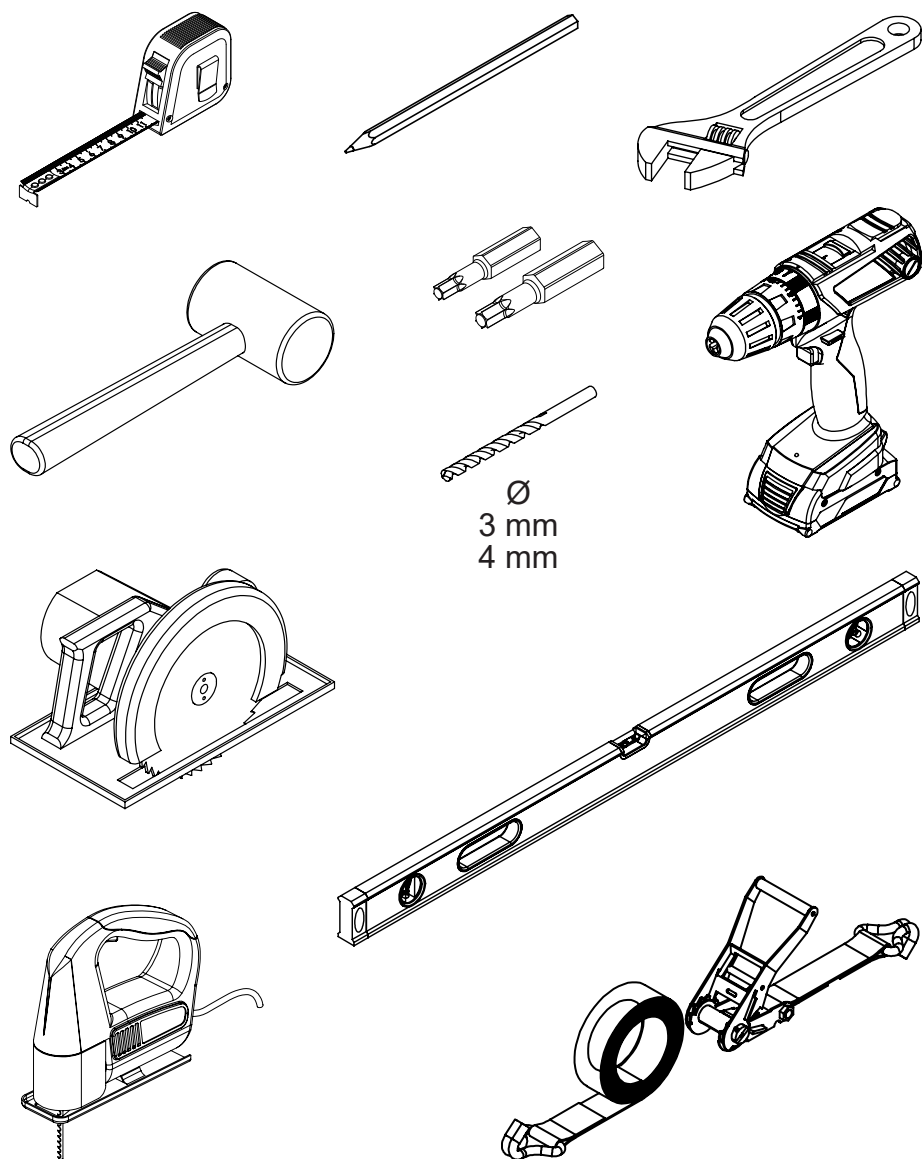


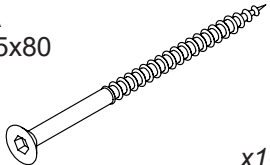
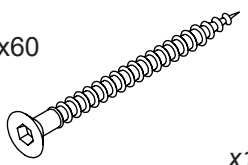
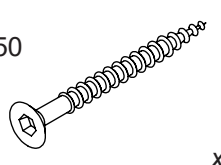
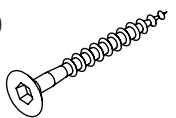
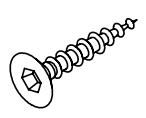
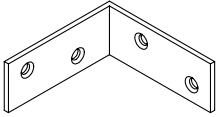
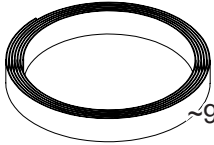
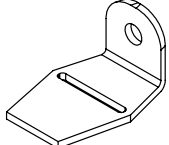
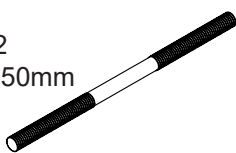
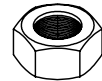
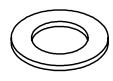
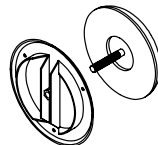
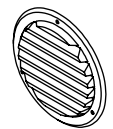
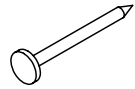
Before you start assembling the sauna, please read the entire manual. All units of measurement are in millimeters.

Bevor Sie mit der Sauna Montage beginnen, lesen Sie bitte die ganze Anleitung durch. Alle Maßeinheiten sind in Millimeter angegeben.

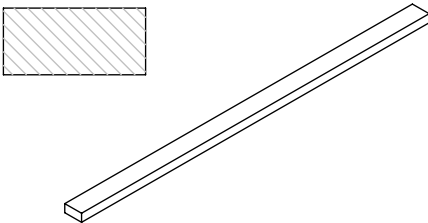
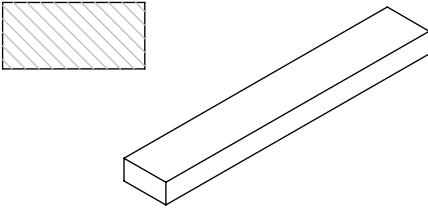
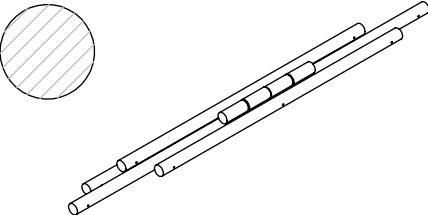
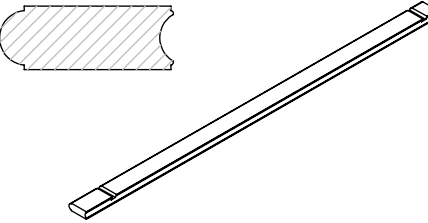
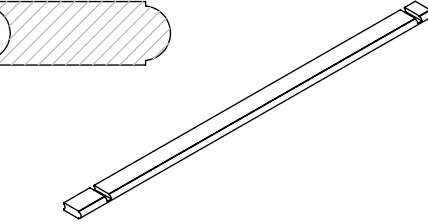
Tools that make your construction easier. Not included in the delivery.

Werkzeuge, die Ihren Aufbau erleichtern. Nicht im Lieferumfang enthalten.

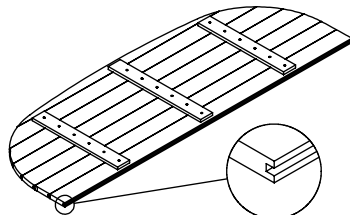
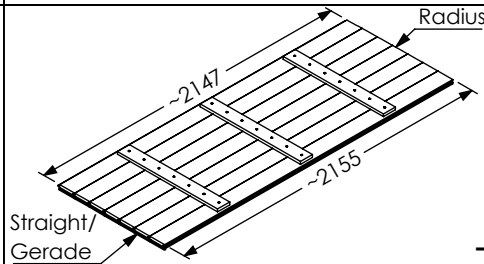
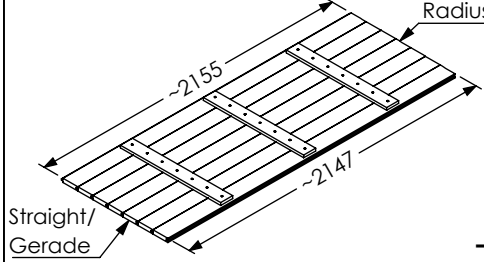
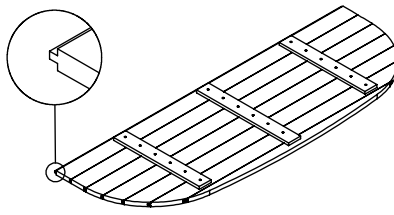
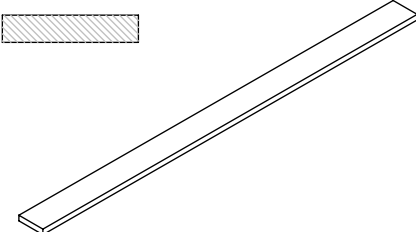


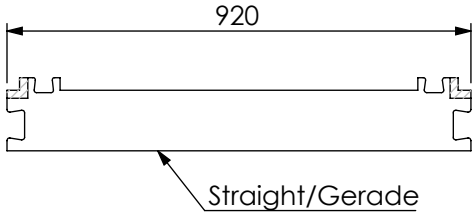
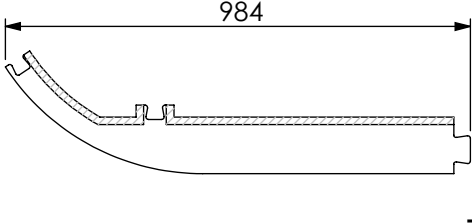
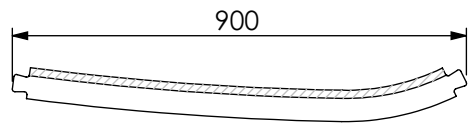
A 4,5x80  x164	B 4,5x60  x174	C 4,0x50  x168
D 3,0x40  x105	E 3,5x25  x40	
J  x4	K  ~9,8 m x2	L  x4
M M12 L=250mm  x2	N M12  x4	O M12  x4
Q  x2	P  x6	H  kompl.

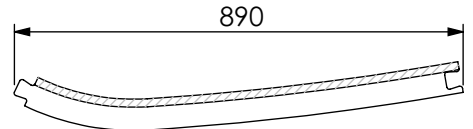
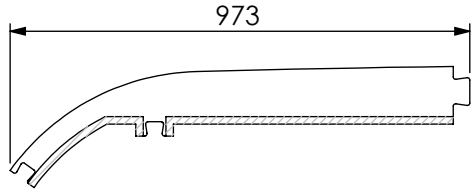
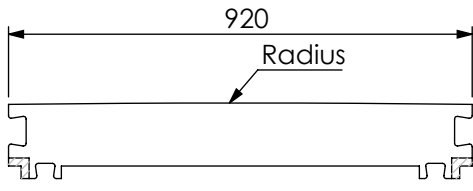
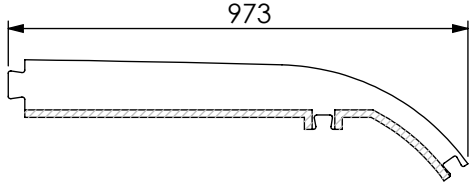
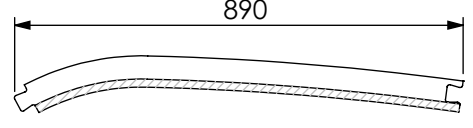
Base and floor / Basis und Boden

No.	H x W x L (mm)	Qt.	
11	44x94x1950	6	
12	44x94x591	6	
21	D24	set/ komp.	
31L	42x106x2300 (42x133x2300)	46 (37)	
31R	42x106x2300 (42x133x2300)	46 (37)	

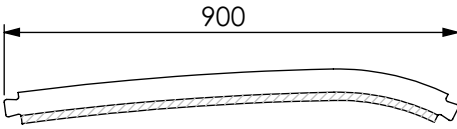
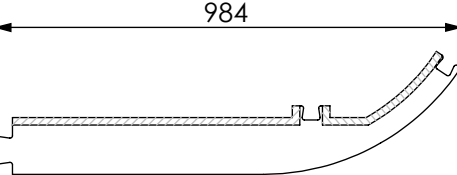
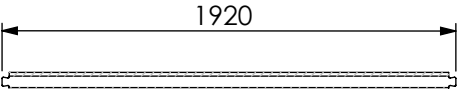
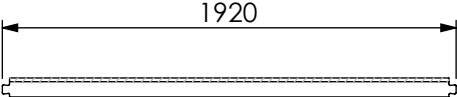
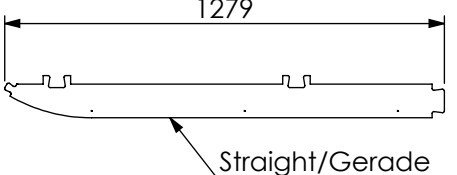
Walls / Wände

No.	H x W x L (mm)	Qt.	
511	28x739x2147	1	
512	28x784x2155	1	
513	28x784x2155	1	
514	28x739x2147	1	
515	18x90x1400	4	

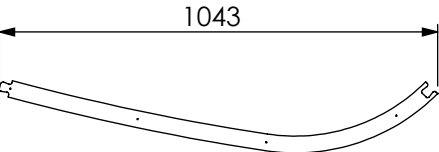
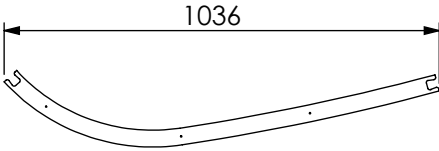
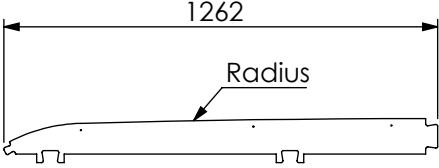
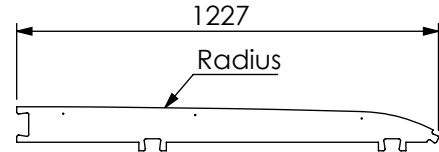
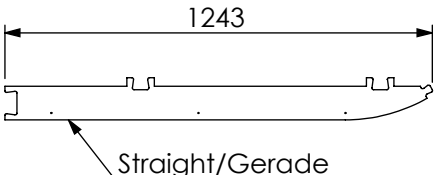
Walls / Wände			
No.	H x W x L (mm)	Qt.	
-	-	-	-
-	-	-	-
611	Plywood/Sperrholz 27x~920	1	
612	Plywood/Sperrholz 27x~984	1	
613	Plywood/Sperrholz 27x~900	1	

Walls / Wände			
No.	H x W x L (mm)	Qt.	
614	Plywood/Sperrholz 27x~890	1	
615	Plywood/Sperrholz 27x~973	1	
616	Plywood/Sperrholz 27x~920	1	
617	Plywood/Sperrholz 27x~973	1	
618	Plywood/Sperrholz 27x~890	1	

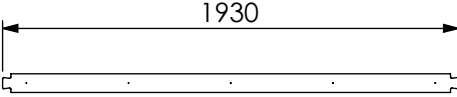
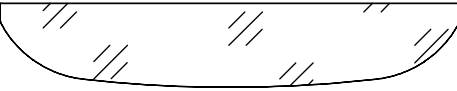
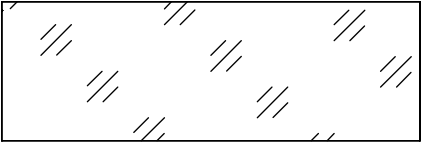
Walls / Wände

No.	H x W x L (mm)	Qt.	
619	Plywood/Sperrholz 27x~900	1	
620	Plywood/Sperrholz 27x~984	1	
621	Plywood/Sperrholz 27x~1920	2	
622	Plywood/Sperrholz 27x~1920	2	
631	Plywood/Sperrholz 12x~1279	1	

Walls / Wände

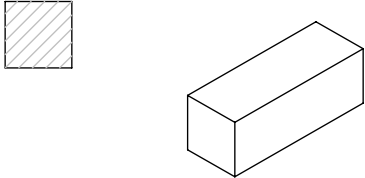
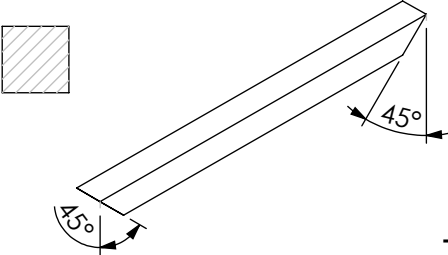
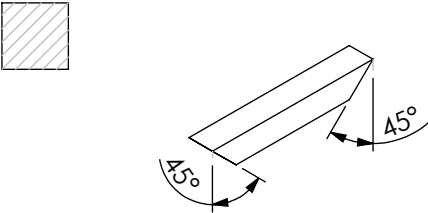
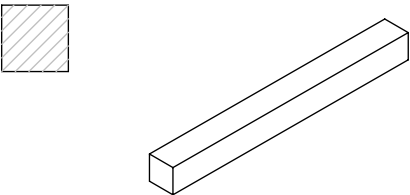
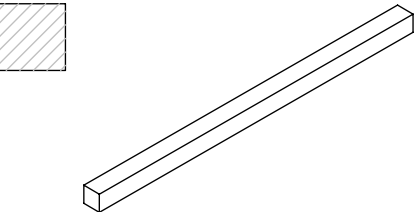
No.	H x W x L (mm)	Qt.	
632	Plywood/Sperrholz 12x~1043	2	
633	Plywood/Sperrholz 12x~1036	2	
634	Plywood/Sperrholz 12x~1262	1	
635	Plywood/Sperrholz 12x~1227	1	
636	Plywood/Sperrholz 12x~1243	1	

Walls / Wände

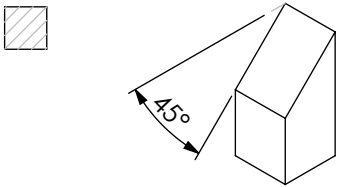
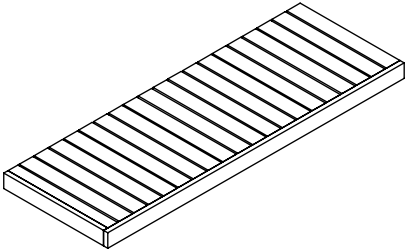
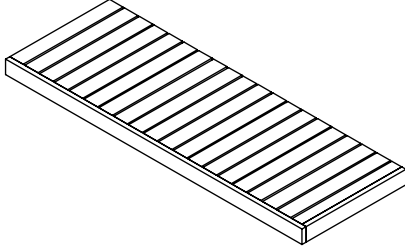
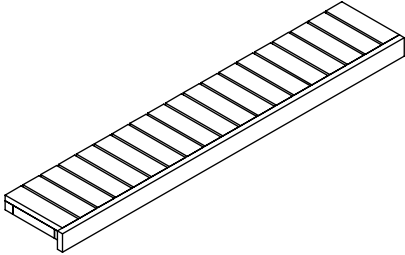
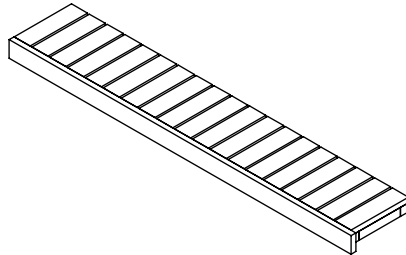
No.	H x W x L (mm)	Qt.	
637	Plywood/Sperrholz 12x80x~1930	4	 -
661	Glass/Fensterglas ~8x355x1936	2	 -
662	Glass/Fensterglas ~8x643x1936	2	 -
-	-	-	-
-	-	-	-

-			
No.	H x W x L (mm)	Qt.	
-	-	-	-
-	-	-	-
-	-	-	-
-	-	-	-
-	-	-	-

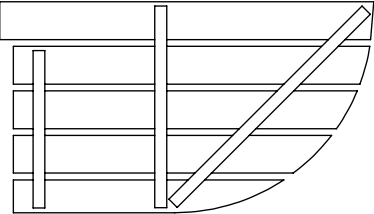
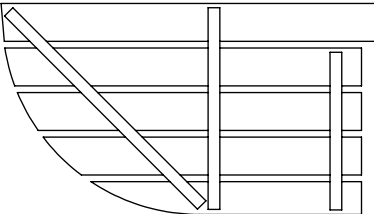
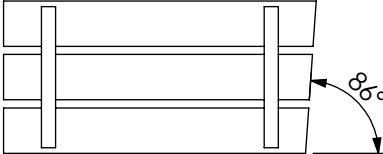
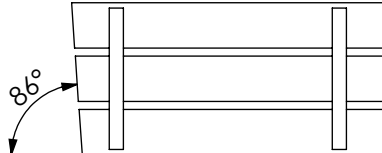
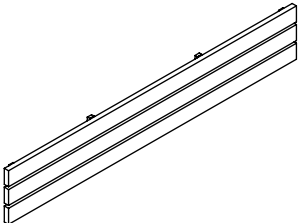
Interior / Innere

No.	H x W x L (mm)	Qt.	
931	44x44x120	6	
932	44x44x610	2	
933	44x44x300	2	
910	44x44x440	6	
911	44x44x880	6	

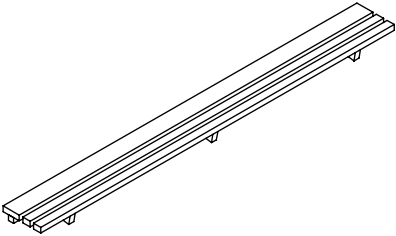
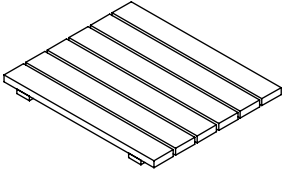
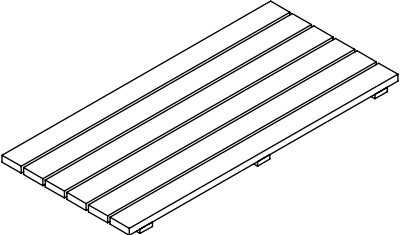
Interior / Innere

No.	H x W x L (mm)	Qt.	
839	28x28x60	8	
811L	90x700x1995	1	
811R	90x700x1995	1	
821L	90x350x1918	1	
821R	90x350x1918	1	

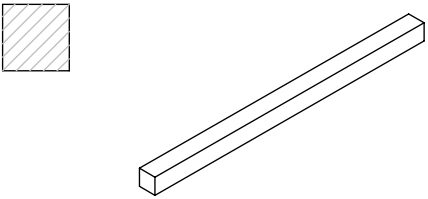
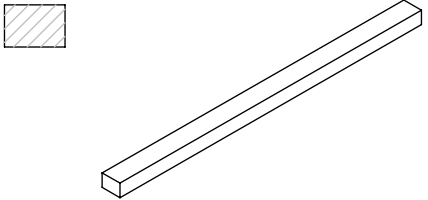
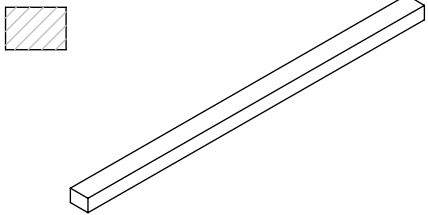
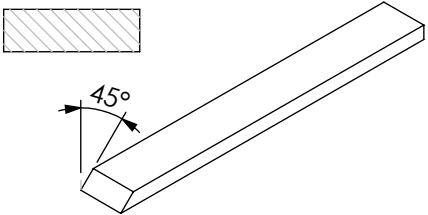
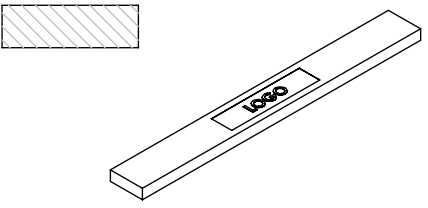
Interior / Innere

No.	H x W x L (mm)	Qt.	
831L	56x502x890	1	 -
831R	56x502x890	1	 -
832L	56x302x620	1	 -
832R	56x302x620	1	 -
833	60x302x1883	2	 -

