



Lux Canin Indoor Sauna
Assembly Manual



You have made the right choice purchasing products from our company.

We congratulate and thank you for putting your trust in us. Our products are made in accordance with the newest technology combined with tradition. The use of high-quality materials allows for many years of reliable operation.

This document contains conditions of guarantee and product assembly instructions.

Conditions of guarantee:

The guarantor shall provide the purchaser high-quality products, provided the product has been properly assembled and used in accordance with the following instructions and the terms of use described below are respected.

1. An extremely important issue in the assembly of this product is correct surface preparation. This is done by leveling the surface.

In the event of improper levelling, the following could occur:

- The doors not fully closing
- The formation of spaces between boards
- Distortion of windows or doors
- A stone or tiled floor is both a practical and an attractive option for floor covering

2. Do not place any objects on the sauna heater. – THERE IS A FIRE RISK! Before starting the heating phase, make sure that there are no flammable objects near the stove.

3. A slight leakage of resin onto the surface of the wood is inevitable. Dried resin residues can be removed with fine sandpaper. Do not use any chemical adhesives inside the sauna, only wood glue may be used.

4. After using the sauna, leave the door open to cool it down. Always ensure that the room in which the sauna is located is well ventilated.

5. Given the fact that the products sold by us are frequently in the form of raw/natural materials, the manufacturer recommends impregnation using substances which are widely-available.

6. Any customer claims under this guarantee will be considered only on the basis of the original bill of sale which shows date of purchase and the original product label which clearly shows date of production. Complaints will be handled when the defect is reported as soon as it arises.

7. The customer will inform the purchaser on whether the complaint is accepted or if the complaint is deemed unjustified within the following time periods:

- fourteen days from the date the complaint was filed
- in the case of unjustified complaints, the purchaser covers the costs
- when the defect is removable, the guarantee will be carried out as repairs
- the time period to remove the defect is 21 days from when the complaint was filed

The guarantee does not cover:

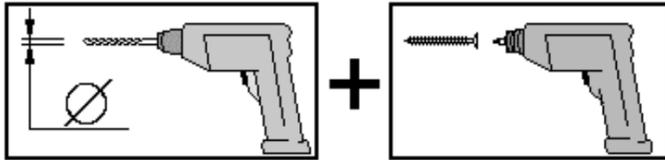
- Damage resulting from fortuitous events or other circumstances beyond the control of the manufacturer.
- Damage resulting from alterations made by the purchaser themselves using tools

and other elements which are not indicated by the manufacturer.

- Damage caused by not complying with the rules recommended by the manufacturer regarding product use, maintenance and storage.
- Defects and damage, (which the customer was familiar with when they received the product) because of which the price was reduced.
- Intended differences made by the manufacturer in profiles and colour shades resulting from designed artistic and aesthetic characteristics of the product and features characteristic of raw materials from which furniture is made.
- Damage caused by natural wear and tear.

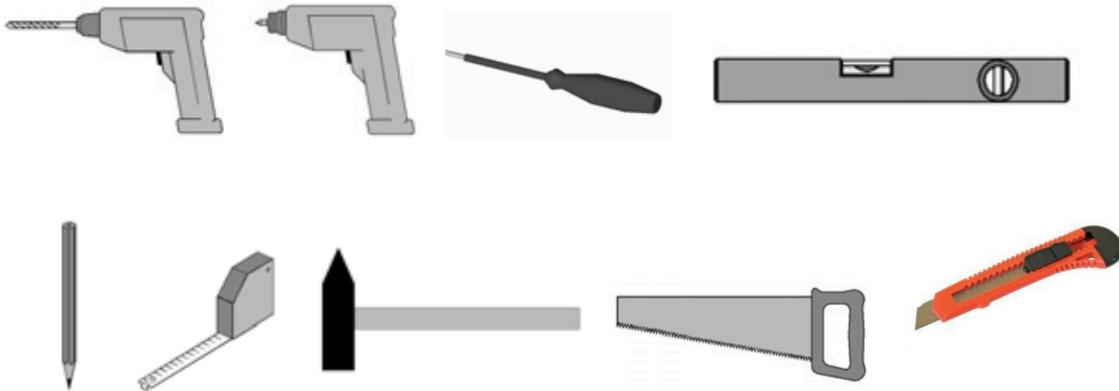
Furthermore - the following are not considered product defects: healthy knots and natural wood micro cracks, occurring during the process of using the wood, caused by changing atmospheric conditions, in which the product is used and which result from the natural physical properties of the wood. The resulting cracks do not affect the usability and durability of the product.

Rules for drilling screw holes:

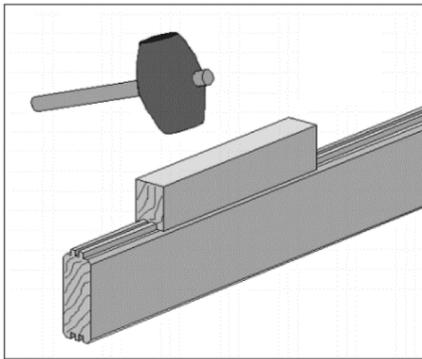


Drill	Screw
3	3.5
3	4.0
4	4.5
4	5.0
5	6.0
6	7.0
9	10.0

List of tools needed:



Using a mounting block, tap the wall boards together one by one. Do not tap the boards directly with a hammer, as this will damage the board's tongue.



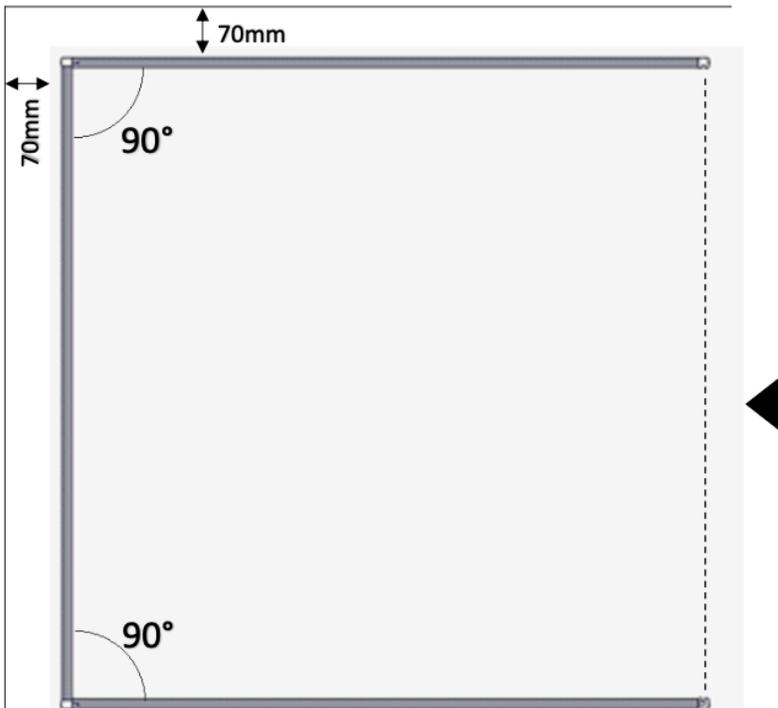
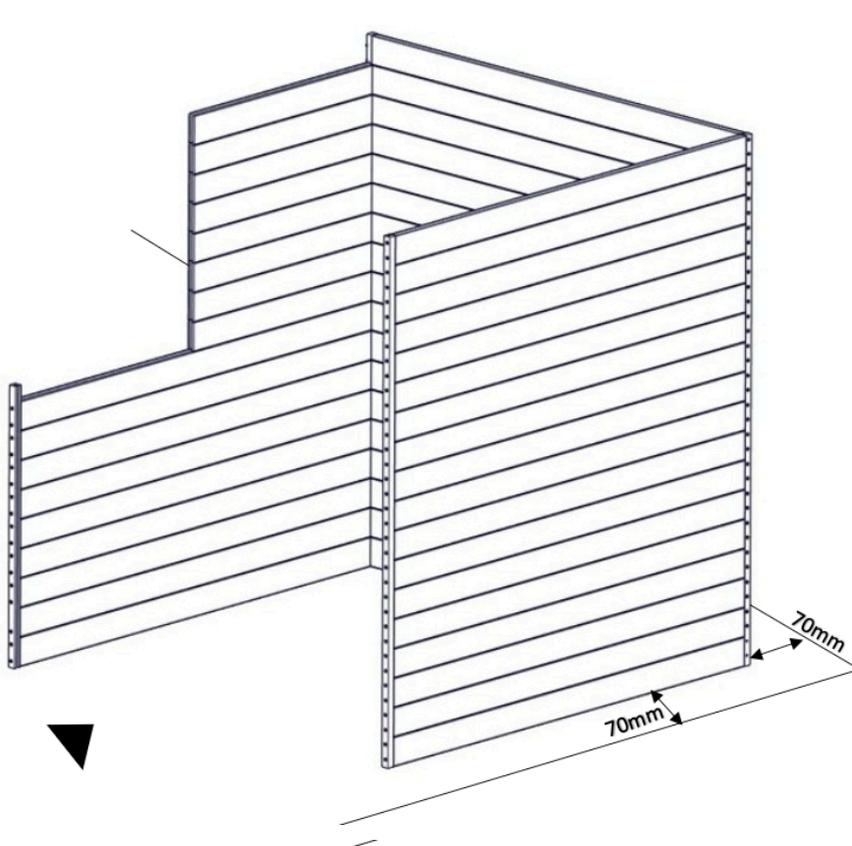
Number	Name	Size	Quantity
1		28x121x1877	26
2		28x113x1877	1
3		28x121x959	8
4		28x121x1888	15
5		28x113x1888	1

