

# PATIO M THERMO SAUNA



## INSTALLATION MANUAL

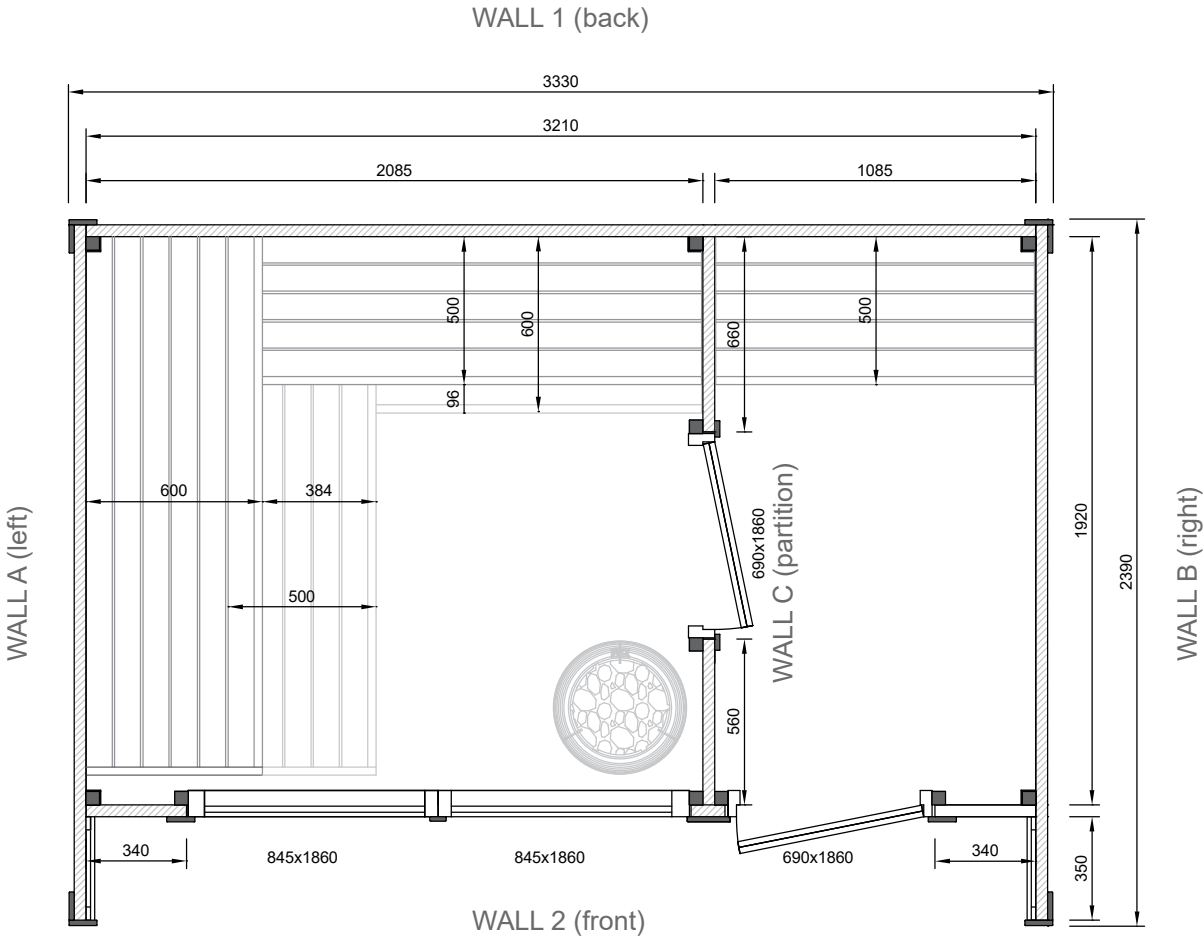
## Instructions

1. It is recommended to install the sauna above ground level to prevent the base frame from coming into direct contact with the ground. Use a water-resistant material, such as bitumen strips, between the base frame and the base surface for added protection.
2. Ensure that the surface on which you install the sauna is level and stable both before and after installation. Otherwise, the sauna doors may not open and close properly later on.
3. During the first heating of the sauna, it must be closely supervised, and the doors should remain open, as the stove may emit a specific odor when heated for the first time. For more information, please refer to the user manual for the sauna stove.
4. The maximum permitted temperature in the steam room is +90 °C. Heating the sauna to a higher temperature may result in overheating.
5. To prevent damage from the weight of snow in winter, any snow should be removed from the roof of the sauna. Be careful not to damage the roof covering during the snow removal process.
6. If your sauna has lighting, install a 3G 2.5 mm outdoor power cable and connect it according to the schematics provided with the plug socket coupler. The sauna's power cable must be connected to a residual-current circuit breaker. If you have any questions, consult an electrician.

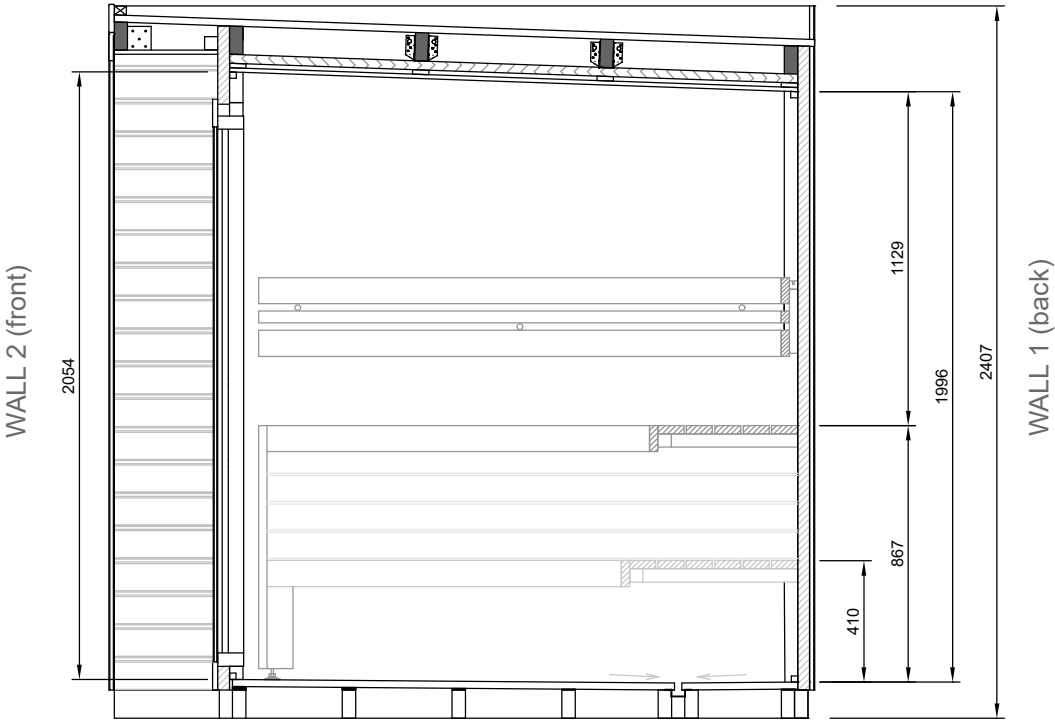
## Required tools

	Tape measure		Cutting knife		Respirator
	Pencil		Battery drill		Scissors
	Level		Nail gun		Tin shears
	Rubber mallet		Circular saw		Pliers
	Hammer		Gloves		Hole saw Ø 100 mm
	Hand saw		Safety goggles		Jigsaw
	Silicone gun		Foam gun		



### Floor plan

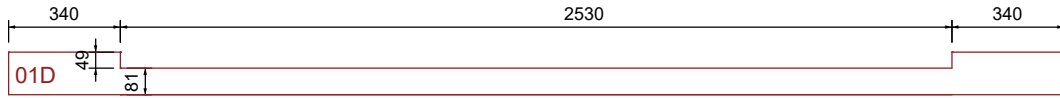




### Cross section

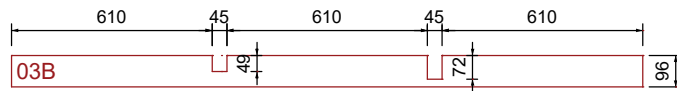


### DETAILS LIST - Wall Logs:

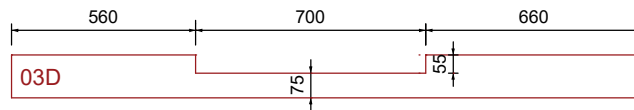
Marking	Detail	Image	Note	Length	Pcs.
01	40x138 Wall Log Thermo			3210	18
EXTRA	40x138 Wall Log Thermo			3210	3
01B	40x96 Wall Log Thermo		Height: 96 mm	3210	1
01C	40x34 Wall Log Thermo		Height: 34 mm	3210	1
01D	40x138 Wall Log Thermo		Cutout!	3210	1




01F	40x30 Roof Block			3210	1
02	40x138 Wall Log Thermo			2350	34
02B	40x102 Wall Log Thermo		Height: 102 mm	2350	2
03	40x138 Wall Log Thermo			1920	1
03B	40x96 Wall Log Thermo		Height: 96 mm, Cutout!	1920	1



03D	40x138 Wall Log Thermo		Cutout!	1920	1
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04B	40x120 Partition Wall End Board		Width: 120 mm	1869	1
05	40x138 Wall Log Thermo			660	14
06	40x138 Wall Log Thermo			560	14
07	40x138 Wall Log Thermo			340	28
EXTRA	40x138 Wall Log Thermo			340	4
	Hitting Block				2

### Base Frame:

AR-1	45x95 Base Frame			3190	4
AR-2	45x95 Base Frame			2345	1
AR-2A	45x95 Base Frame		Cutout!	2345	1



AR-3	45x95 Base Frame			2075	5
AR-4	45x95 Base Frame			1810	1
AR-5	45x95 Base Frame			1070	4
VR-1	Drainage detail			2140	1

### Floor and roof boards:

KL-1	24x120 Roof Board			2370	30+1
PL-1	24x120 Floor Board			1910	10+2
PL-2	24x120 Roof Board			1495	19+2
PL-3	24x120 Floor Board			385	19+2

**DETAILS LIST - Posts and Beams:**

Marking	Detail	Image	Note	Length	Pcs.
T-1	45x95 Ceiling Beam			3210	1
T-2	45x95 Ceiling Beam			3208	2
T-3	45x95 Ceiling Beam			1990	2
T-4	45x95 Ceiling Beam			1035	2
T-5	45x45 Ceiling Beam			3210	1
P-1	45x45 Corner Post			2190	3
P-2	45x45 Corner Post			2120	3
UR-1	45x45 Door/ Window Frame			1950	3
AT-1	45x45 Temporary Support			~1800	12
UR-2	45x45 Door/ Window Frame			1690	2
UR-3	45x45 Door/ Window Frame			690	2

**Slats and Moldings:**

L-1	18x95 Roof Molding		<i>Cut to length!</i>	~3400	2
EXTRA	18x95 Roof Molding		<i>Cut to length!</i>	~3400	1
UL-1	18x95 Door Molding			2730	1
UL-2	18x95 Door Molding			2490	1
L-2	18x95 Corner Molding		<i>Cut to length!</i>	~2400	10
UL-3	18x95 Door Molding			1925	2
UL-4	18x170 Door Molding			1830	1
LED-1	15x55 Distance Slat		<i>for LED under sauna benches</i>	2400	3
DI-1	15x55 Distance Board for Outer Lining			2150	4
DI-2	15x55 Ceiling Distance Board			2080	2
DI-3	15x55 Ceiling Distance Board			1990	2
SL-1	15x55 Interior Door Molding			1955	2
UL-5	15x55 Door Molding			1830	1
DI-4	15x55 Ceiling Distance Board			1080	2
DI-5	15x55 Ceiling Distance Board			1035	2
VL-1	Exterior Door Molding			780	1
SL-2	Interior Door Molding			670	2
DI-00	21x21 Ceiling and Floor Molding		<i>Cut to length!</i>	~2100	13
DI-0	50X50 Corner Post Molding		<i>Cut to length!</i>	~2100	5+1

**Lining Boards:**

STP-1	15x90 Ceiling Board		<i>Thermo spruce</i>	1915	40+2
STP-2	14x121 Outer Lining Board			350	69+3

**Slope Veneers:**

	3 mm Floor slope veneer			2075	2
	6 mm Floor slope veneer			2075	1
	9 mm Floor slope veneer			2075	1
	12 mm Floor slope veneer			2075	1





**Insulation, Finishing, Tapes:**

	SPU Insulation Panel 30x600x1200				9
	Foil Tape		for SPU insulation panels	10 m	3
	Moisture safety tape		for all outside corners	10 m	1
	Transparent silicone		for all outside corners		6
	Black Paint		for paint repair	0,9 L	1
	Gunfoam		for door and window insulation		1







**DETAILS LIST - Doors and Windows:**

Marking	Detail	Image	Note	Length	Pcs.
U-1	Glass Door 88x690x1860		Metal + Wooden door handle		1
U-2	Glass Door 88x690x1860		Metal + Wooden door handle		1
A-1	Window 88x845x1860				2
	Wooden Cover Caps				32

**Mounting Accessories:**

	Joist Hanger 45x97		for fixing 45x95 beams		4
	Plastic wedge 90x32x15		for supporting T-2 beams if necessary		4
	Corner Bracket 60x60x60		for T-1 beam		2
	Screw 6x180		for wall logs		260
	Screw 5x90		for base frame		70
	Screw 5x40		for joist hangers		48
	Screw 4.5x70				800
	Screw 3.5x50		for floor boards		200
	Screw 3x40	black	for black moldings		250
	Nail 70 mm		for roof boards		300
	Lost-head nail 40 mm		for STP-1 ceiling boards		650
	Ventilation Valve Ø100		wood		1
	Ventilation Grid Ø100		metal		7

**Roof Covering:**

	EPDM Rubber Roof Cover 3.7x3.05 m				1
	EPDM Glue		2.5 l		1
	EPDM Quickprime		125 ml		1
	Splice Tape		for back wall metal drip edge	3.3 m	1
	Paint roller + Handle + Sanding pad				1
	Metal Drip Edge		for back wall <i>Cut to length!</i>	2050 mm	2
	Metal roofing sheet		for front wall. <i>Cut to length!</i> for side walls. <i>Cut to length!</i>	2100 mm 2750 mm	2 2
	Black Roofing Screw 4.8x25		for side walls metal roofing sheets		50
	Black Wronic Screw 4.2x25		for back wall metal drip edge		30

**Sauna Benches - Standard Set:**

	Bench Module 600 mm		Top bench	1793	1
	Bench Module 500 mm		Bottom bench	1793	1
	Bench Module 500 mm		Top L- bench	1484	1
	Bench Module 600 mm		Bottom L- bench	1101	1
	Bench Module 500 mm		Anteroom bench	1078	1
	Bench Skirt			1793	1
	Bench Horizontal Support Set 45x45				1
	Bench Side Frame		Includes 3 adjustable legs		1
	Extra Vertical Support		Includes 1 adjustable legs		1
	Backrest 1		*Only if ordered additionally	1974	1
	Backrest 2		*Only if ordered additionally	1764	1

## STEP 1 - Base frame

1.1 Connect the base frame details according to Scheme 1.1.

Make sure that the frame is level and that the diagonals are equal ( $X = Y$ ). Leave a 45 mm gap between two AR-3 base frame details so that the water drainage detail VR-1 can be fitted between them.