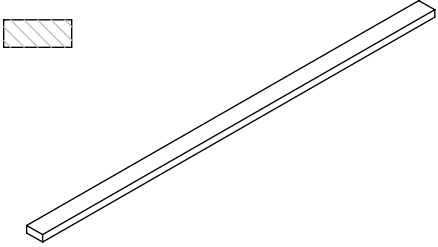
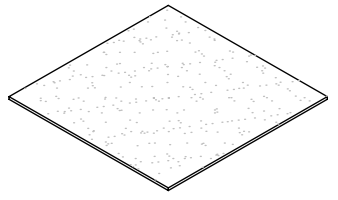
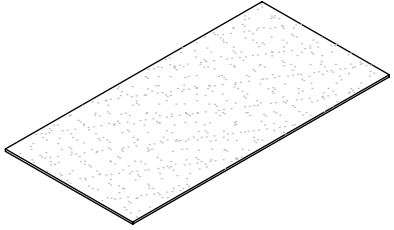
Interior / Innere

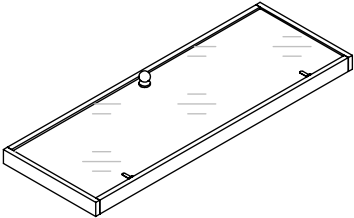
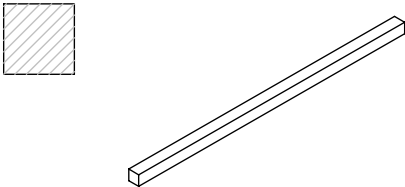
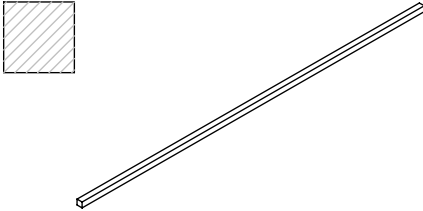
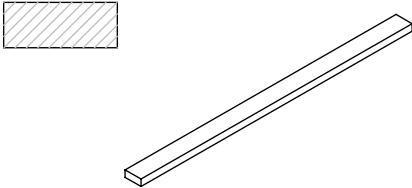
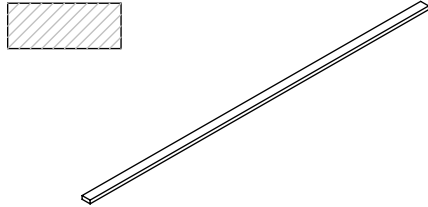
No.	H x W x L (mm)	Qt.	
834	84x210x1984	2	 -
71	46x595x700	2	 -
72	46x595x1256	2	 -
-	-	-	-
-	-	-	-

Heater guard / Heizungsschutz

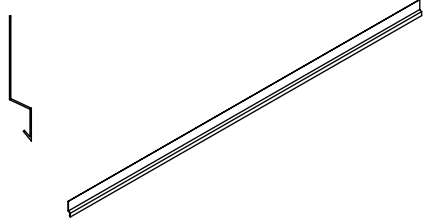
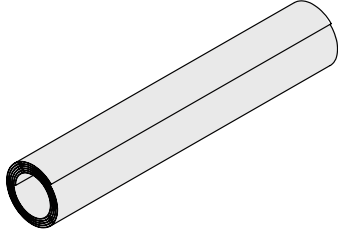
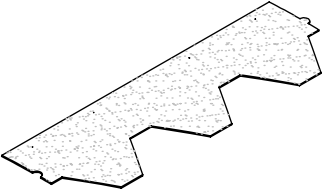
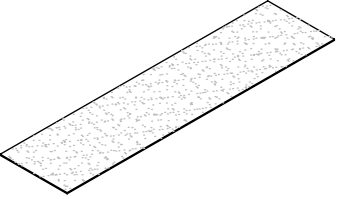
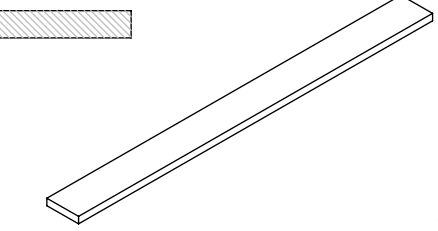
No.	H x W x L (mm)	Qt.	
121	44x44x755	4	 -
122	28x40x677	8	 -
123	28x40x755	4	 -
124	28x90x680	2	 -
125	28x90x780	1	 -

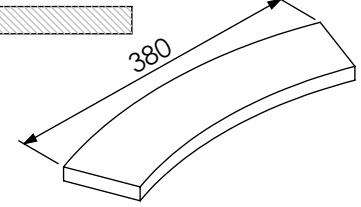
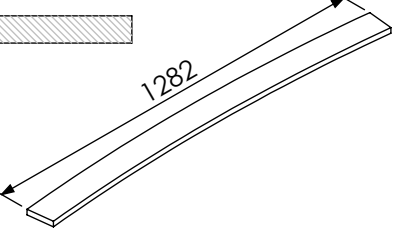
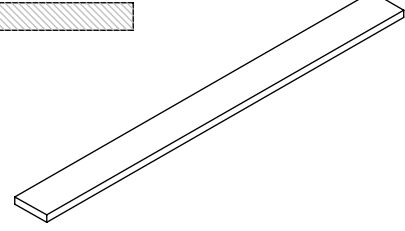
Heater guard / Heizungsschutz

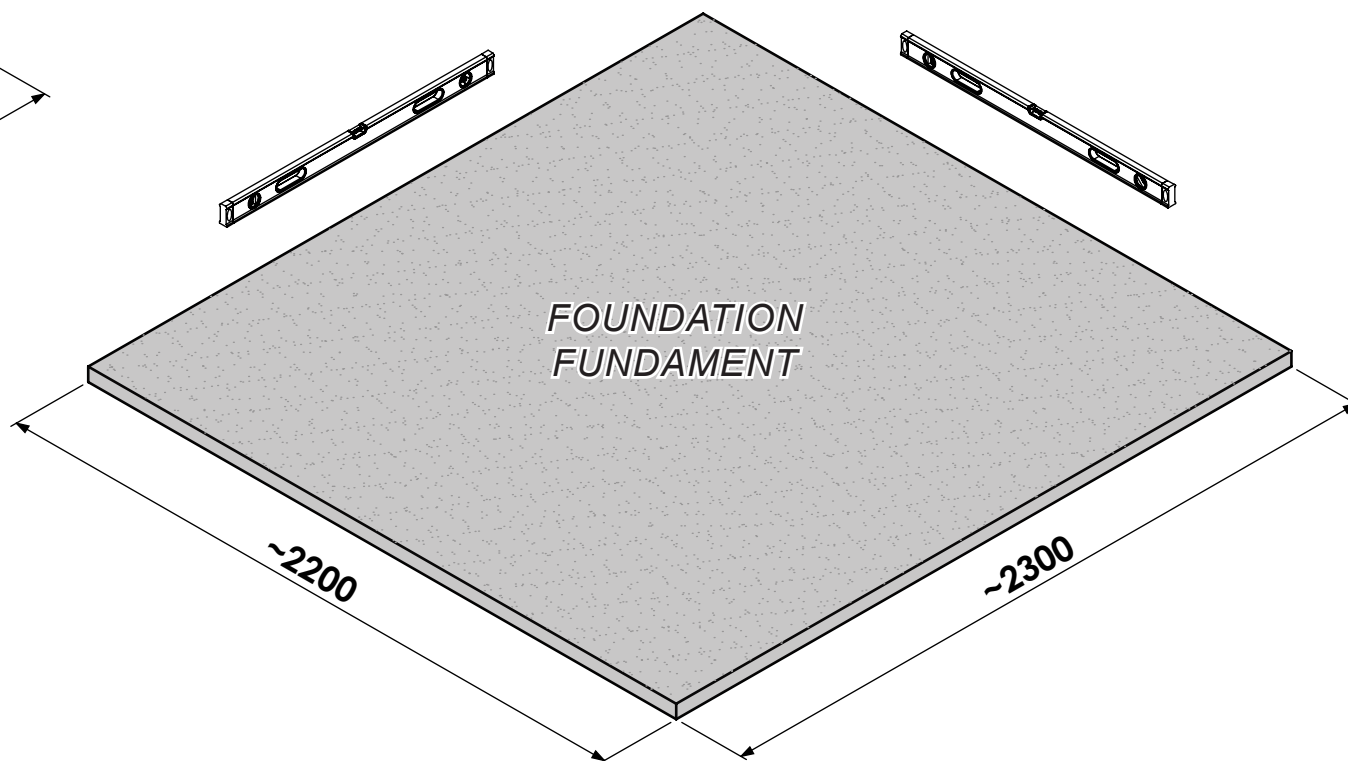
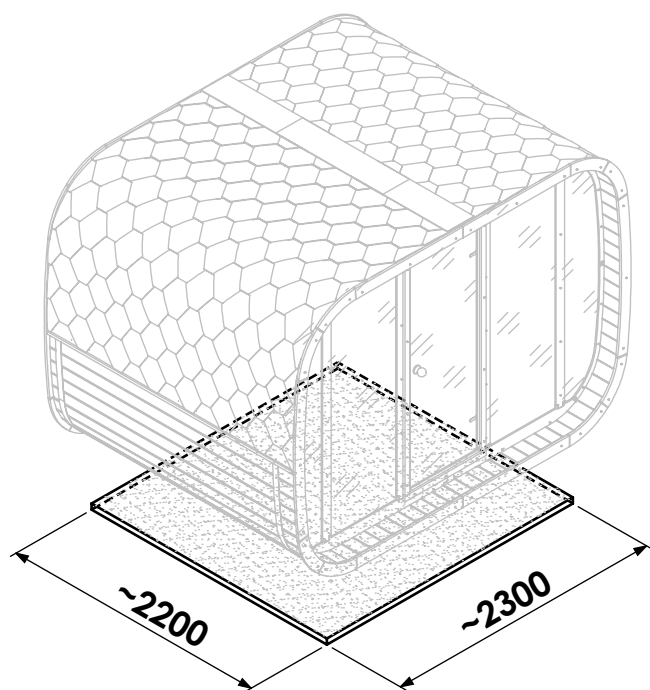
No.	H x W x L (mm)	Qt.	
133	18x45x1100	2	 -
134	595x595	1	 -
135	595x1200	1	 -
-	-	-	-
-	-	-	-

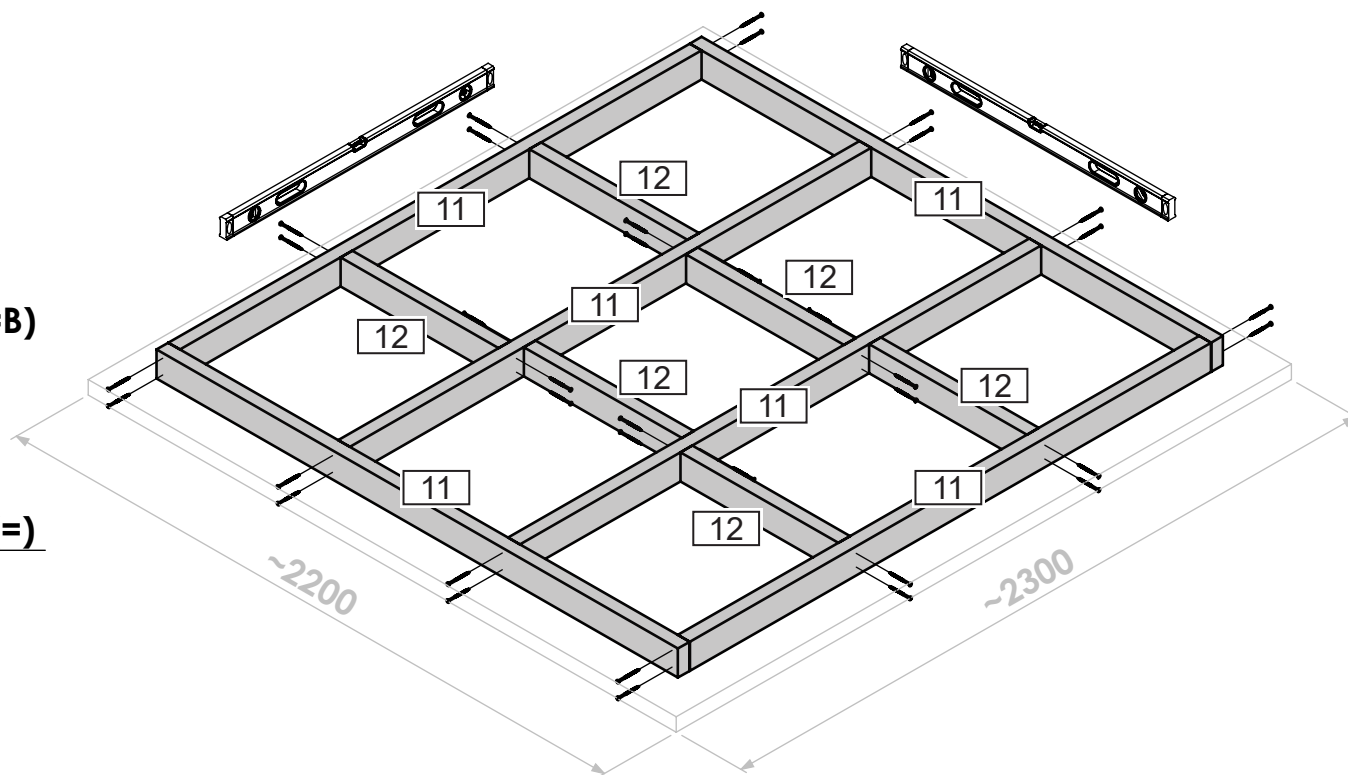
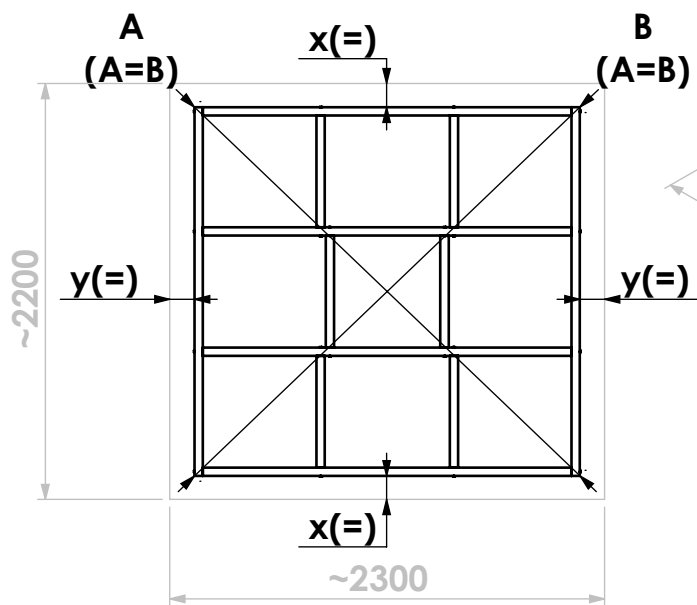
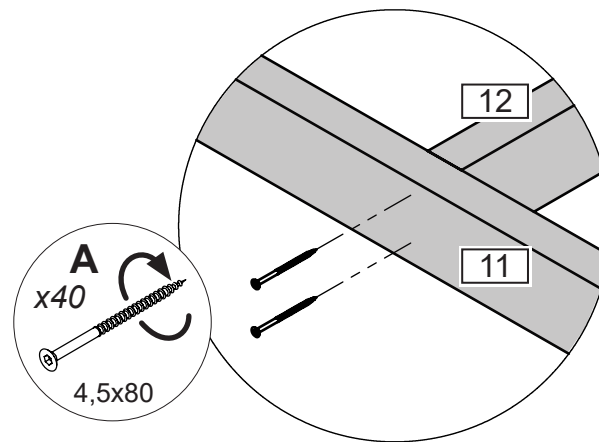
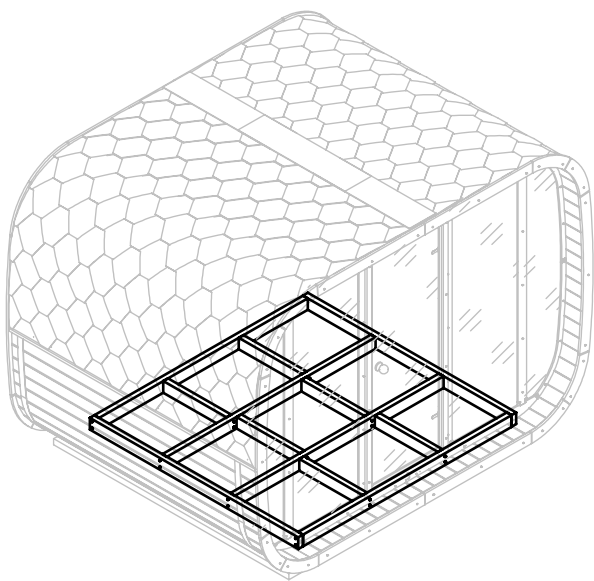
Door / Tür			
No.	H x W x L (mm)	Qt.	
100	690x1890/ 690x1920	1	 -
101	28x28x746	2	 -
102	28x28x1890/ 28x28x1920	2	 -
103	18x45x760	2	 -
104	18x45x1870/ 18x45x1900	2	 -

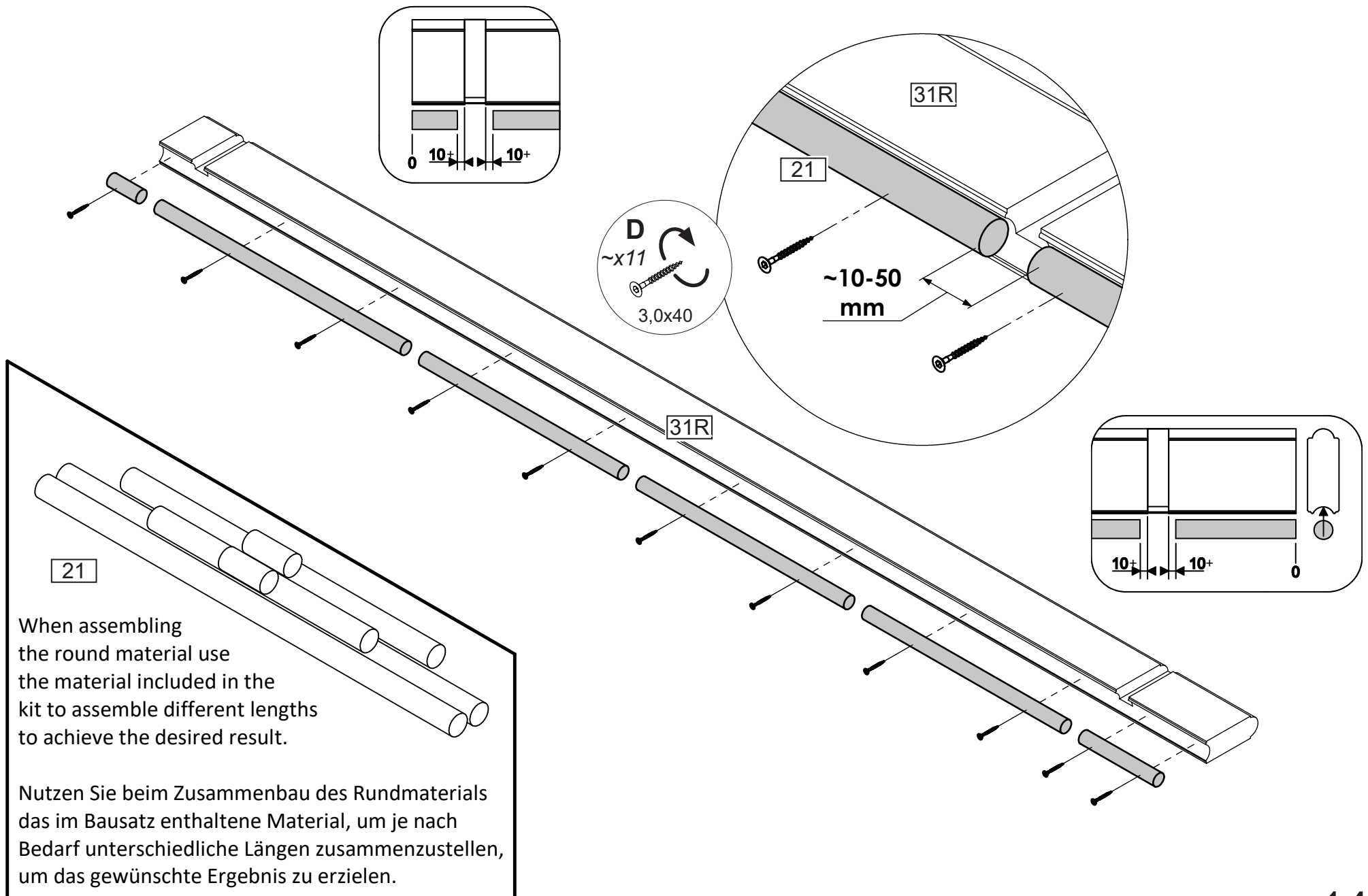
-			
No.	H x W x L (mm)	Qt.	
-	-	-	-
-	-	-	-
-	-	-	-
-	-	-	-
-	-	-	-