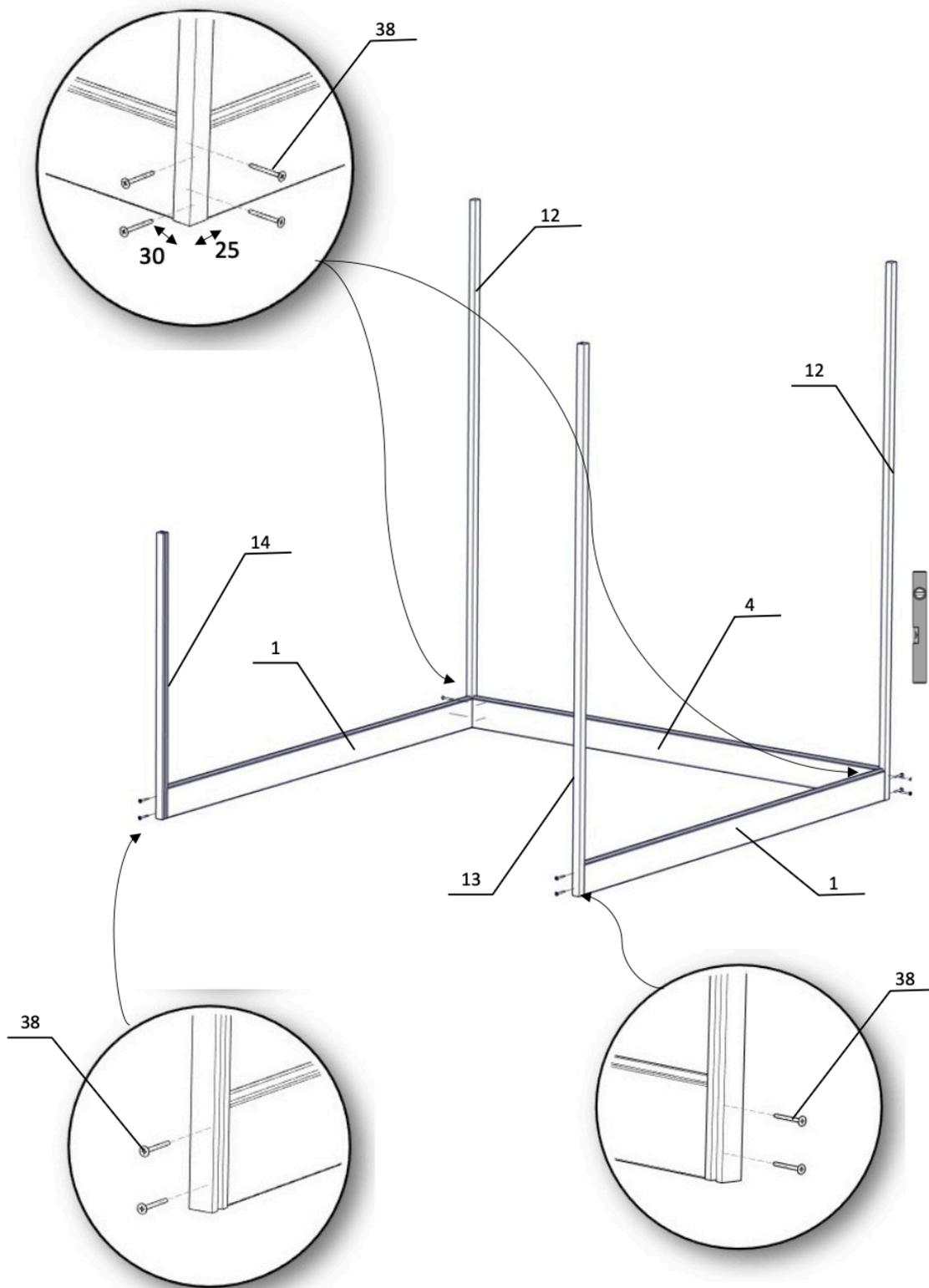
6		28x121x1888	1
7		28x121x1438	1
8		28x121x300	1
9		28x113x1897	1
10		28x63x857	1
11		28x63x926	1
12		25x30x2034	2
13		30x30x2034	1
14		30x30x1080	1
15		40x113x1908	1
16		40x60x2034	1
17		40x60x1080	1
18		11x58x2034	4
19		30X30X1882	2
20		30X30X1818	2

21		40X60X1877	1
22		40X90X2034	1
23		25x40x80	2
24		25x40x80	2
25 25a		25x40x610 25x40x1857	1 1
26		462x350	2
27		576x350	1
28		410x235	1
29		610x1881	1
30		610x1269	1
31		610x1881	1
32		40x40x881	9
33		320x300	1
34		938x1872	2

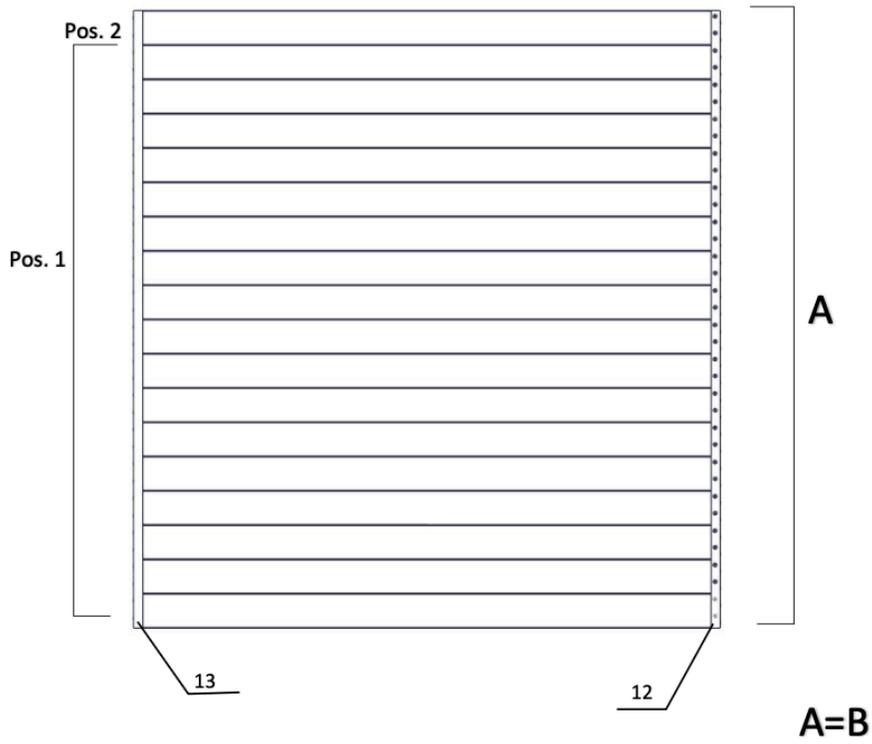
35		3.5x30	8
36		3.5x35	16
37 37a		3.5x45 6x50	30 16
38		3.5x50	290
39 39a		4x60 6x60	55 22
40		1.6x30	40
41		620mm	2
42			2
43			1
44		630x1939	1
45		630x1939	1
46		628x1906	1
47		889x858	1
48			1
49		15m	1

50			1
51			1
52			2 1
53		28x20x841	1
54		M8x80	5
55		M8	5
56		M8	5
57		9x20x1000	1
58			1