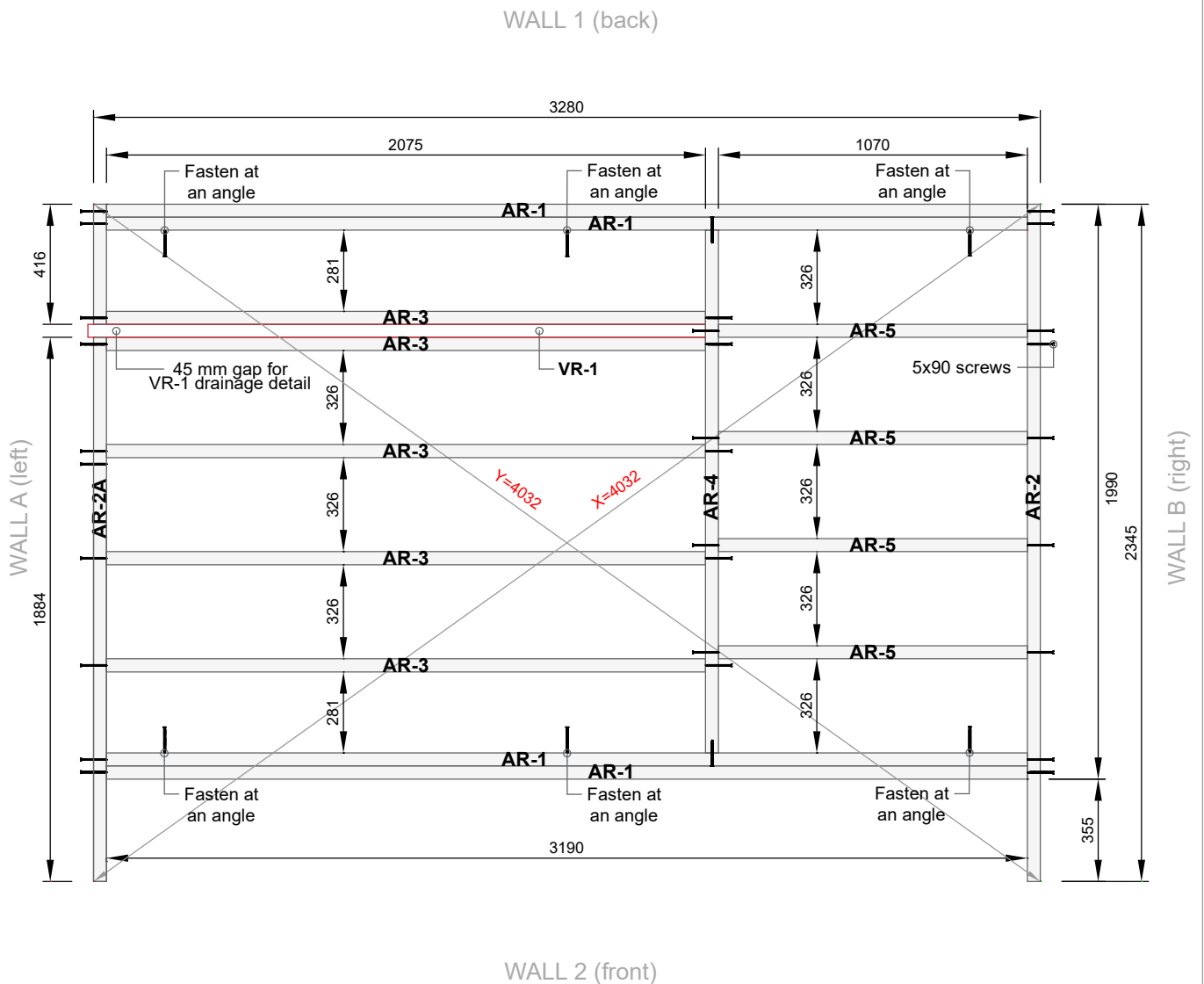
Use a level, a battery drill, and 5x90 screws to join the base frame together.



1.2 Place the VR-1 drainage detail on top of the base frame.

No fixings are needed.

**Caution!** The detail has sharp edges; use gloves.



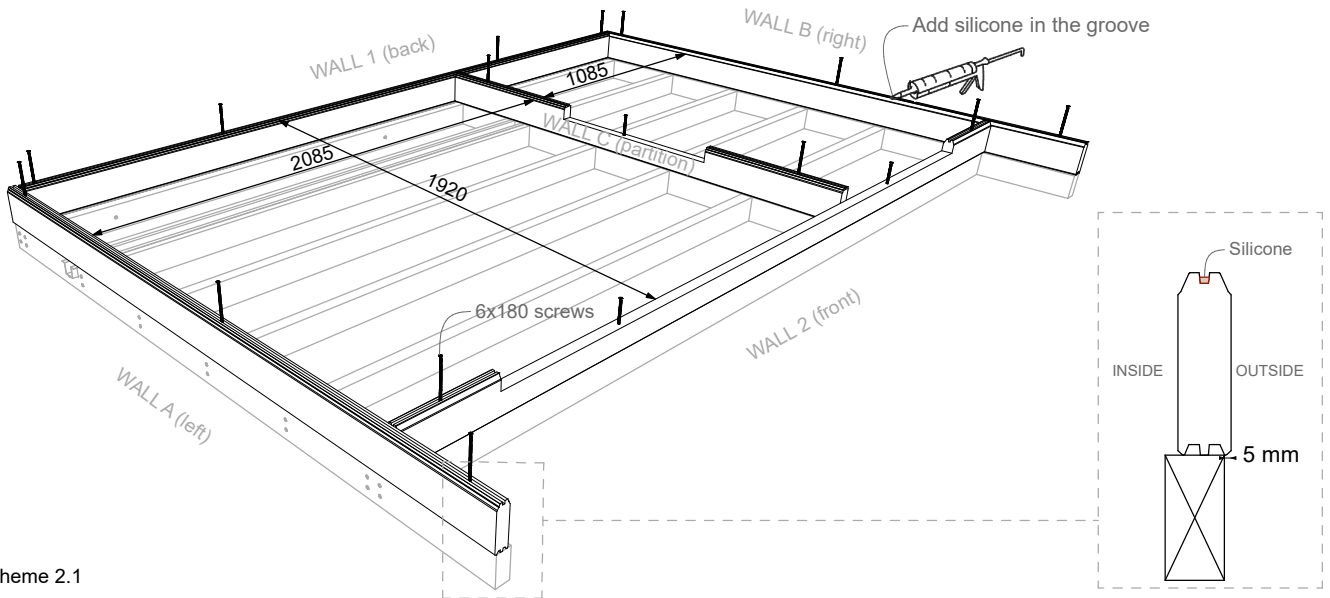
Scheme 1.1

## STEP 2 - Walls

- 2.1 Place the first row of wall logs on the base frame according to Scheme 2.1. Make sure that the wall logs protrude 5 mm outward from the base frame on all sides. Use 6x180 screws to fix the wall logs to the base frame. Add silicone in the groove of every wall log between each row.



**Suggestion:** Pre-drill the holes for the screws to prevent wall logs from splitting.



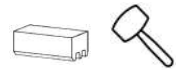
Scheme 2.1

- 2.2 Place the second row of wall logs on top of the first row. Use a hitting block and a rubber mallet to set the logs in place. Attach the second row to the first using 6x180 screws and a battery drill.



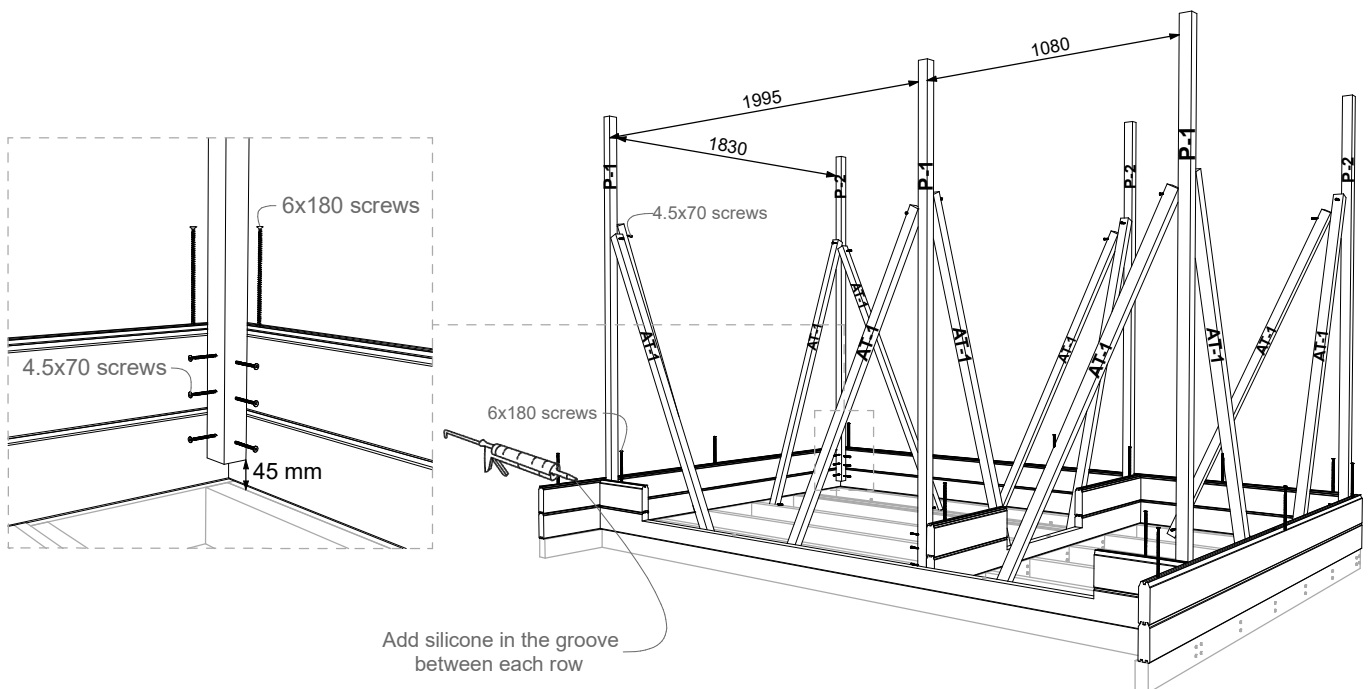
**Suggestion:** Pre-drill the holes for the screws to prevent wall logs from splitting.

- 2.3 Install corner posts in the inner corners. Leave a 45 mm gap at the bottom, between the corner posts and the base frame. Use 4.5x70 screws and a drill to fix the corner posts to every wall log (Scheme 2.2).



**Suggestion:** Pre-drill holes for the screws to prevent the posts from splitting.

- 2.4 Vertically level the corner posts and temporarily attach AT-1 details to them for support and to keep the posts in a level position. Use a level, 4.5x70 screws, and a battery drill.



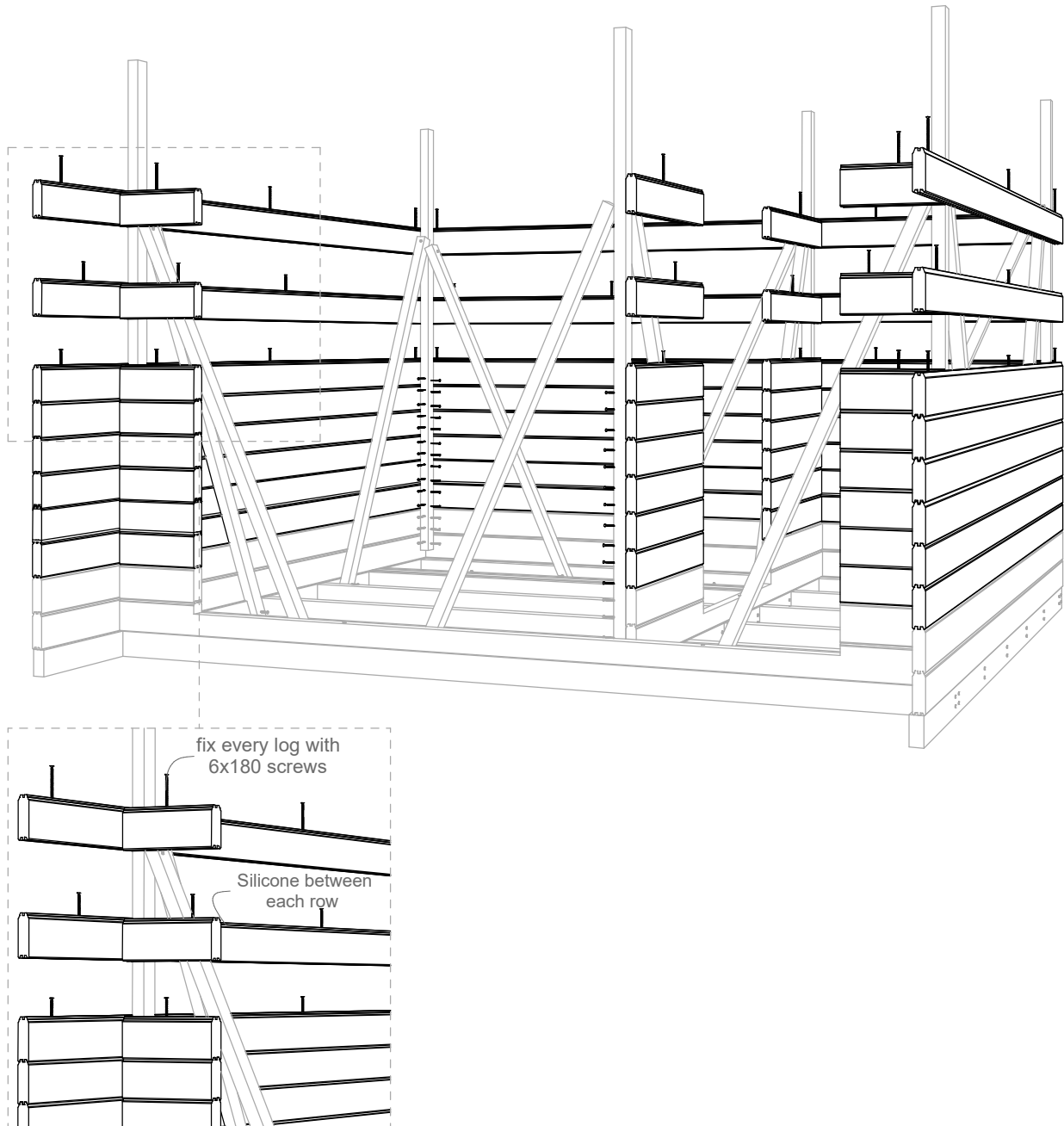
Scheme 2.2

## STEP 2 - Walls

2.5 Continue to install the wall logs on top of each other according to the "Wall Layout" scheme on page 9. Use 6x180 screws to connect all wall logs to each other and 4.5x70 screws to fix all logs to corner posts, like shown in Scheme 2.3. Add silicone in the groove of every wall log between each row.



2.6 Remove the AT-1 temporary support details after all wall logs have been installed.



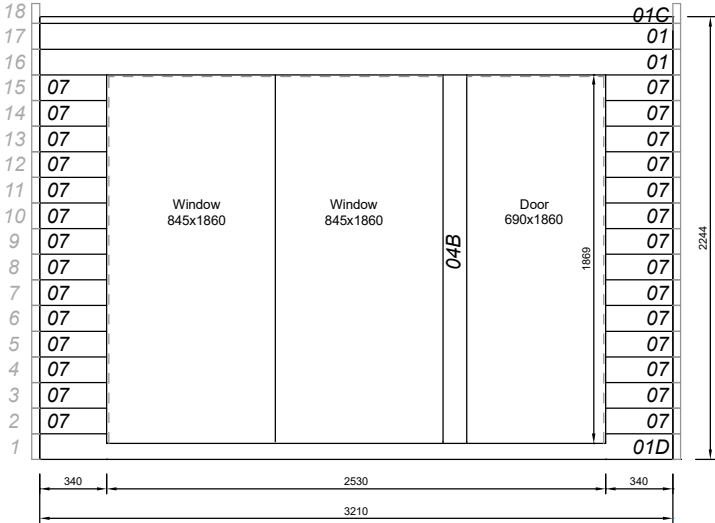
Scheme 2.3

For installation of walls, please see the placement of the wall logs on the "Wall Layout" scheme on page 9.