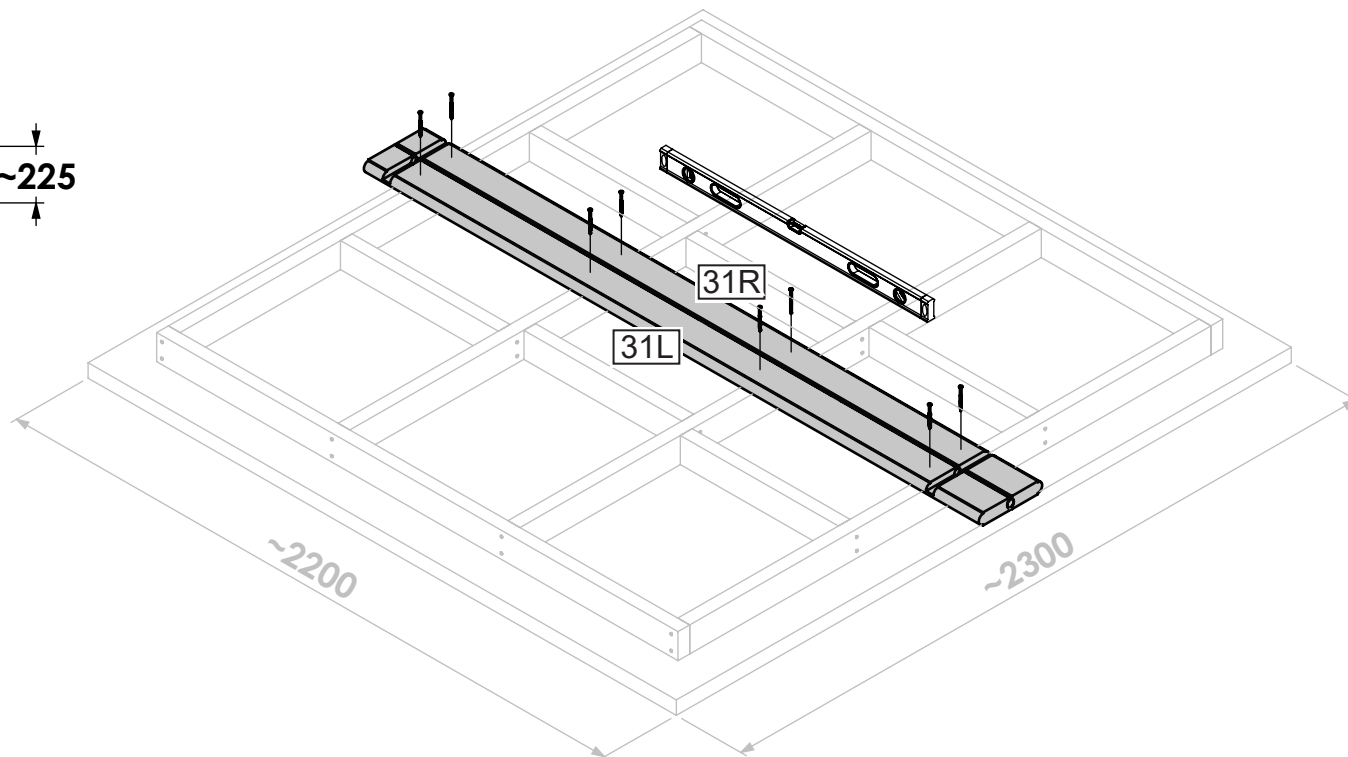
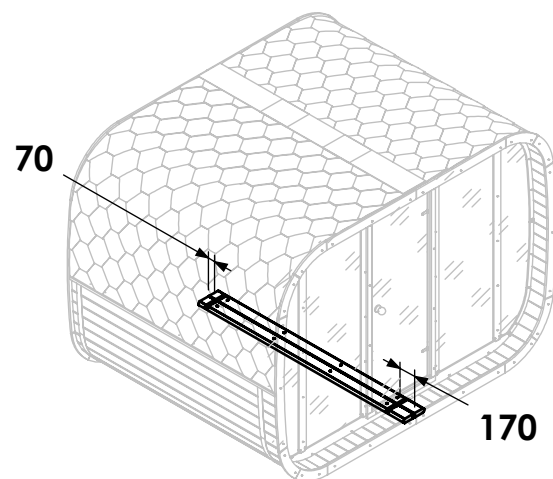
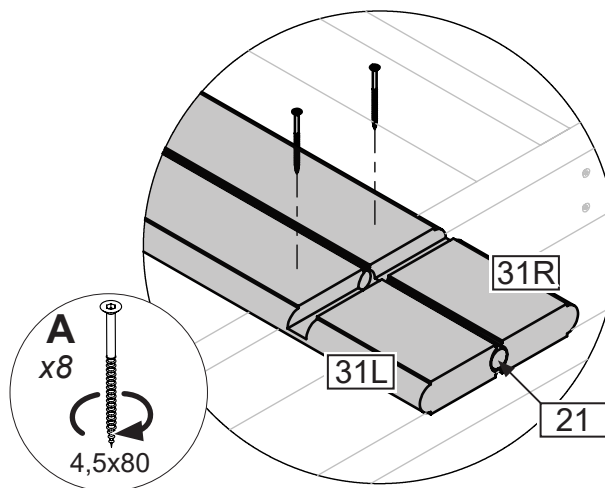
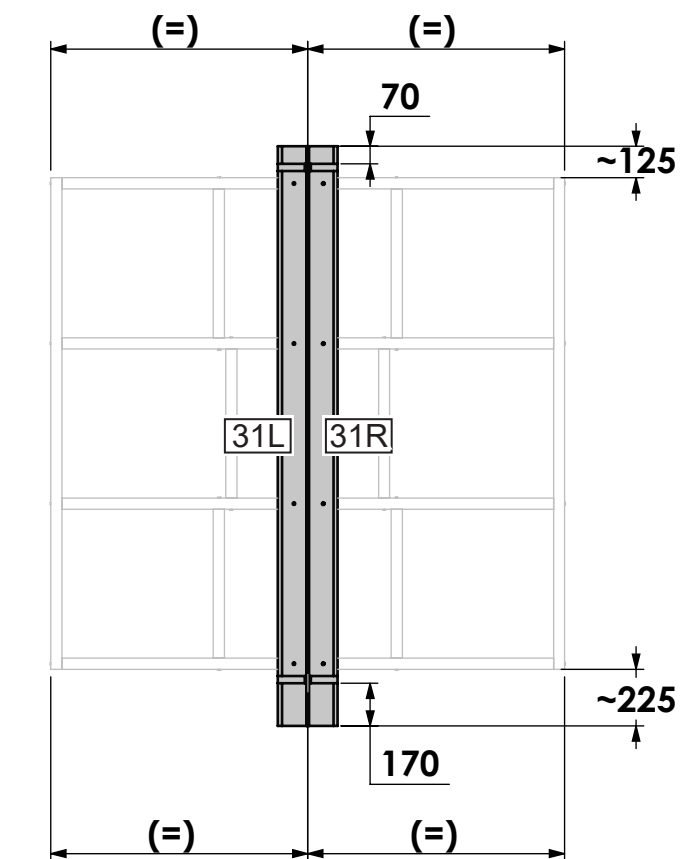
Roof and edgeboards / Dach und Kantenbretter			
No.	H x W x L (mm)	Qt.	
4	L=2300	2	 -
141	3x1500	9,7m	 -
142	250x1000	104	 -
143	250x1000	3	 -
151	L=~993	4	 -

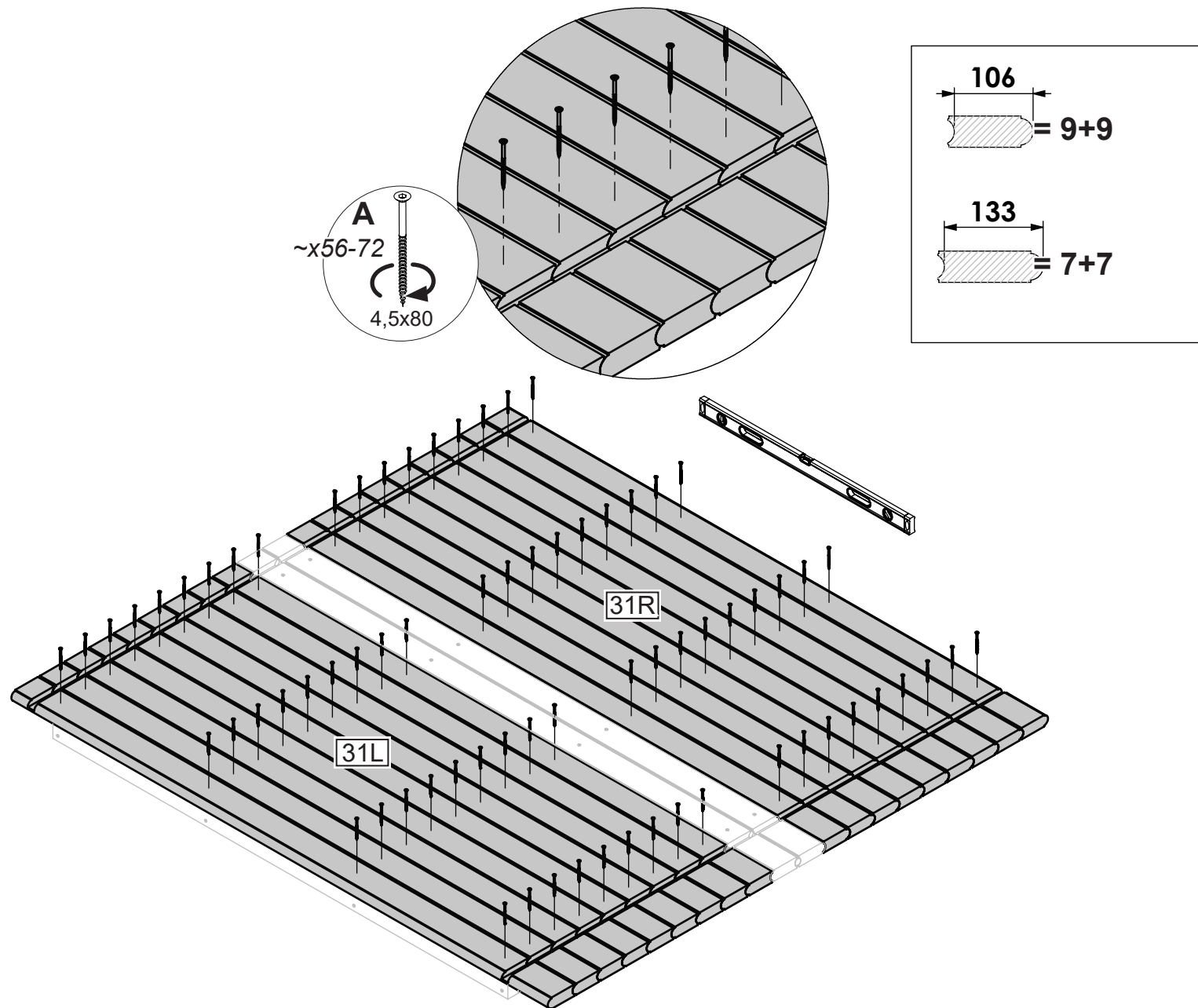
Roof and edgeboards / Dach und Kantenbretter			
No.	H x W x L (mm)	Qt.	
152	L=~380	16	 -
153	L=~1282	4	 -
154	L=~1002	4	 -
-	-	-	-
-	-	-	-



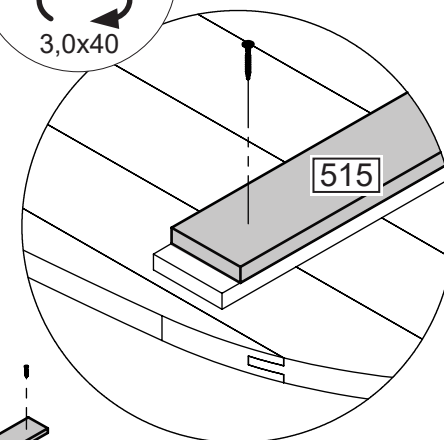
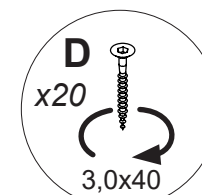
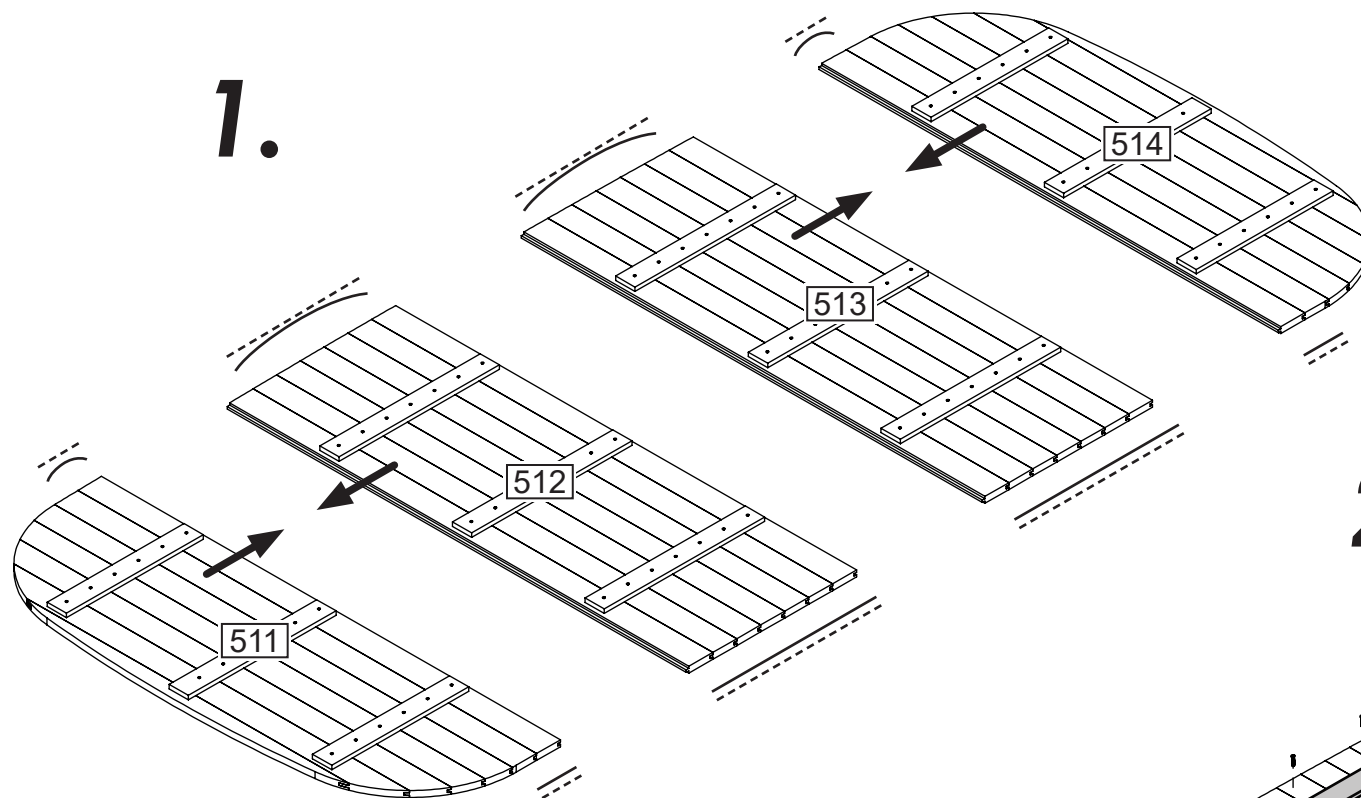




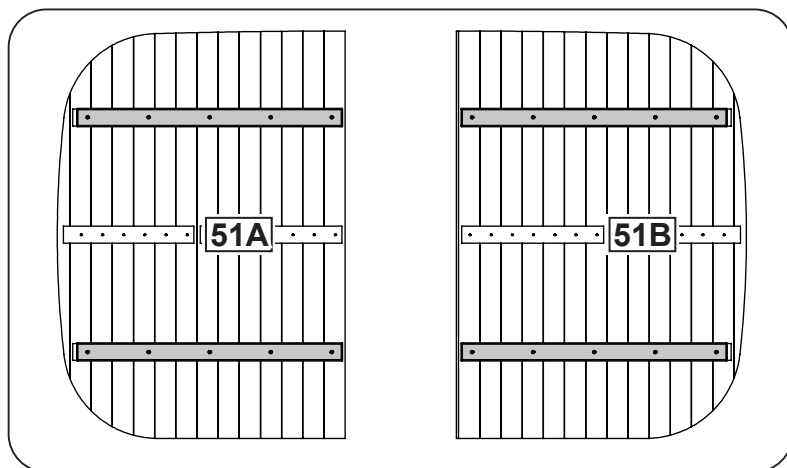
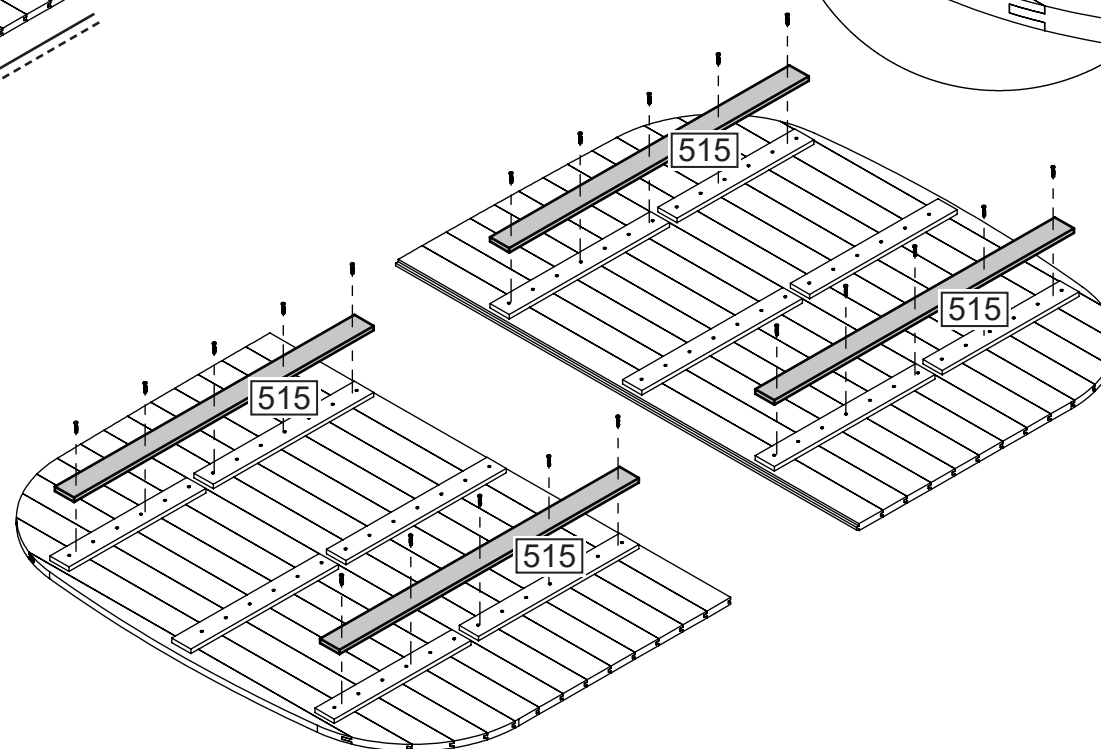


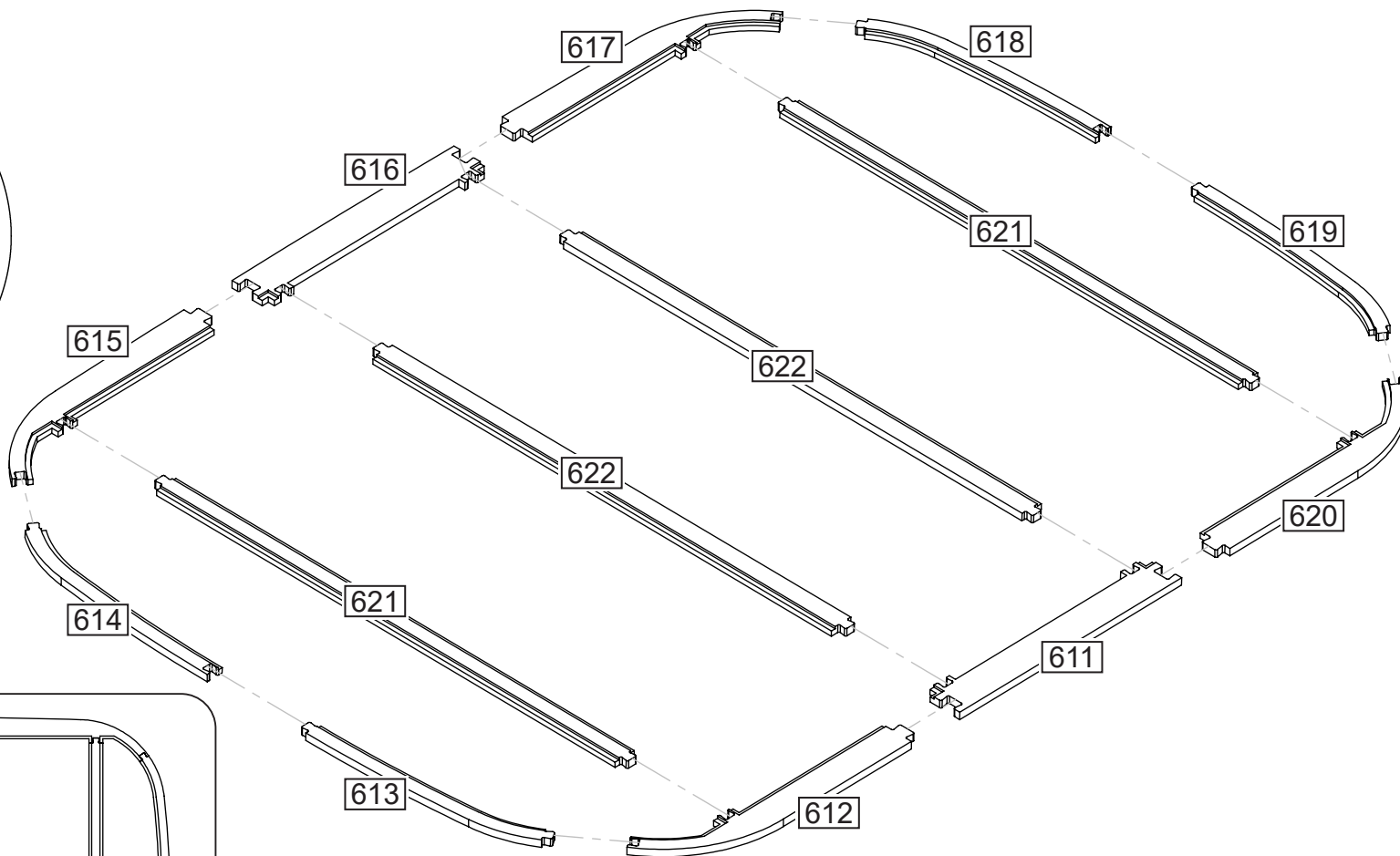
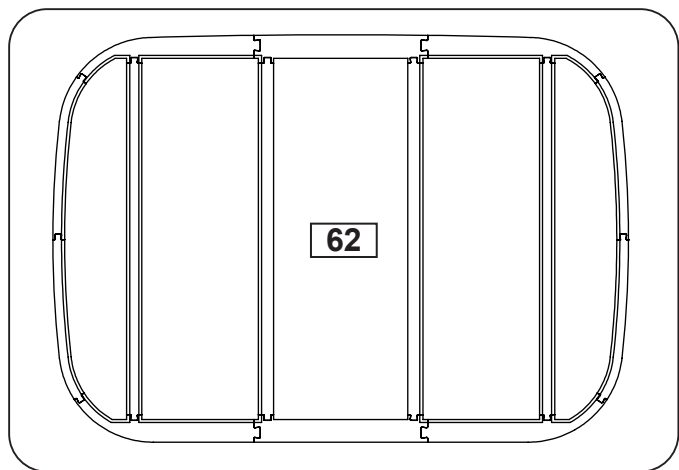
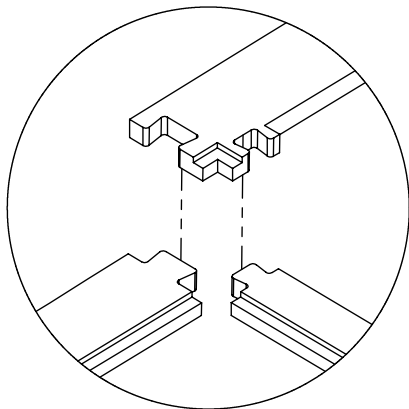
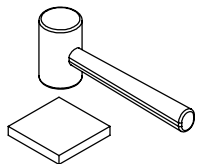