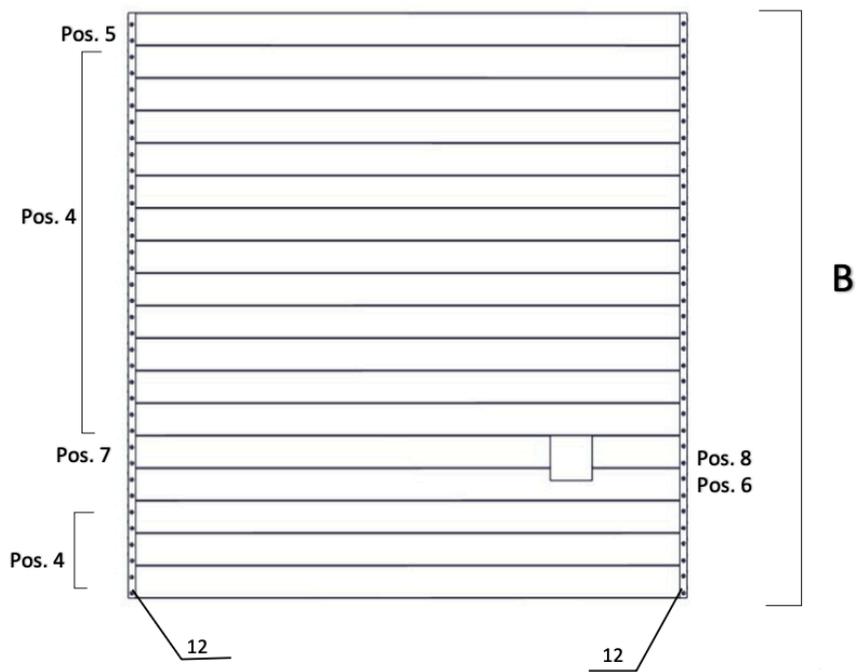


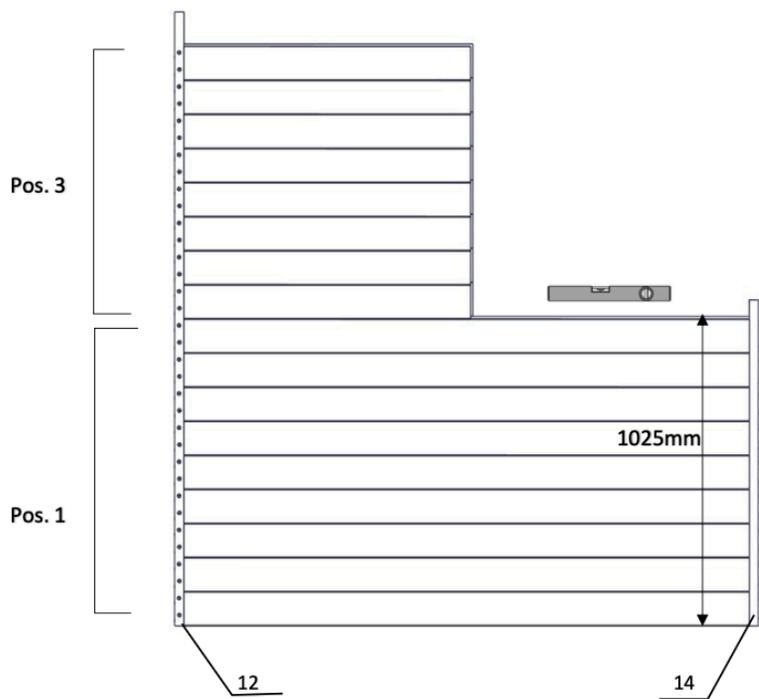


Right wall

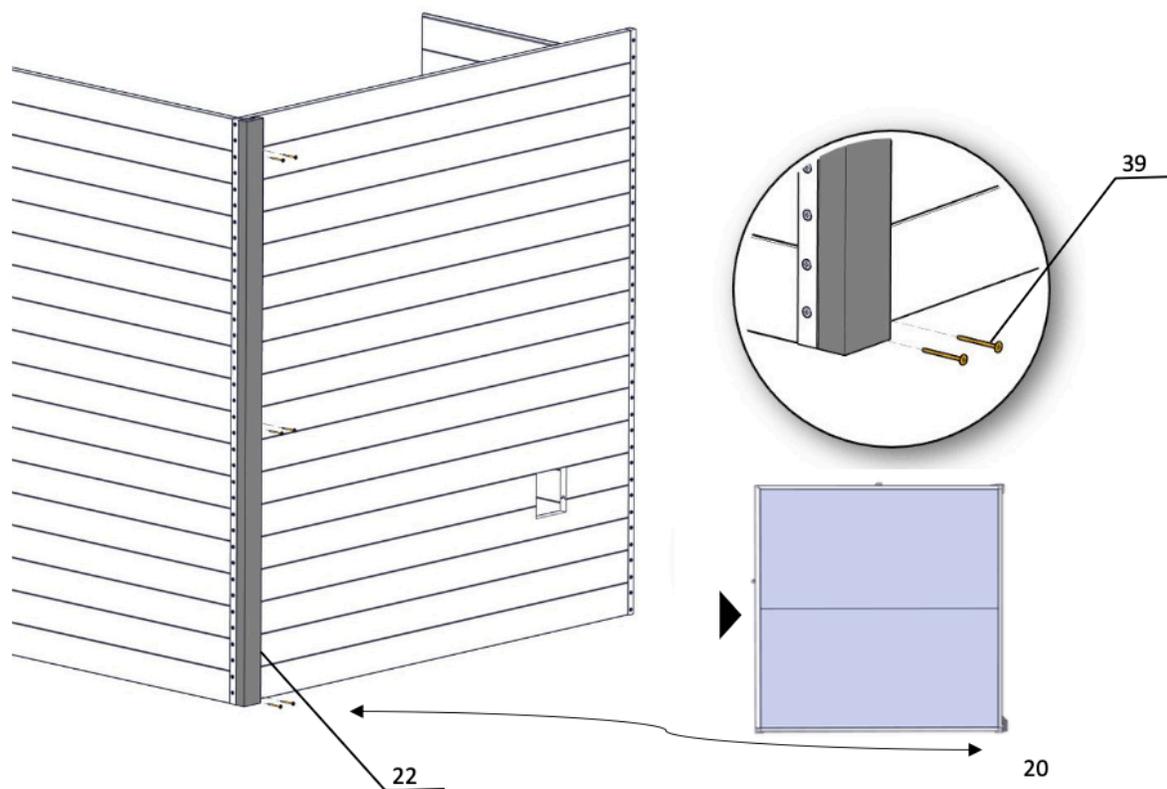


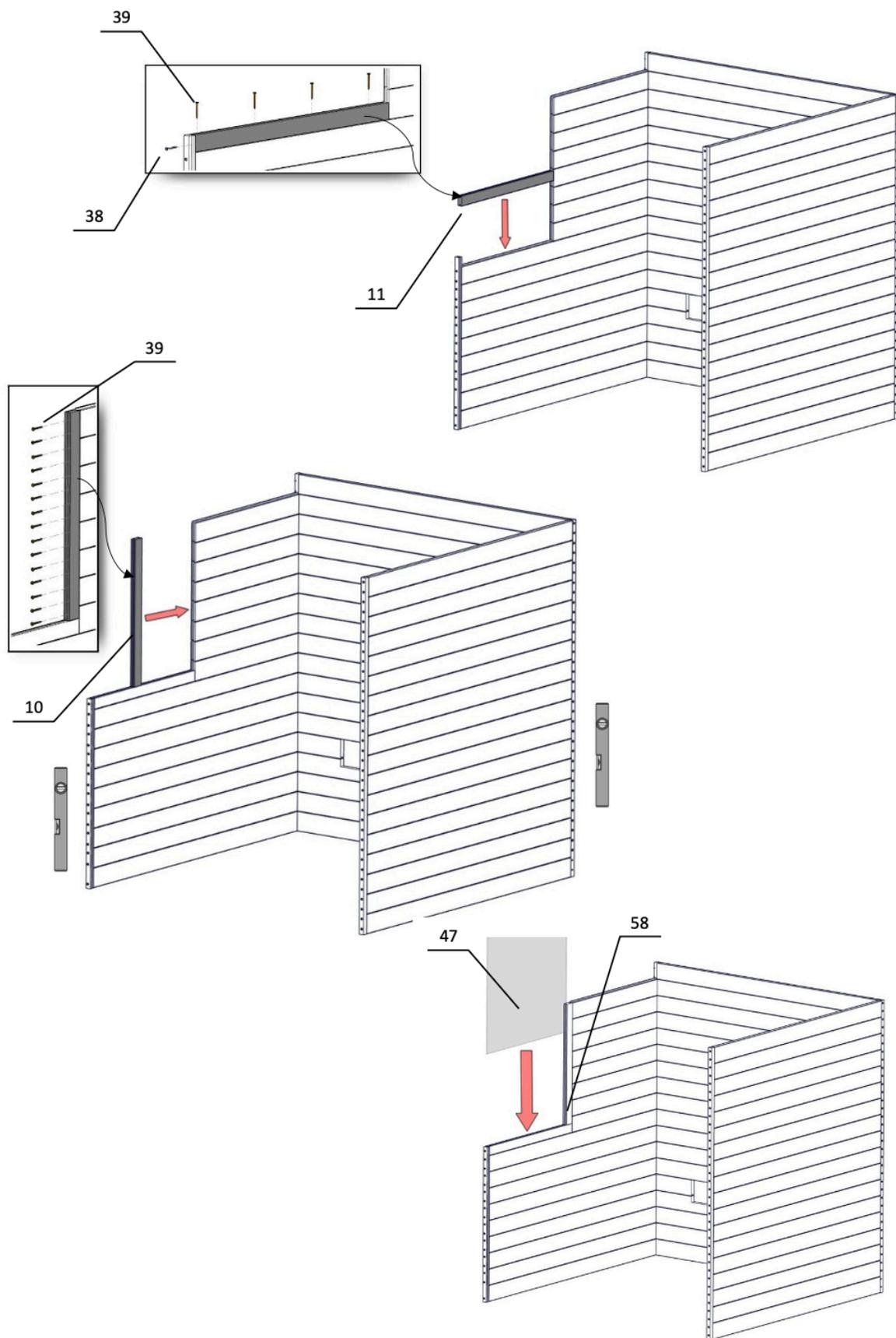
Back

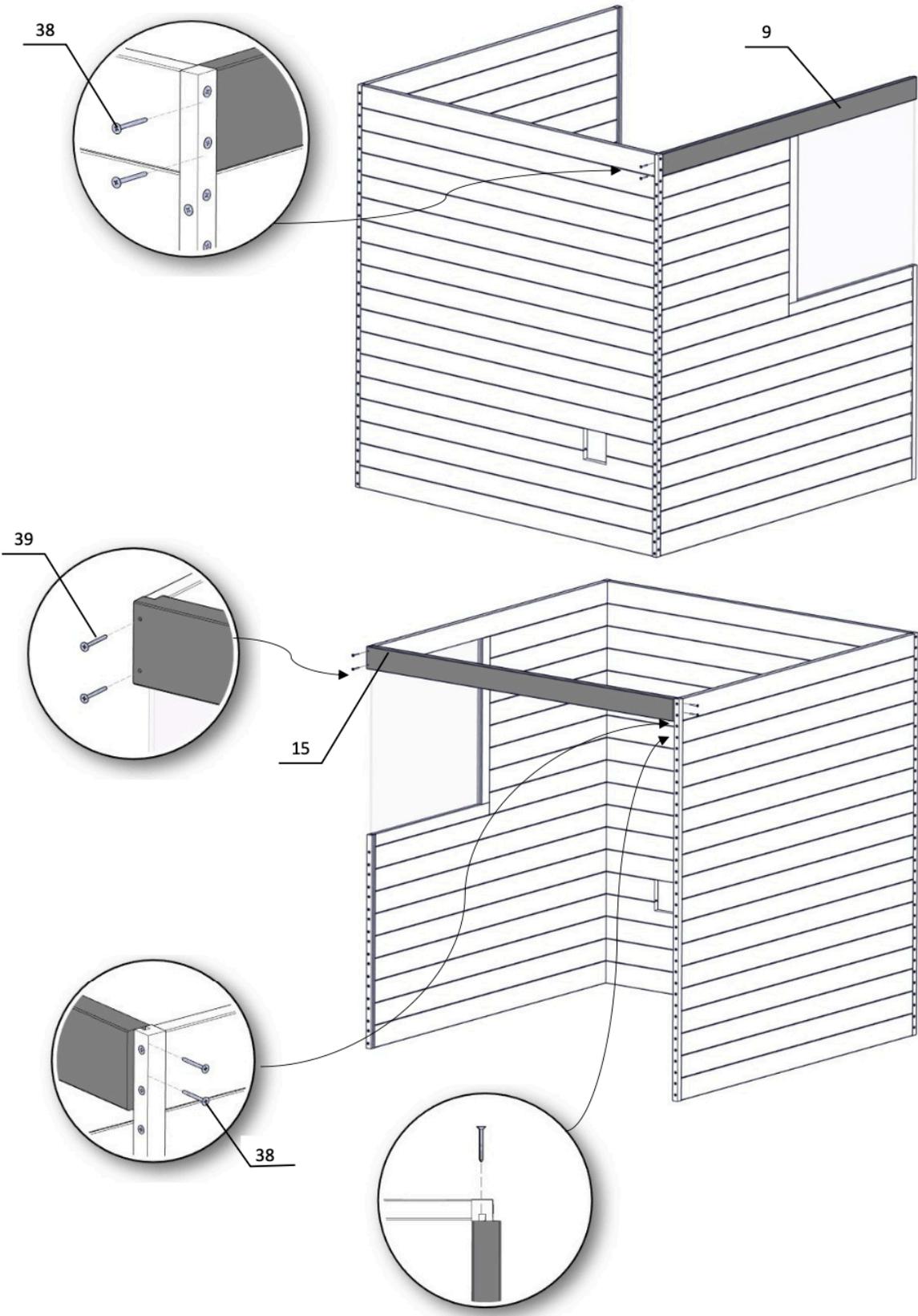




Strip for cable concealment

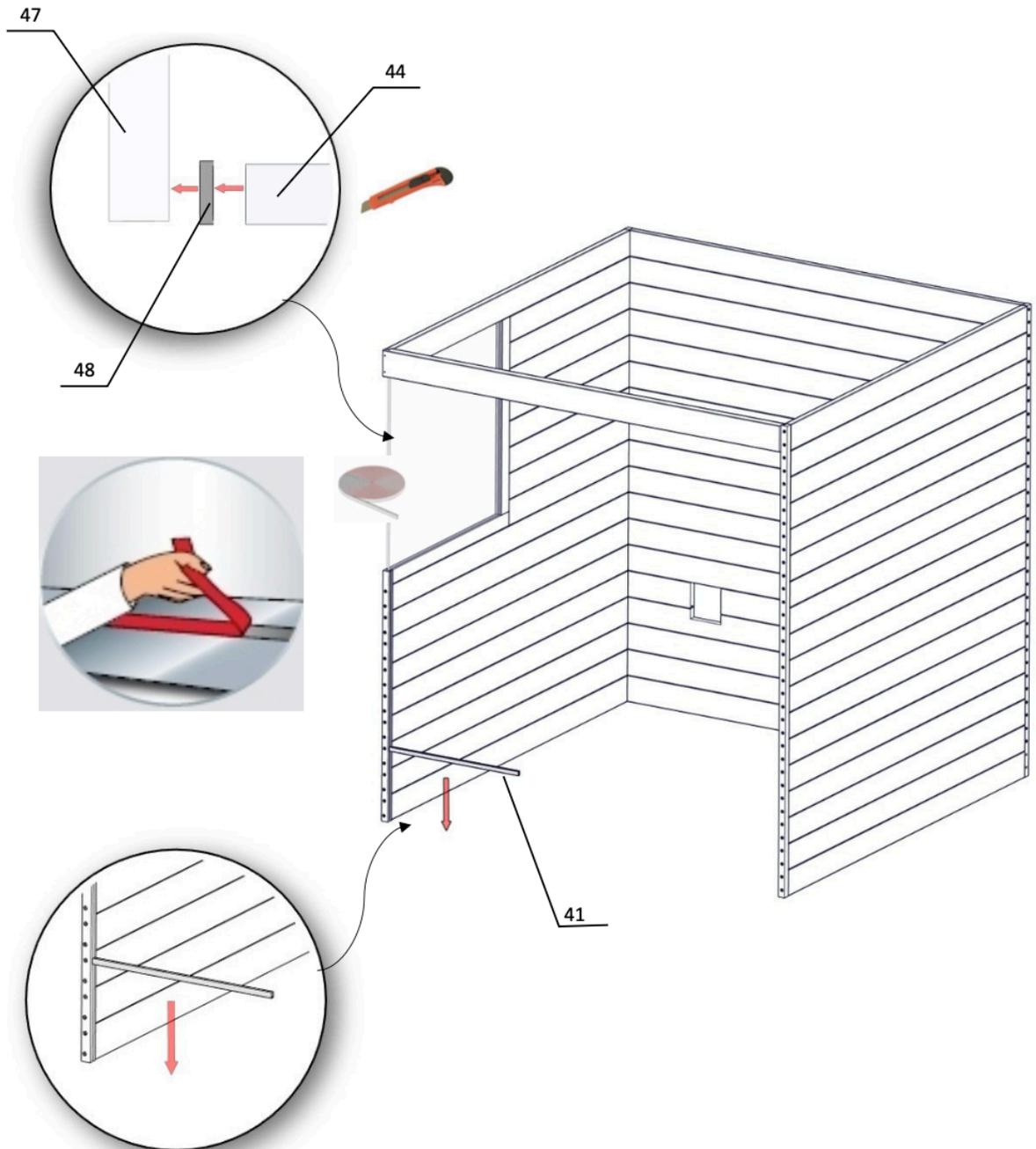


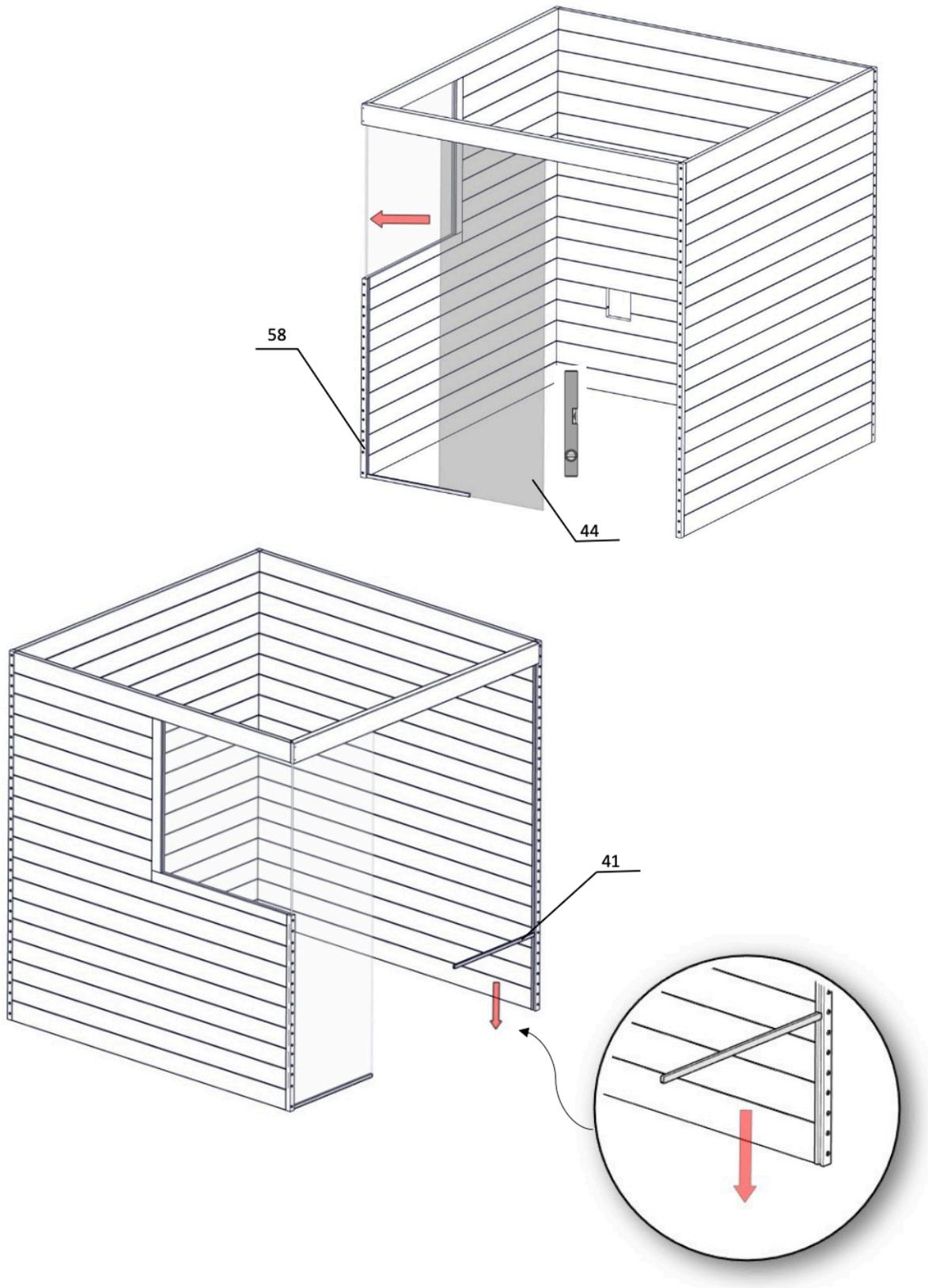