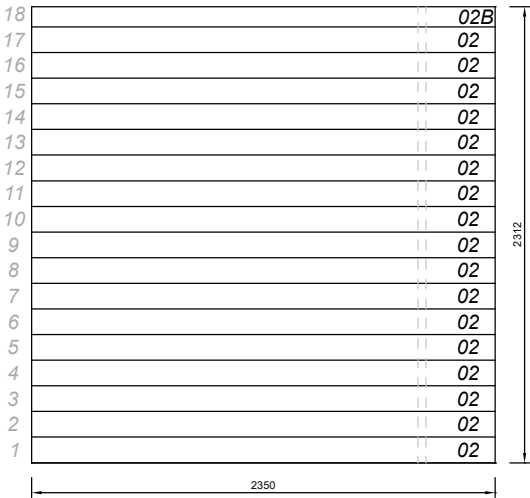
# WALL LAYOUT

- \* Connect all wall logs together using 6x180 screws.
- \* Connect all wall logs to corner posts using 4.5x70 screws

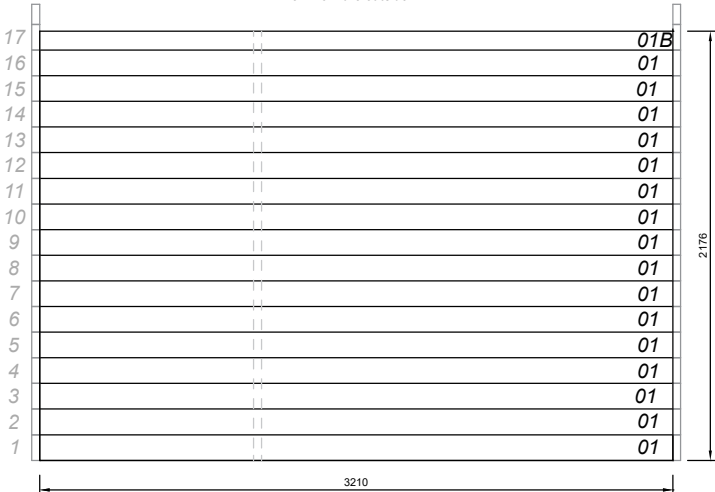
**Wall 2 (front)**  
*View from the outside*



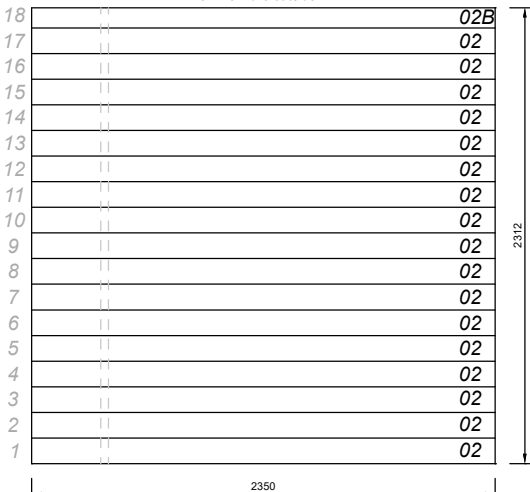
**Wall A (left)**  
*View from the outside*



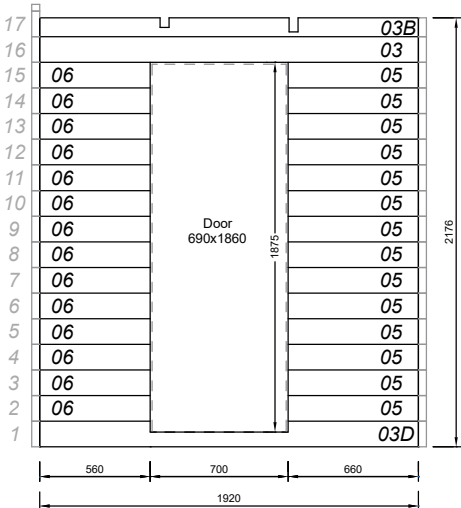
**Wall 1 (back)**  
*View from the outside*



**Wall B (right)**  
*View from the outside*

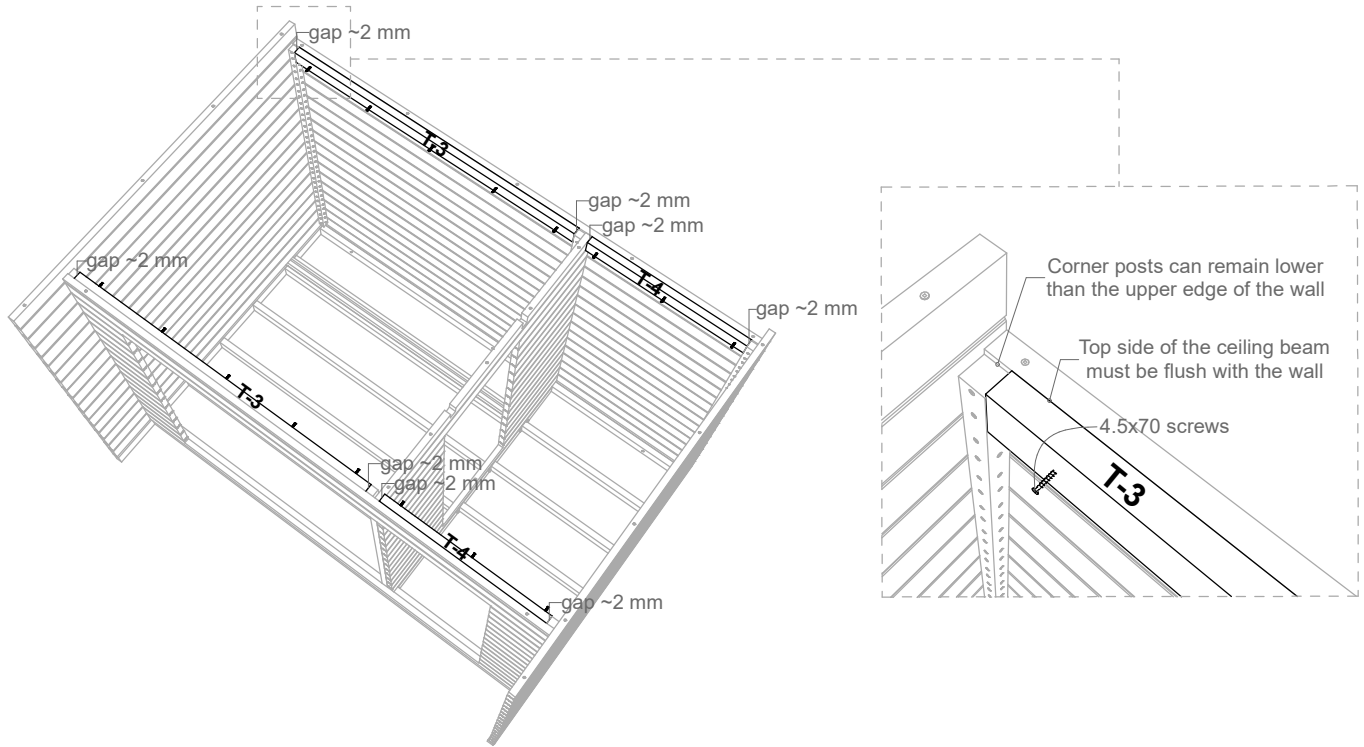


**Wall C (partition)**  
*View from the anteroom*



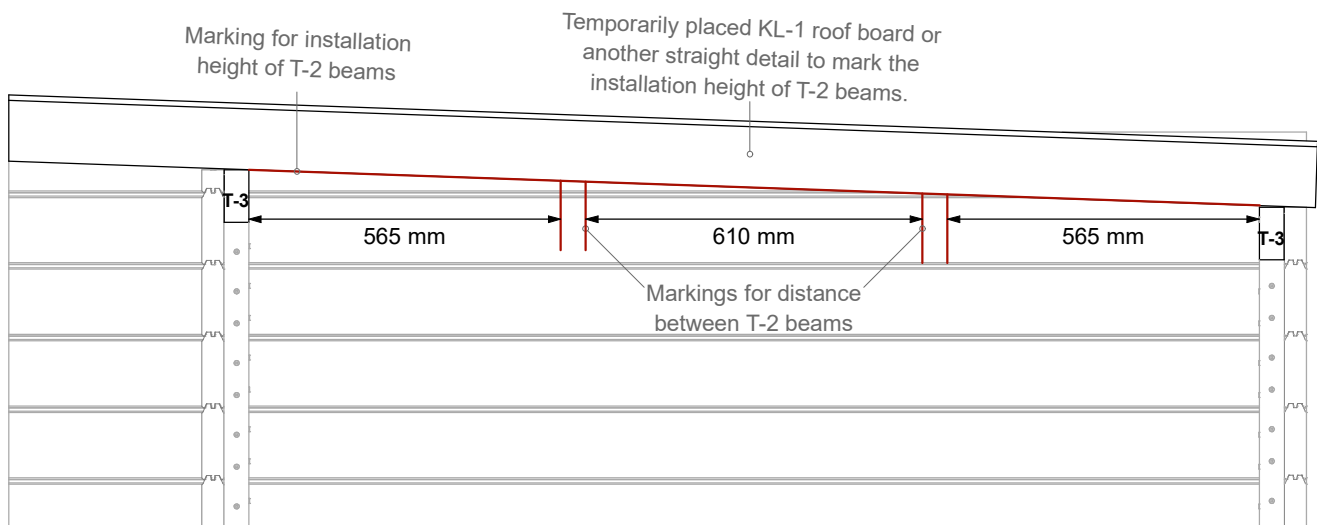
### STEP 3 - Roof boards and ceiling

3.1 Attach the T-3 and T-4 beams to the front and back walls. Leave ~2 mm gap at both ends. Make sure that the top side of the beam is flush with the upper edge of the front and back walls. Use 4.5x70 screws and a drill to fix the beams to the walls (Scheme 3.1).



Scheme 3.1

3.2 Temporarily lay one KL-1 roof board or some other straight detail on top of the front and back walls. Mark the diagonal that forms under the detail on the side walls with a pencil. These markings will determine the installation height of the T-2 ceiling beams. Measure out the distance from the T-3 and the T-4 beams and mark the locations on both side walls, like shown in Scheme 3.2. These markings will indicate the spacing between the T-2 ceiling beams.



Scheme 3.2

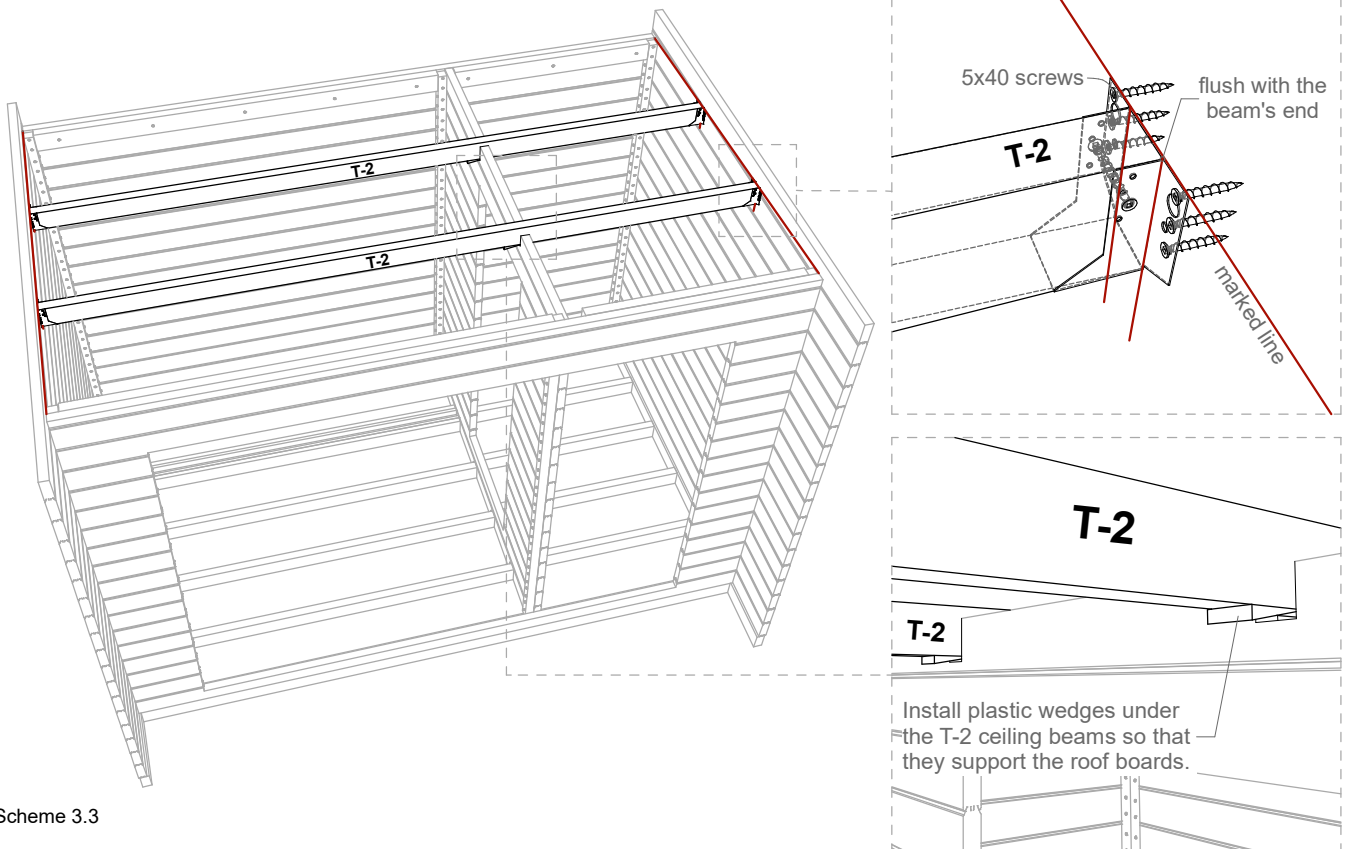
## STEP 3 - Roof boards and ceiling

3.3 Attach the joist hangers to the T-2 ceiling beams, flush with the beams ends. Use 5x40 screws.



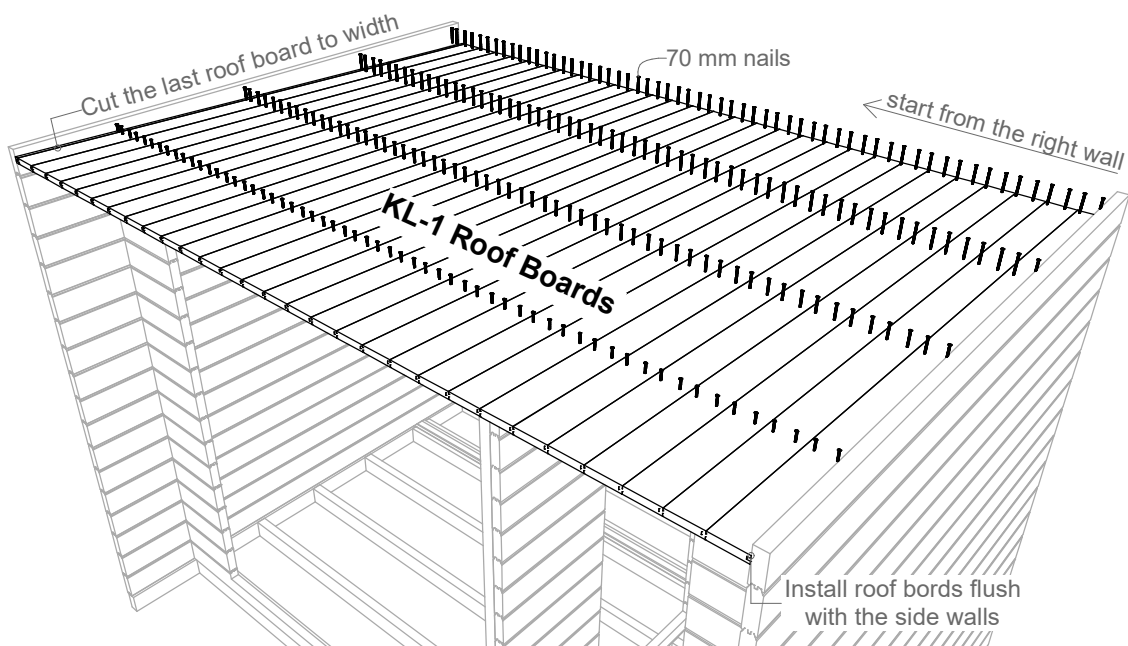
3.4 Install the T-2 ceiling beams through the cutouts in Wall C (partition). Fasten them to the side walls in the previously marked location through the joist hangers, like shown in Scheme 3.3. Use 5x40 screws to fix the joist hangers to the beams and the walls.