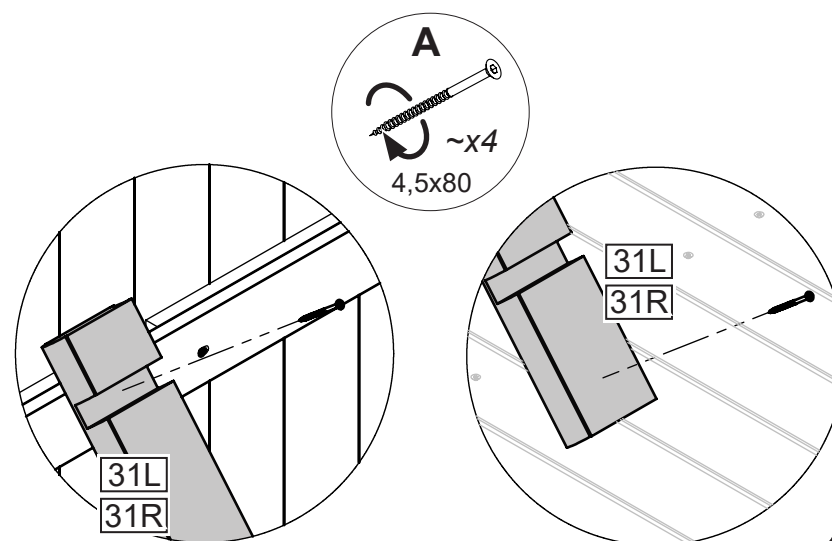
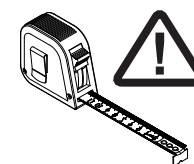
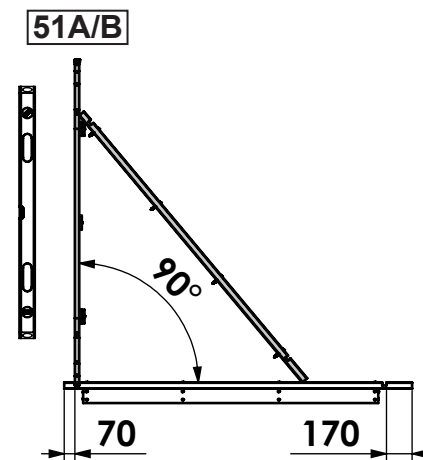
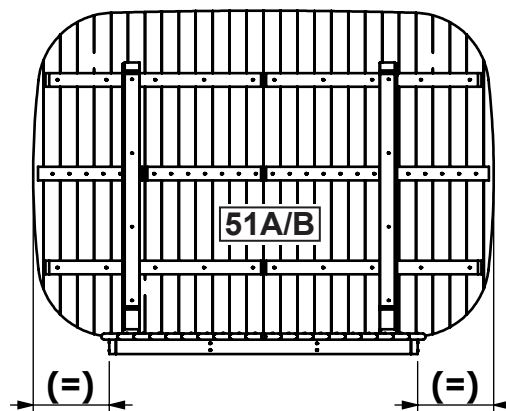
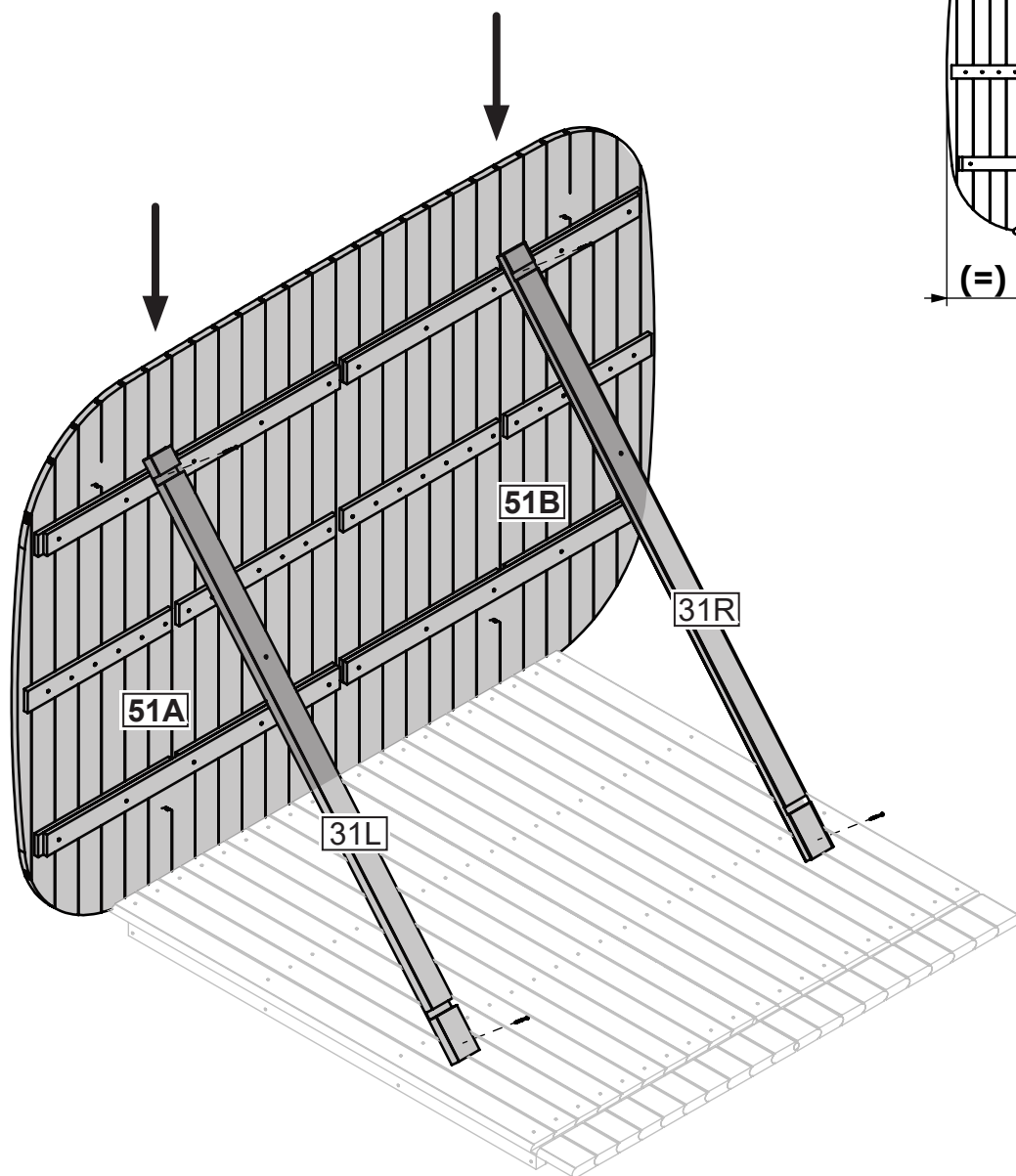
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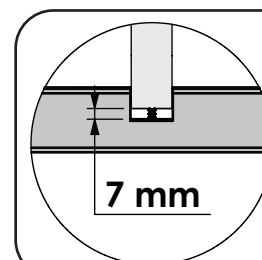
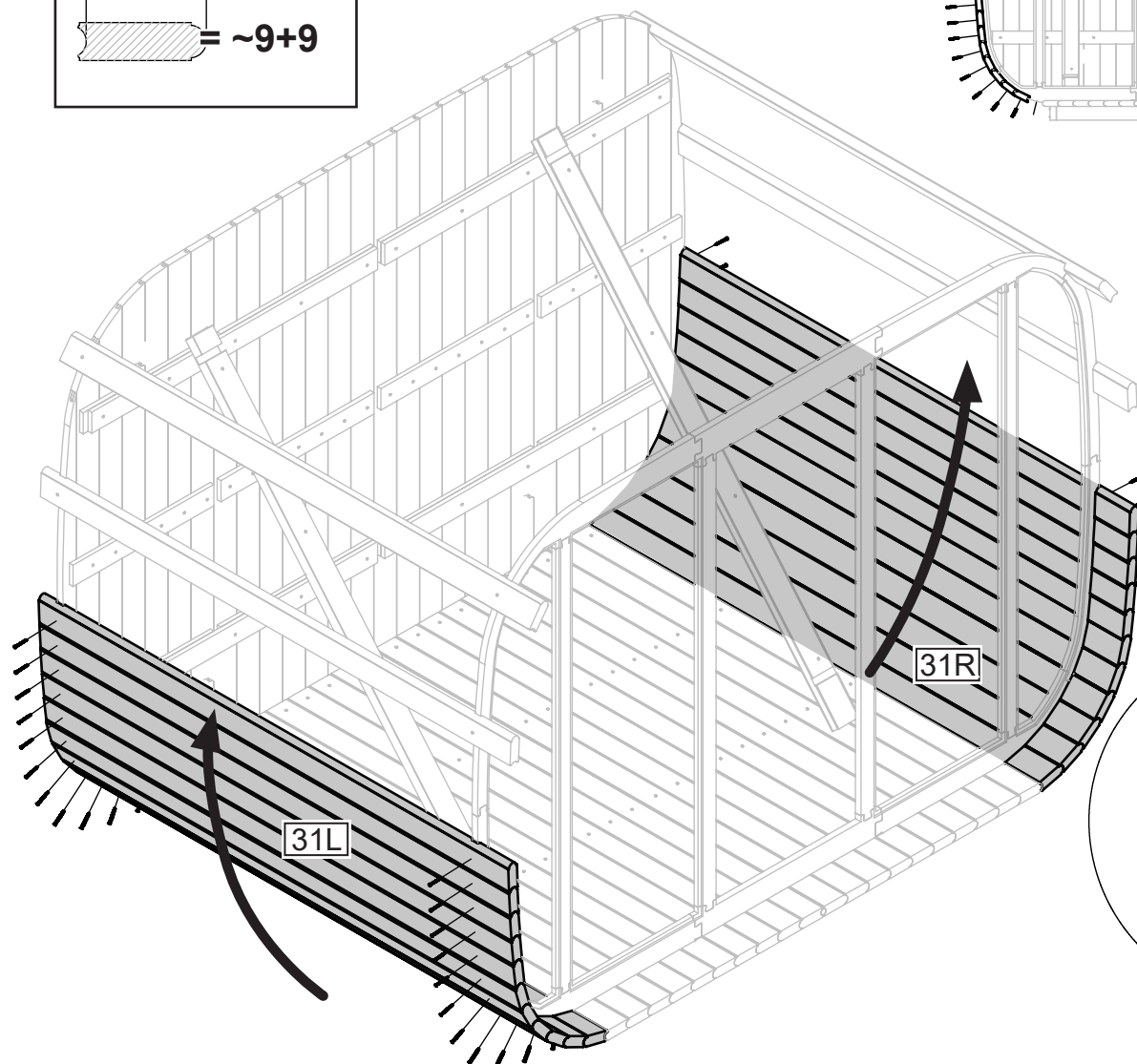
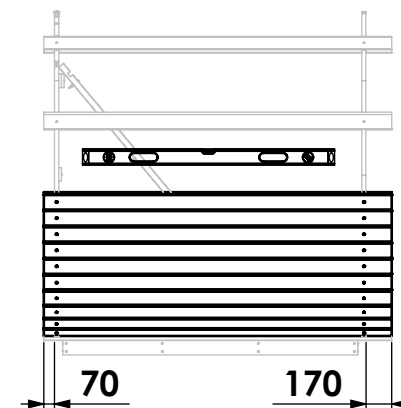
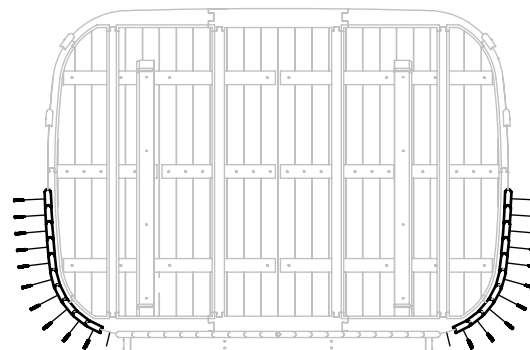
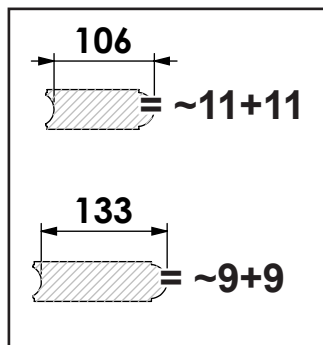


2.



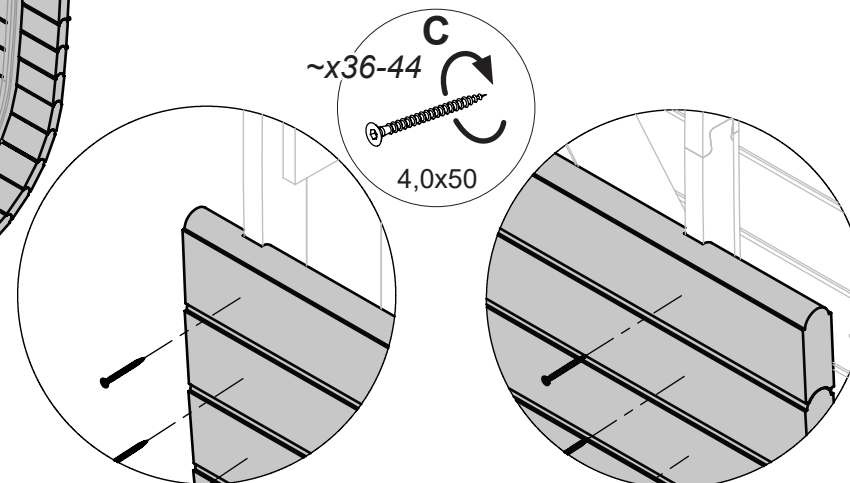


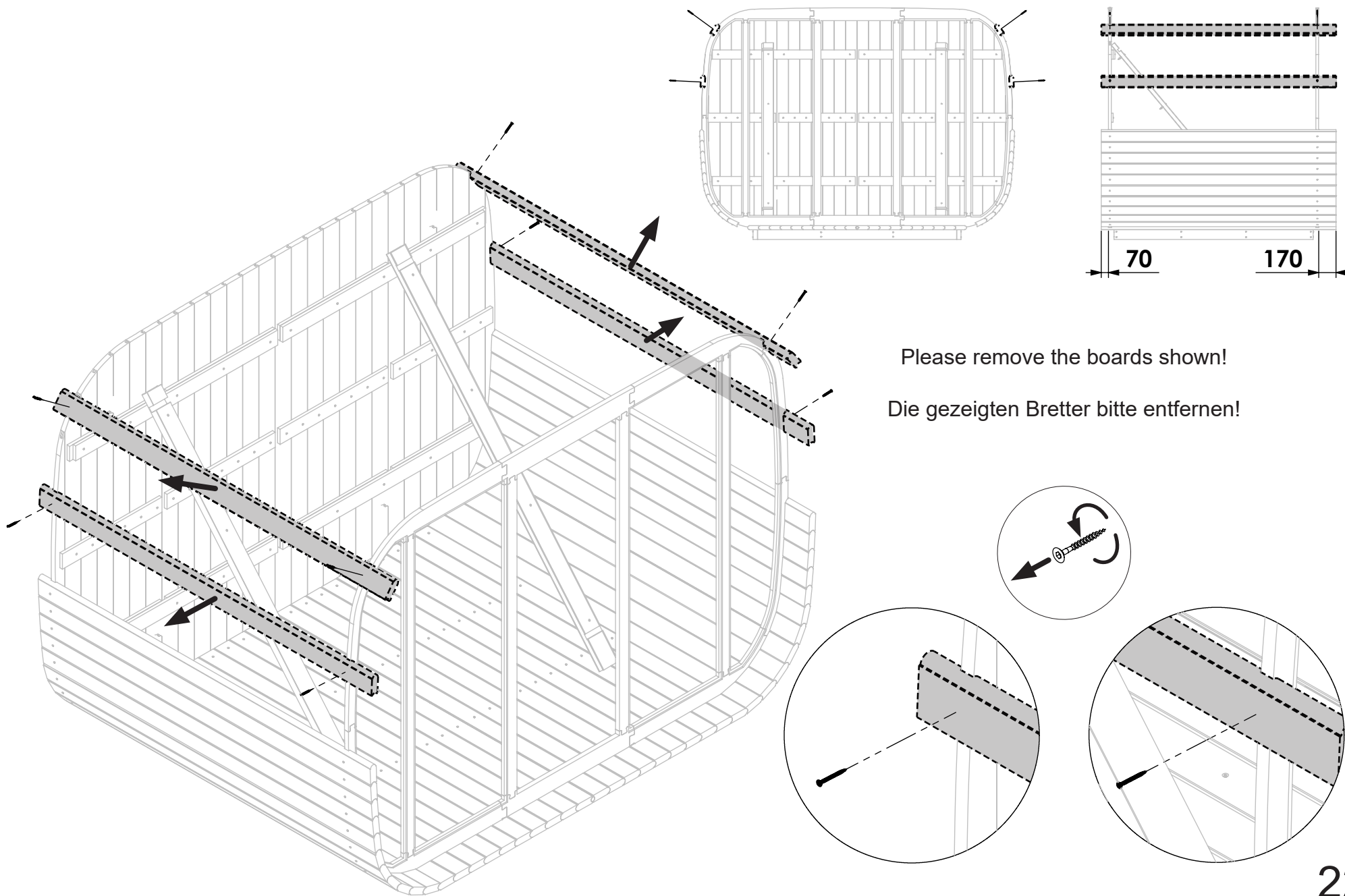




Important! Keep your distance! Don't leave a gap if the sauna is made of thermowood.

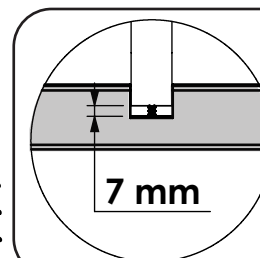
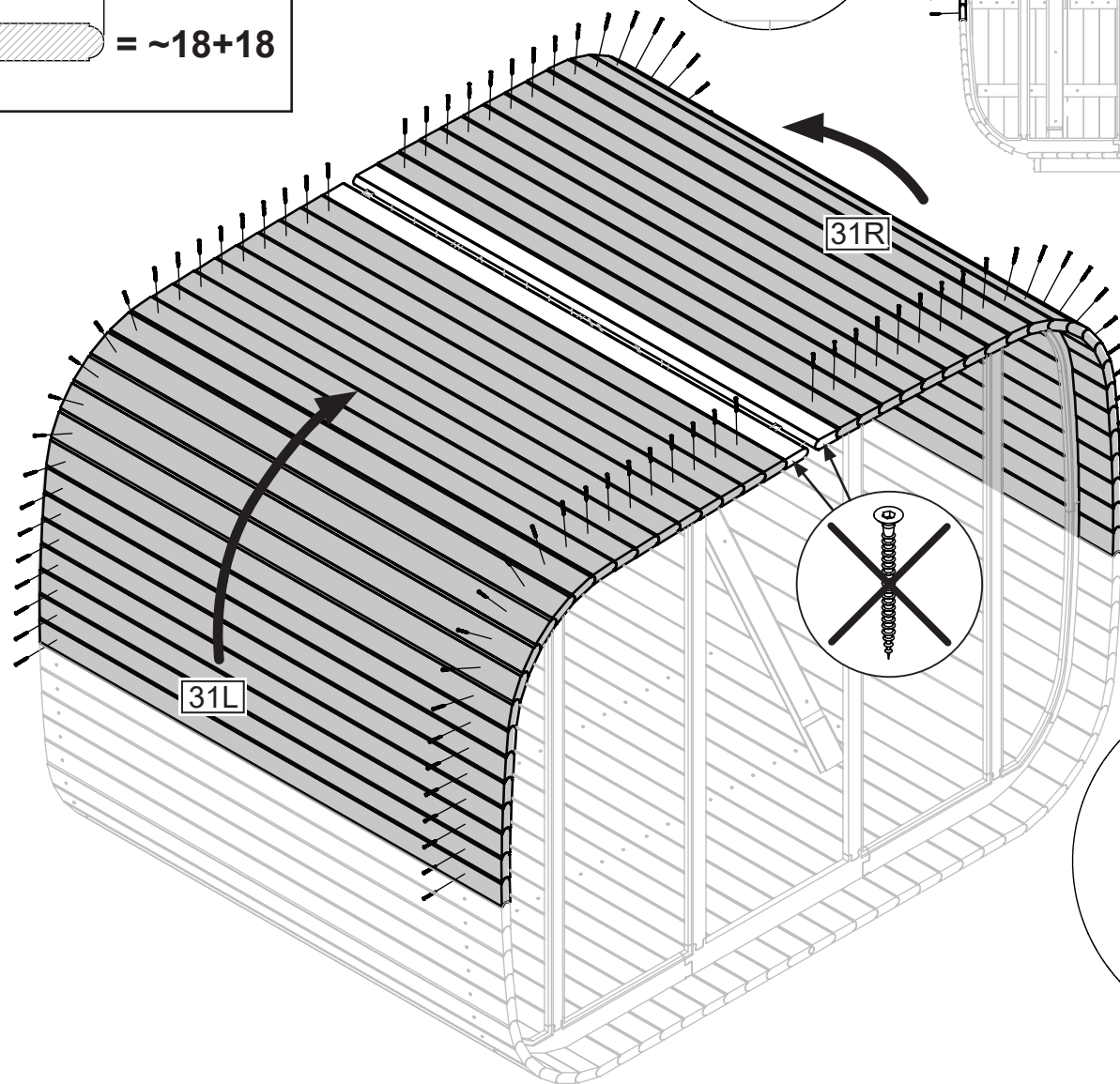
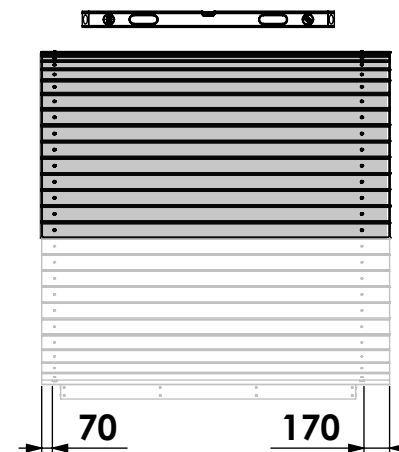
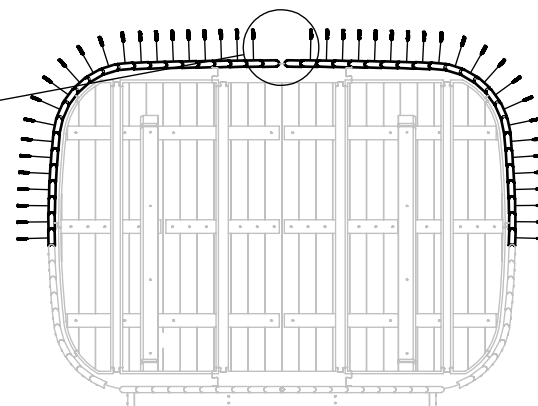
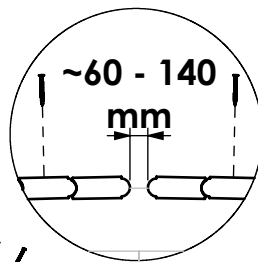
Wichtig! Abstand halten! Keine Lücke lassen, falls die Sauna aus Thermoholz ist.





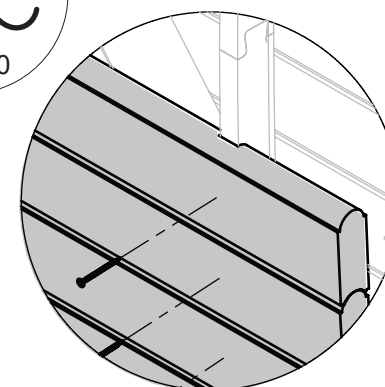
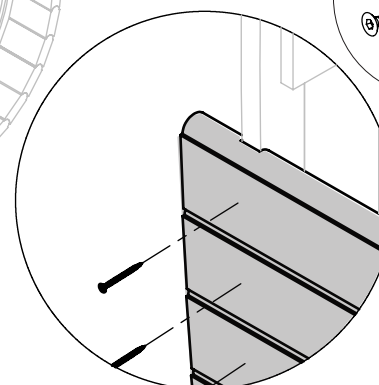
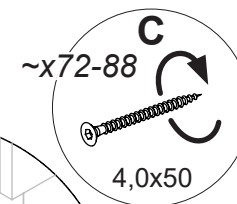
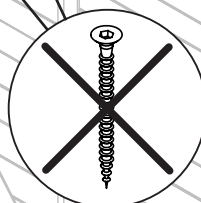
106
= ~23+23

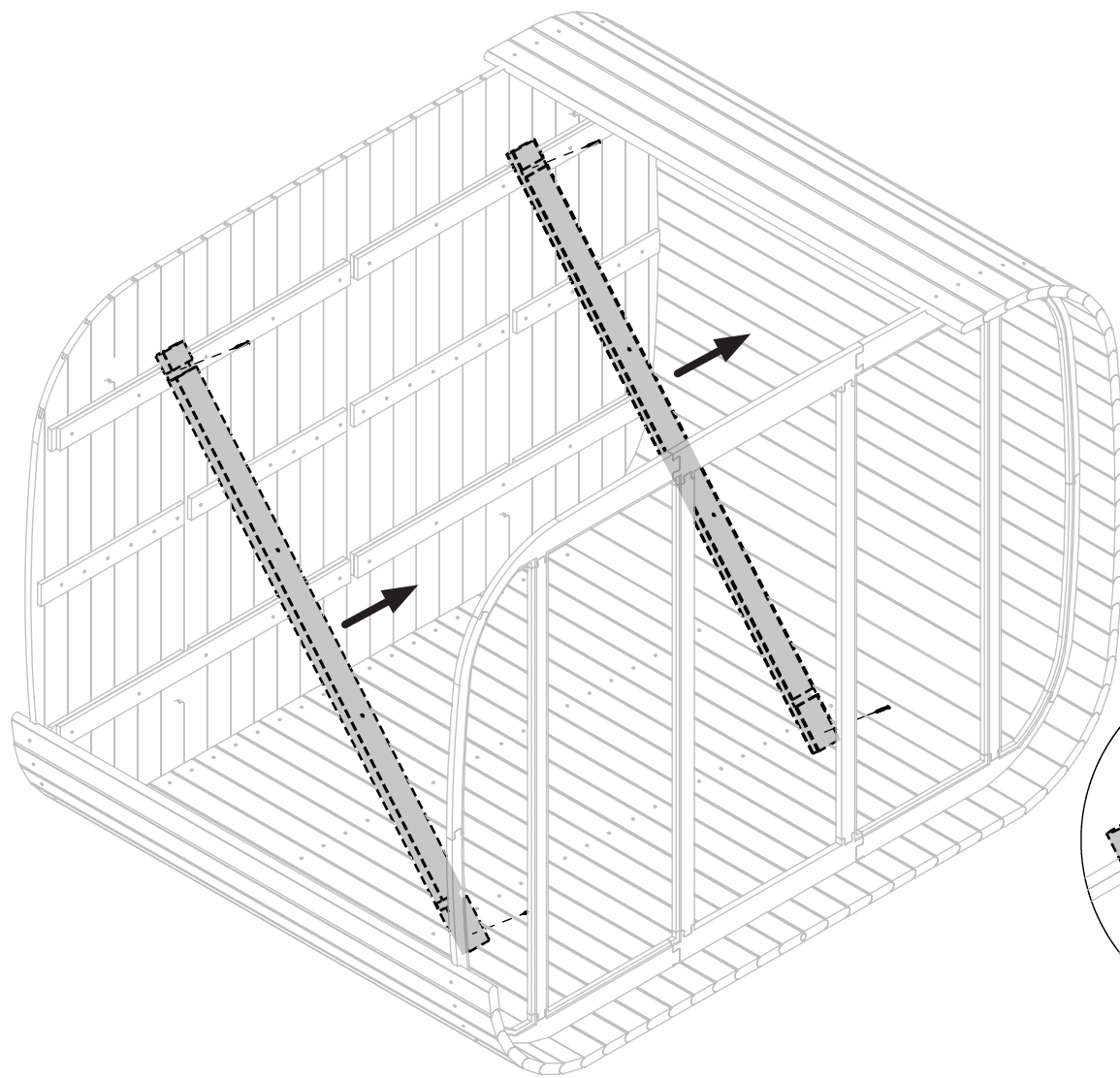
133
= ~18+18



Important! Keep your distance! Don't leave a gap if the sauna is made of thermowood.