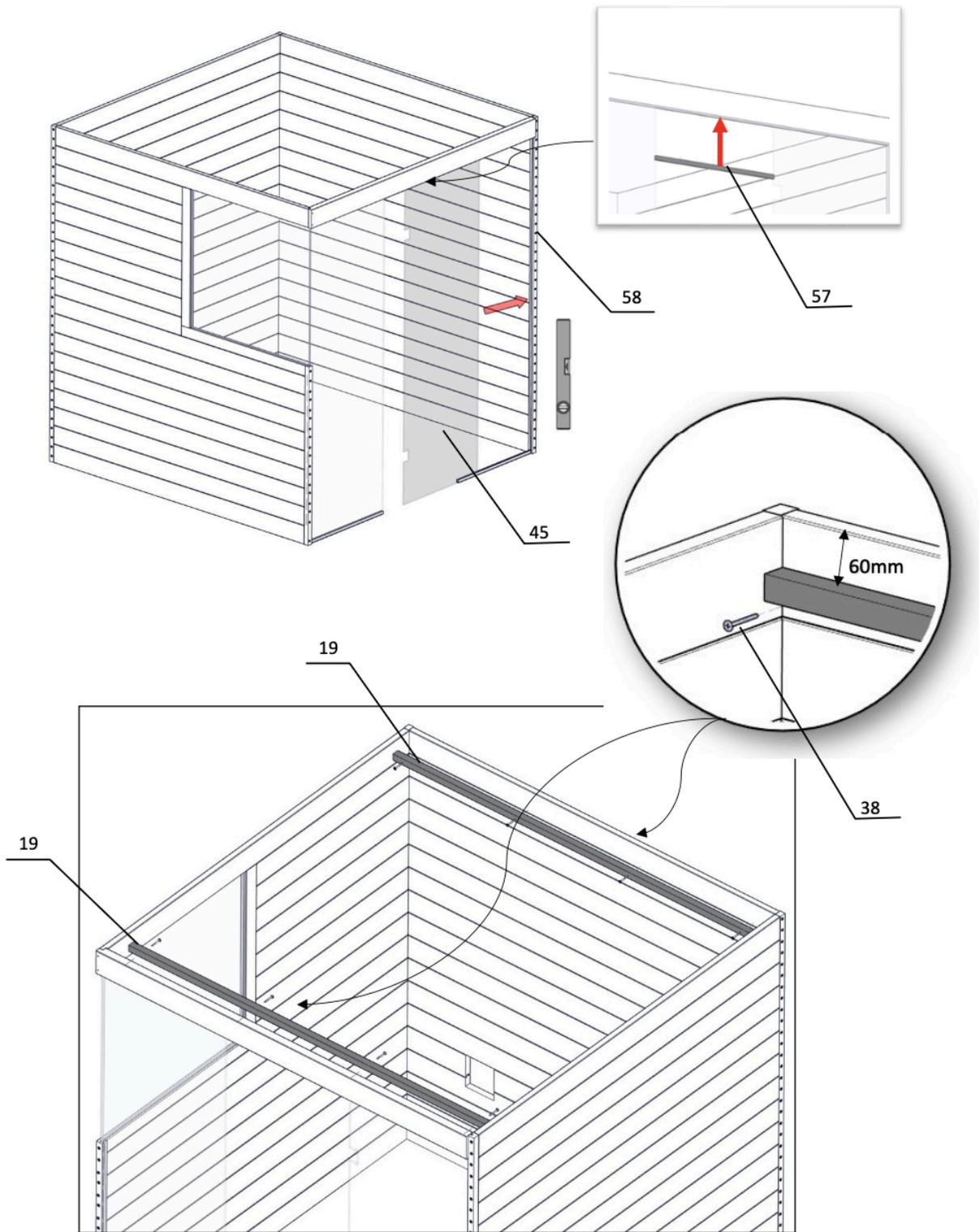


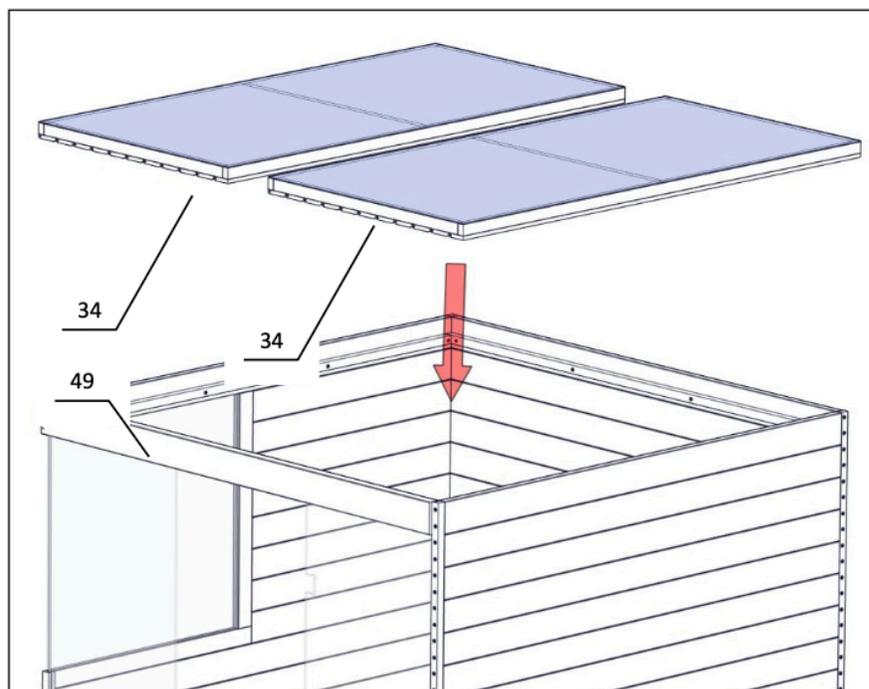
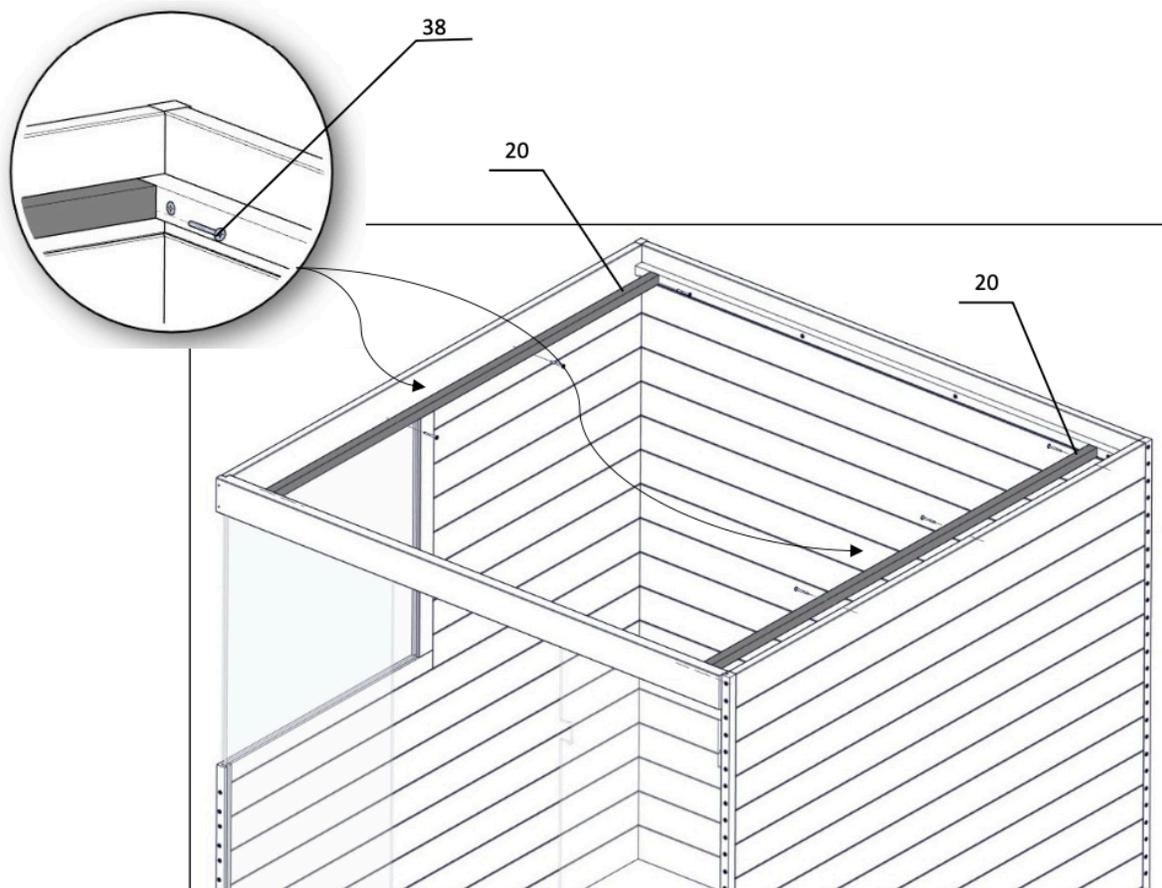
ATTENTION:

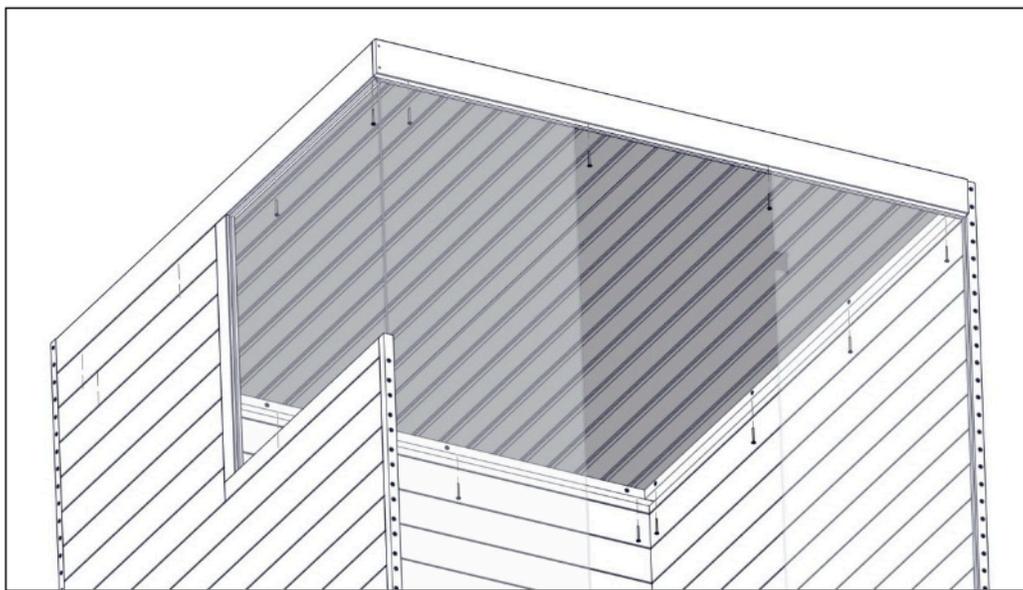
The joining surfaces should be cleaned. Remove dust, dirt, and grease from BOTH surfaces. To clean, use a cloth moistened with alcohol or silicone-free glass cleaner. Apply the tape to the edge of item 47. Remove the protective film without touching the adhesive side of the tape with your fingers. Slide item 44 to item 47 and press firmly for 5 seconds along the ENTIRE length of the adjoining surfaces.



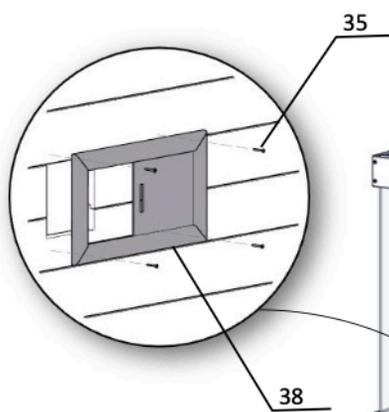
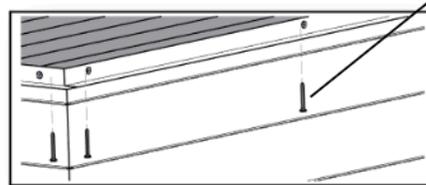