The T-2 beams should support the roof boards in the middle of the sauna. If necessary, raise the beams higher from the cutouts in Wall C (partition) and position them to the correct height using plastic wedges.



Scheme 3.3

3.5 Install the roof boards flush with the side walls, starting from the right. Fix the roof boards with 70 mm nails to the beams (8 nails per every roof board) with a hammer or a nailgun. Cut the last roof board to width using a circular saw.



Scheme 3.4

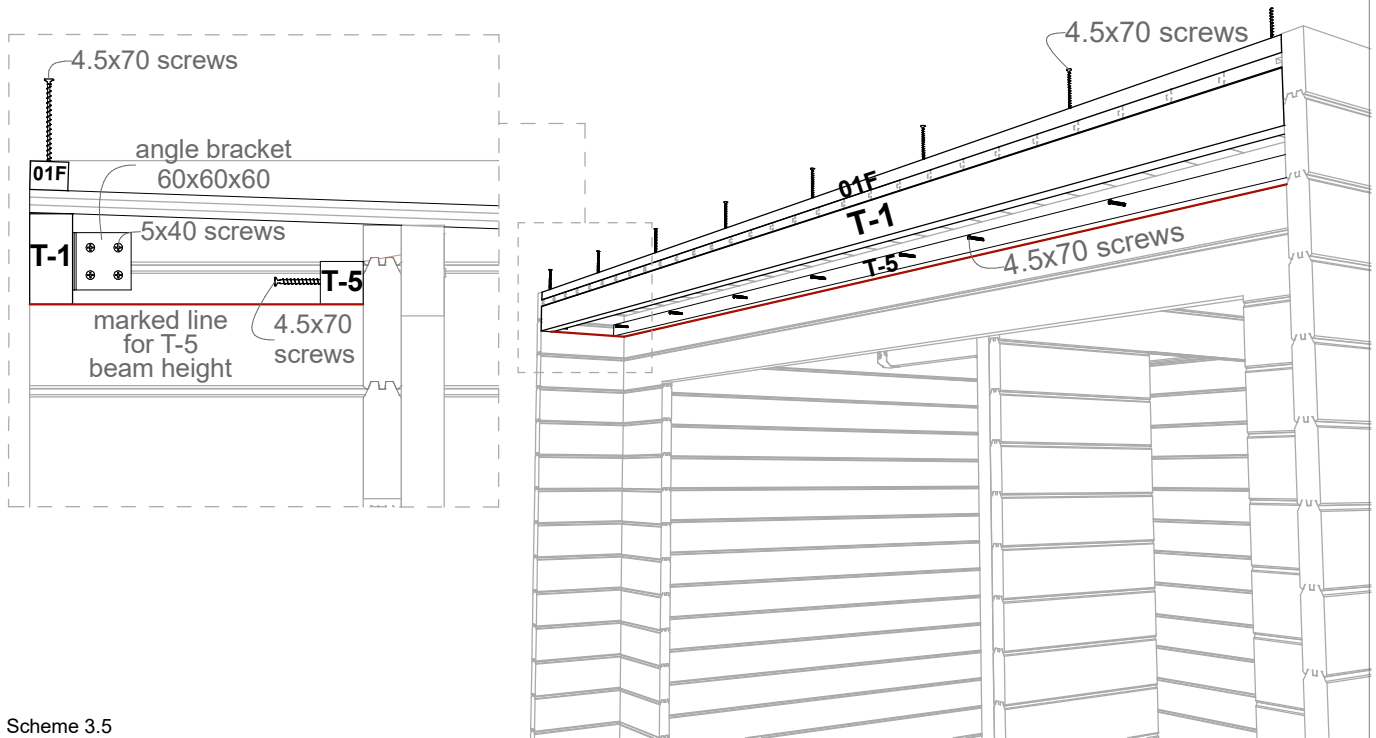
## STEP 3 - Roof boards and ceiling

3.6 When all the roof boards are installed, fasten the T-1 beam under them, flush with the roof boards at the front, like shown in Scheme 3.5. Use 60x60x60 angle brackets and 5x40 screws for fixing.



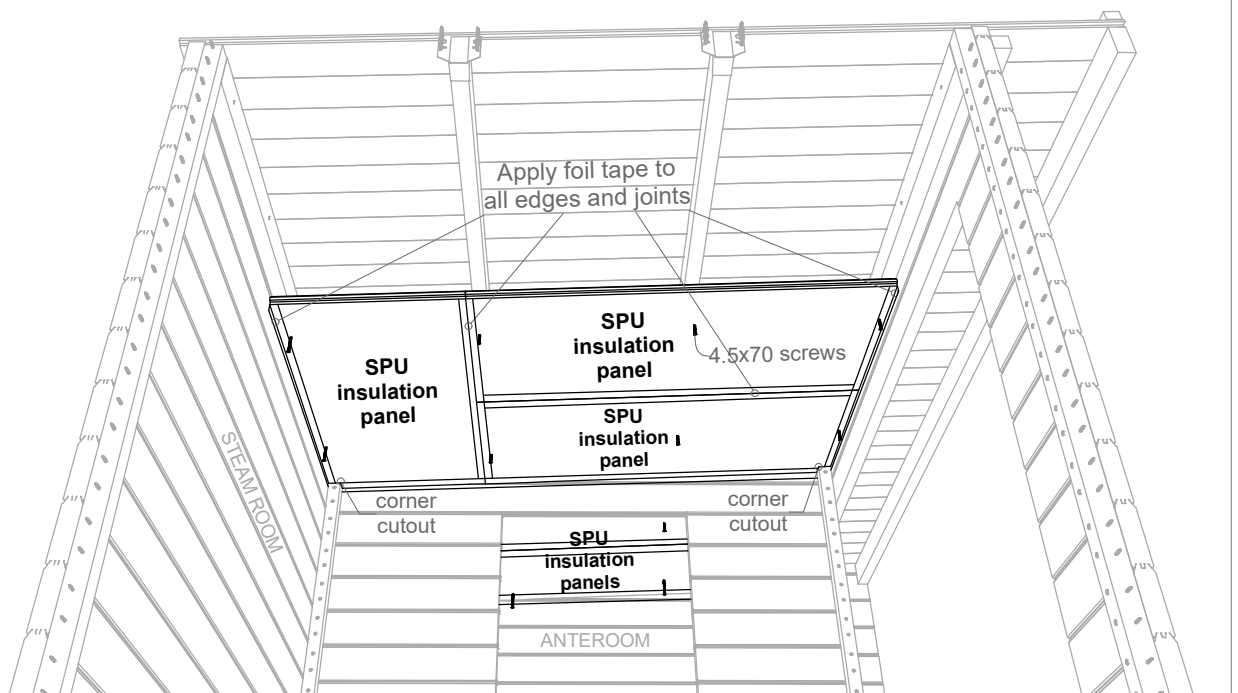
3.7 Measure the distance from the roof boards to the bottom edge of the T-1 beam and mark it on Wall 2 (front). That line will indicate the installation height of the T-5 beam. Fix it in place with 4.5x70 screws.

3.8 Install the 01F roof block on top of the roof boards, flush with the front edge. Fix with 4.5x70 screws.



Scheme 3.5

3.9 Cut the SPU insulation panels to the right size using a cutting knife. Make cutouts in the corners for corner posts. Attach the panels to the ceiling beams using a few 4.5x70 screws. Tape all edges and joints with foil tape to prevent heat loss, like shown in Scheme 3.6.

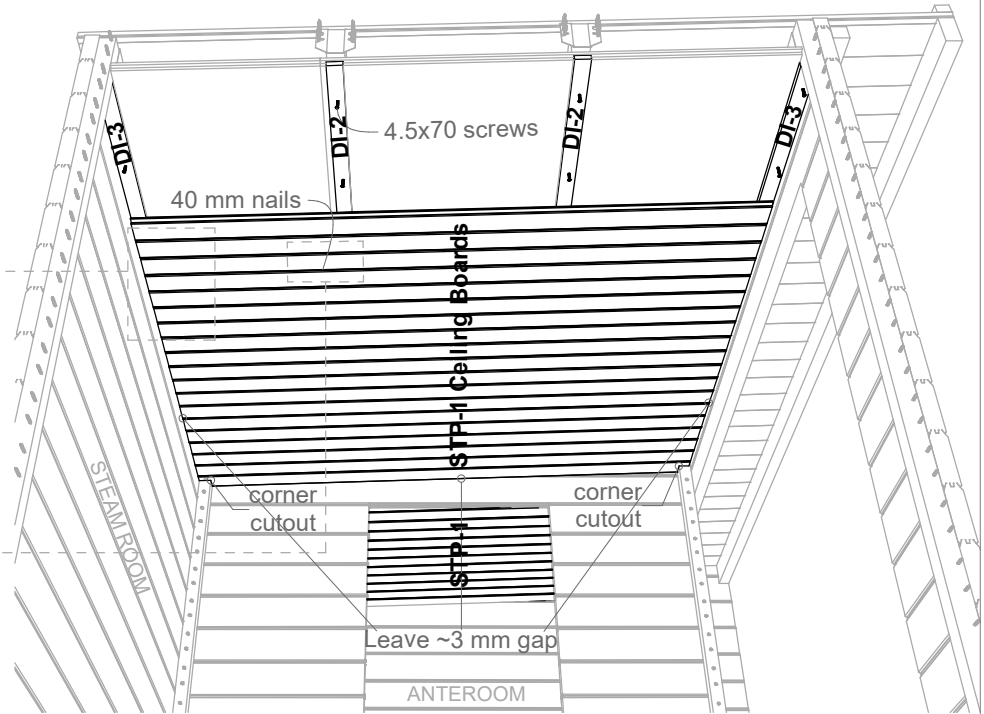
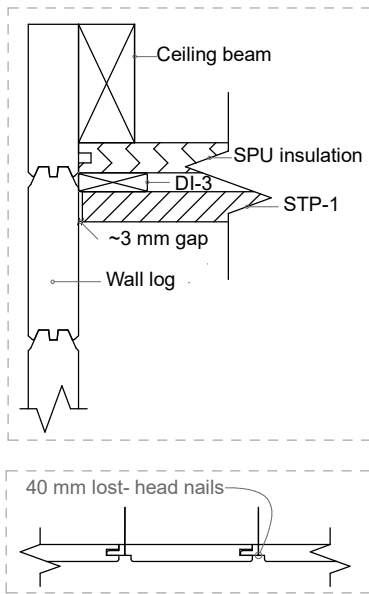


Scheme 3.6

## STEP 3 - Roof boards and ceiling

3.10 Place the ceiling distance boards on top of the insulation panels and fasten them to the ceiling beams using 4.5x70 screws.

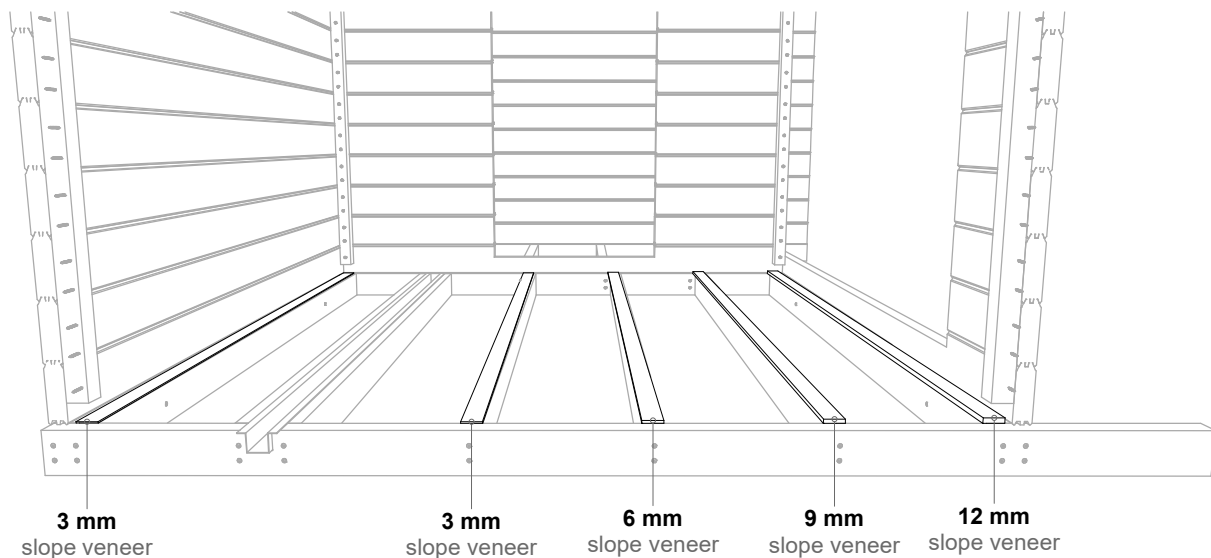
3.11 Install the ceiling lining boards on top of the distance boards. Leave ~3 mm gap between the ceiling boards and walls on all sides. Use 40 mm lost-head nails (4 per every ceiling board) and a hammer or nail gun for fixing. Make corner cutouts in the first and last ceiling boards for corner posts with a hand saw, and cut the last ceiling board to width using a circular saw (Scheme 3.7).