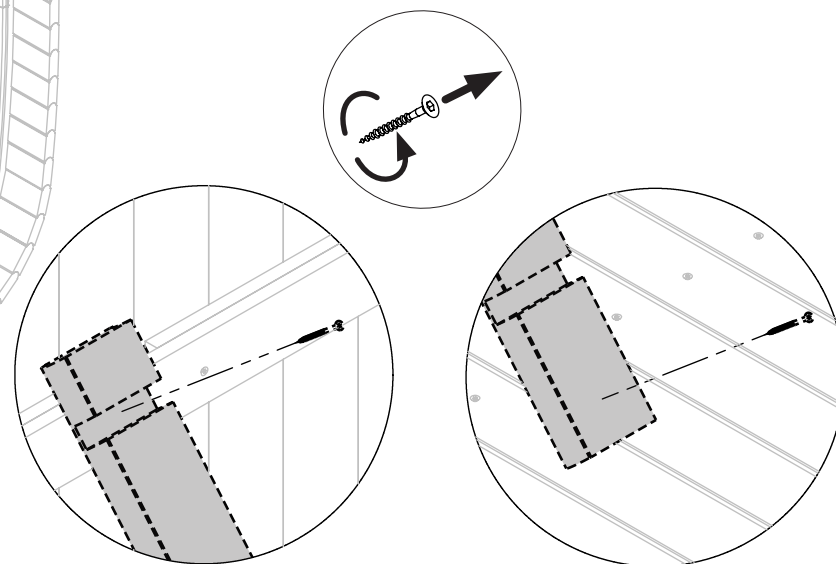
Wichtig! Abstand halten! Keine Lücke lassen, falls die Sauna aus Thermoholz ist.



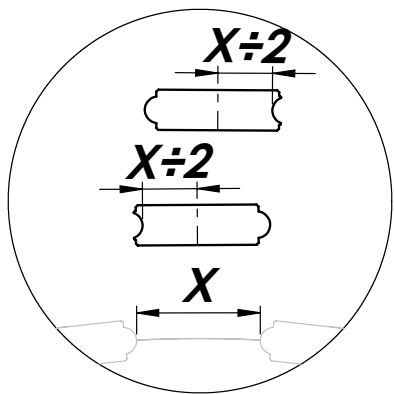


Please remove the boards shown!

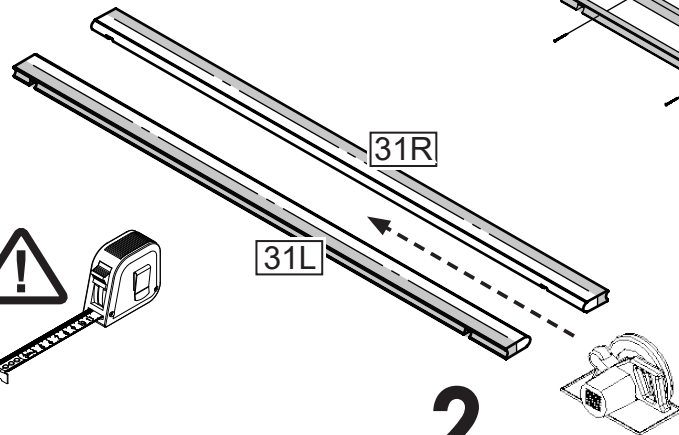
Die gezeigten Bretter bitte entfernen!



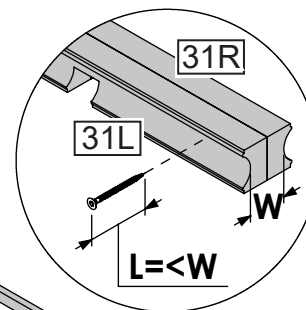
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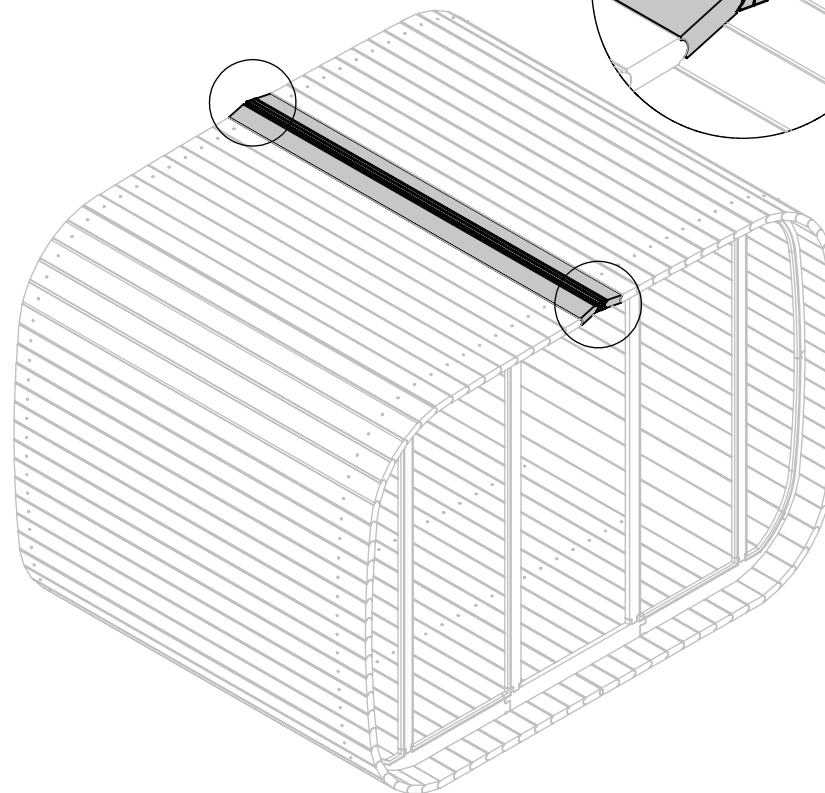
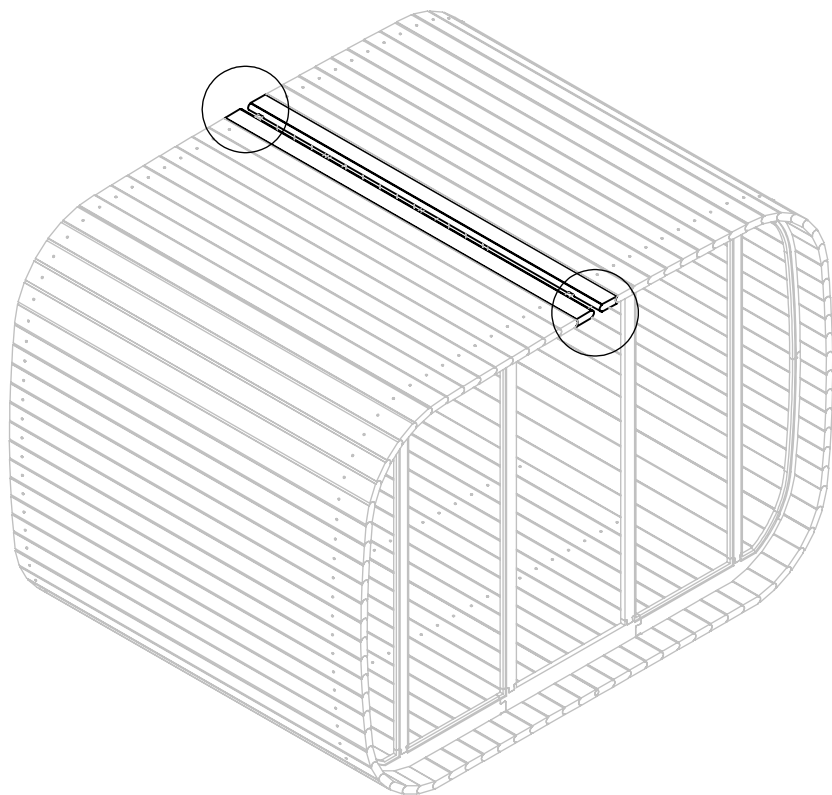
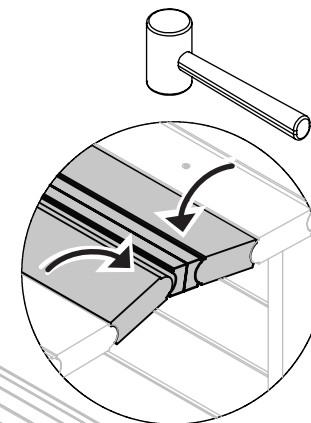
2.

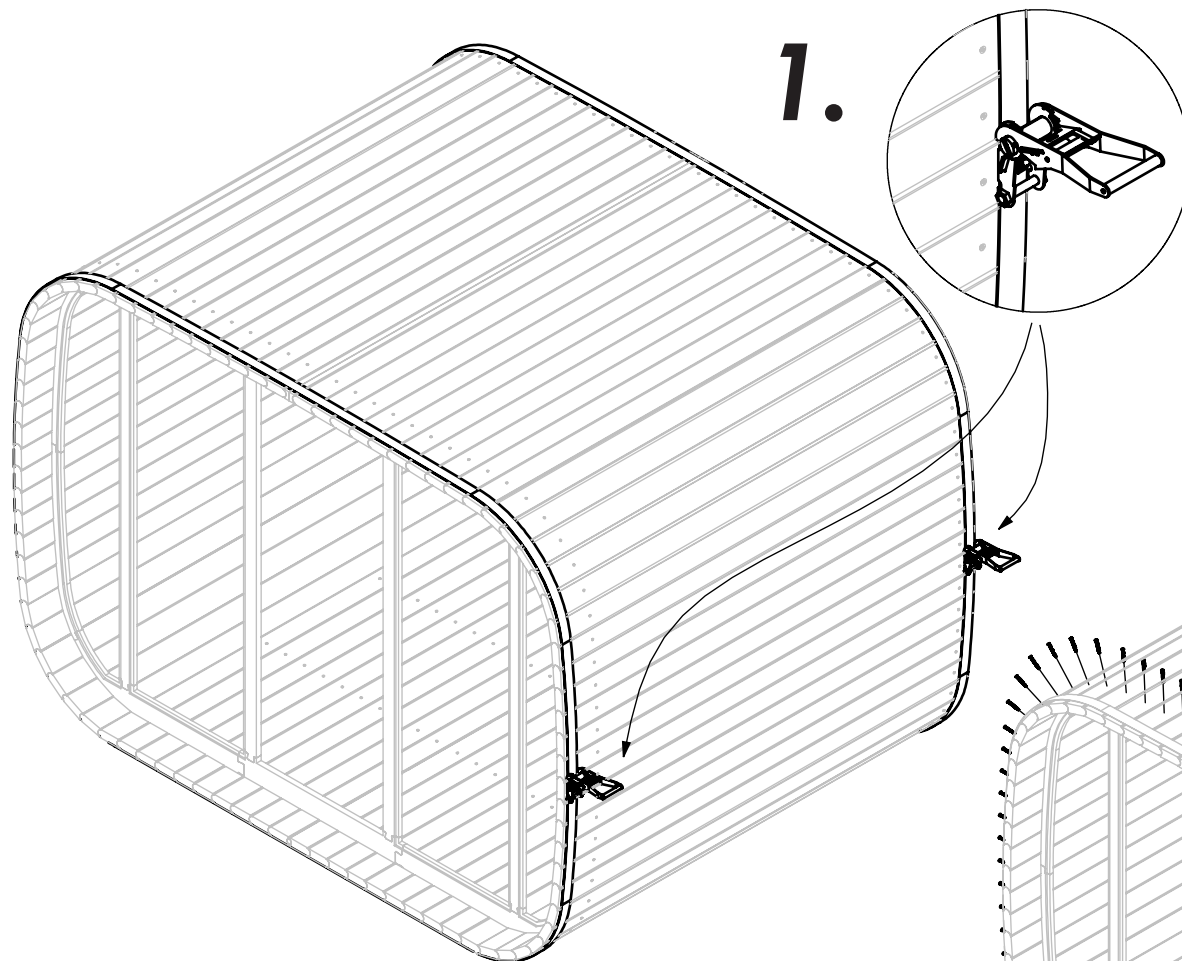


3.



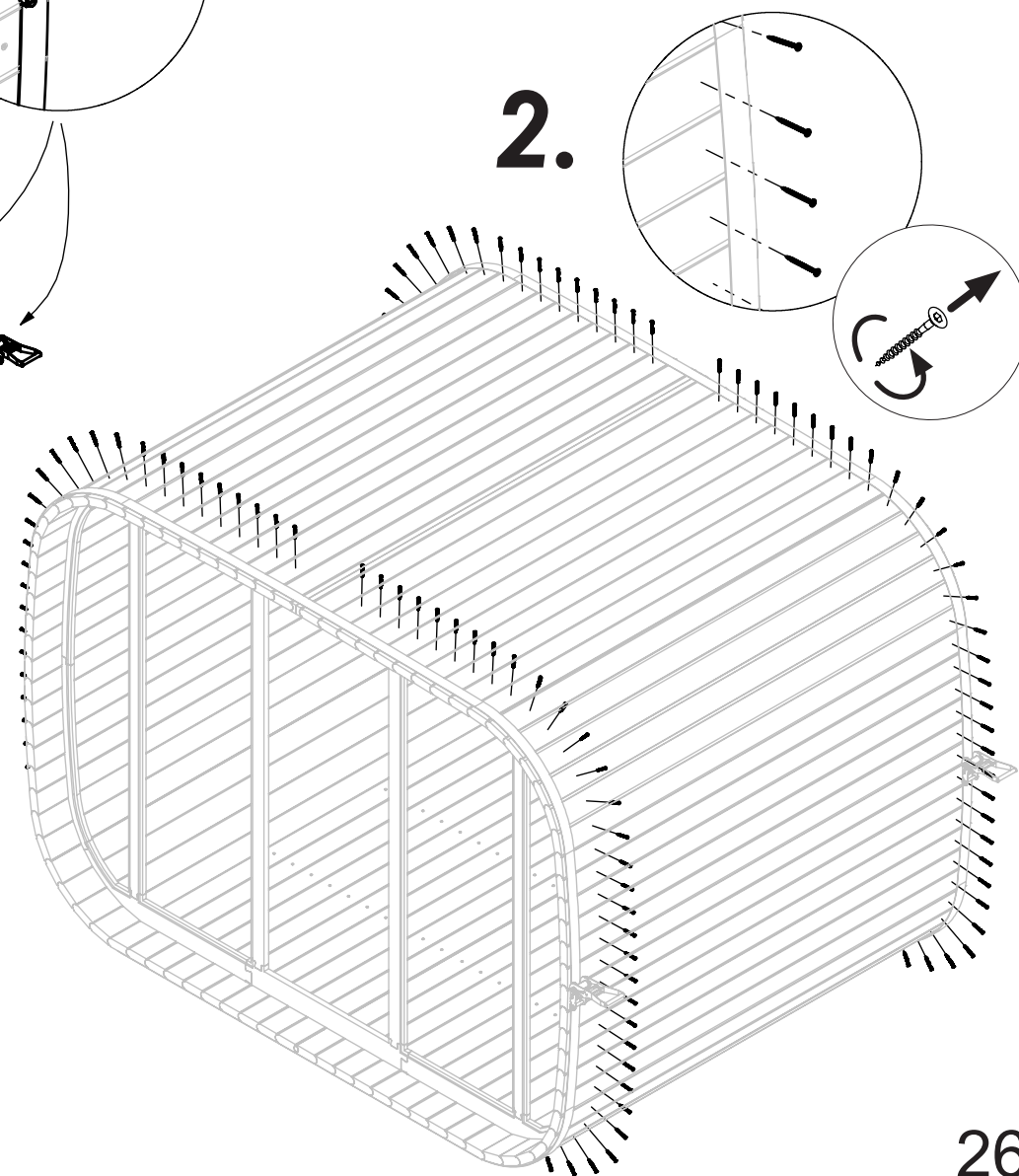
4.



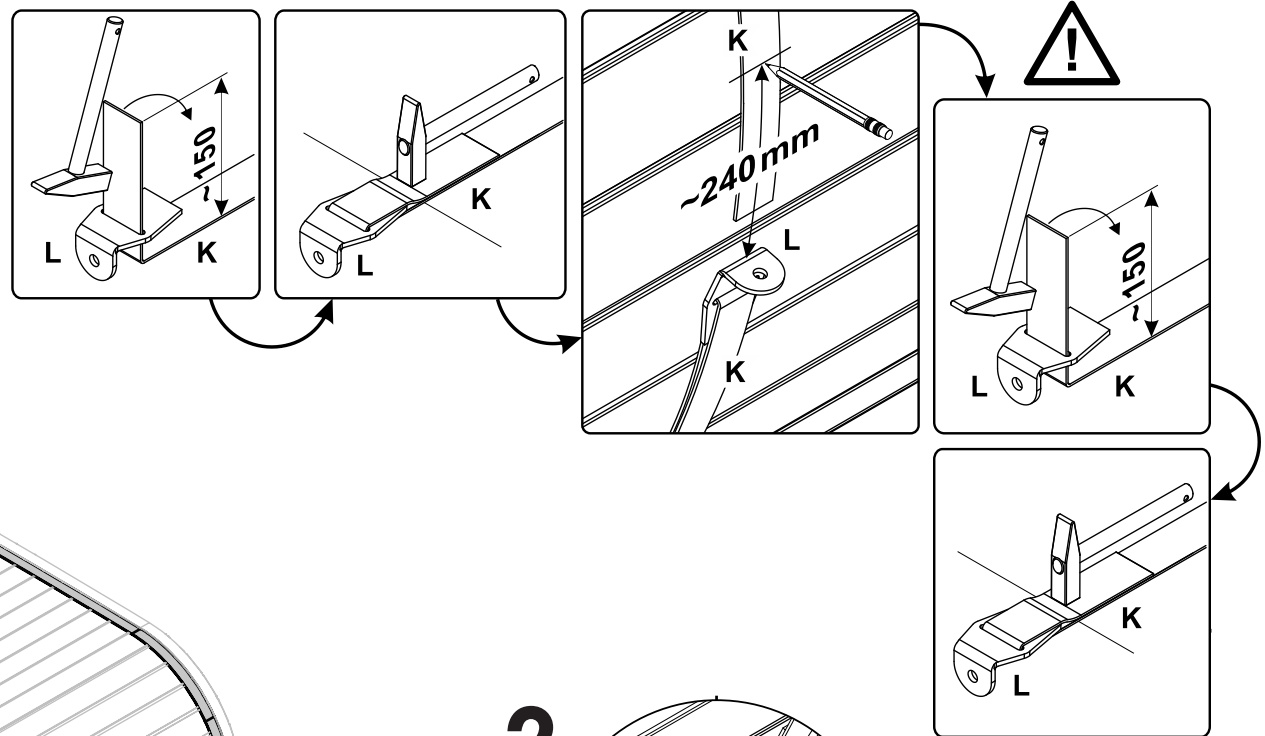


Remove the screws!

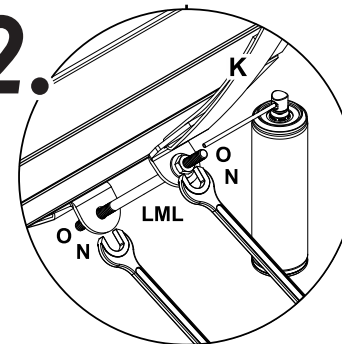
Entfernen Sie die Schrauben!



1.



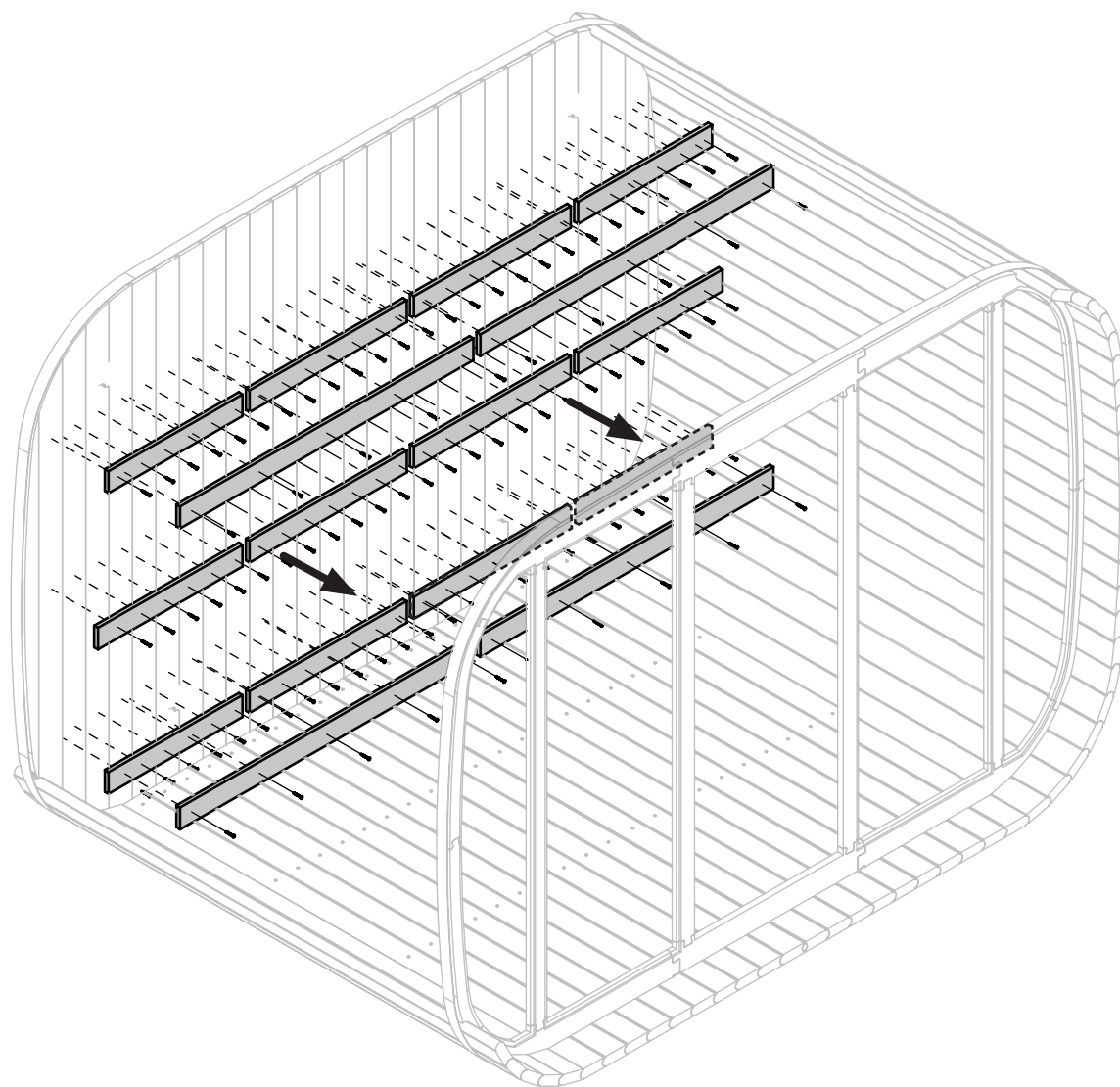
2.