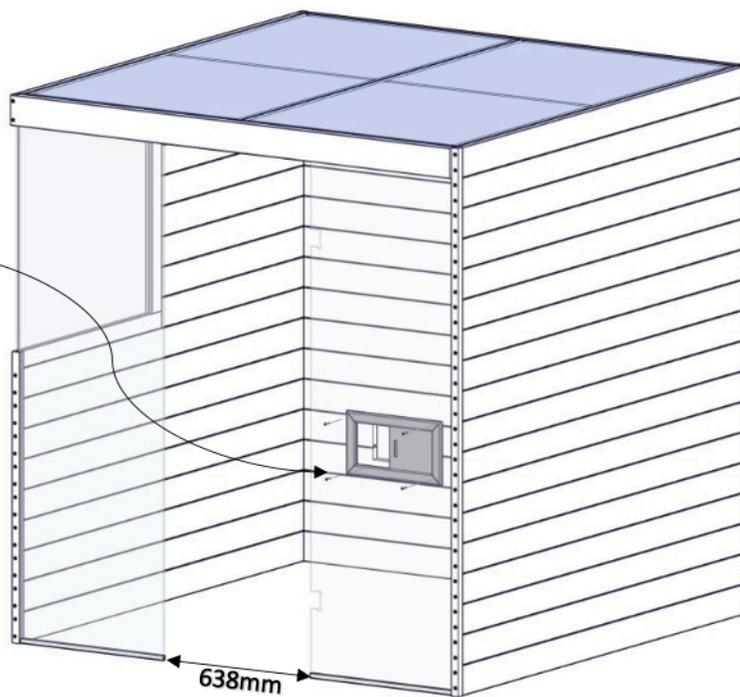


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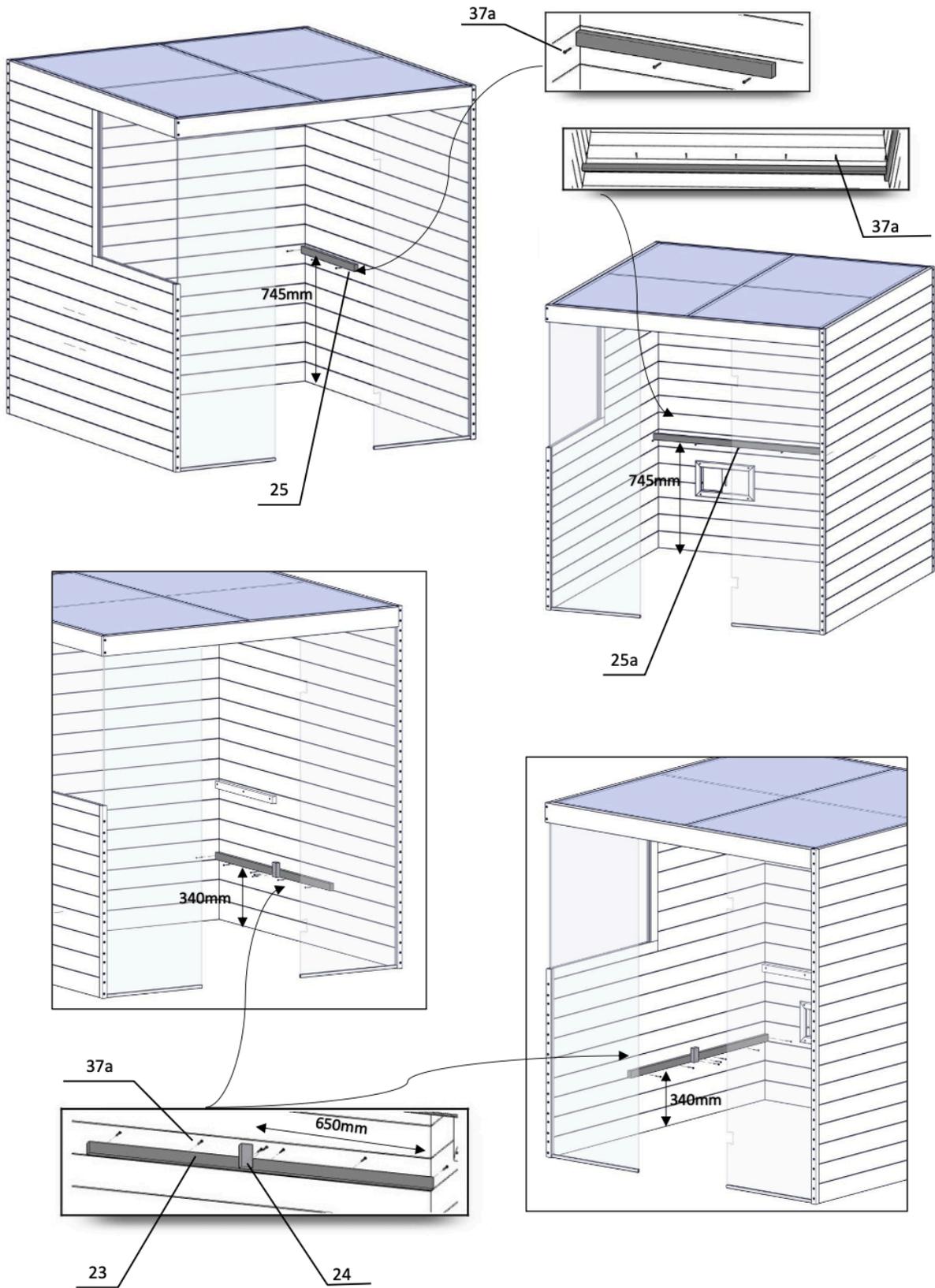


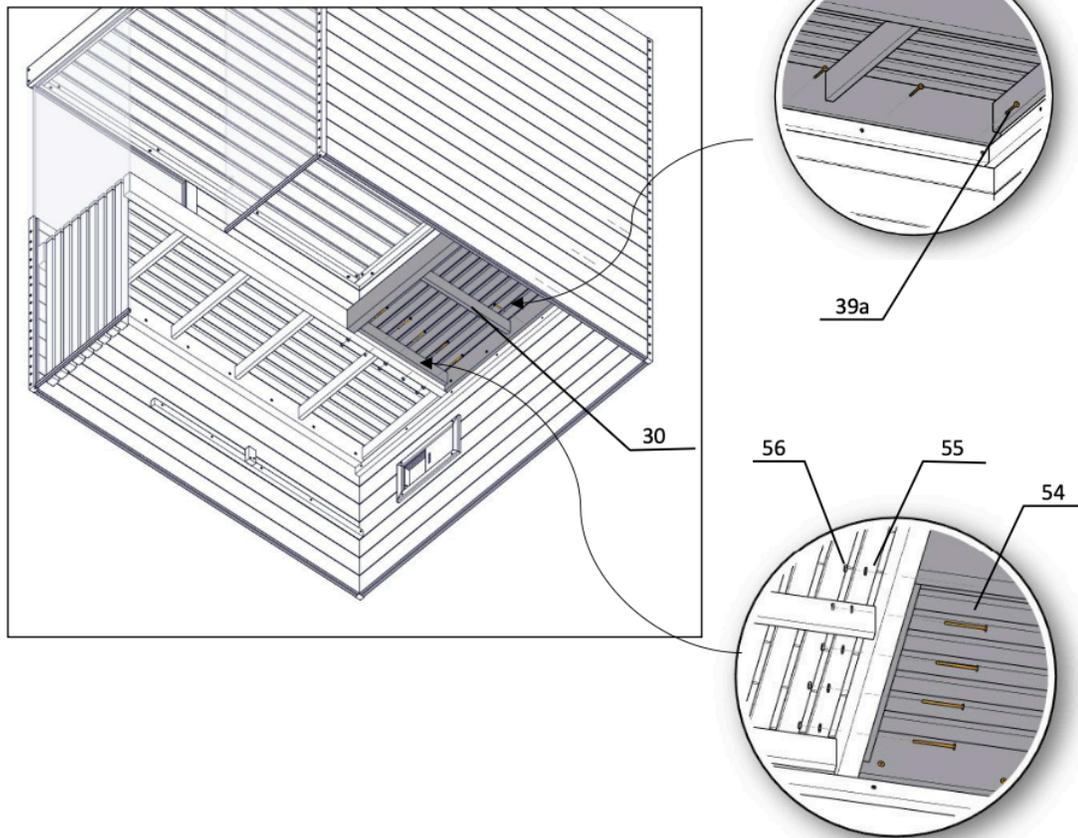
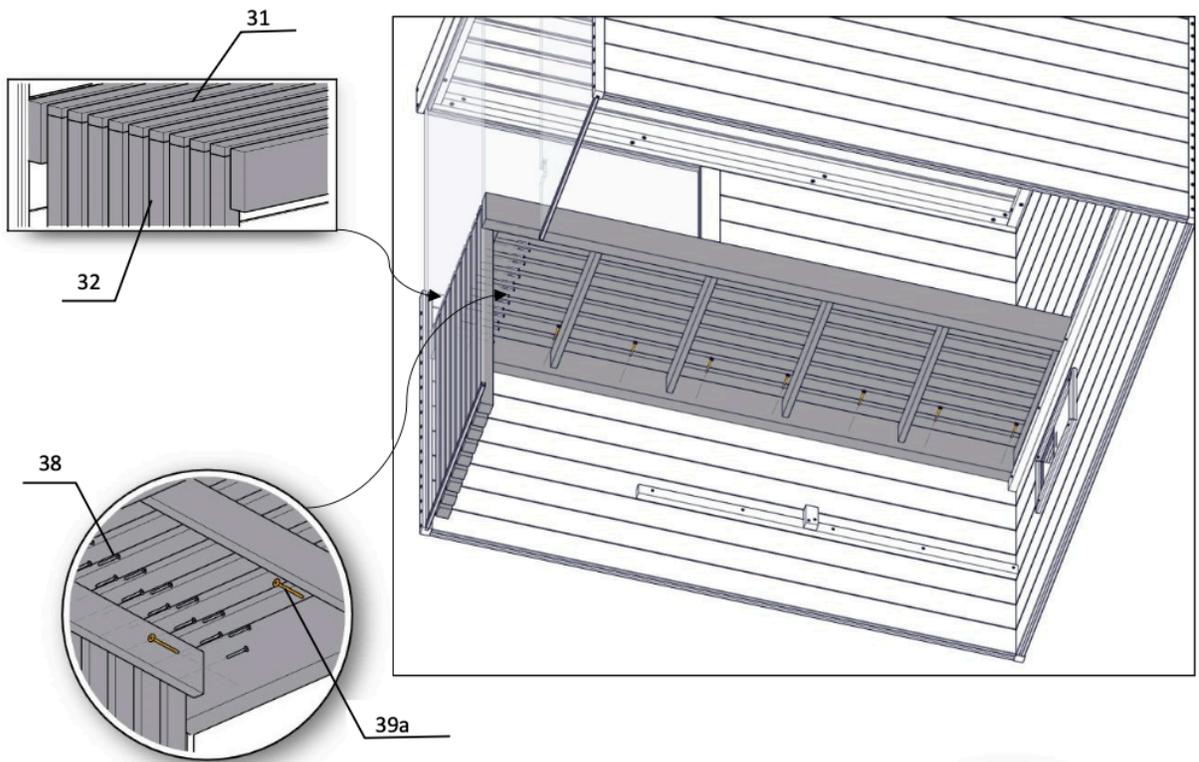
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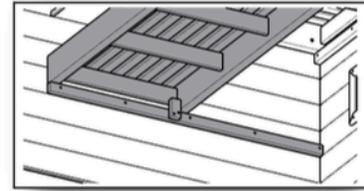
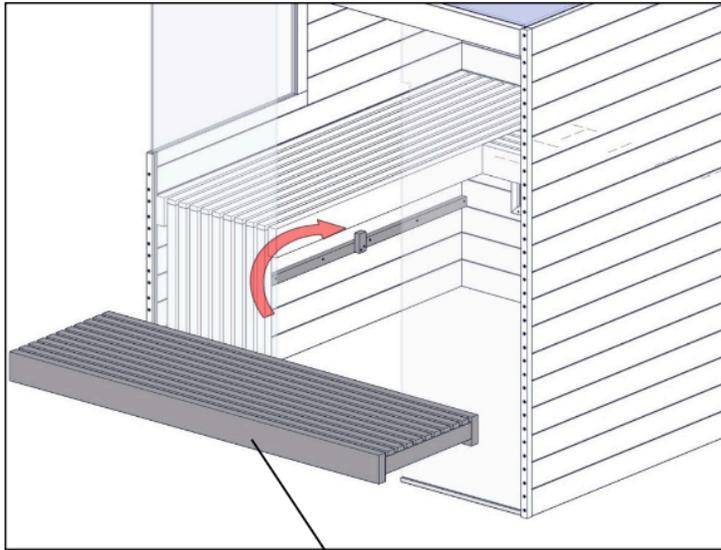
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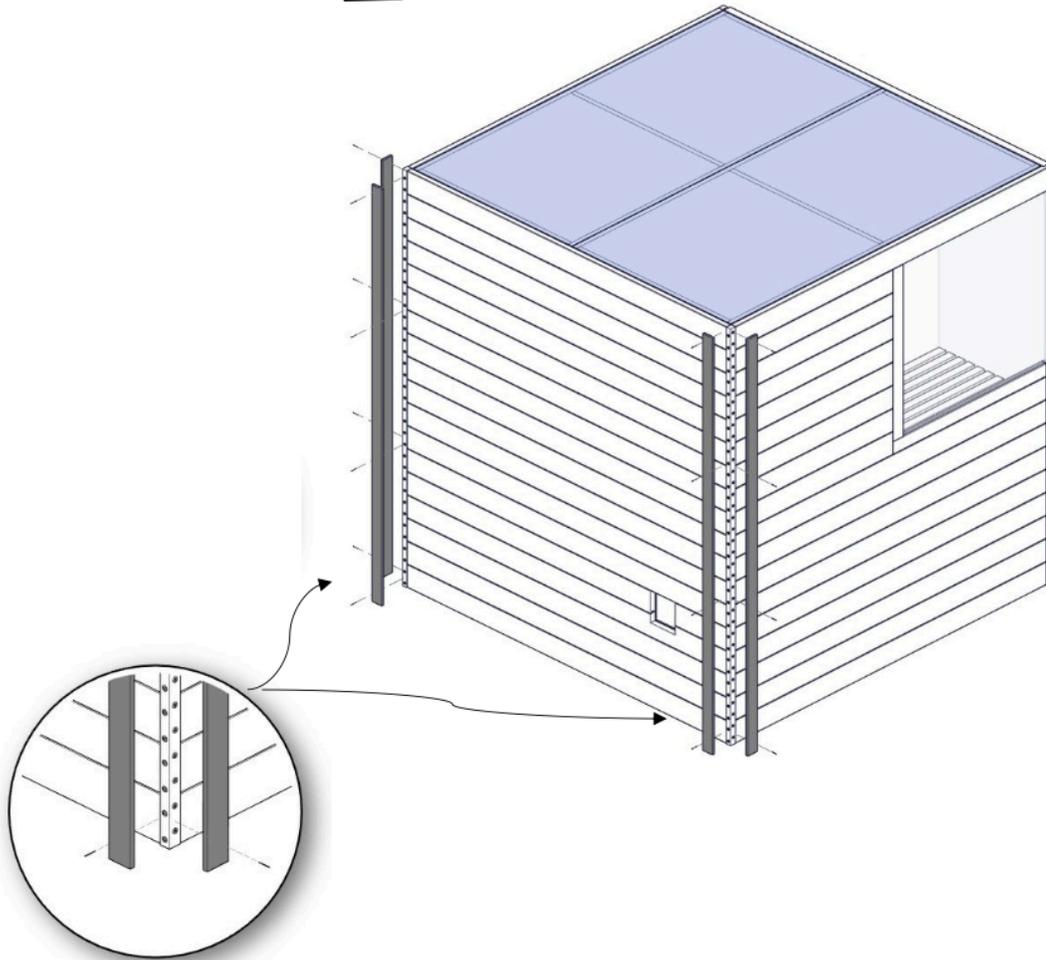
638mm