Scheme 3.7

## STEP 4 - Floor

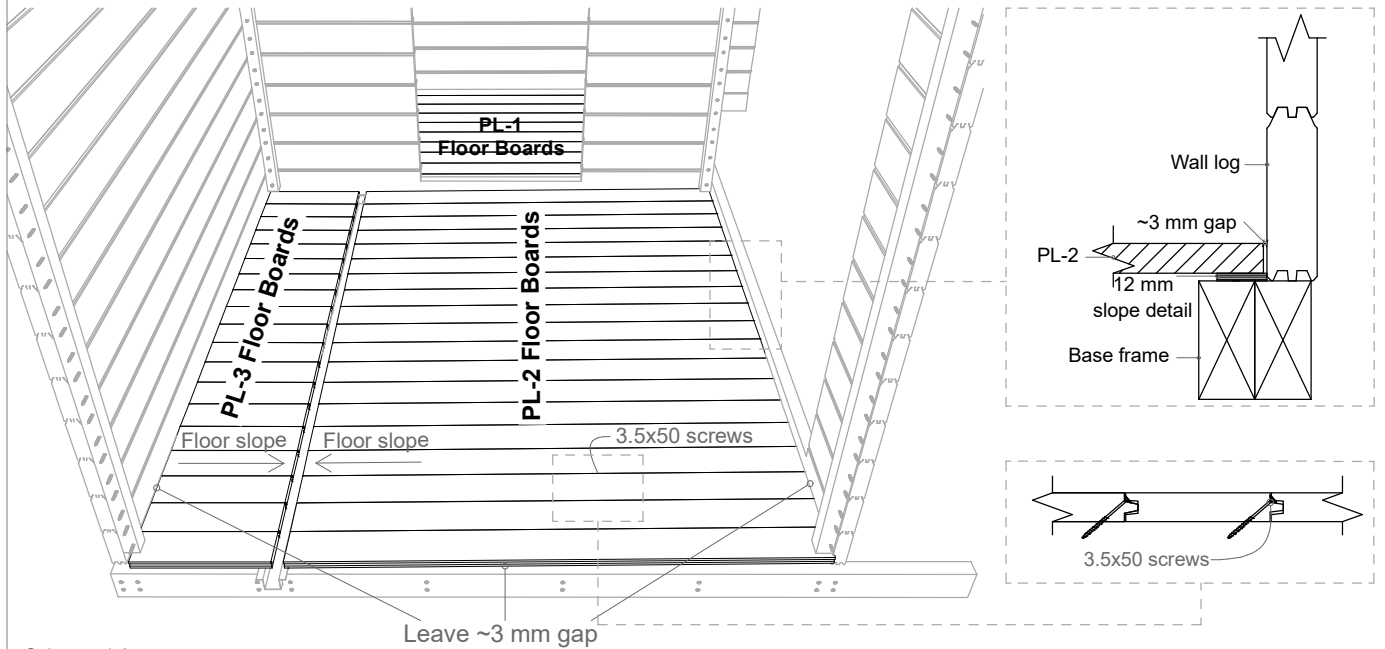
4.1 Place the slope veneers on the base frame in the steam room to give the floor a slope for water drainage. Fixing the details to the base frame with screws is optional (Scheme 4.1).



Scheme 4.1

## STEP 4 - Floor

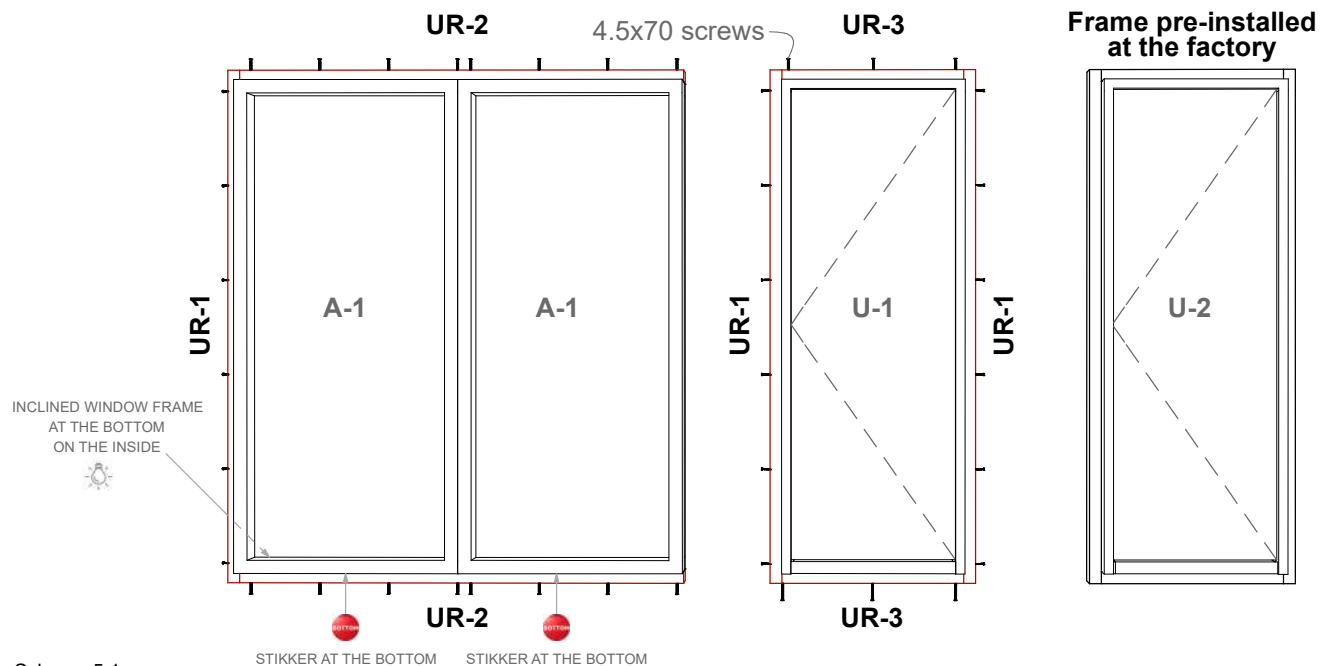
4.2 Install the floor boards starting from the right. Leave ~3 mm gap between the floor boards and walls at all sides. Cut the last floor board to width using a circular saw. Use 3.5x50 screws to fix the floor boards in place (Scheme 4.2).



Scheme 4.2

## STEP 5 - Doors and windows

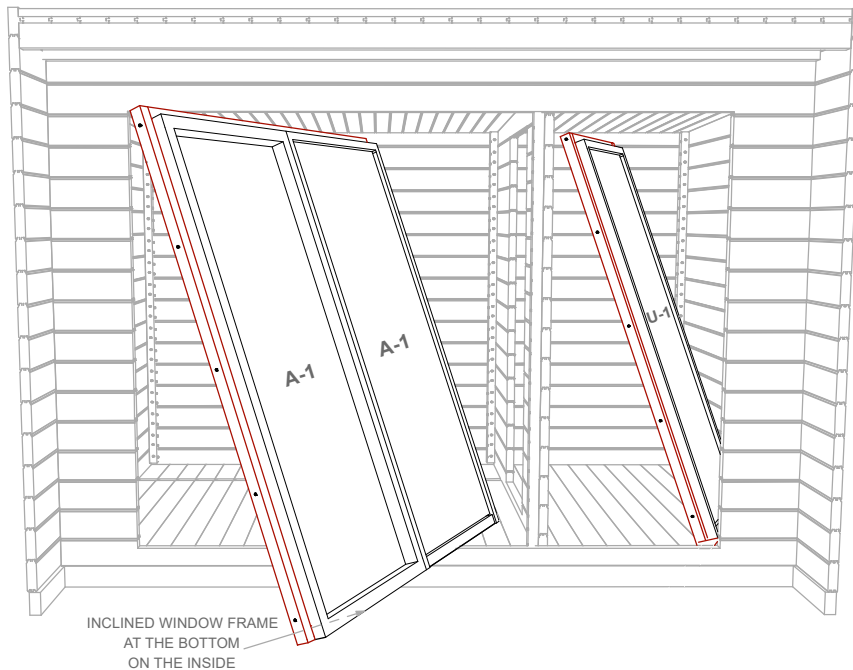
5.1 Connect the windows together by attaching the UR-1 and UR-2 frame details around them. Attach the UR-1 and UR-3 door frame to the U-1 door with 4.5x70 screws (Scheme 5.2). The U-2 interior door frame is pre-installed at the factory. **Attention!** When installing the window, make sure that the inclined frame is located indoors, at the bottom of the window. The bottom side is marked with a sticker.



Scheme 5.1

## STEP 5 - Doors and windows

5.2 Lift and tilt the doors and windows diagonally into the openings (Scheme 5.2). Place them to their positions from inside the sauna. For easier installation, remove the glass from the door hinges to reduce the weight of the doors.

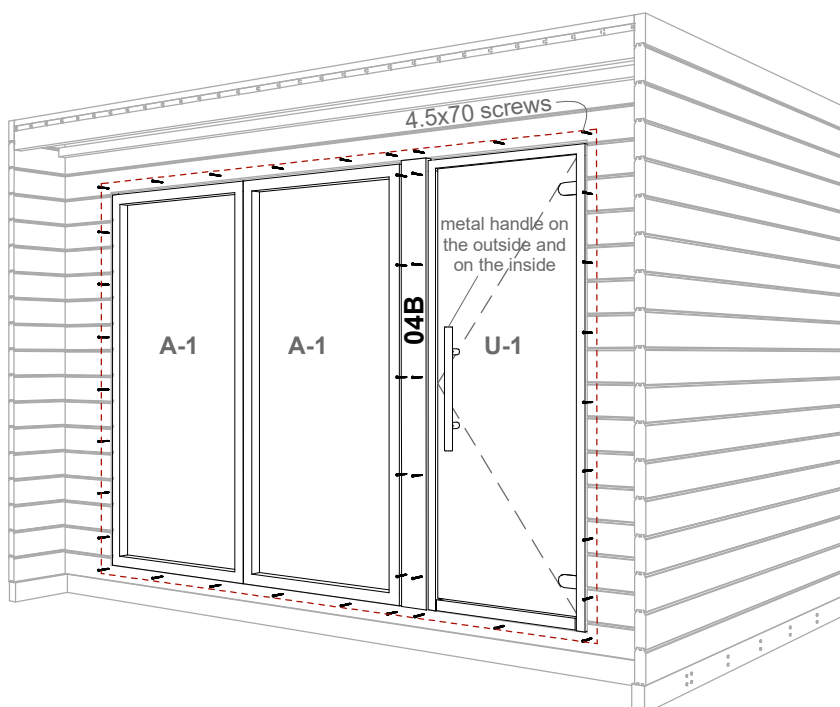


Scheme 5.2

5.4 Fix the door and window frames to Wall 2 (front) from the outside. Place and fix the 04B detail between the windows and the door. Use 4.5x70 screws for fixing (Scheme 5.3).



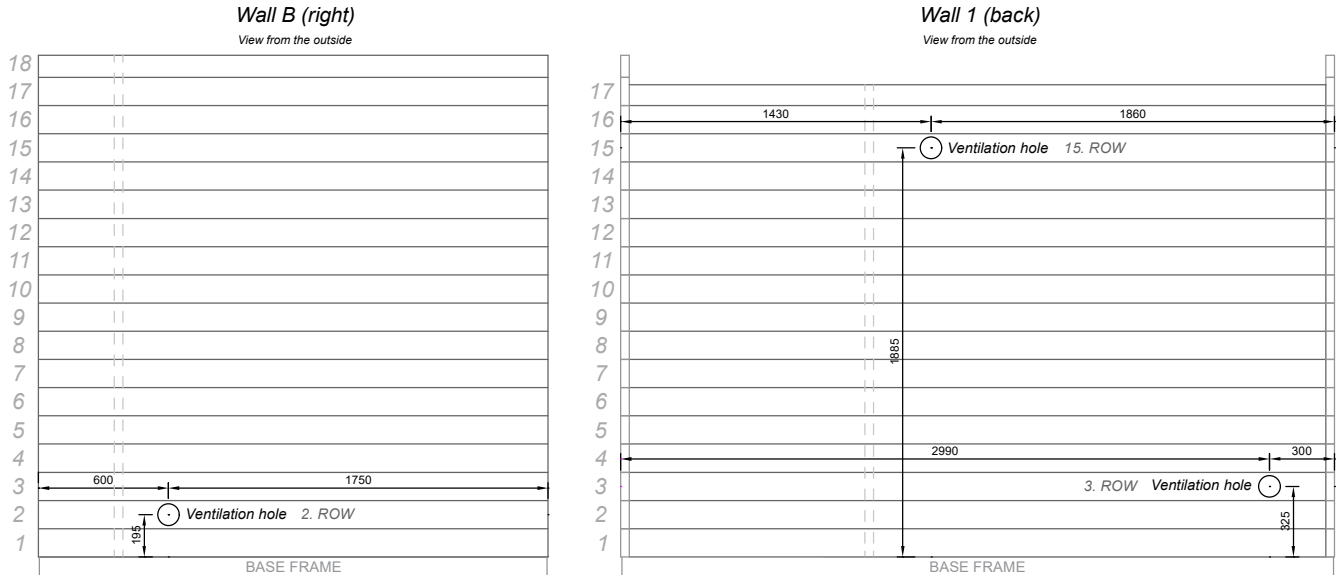
5.5 Attach the glass doors back to the hinges and fix the handles to the doors. The set includes two different handles that look the same but are made of different materials. Make sure that the outer door has a metal and metal handle and the inner door has a metal and wooden handle. A wooden handle must be installed on the inner door facing the steam room so that it does not heat up while using the sauna. The difference in material can be detected by sound (tap on the handles).



Scheme 5.3

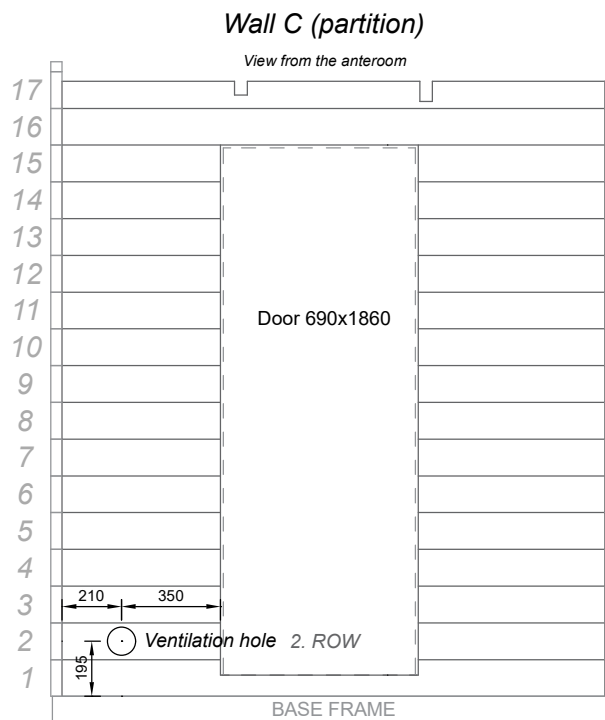
## STEP 6 - Ventilation

6.1 Cut the ventilation holes in the exterior walls with a diameter of 100 mm using a hole saw or a jigsaw.  
For recommended locations of ventilation openings see Scheme 6.1



Scheme 6.1

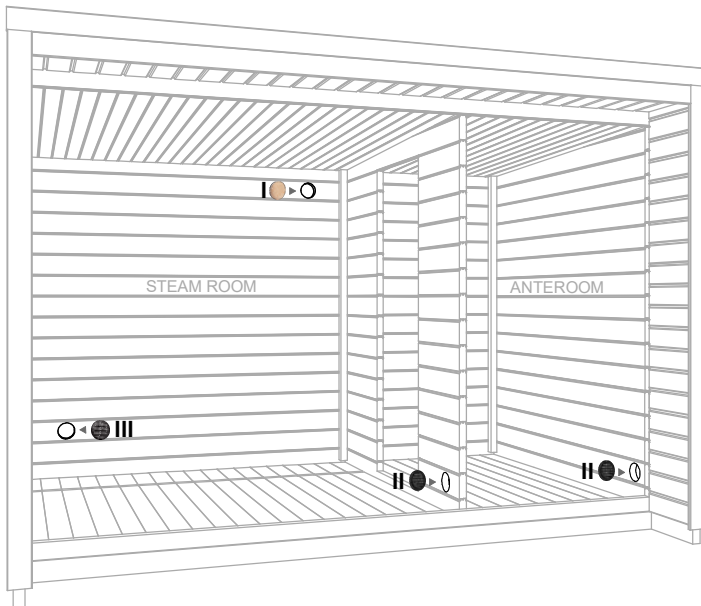
6.2 Cut the ventilation hole in the Wall C (partition) with a diameter of 100 mm using a hole saw or a jigsaw.  
For recommended location of ventilation opening see Scheme 6.2



Scheme 6.2

## STEP 6 - Ventilation

6.3 Cover the openings with ventilation grids or valves, as shown in Scheme 6.3. Use 3x40 black screws for fixing.



### I - EXHAUST OPENING

Install the metal ventilation grid on the outside and the wooden valve on the inside. The exhaust opening with the valve inside is located under the ceiling, and its purpose is to dry the steam room after using the sauna. The ventilation valve should be closed while using the sauna. Open the valve after using the sauna to expel excess moisture through the opening. For faster drying, leave the steam room door ajar after a sauna session. The ventilation valve can also be opened between steam sessions if there are many people in the steam room at the same time and excessive humidity or a lack of air occurs.