Attention!

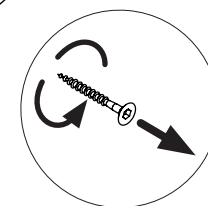
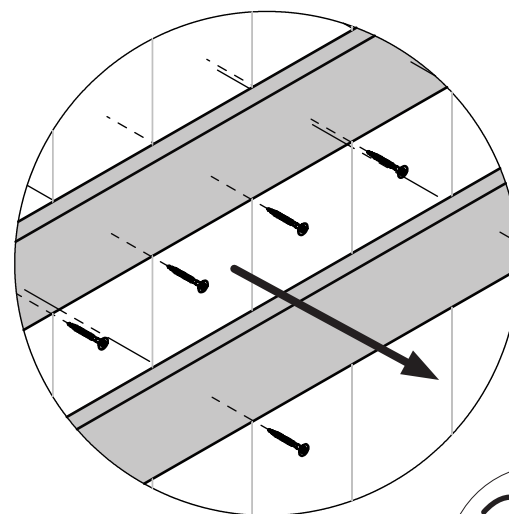
When assembling and maintaining/retightening the threaded rods, the threaded rods must be oiled with oil (W44 or Würth HPS1400). In this way, damage to the threaded rod can be avoided and it can be clamped more easily.

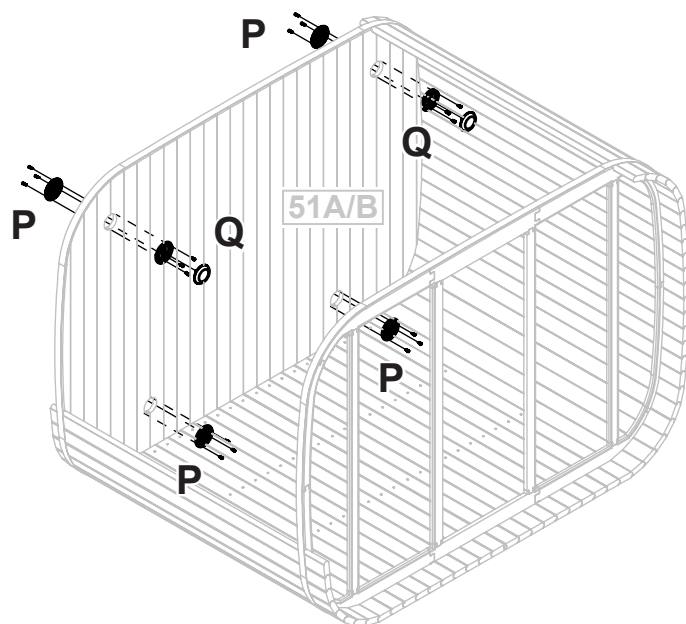
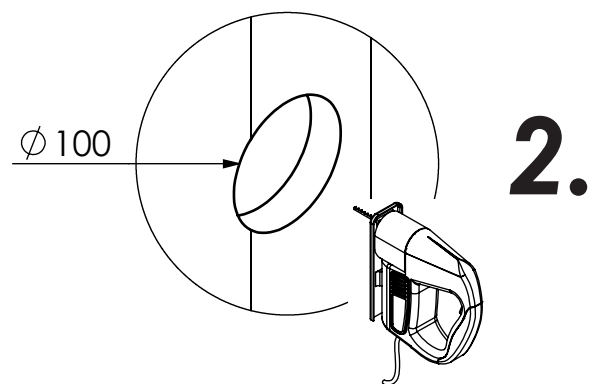
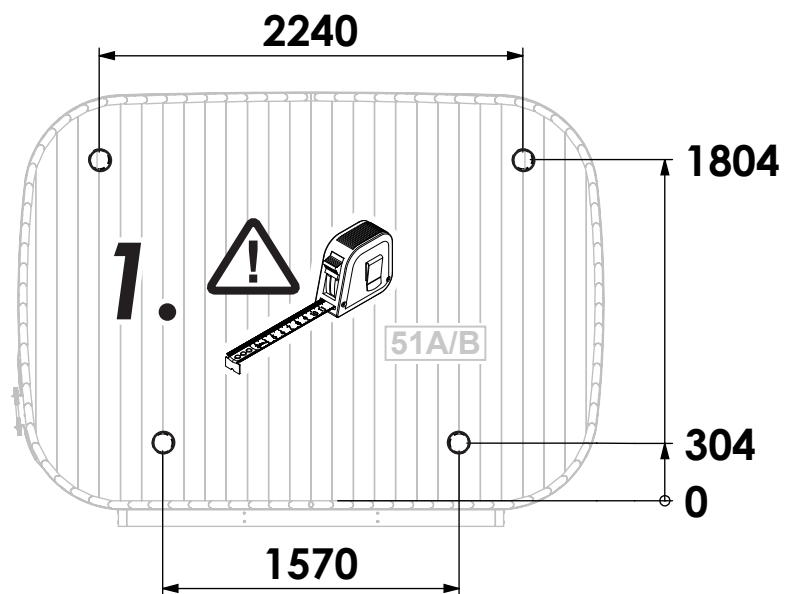
Achtung! Bei der Montage und bei der Pflege/Nachspannen der Gewindestangen, ist die Gewindestange mit Öl (W44 oder Würth HPS1400) zu ölen. So kann eine Beschädigung an der Gewindestange vermieden werden und man kann es leichter spannen.



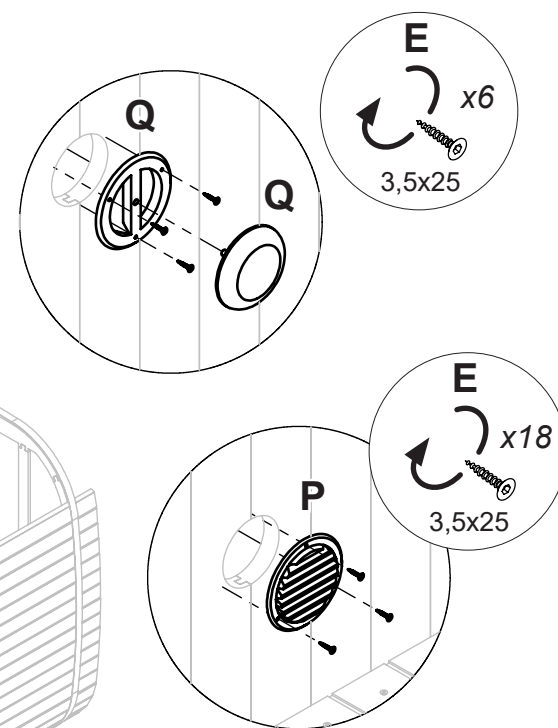
Please remove the boards shown!

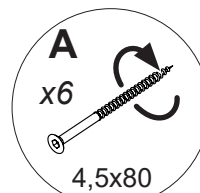
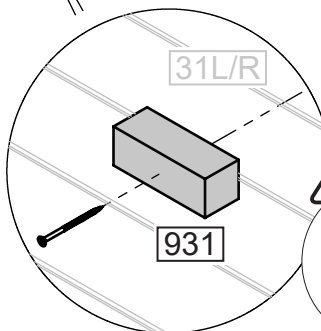
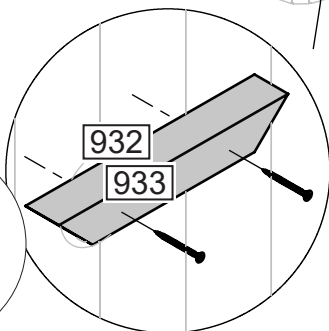
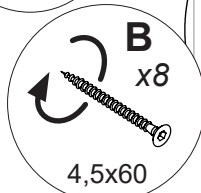
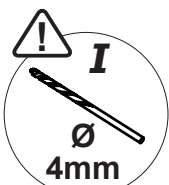
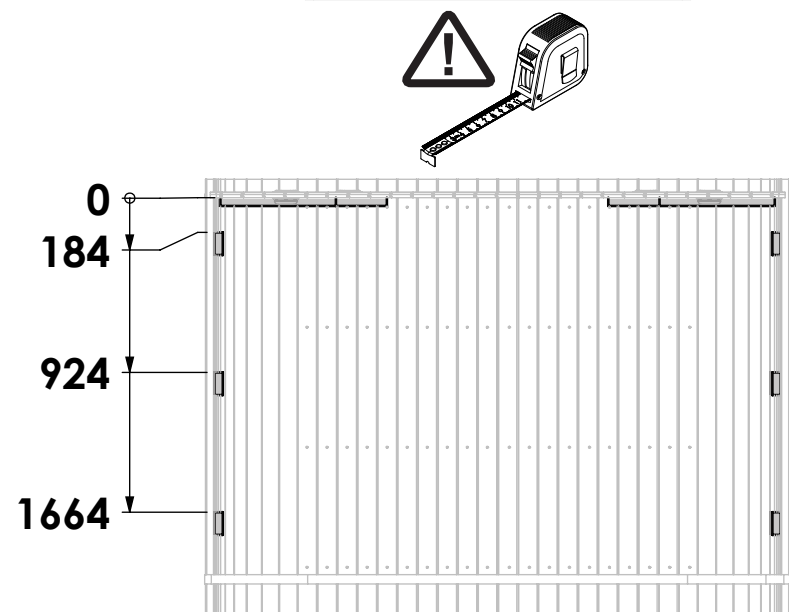
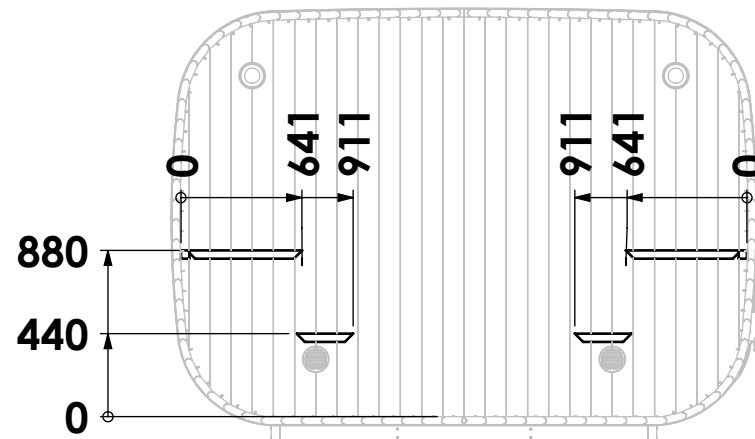
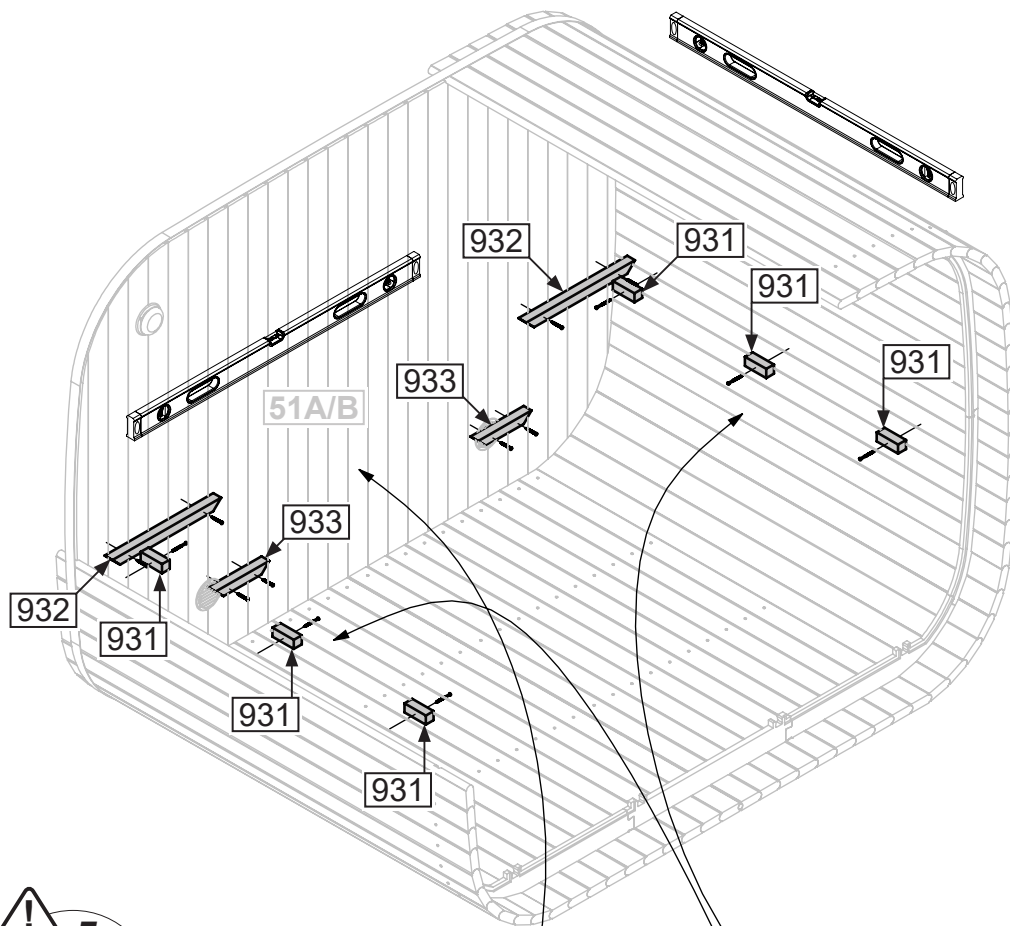
Die gezeigten Bretter bitte entfernen!



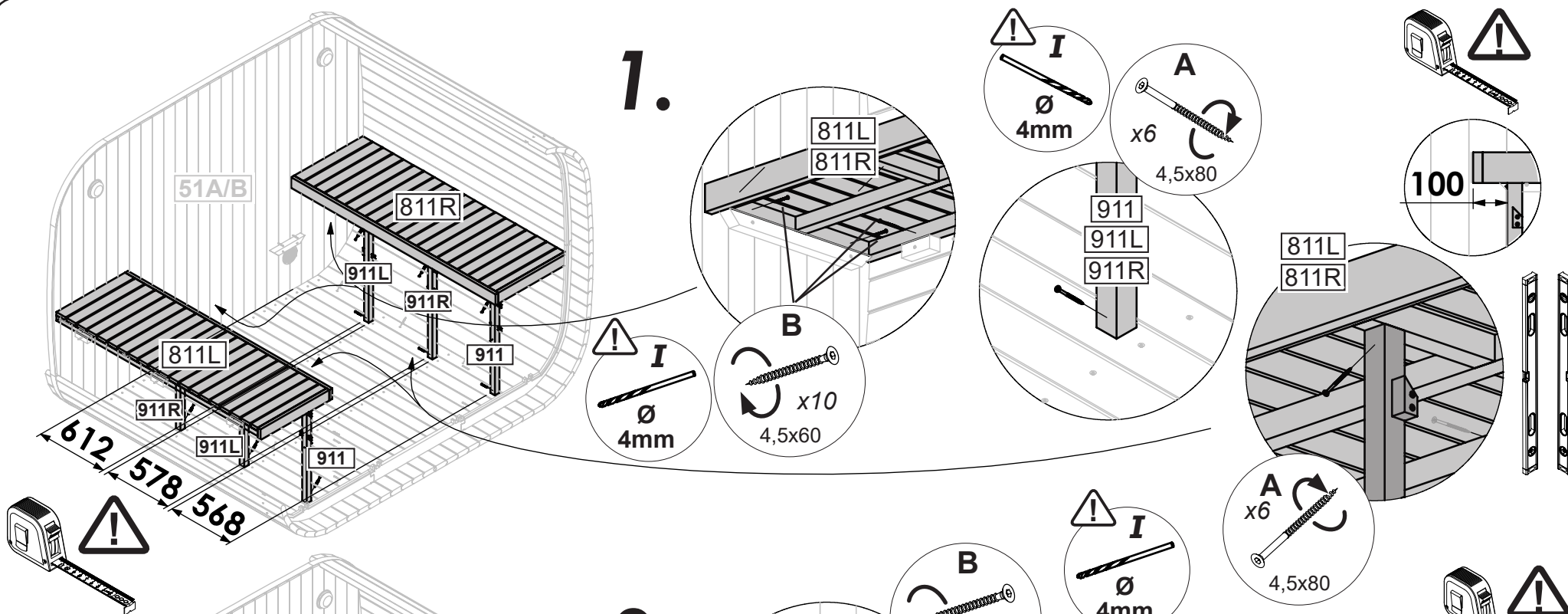


3.

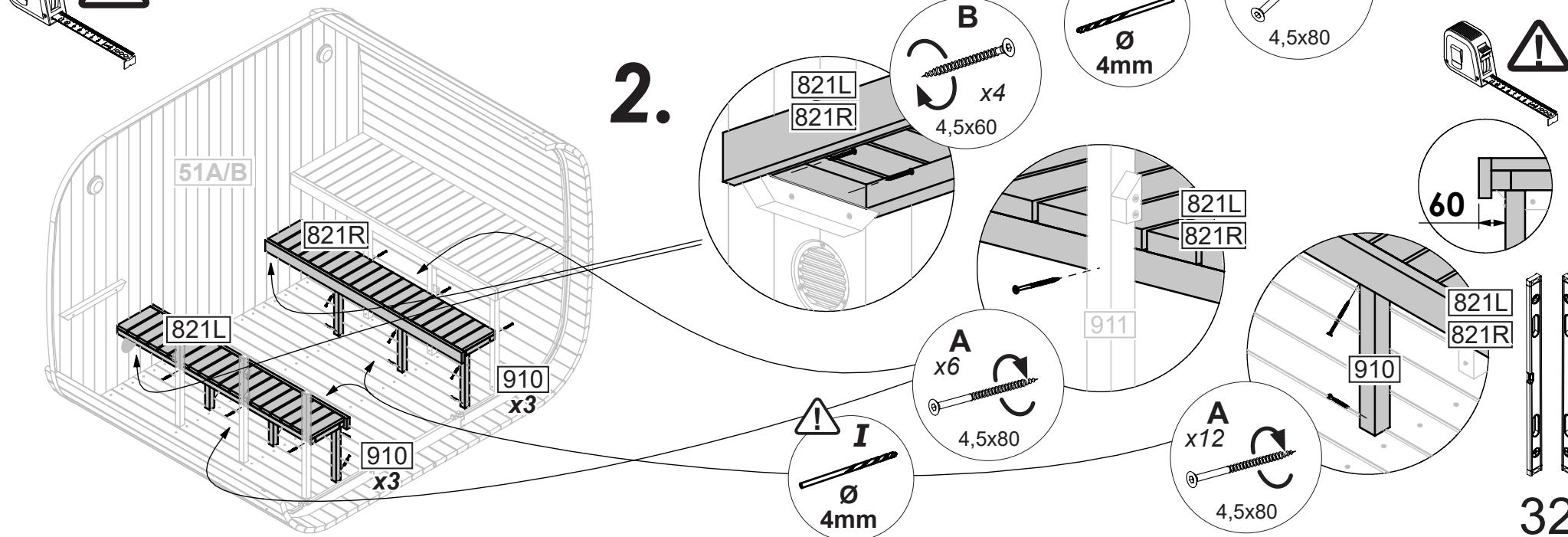


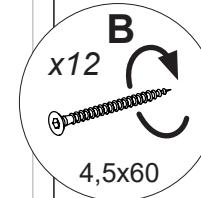
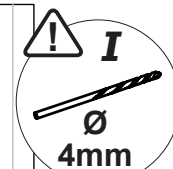
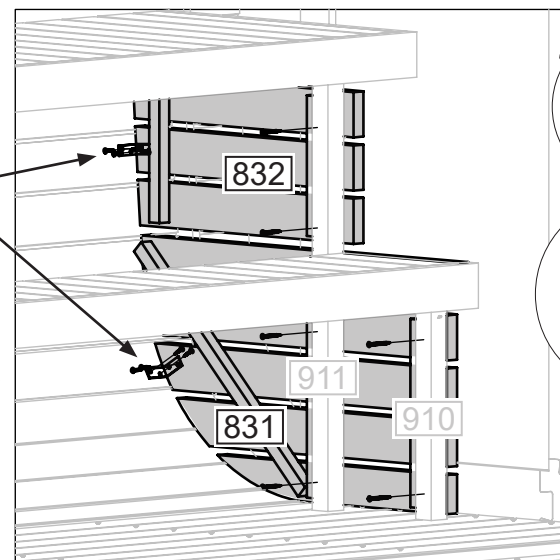
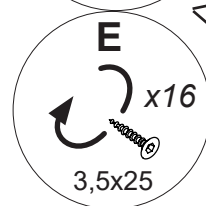
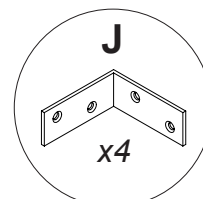
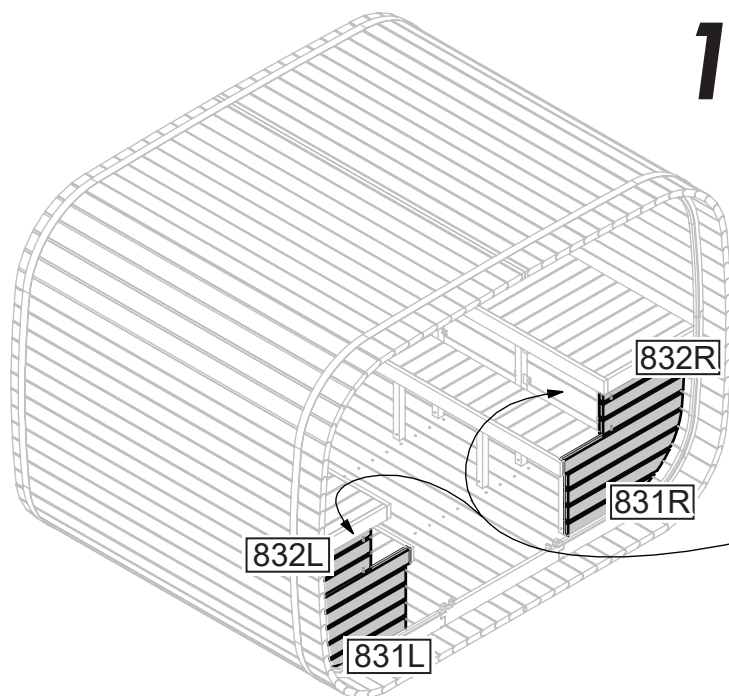


1.