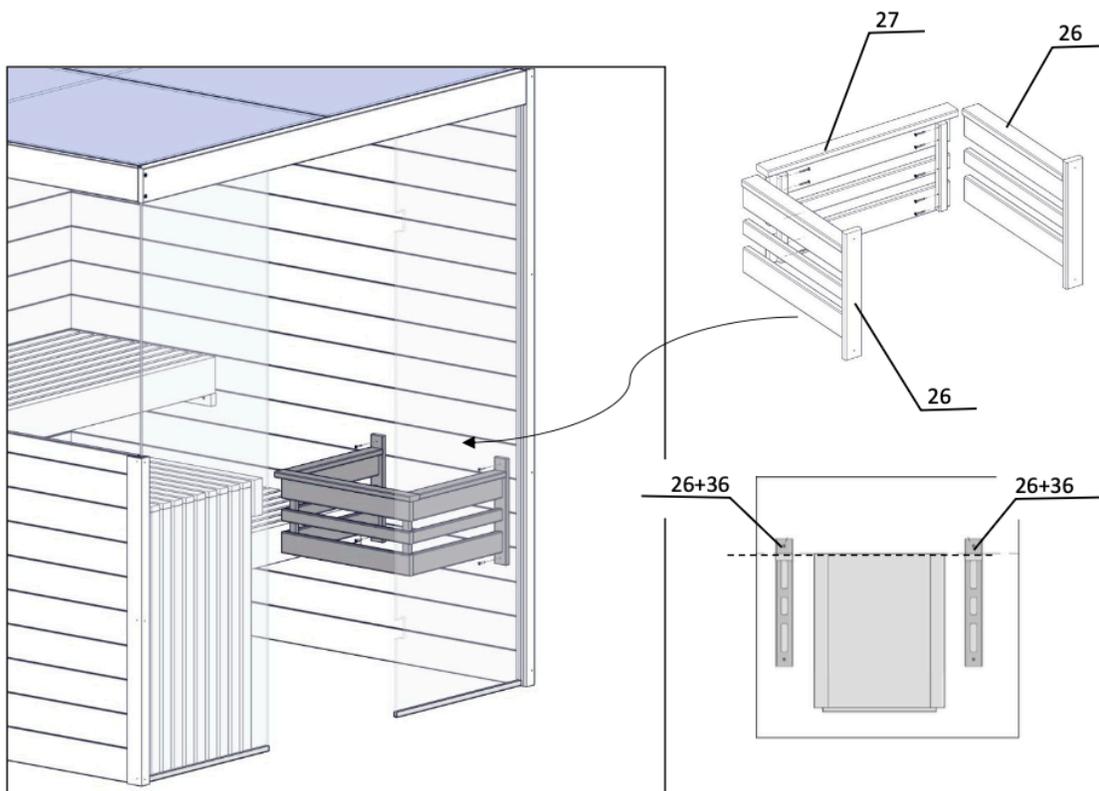
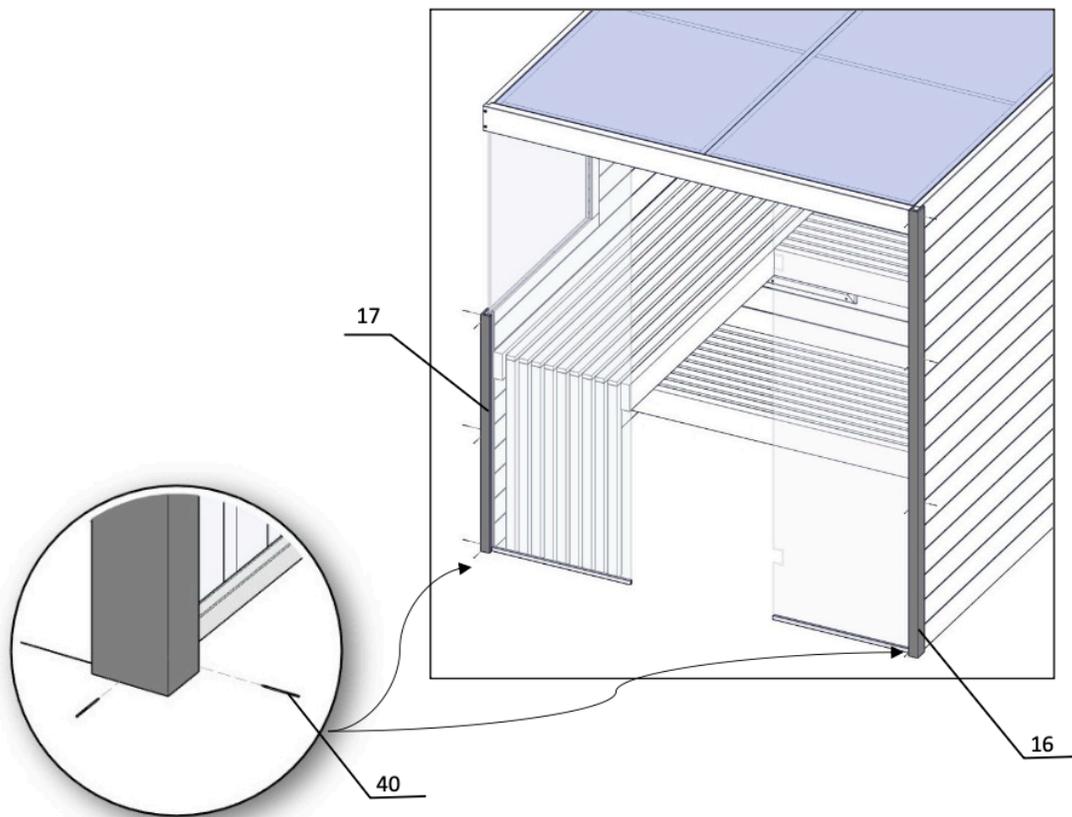


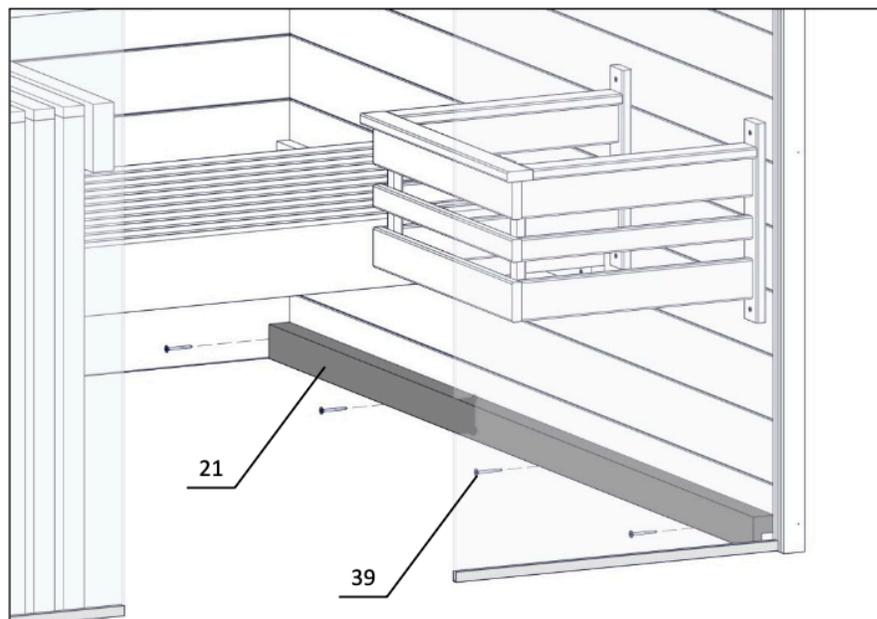
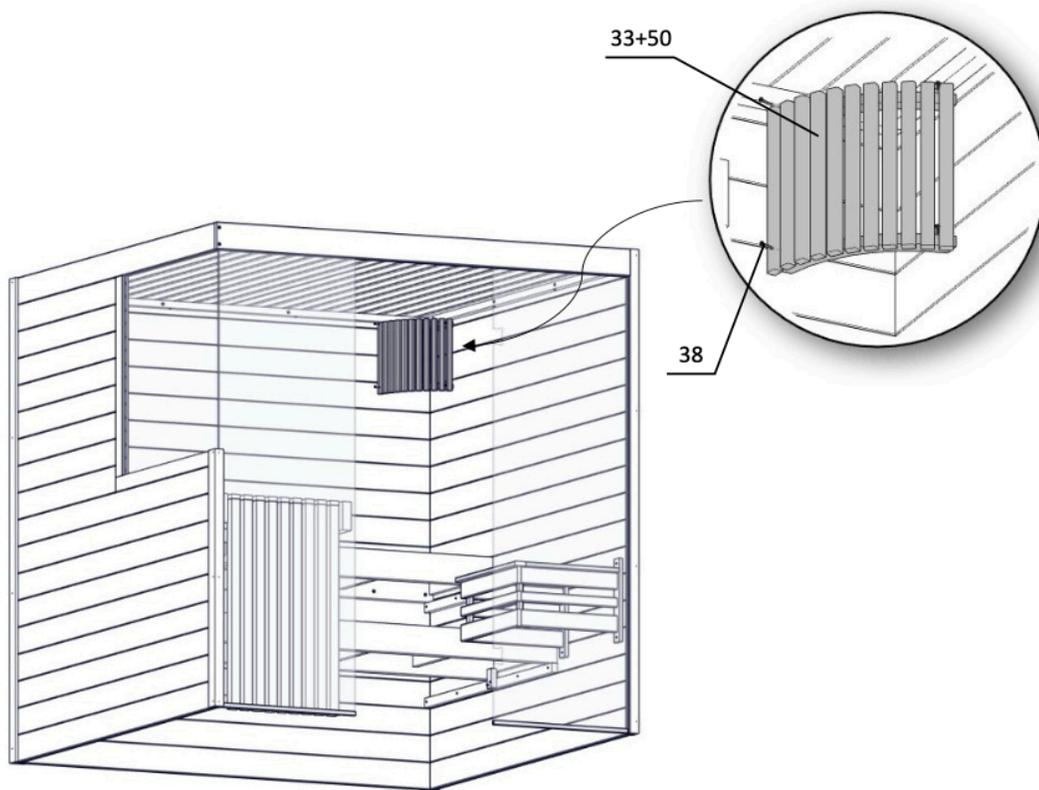