### II - INLET

Install a metal ventilation grid inside and outside.

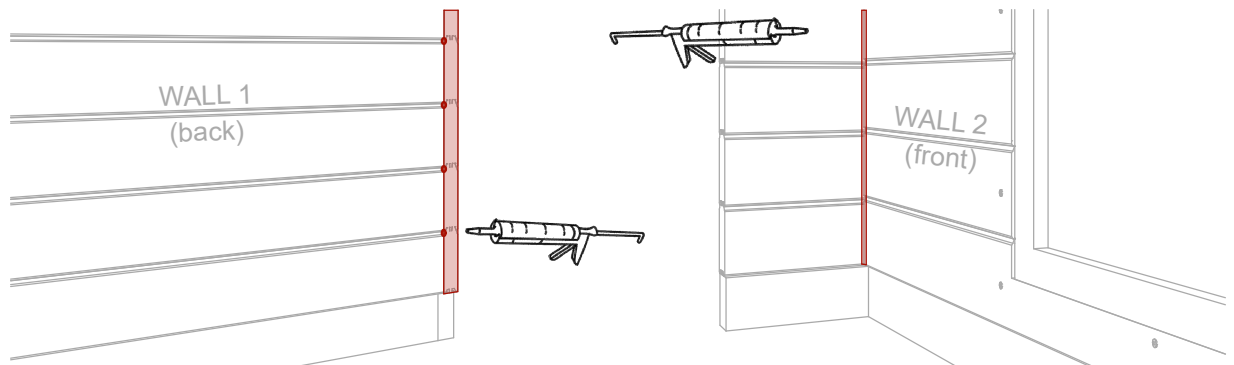
### III - OUTLET

Install a metal ventilation grid inside and outside.

Scheme 6.3

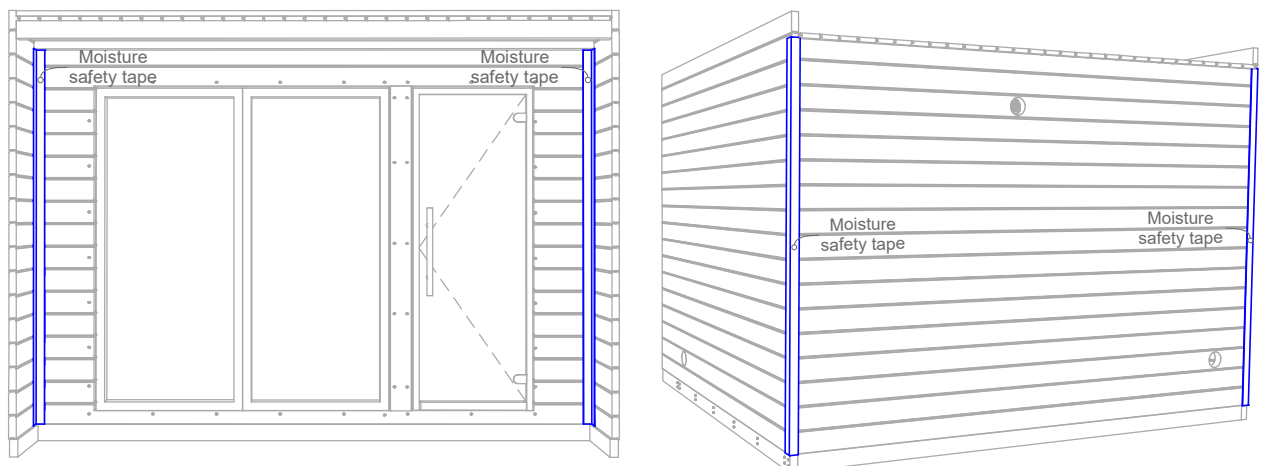
## STEP 7 - Outer lining and moldings

7.1 Seal all the outside corners of the sauna with transparent silicone to prevent moisture and rainwater from entering the sauna, as shown in Scheme 7.1. Apply silicone to the open end grains at the back wall and spread it with a spatula to about 1 mm thickness.



Scheme 7.1

7.2 For extra protection, tape all outside corners of the sauna with moisture safety tape before installing the exterior moldings (Scheme 7.2).



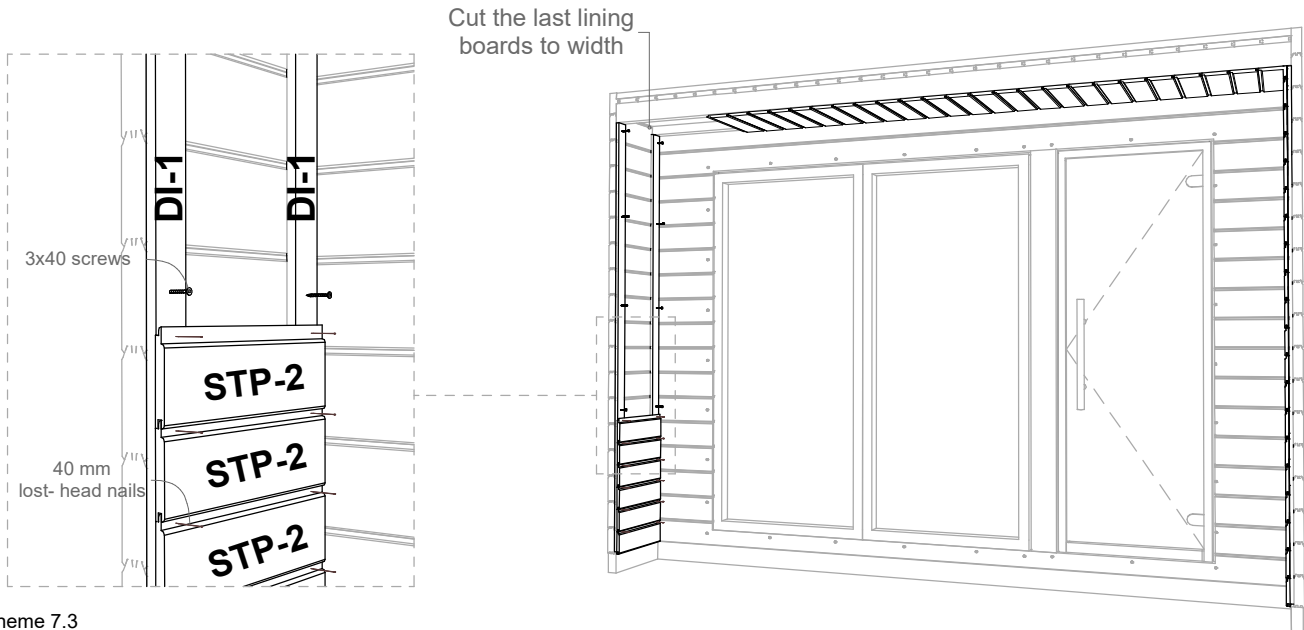
Scheme 7.2

## STEP 7 - Outer lining and moldings

7.3 Measure the height of the extending part of the side walls and cut the DI-1 distance boards to the correct length if necessary. Attach the distance boards to the walls using 3x40 black screws.



7.4 Install the STP-2 outer lining boards on top of the DI-1 distance boards and the beams, starting from the bottom. Cut the last lining board to the correct width. Use 40 mm lost-head nails to fasten the lining boards (2 nails per board). See Scheme 7.3.



Scheme 7.3

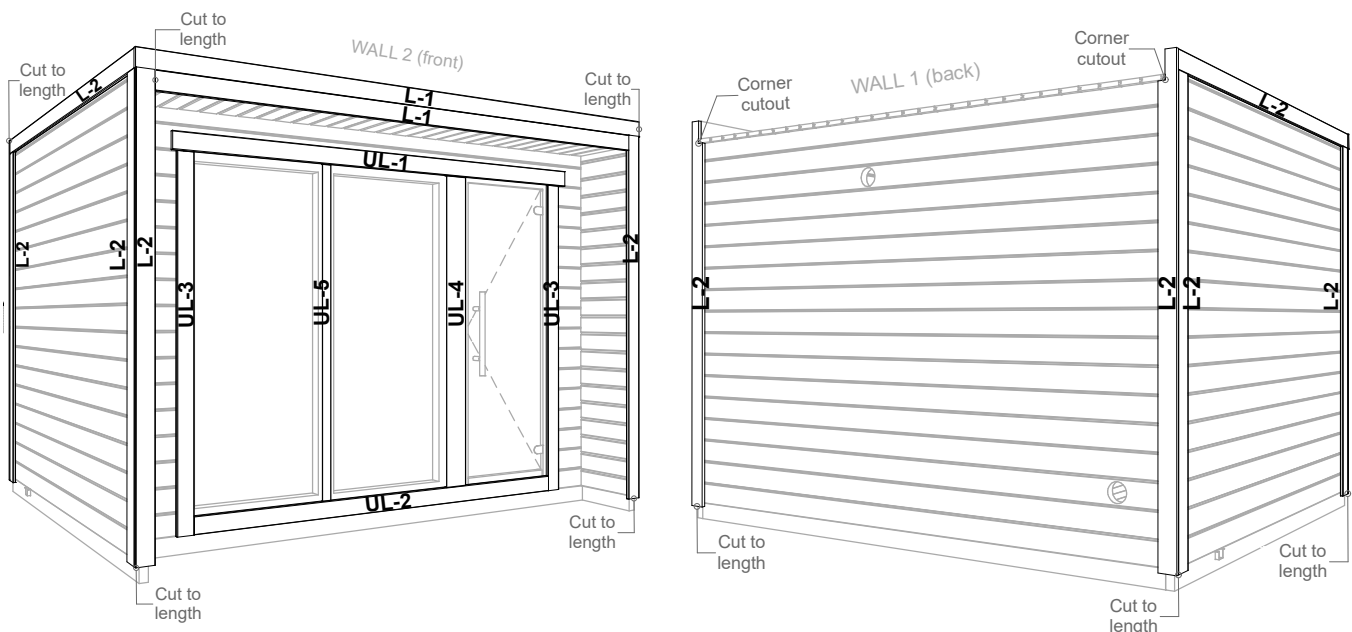
7.5 First, fix the L-2 roof moldings to the side walls. The moldings must be installed flush with the upper edges of the side walls. Cut the moldings to length and fasten using 3x40 black screws.



7.6 Next, measure and cut to length the L-1 roof moldings at the front and fasten them to the roof block and T-1 beam.



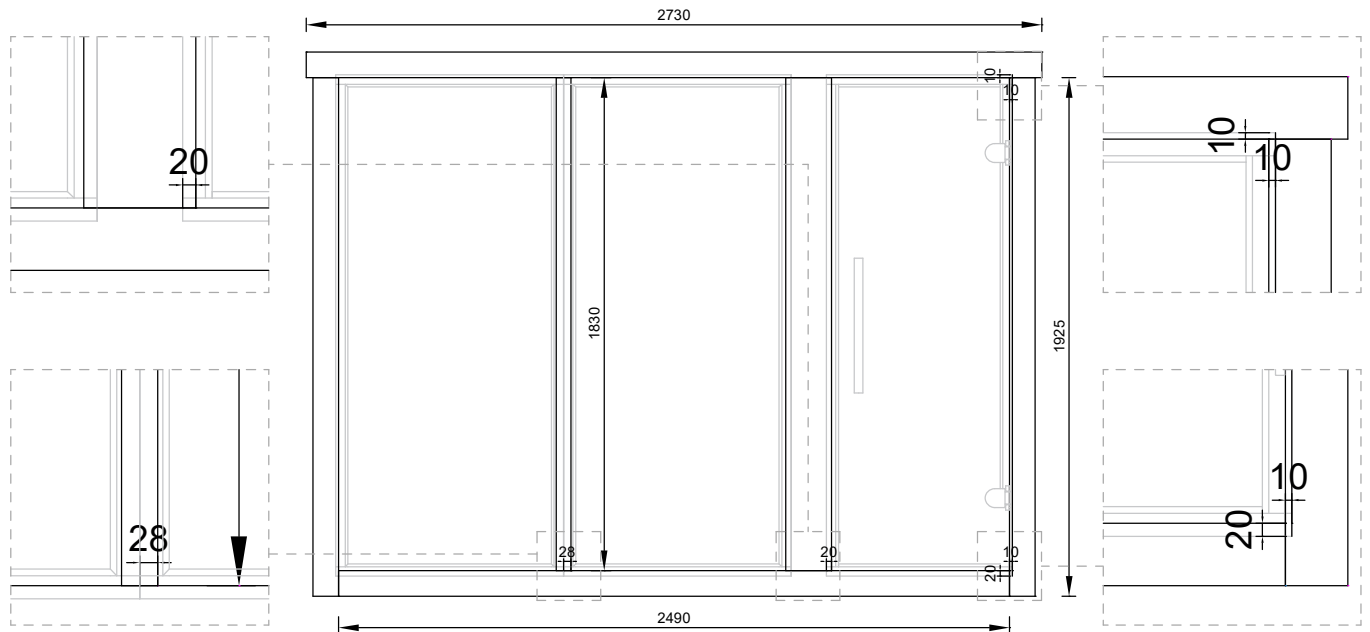
7.7 Make corner cutouts in L-2 corner moldings, as marked in Scheme 7.4. Cut to length and use 3x40 black screws to fasten all the corner moldings.



Scheme 7.4

## STEP 7 - Outer lining and moldings

7.8 Install the moldings around the door and window using 3x40 black screws.  
For the correct overlay, see Scheme 7.5.

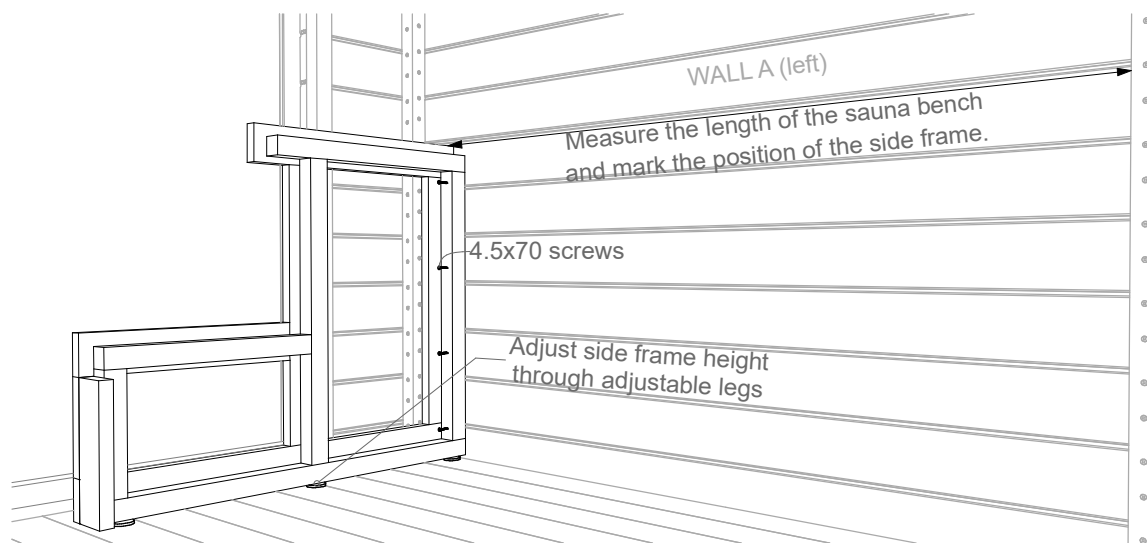


Scheme 7.4

7.9 Paint over all cut ends of the moldings with black paint that is included with the sauna.

## STEP 8 - Sauna benches

8.1 Measure the length of the sauna bench and mark the location of the side frame. Adjust the height of the side frame through the adjustable legs. Fix the frame to Wall A (left) using 4.5x70 screws, like shown in Scheme 8.1.