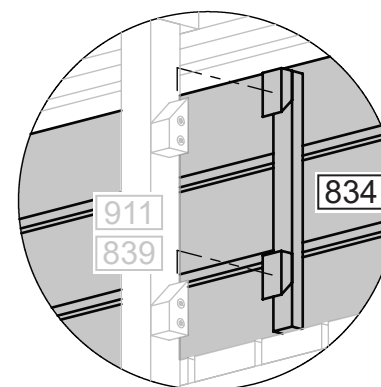
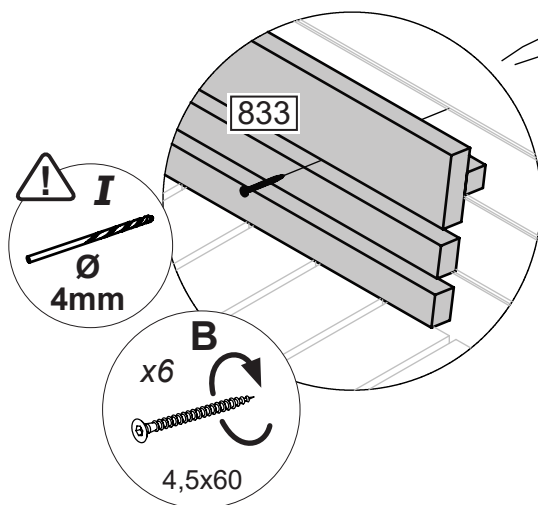
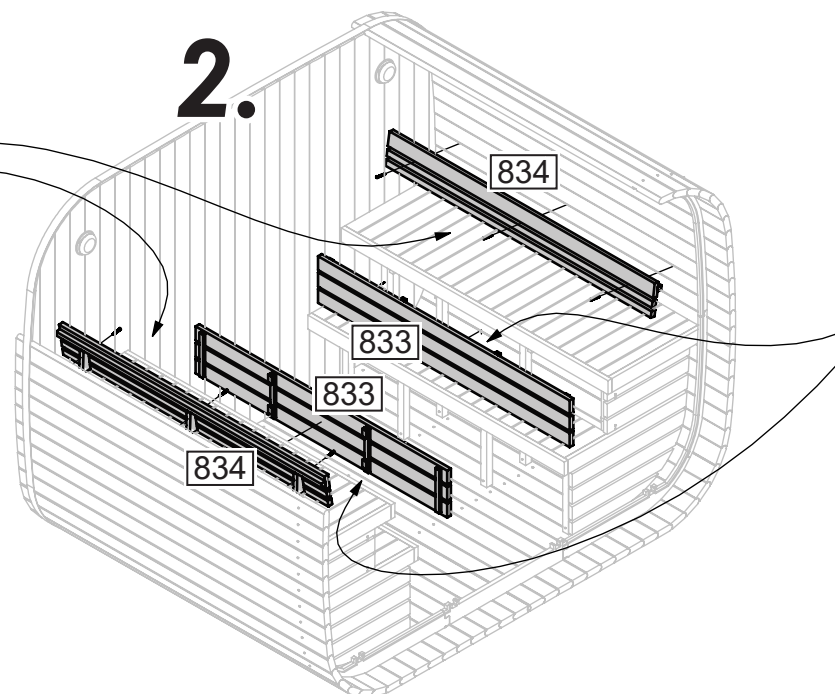


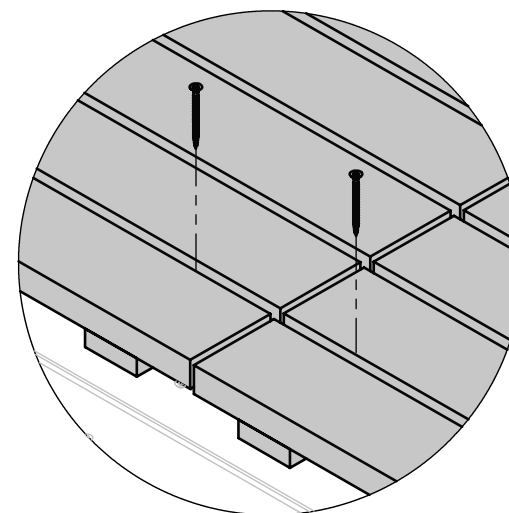
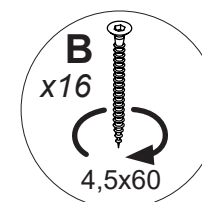
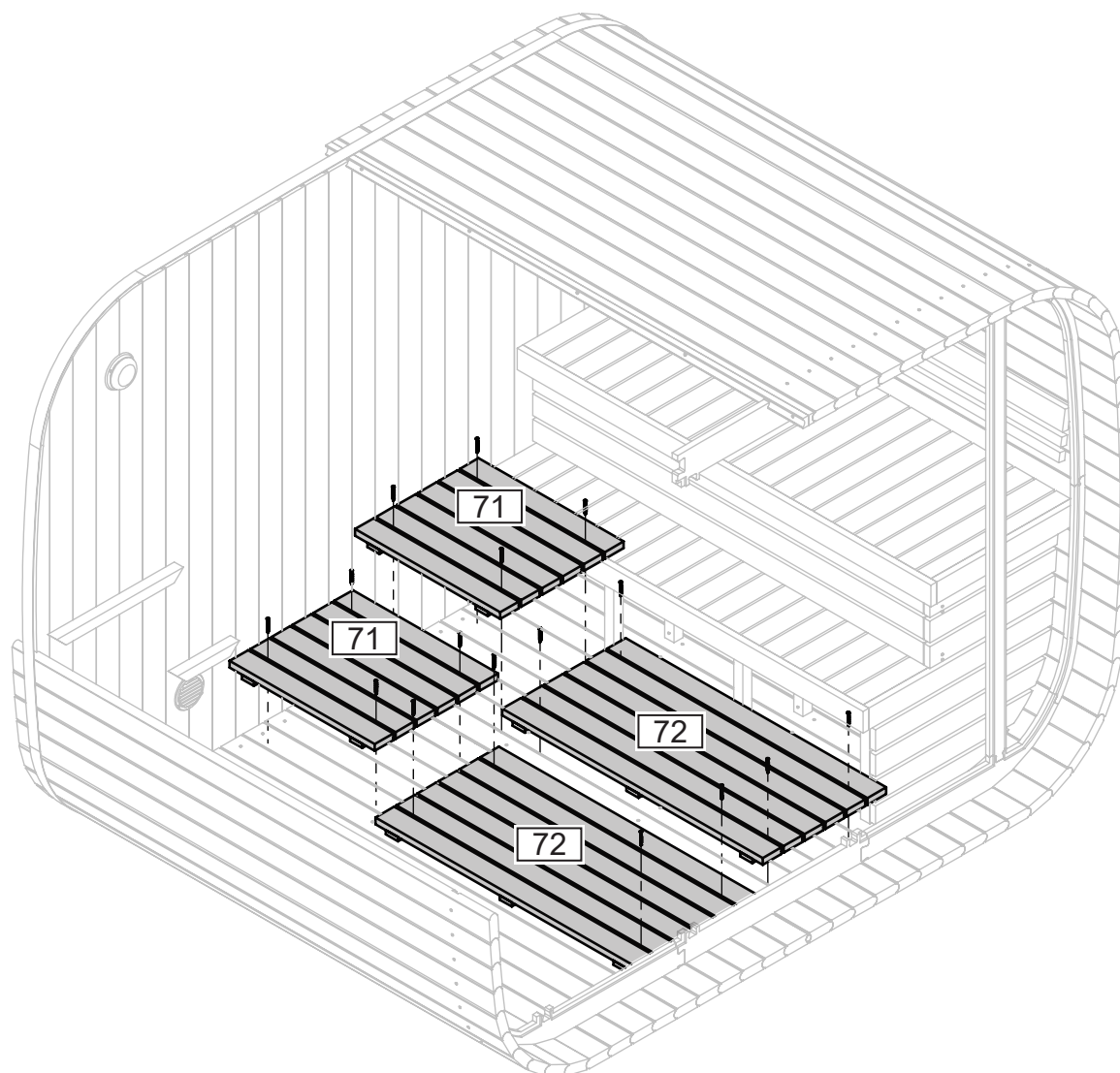
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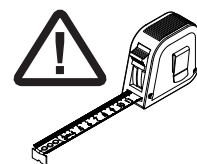
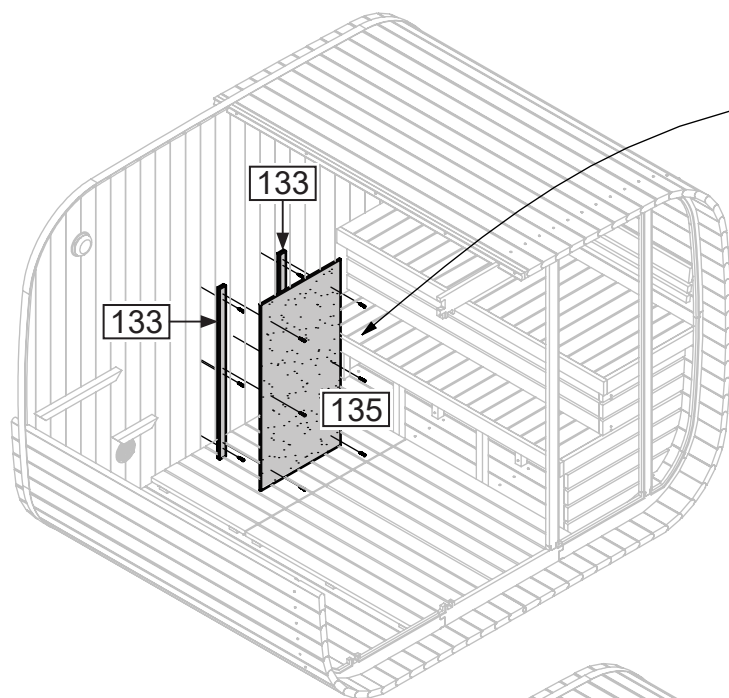




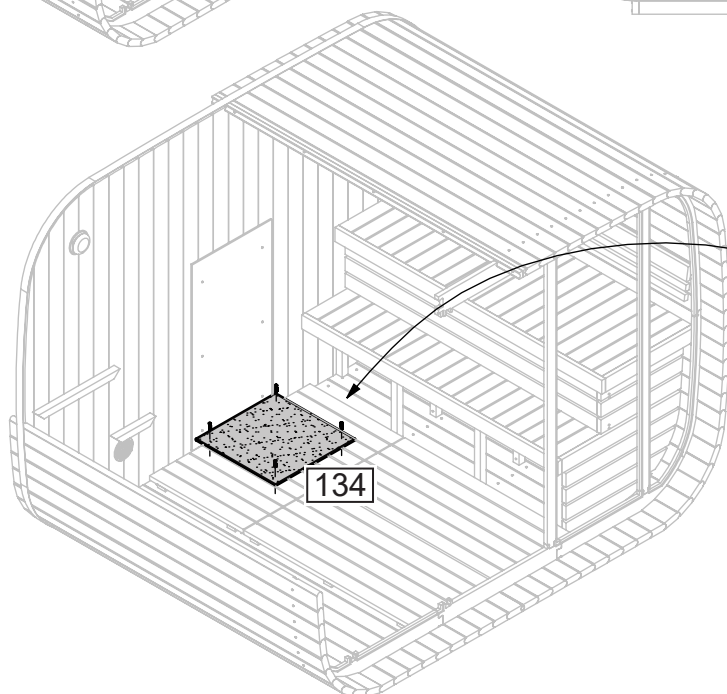
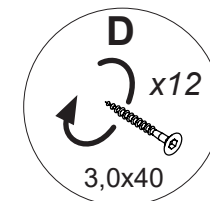
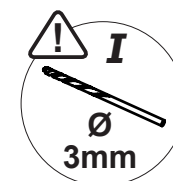
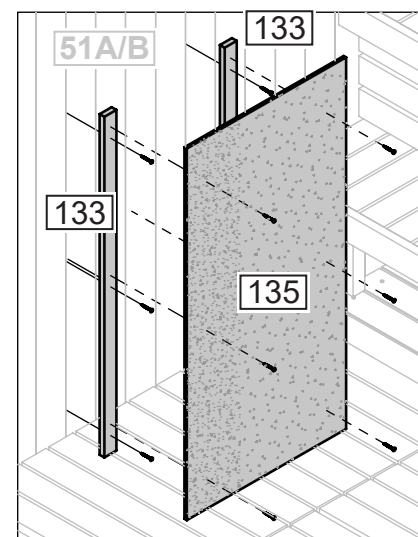
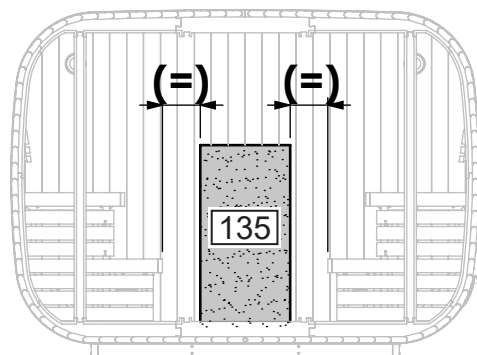
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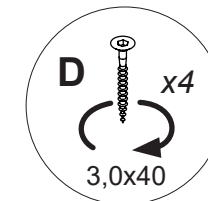
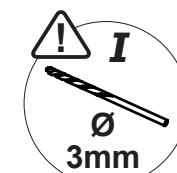
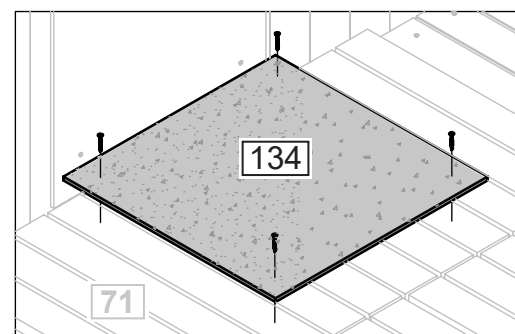


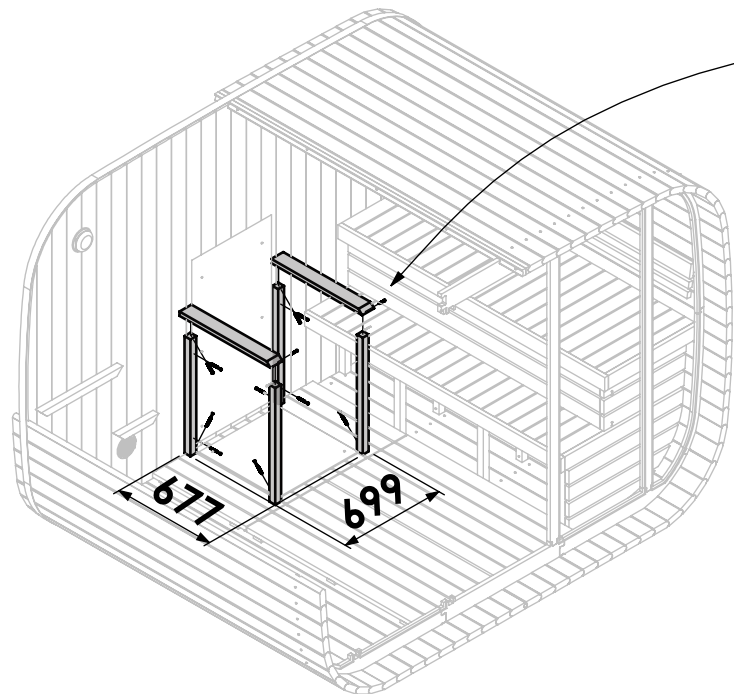


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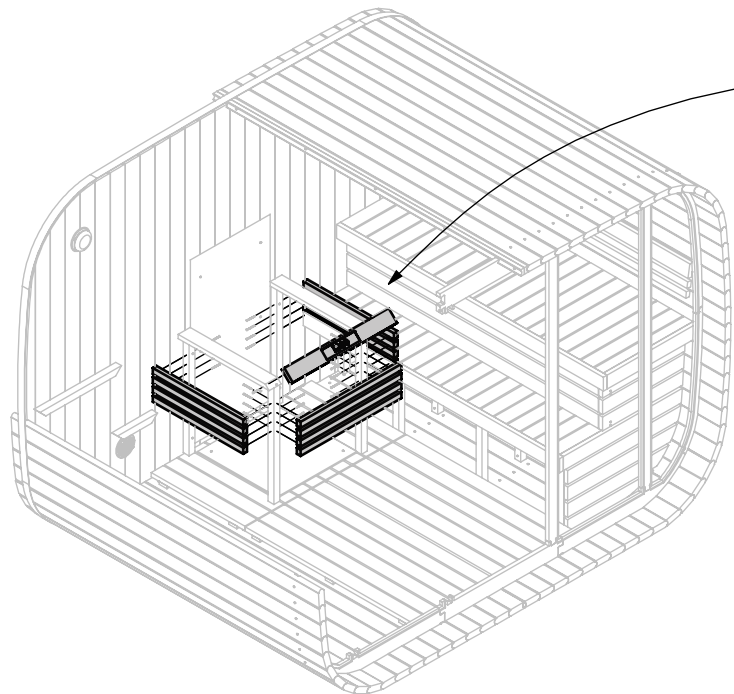
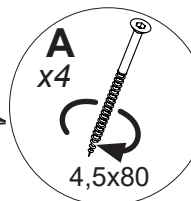
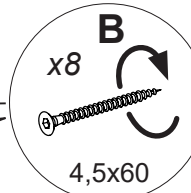
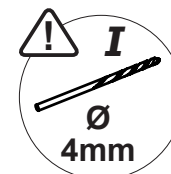
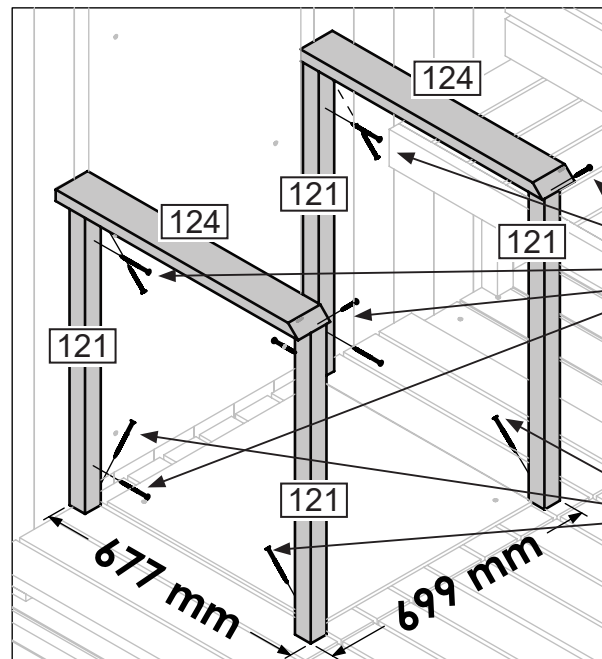
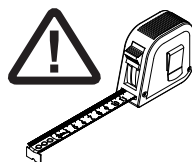


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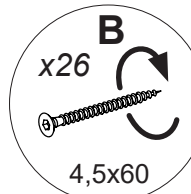
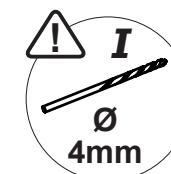
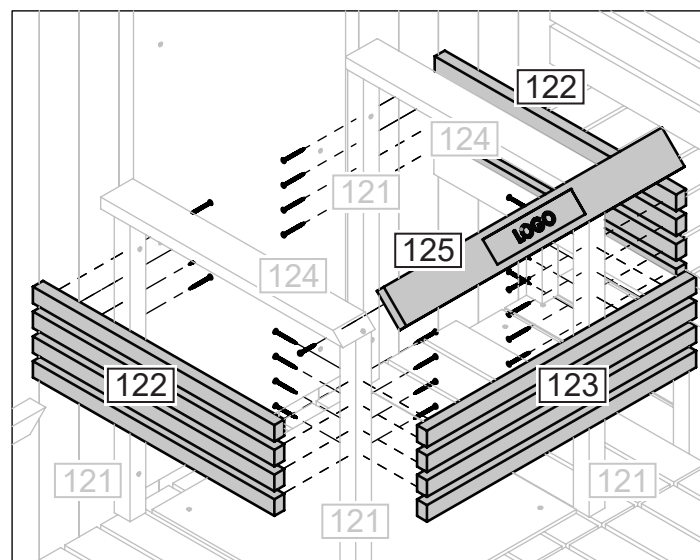


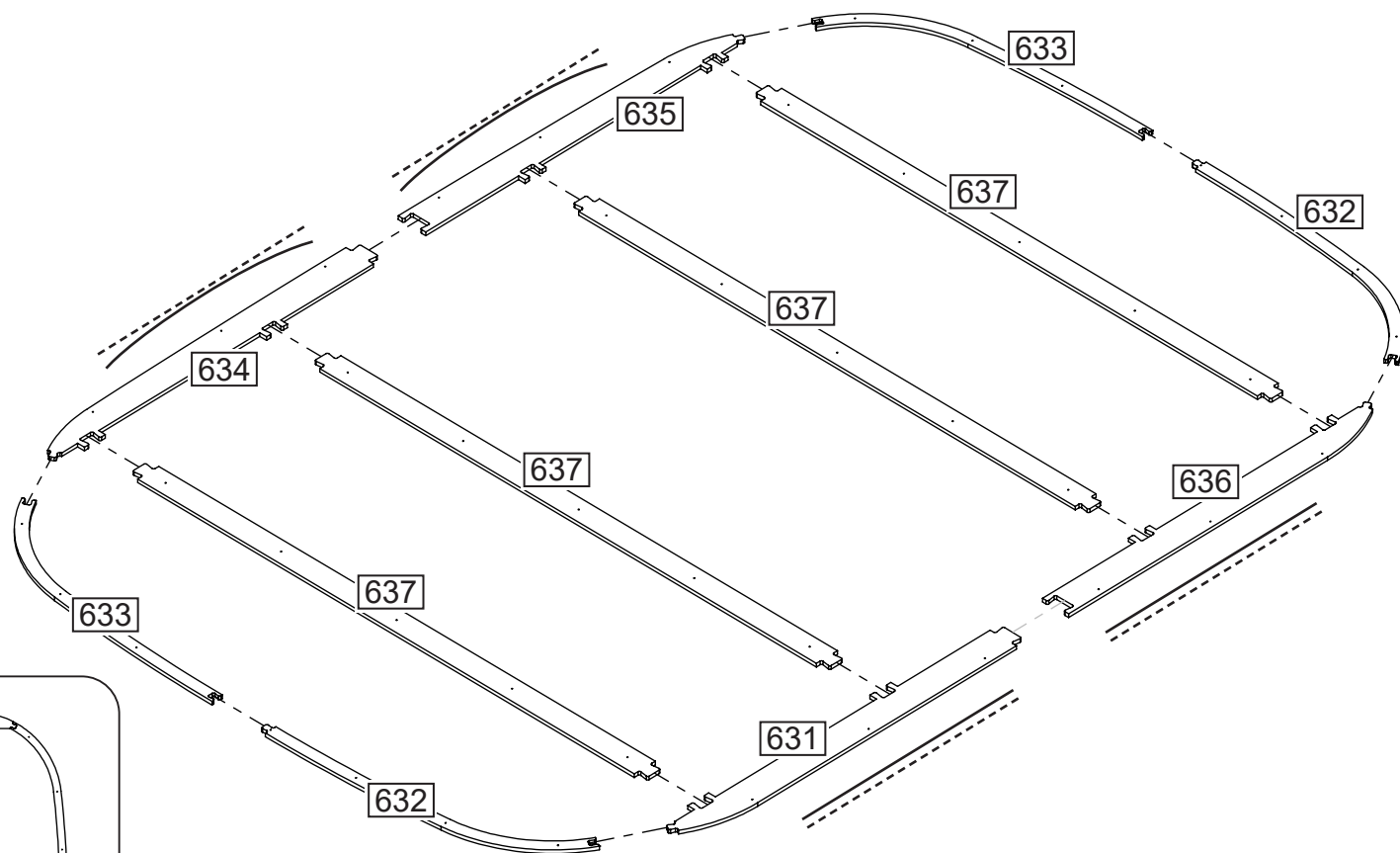
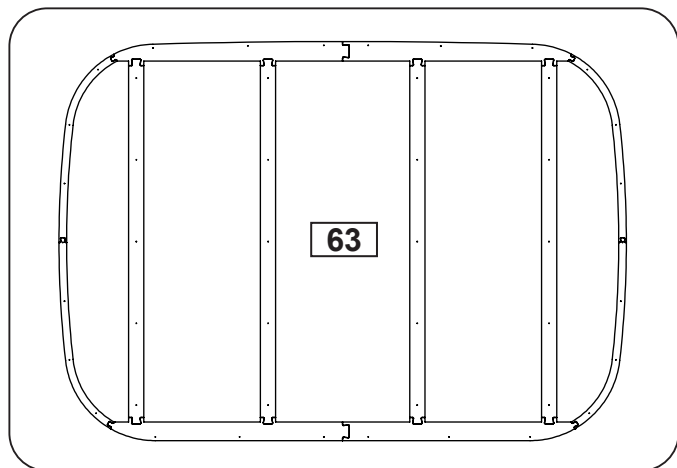
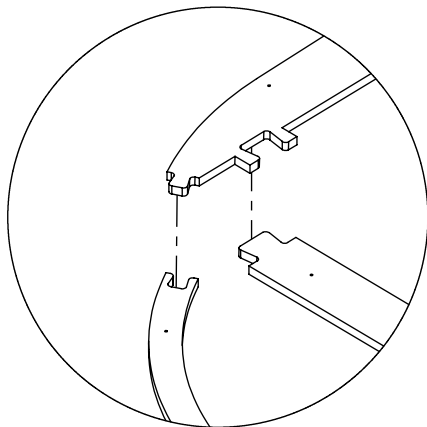
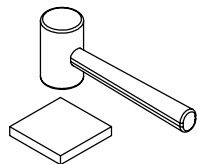