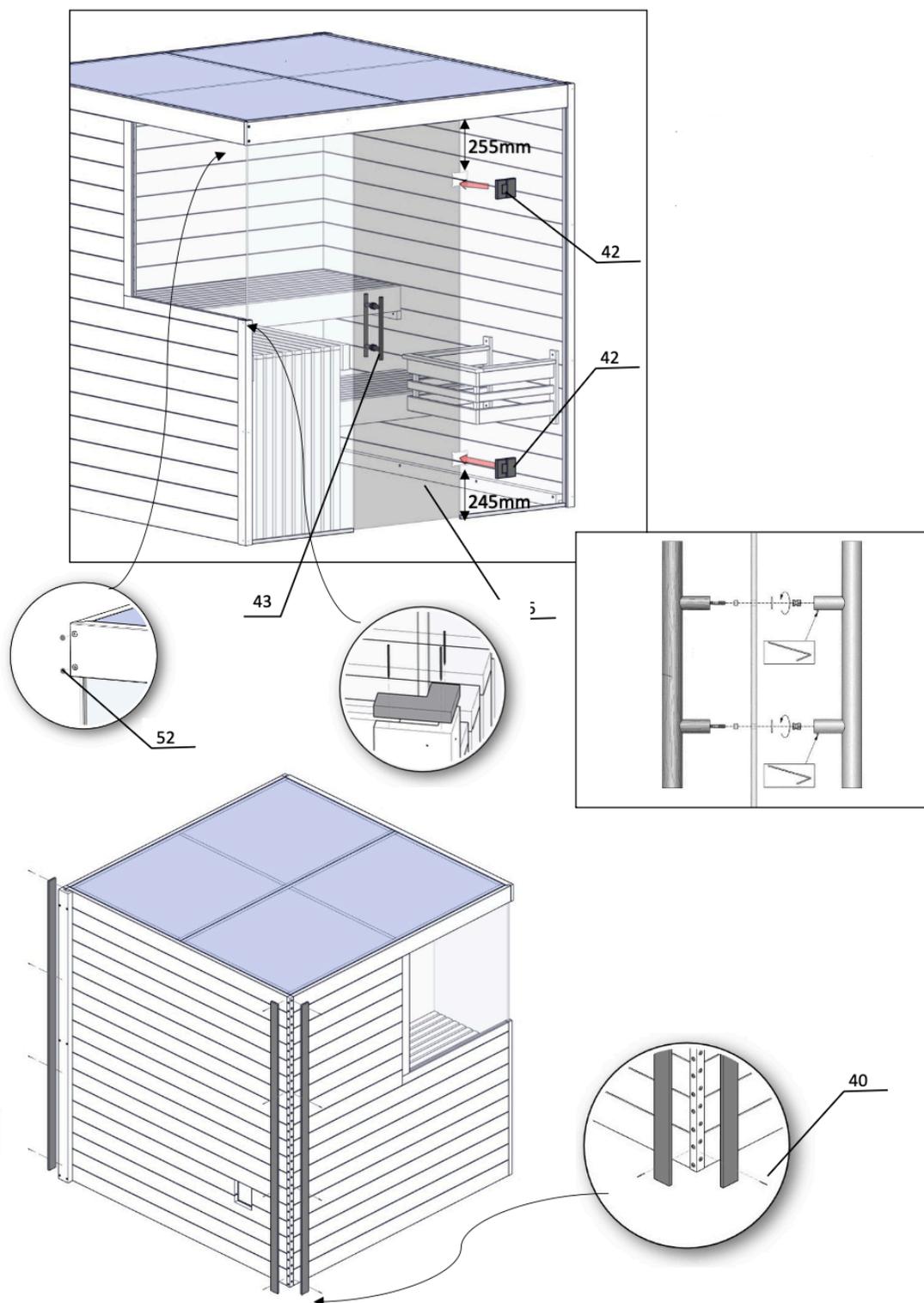
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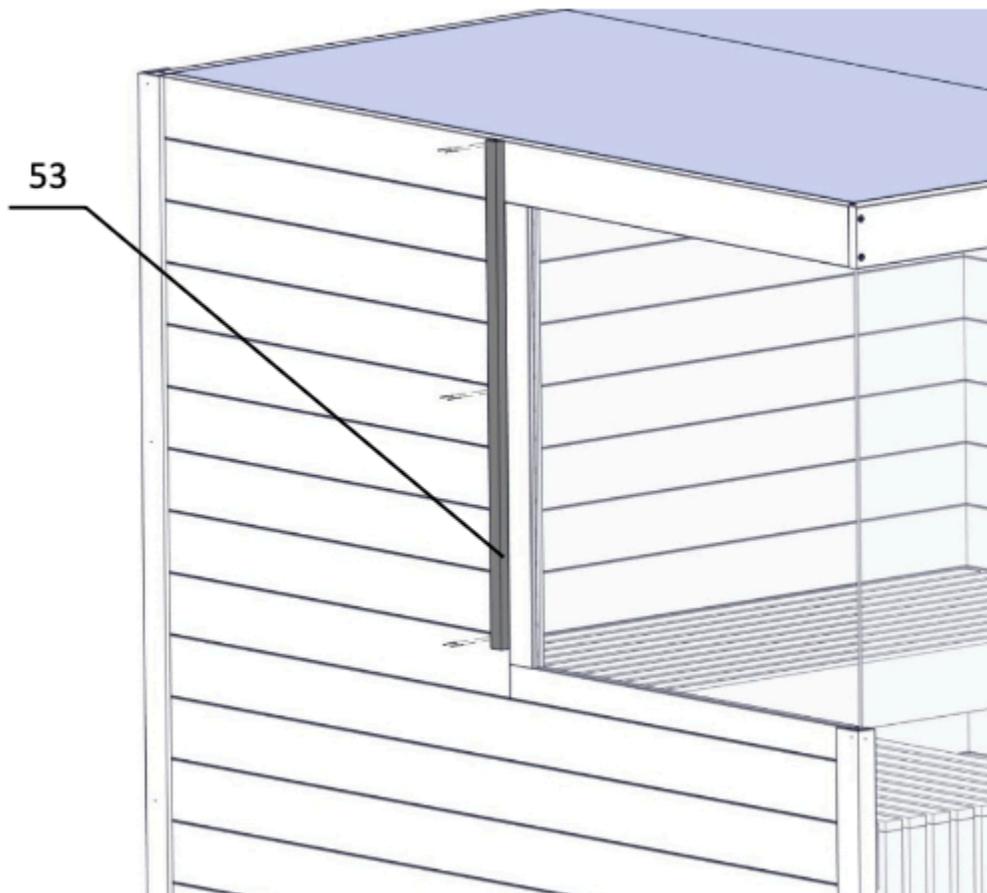




*It is possible to rotate the door 180 degrees to compensate for the openings on the top (distance between the glass and the end cap).



Cable cover



Instructions for using the P8, P10, and P12 spacer profiles.

Purpose of using these spacer profiles:

Spacer profiles/seals are used in the construction of frameless office glass walls. By filling the space between the panes, they connect them, but do not create a permanent bond. They improve the finish and create an additional acoustic barrier, which is particularly useful in offices when joining tempered and bonded glass with thicknesses of 8-8.4 mm, 10-10.4 mm, and 12-12.4 mm.

Suitable for indoor or outdoor use depending on the mounting tape used. Outdoor use requires additional testing.

Note: Spacer profiles are not structural or load-bearing profiles!

Storage of glazing profiles:

Profiles with adhesive/mounting tape should be stored horizontally at room temperature and a relative humidity of 50-70% in the packaging provided by the manufacturer (profiles must not be stored rolled up in "replacement packaging" due to possible damage to the adhesive/mounting tape). The storage time for profiles with adhesive tape is 6-12 months.

Preparation for use:

The surfaces of the glass elements to be bonded must be flat, ground, and cut at a 45-degree angle. Dry and clean. The surface of the bonded material should not get wet (as can happen when materials at low temperatures are brought into warm rooms).

The most suitable temperature conditions for the application of glazing profiles are in the range of +18°C to +35°C. Bonding at lower temperatures will reduce the initial adhesive strength. This also applies to materials that have been stored under conditions other than normal (room temperature, humidity 50-70%) (both profiles and bases). Therefore, the stored material should be moved to a room that meets the conditions mentioned above, at least 5 hours before use.

The glass surfaces to be joined must be ground, free of dust, oil, grease, and release agents.

Only clean, dust-free cloths and glass cleaner should be used to clean the surface.

If necessary, solvents or other special mixtures intended for cleaning or degreasing surfaces may be used, but note: The type of solvent should be selected according to the profile and the type of surface to avoid damage.

Application of spacer profiles:

Profiles have two adhesive/mounting strips that are for single use only.

When attaching the profile, ensure that the entire profile adheres to both glass surfaces and is pressed down firmly enough. Please note that full adhesive strength is only achieved after at least 24 hours from application – however, this is not a permanent bond. The connections must

be designed so that point loads do not occur. Shear and tensile loads must be distributed evenly across the entire bonded surface. The constant occurrence of stresses, shear, and tensile loads, especially at the edges of the bonded elements, impairs the durability of the bond.

Note: Intermediate profiles for glass panes are not structural or load-bearing profiles!