Scheme 8.1

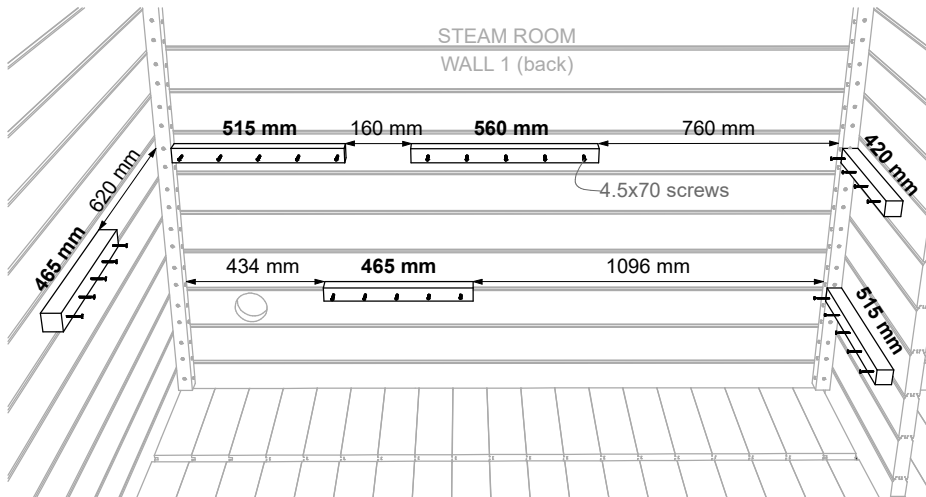
## STEP 8 - Sauna benches

8.2 Measure the distance and fix the upper and lower bench supports to the walls in the steam room, according to Scheme 8.2. Use 4.5x70 screws for fixing.

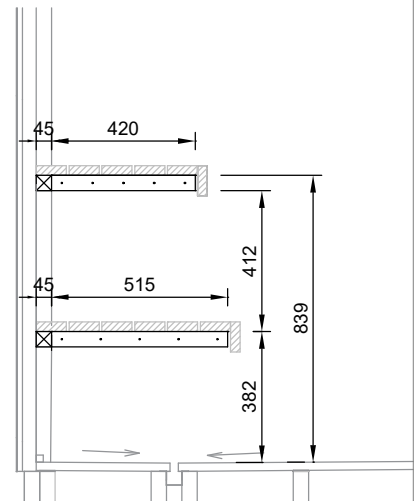


It is recommended to additionally use glue (not included) for fixing the sauna bench supports to the wall.

View from the front:



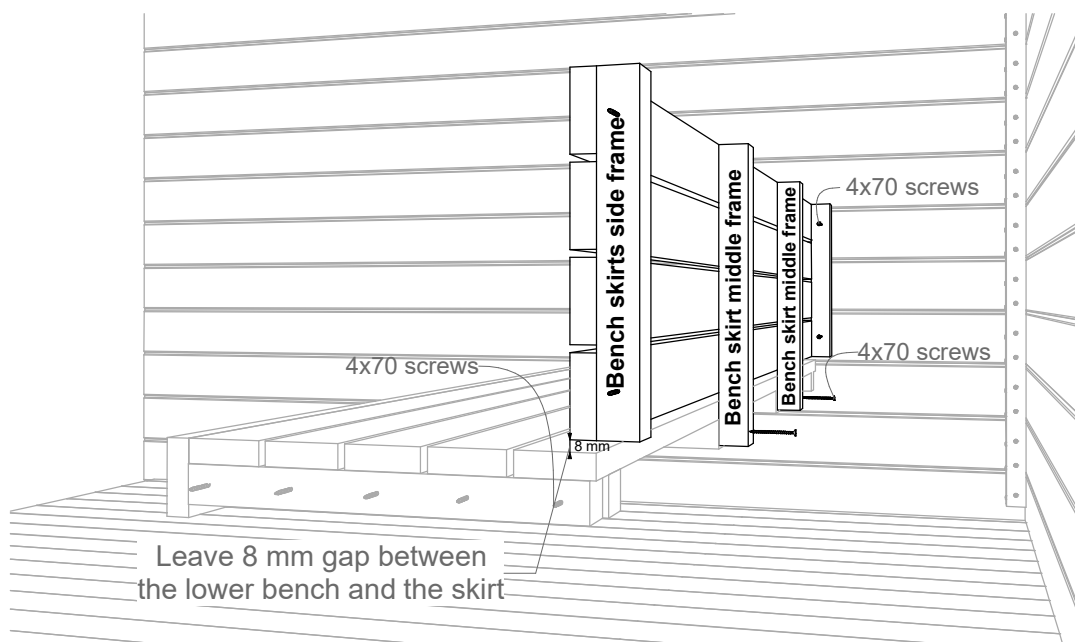
View from the side:



Scheme 8.2

8.3 Lift and place the bottom benches on top of the supports. If LED lighting under the sauna benches has been ordered additionally (not included in the standard set), install the LED strips under the benches before placing them on top of the supports. More detailed instructions are included with the lighting details.

8.4 Set the bench skirt in place. Leave a 8 mm gap between the skirt and the lower bench. Fix the skirt side frames to the side walls and the middle frame to the bottom bench, using 4x70 screws. See Scheme 8.3



Scheme 8.3

## STEP 8 - Sauna benches

8.5 Measure the distance and fix the bench supports to the walls in the anteroom, according to Scheme 8.4.

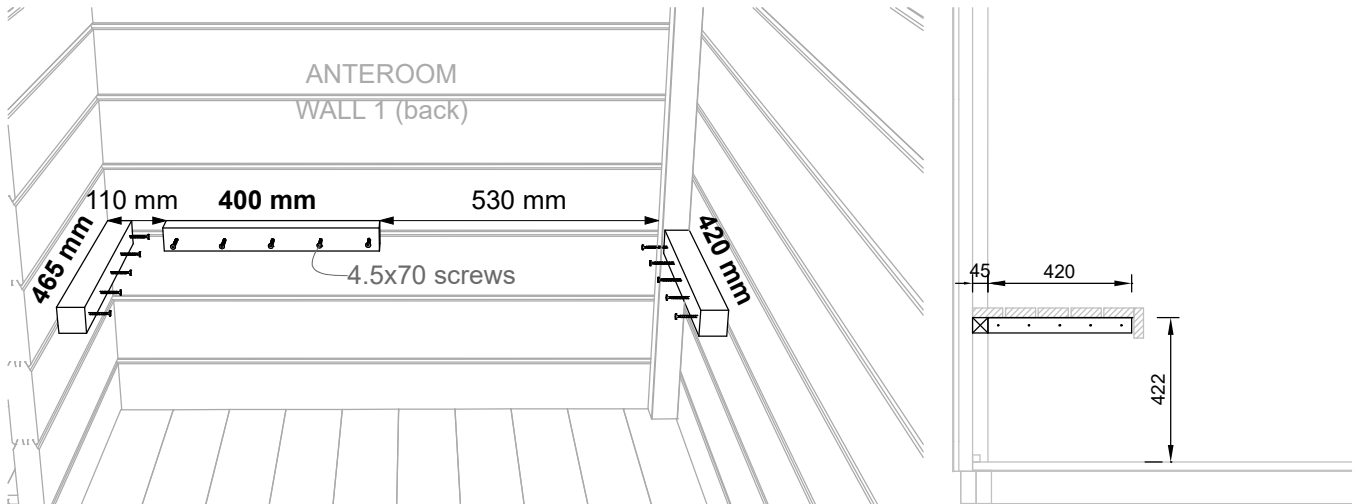
Use 4.5x70 screws for fixing.

It is recommended to additionally use glue (not included) for fixing the sauna bench supports to the wall.



View from the front:

View from the side:



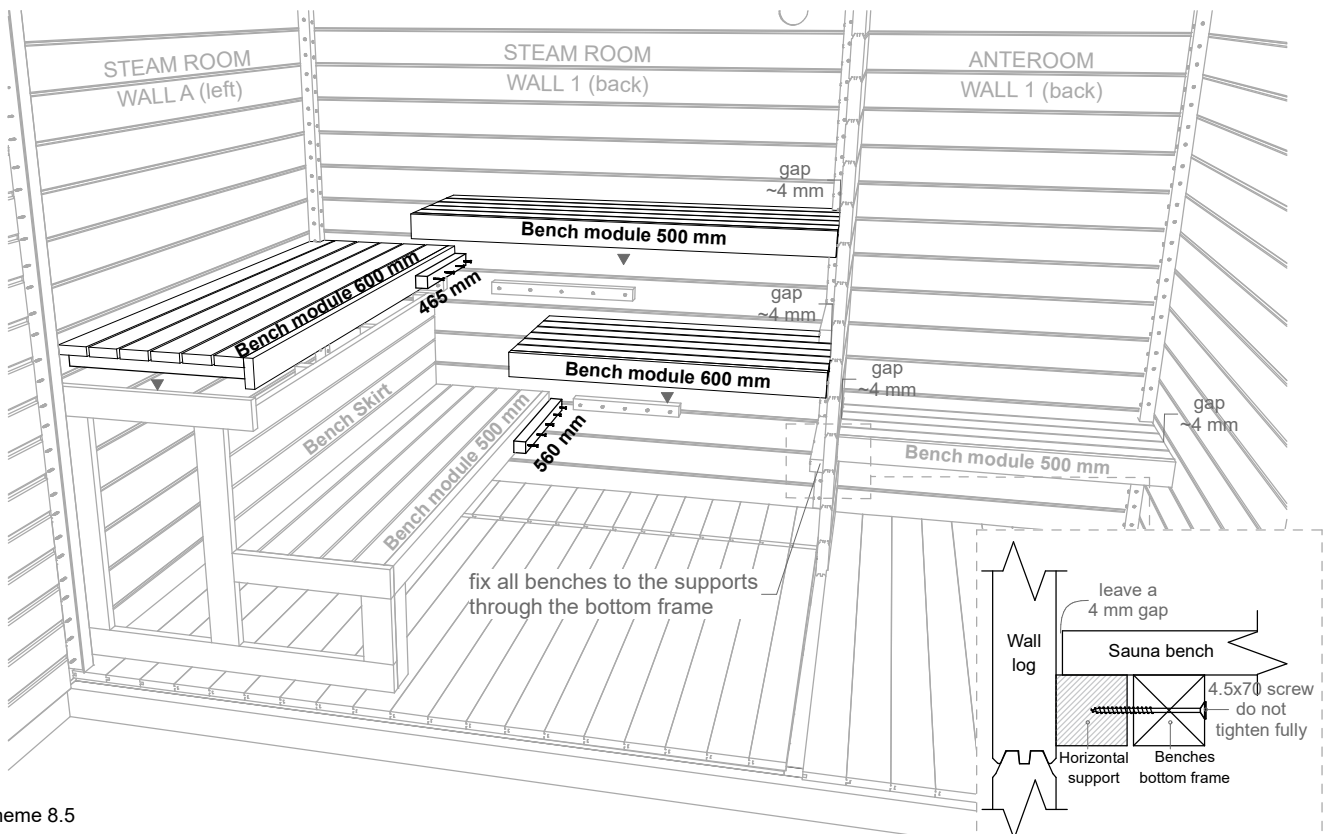
Scheme 8.4

8.6 Attach the horizontal supports for the back wall benches to the left wall benches using 4.5x70 screws.

8.7 Lift and place the back wall benches on top of the supports. Leave ~4 mm gap between the benches and the partition wall. Fix all the benches to the supports through the bench's bottom frame, using 4.5x70 screws. Do not fully tighten the screws. See Scheme 8.5.



8.8 If needed, place the extra vertical support under the top benches and fix it in place. Adjust the height of the support through the adjustable leg at the bottom.

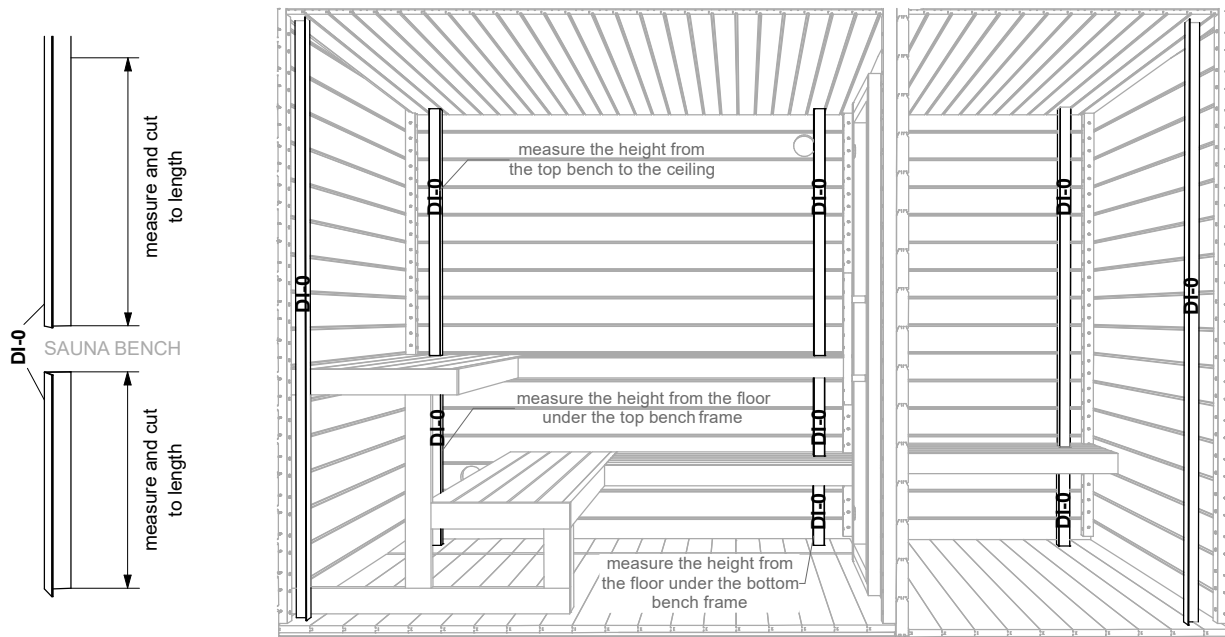


Scheme 8.5

## STEP 9 - Interior moldings

9.1 Measure and cut to length all DI-0 corner post moldings with a handsaw.

Install DI-0 corner molding on top of the corner posts, under, between, and above the sauna benches like shown in Scheme 9.1. Fasten the moldings with 40 mm lost-head nails, using a nail gun or a hammer.