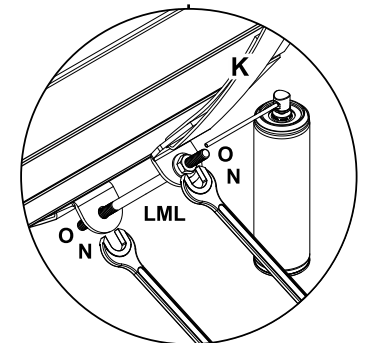
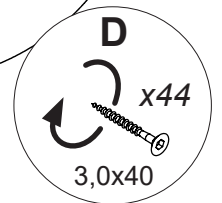
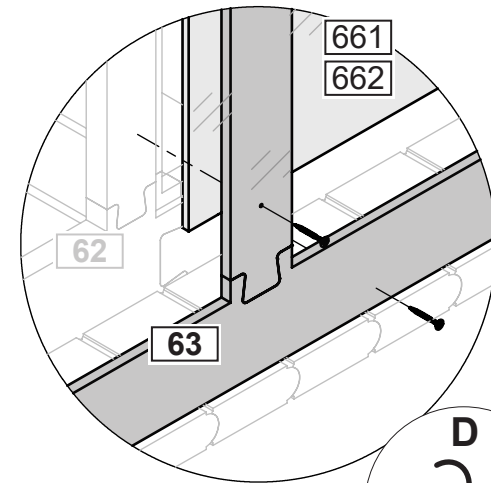
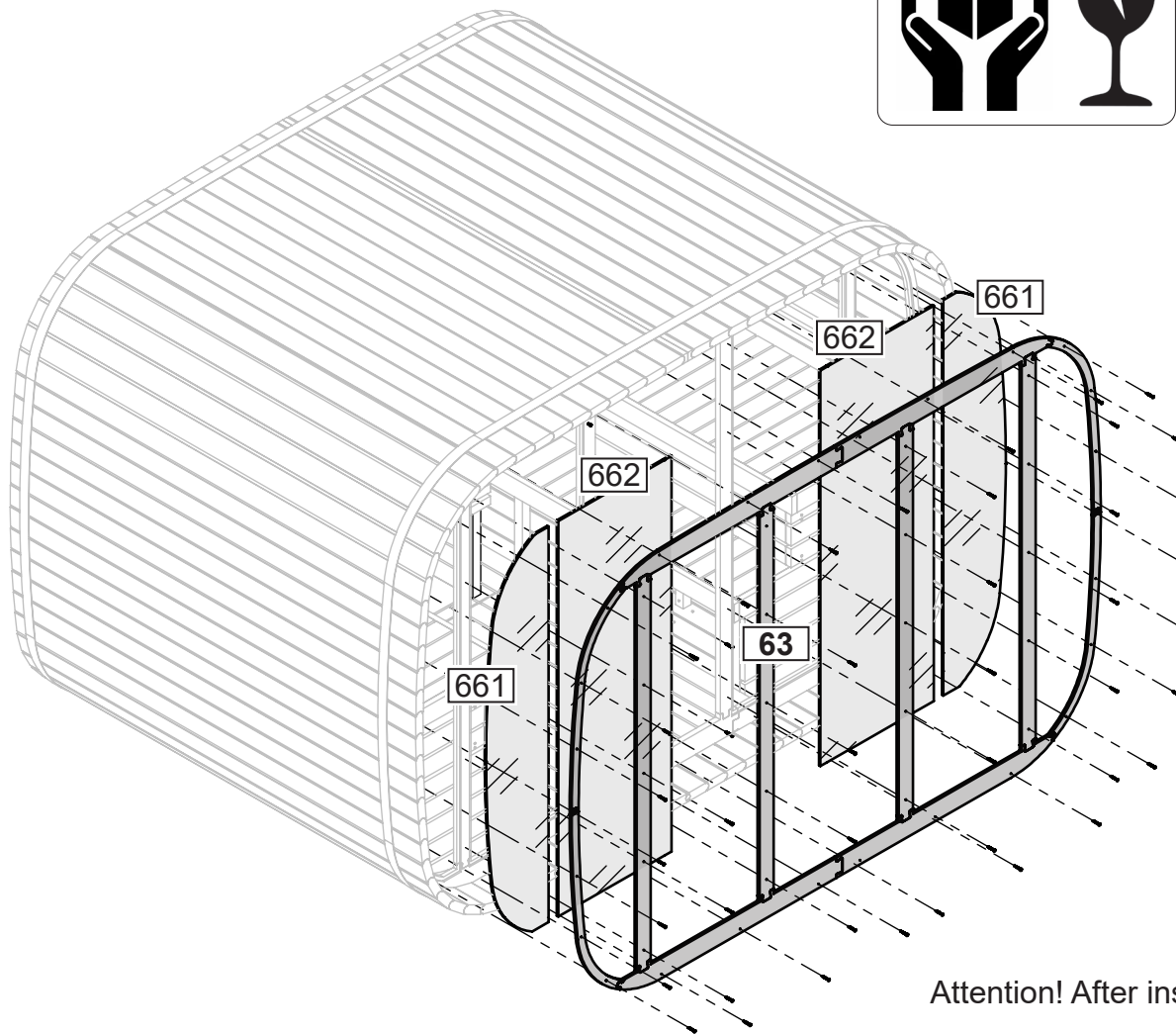
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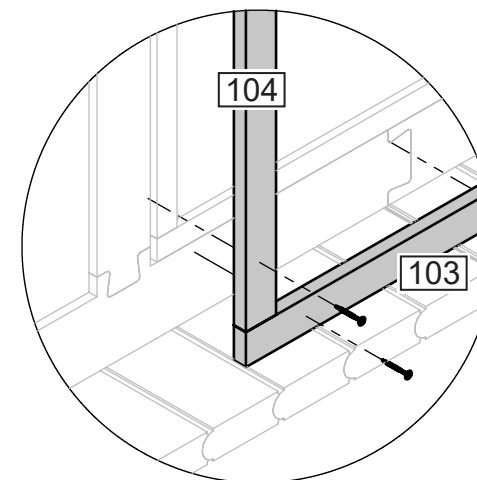
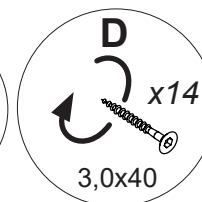
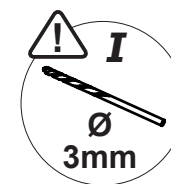
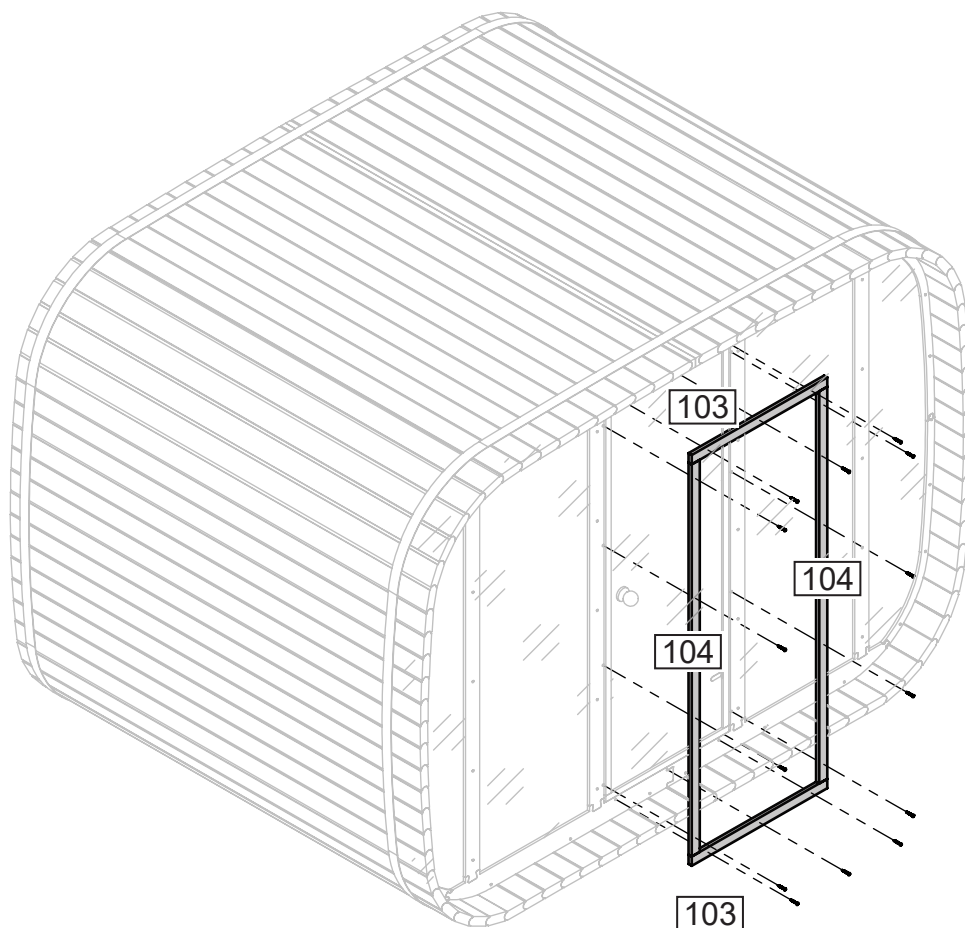


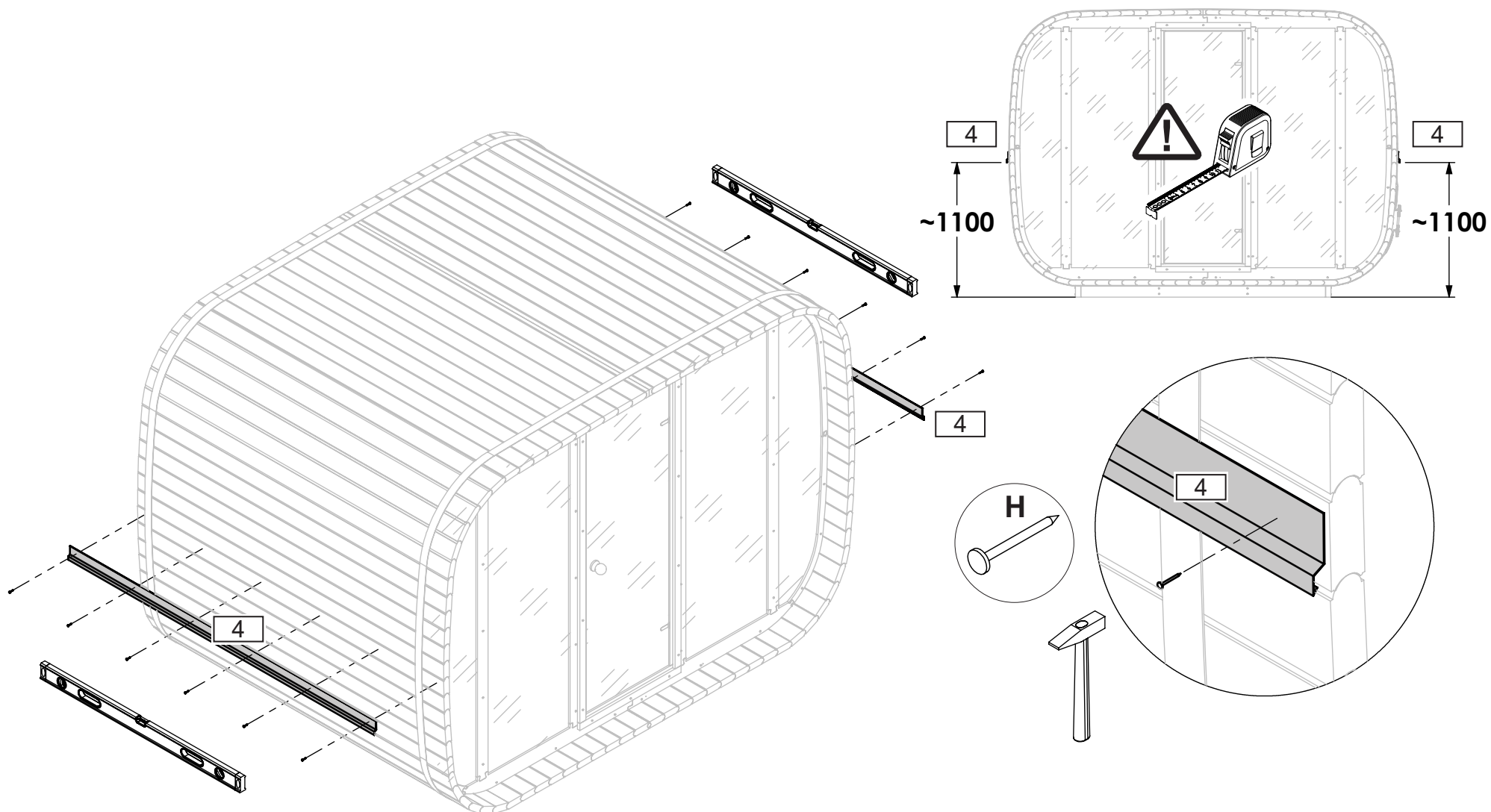


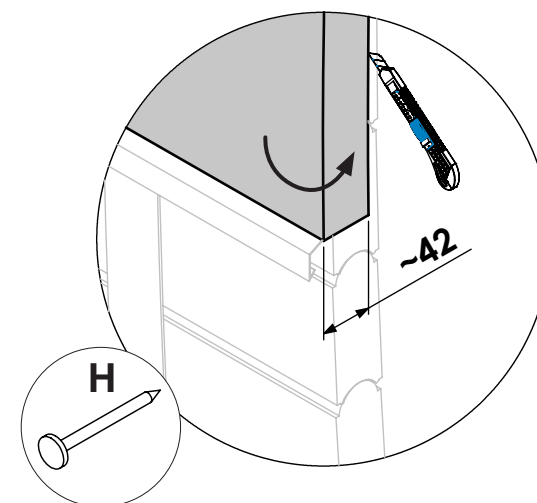
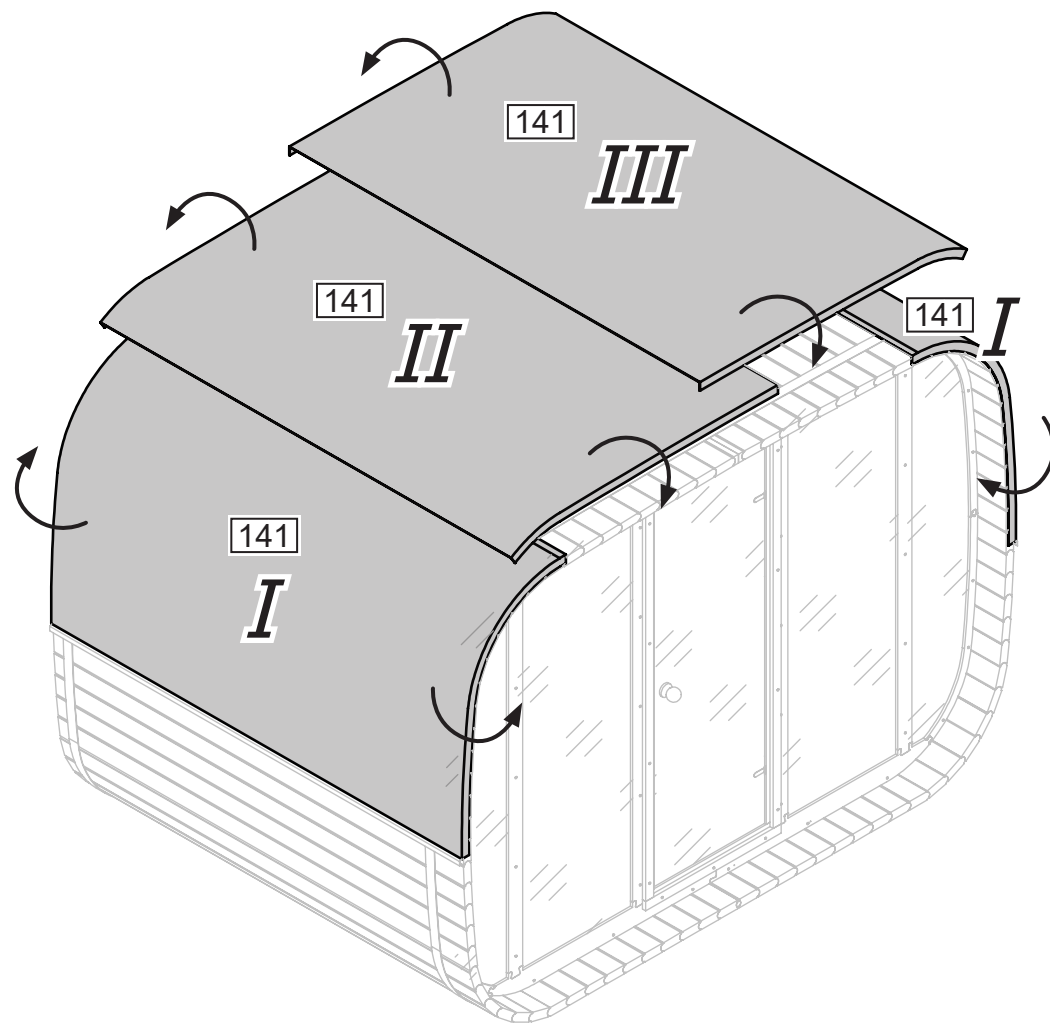


Attention! After installing the glass, tighten the straps completely.

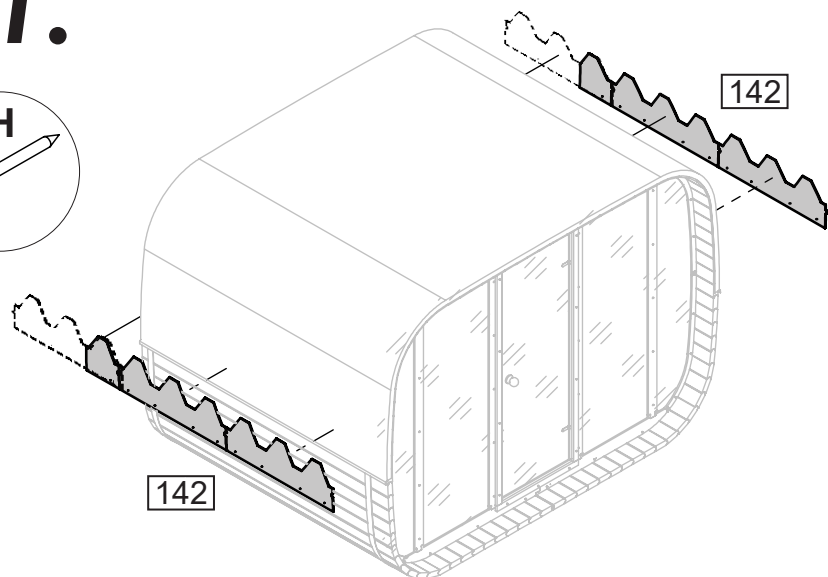
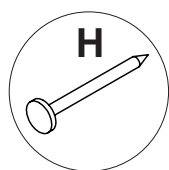
Achtung! Nach Montage des Glases die Spanngurte vollständig spannen.



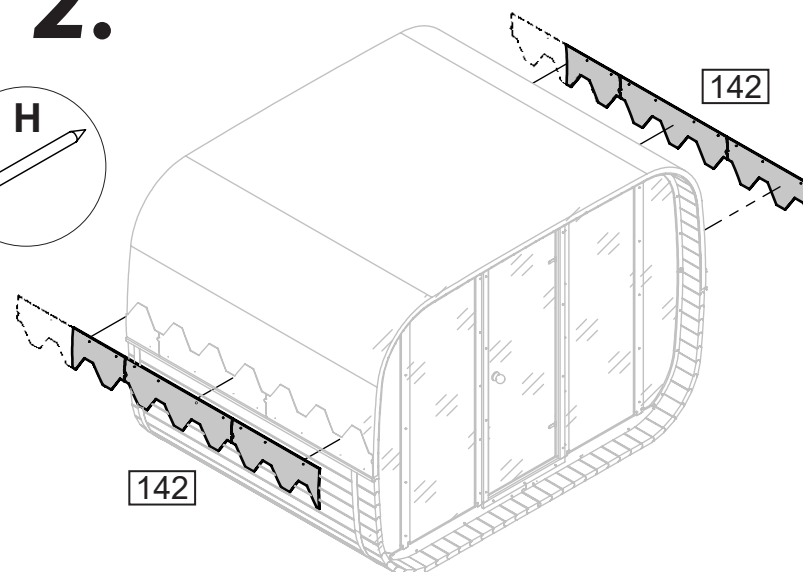
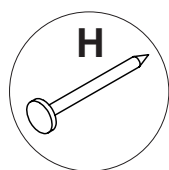




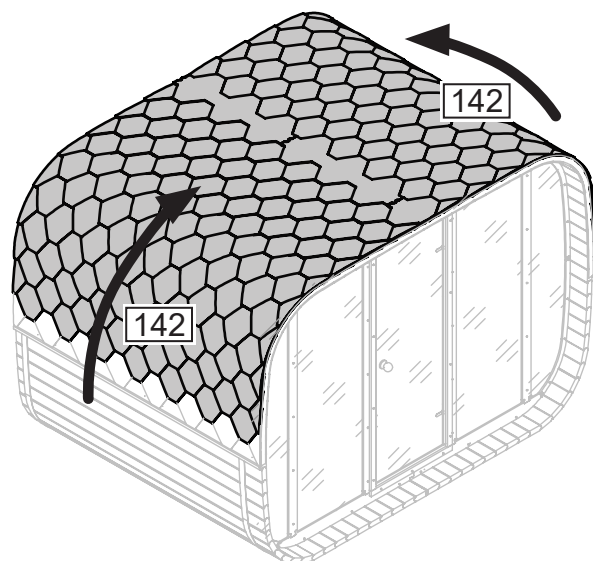
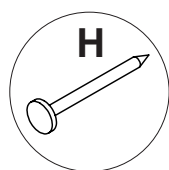
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