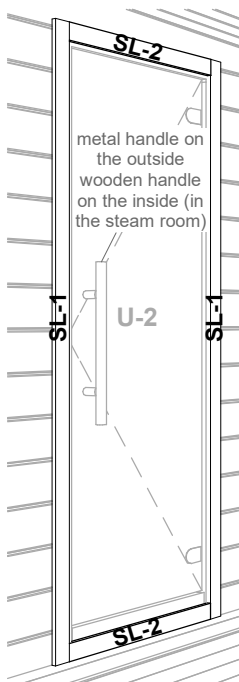
Scheme 9.1

9.2 Install the interior door moldings around the U-2 door in the anteroom (Scheme 9.2).

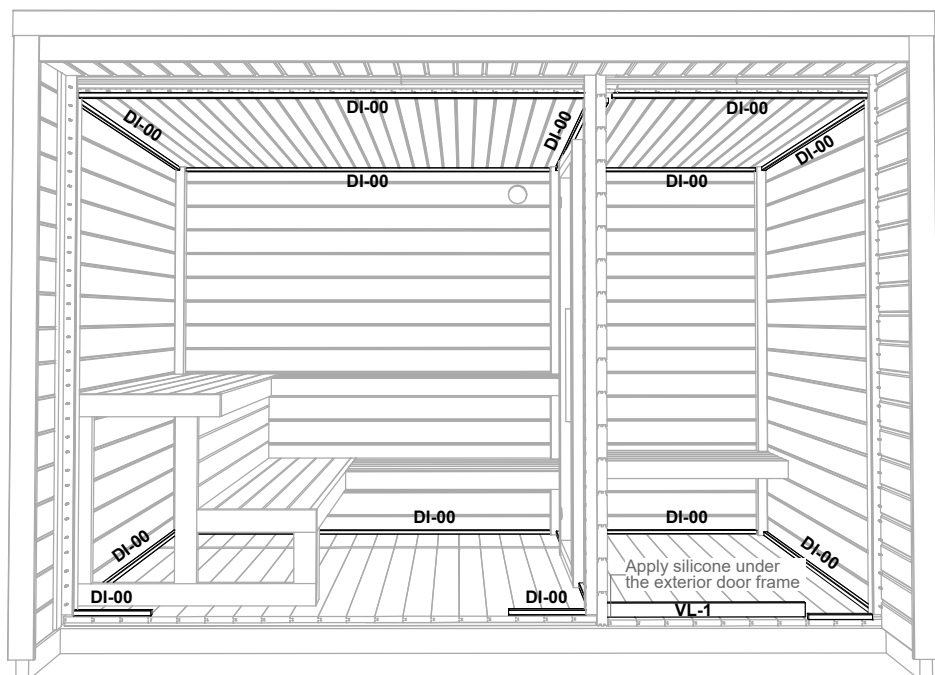
9.3 Seal the gap under the U-1 exterior door with silicone and fasten the VL-1 molding on the inside using 40 mm lost-head nails (Scheme 9.3).



9.4 Measure and cut to length all DI-00 ceiling and floor moldings and fasten them with 40 mm lost-head nails. Use a nailgun or a hammer (Scheme 9.3).



Scheme 9.2



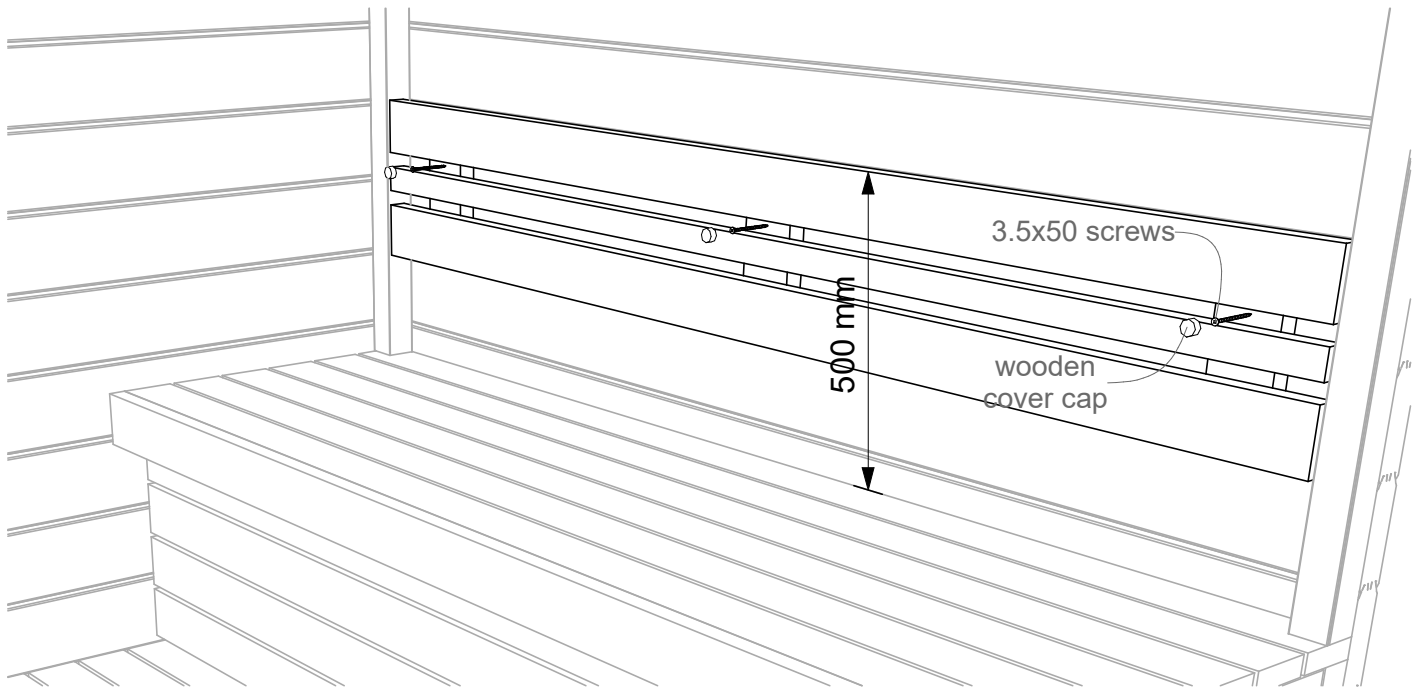
Scheme 9.3

## EXTRA: Sauna Backrest (not included in the standard set)

Install the back rest approximately 500 mm higher from the top bench.

Use 4x40 screws to fix the back rest in place and cover the screw heads with wooden cover caps.

It is recommended to additionally use glue to fix the back rest to the wall.

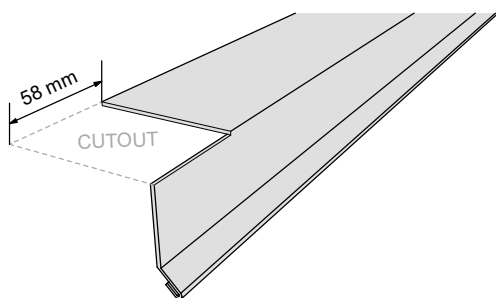


## STEP 10 - Roof covering and roofing sheets

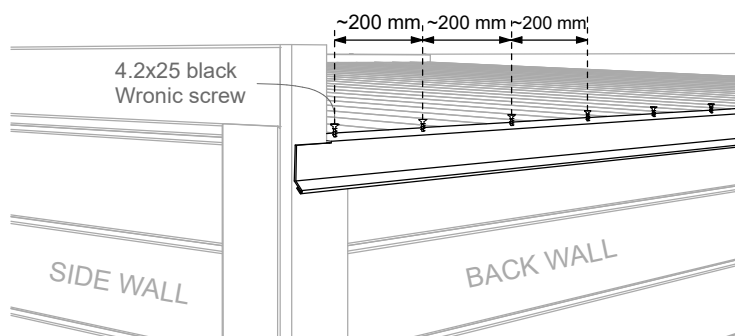
- 10.1 Measure the overall width of the sauna and cut the metal drip edge to that length minus 2 mm using sheet metal scissors. Remember to wear gloves for protection while cutting.
- 10.2 Measure and mark 58 mm on the top side of the drip edge at both ends, then cut out these marked sections as shown in Scheme 10.1.
- 10.3 Place the drip edge on top of the roof boards and secure it using 4.2x25 black Wronic screws. Space the screws approximately 200 mm apart, as shown in Scheme 10.2.



### Back wall metal drip edge:

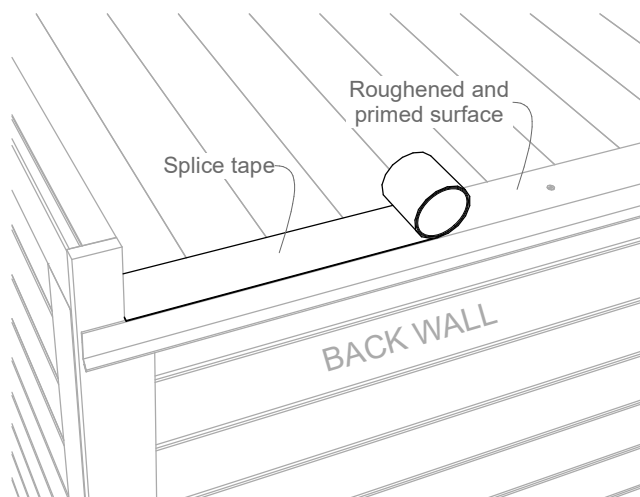


Scheme 10.1

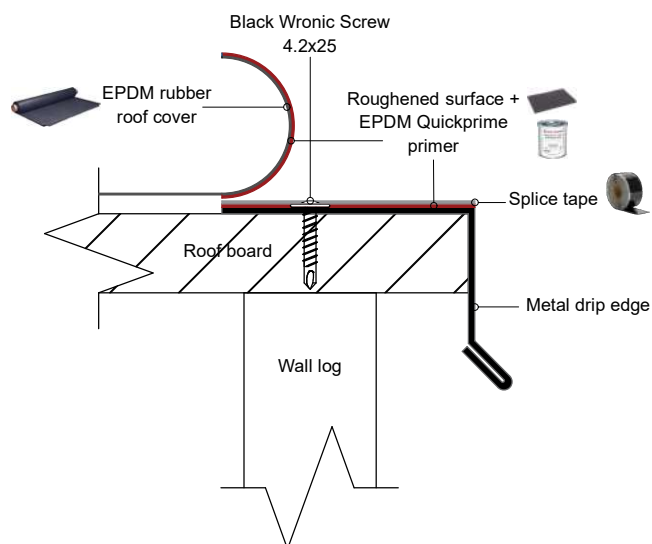


Scheme 10.2

- 10.4 Roughen the upper surface of the drip edge with a sanding pad, then apply EPDM Quickprime primer on top. Cut the double-sided splice tape to length, remove the cover from one side, and place it on the primer-coated drip edge. Do not remove the cover from the top side of the tape at this stage!

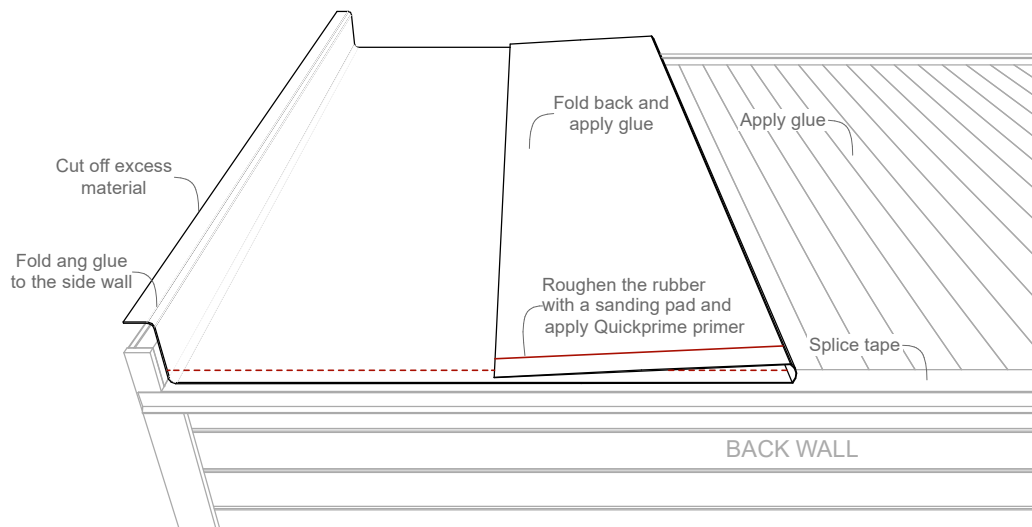


Scheme 10.3



## STEP 10 - Roof covering and roofing sheets

- 10.5 Clear the roof of all debris and fasteners, and thoroughly clean the surface to eliminate dirt, dust, ice, snow, water, and any other contaminants.
- 10.6 Before and during installation, check the packaging and EPDM roll for any damage. Position the rubber roof cover carefully, ensuring it is parallel to the walls and extends evenly on both sides of the sauna.
- 10.7 Fold back half of the roof cover and begin applying glue to both the roof boards and the rubber. Leave approximately 10 cm of the back wall without glue to allow for attachment to the splice tape later. Do not apply glue to the side walls at this stage; that section will be glued later. Always work in a well-ventilated area and wear gloves, safety goggles, and a respirator for safety (Image 2).
- 10.8 **ATTENTION!** Wait until the glue is dry to the touch on both surfaces (approximately 15 minutes or longer) before folding the rubber back into place. Allowing adequate waiting time is crucial to prevent bubbling in the rubber once it is set.
- 10.9 Turn the glue-coated rubber onto the prepared roof boards and smooth it out with a broom or brush, ensuring that no wrinkles or bubbles form. Repeat this process with the other half of the roof cover, and then glue the rubber to the side walls.
- 10.10 Roughen the rubber at the back wall using a sanding pad, then apply EPDM Quickprime primer on top. Remove the top cover from the double-sided splice tape and press the primed rubber onto it. Trim any excess material from all sides using scissors (see Scheme 10.4).

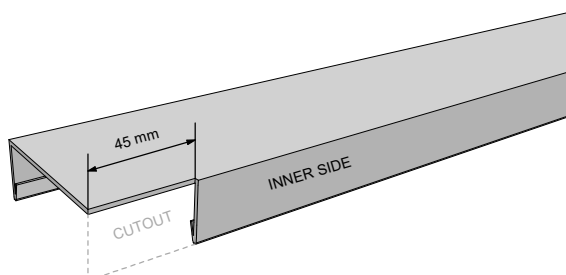


Scheme 10.4

- 10.9 Measure the overall depth of the sauna, add 160 mm to that measurement, and then cut the side wall roofing sheets to length using sheet metal scissors. Be sure to wear gloves for protection while cutting.
- 10.10 At the rear end, cut off 45 mm from the inner side of the roofing sheet as shown in Scheme 10.5. At the front end, cut off 58 mm from the inner side of the roofing sheet as indicated in Scheme 10.6.

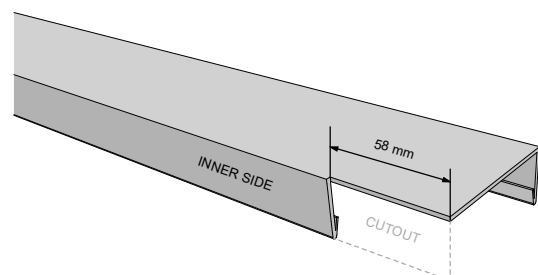


### Side wall roofing sheet (rear end):



Scheme 10.5

### Side wall roofing sheet (front end):



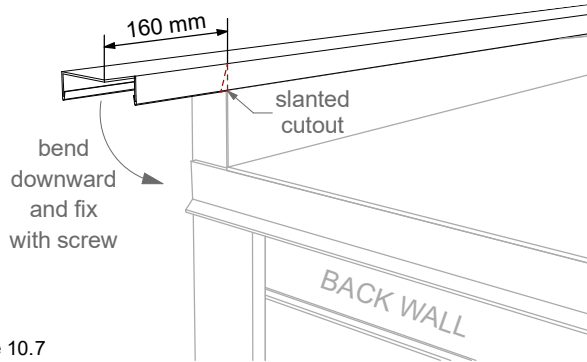
Scheme 10.6

## STEP 10 - Roof covering and roofing sheets

10.11 Install both side wall roofing sheets in place. Measure 160 mm at the rear end and make a slanted cutout. Use pliers to bend the end downward and secure it with a 4.8x25 roofing screw (see Scheme 10.7).

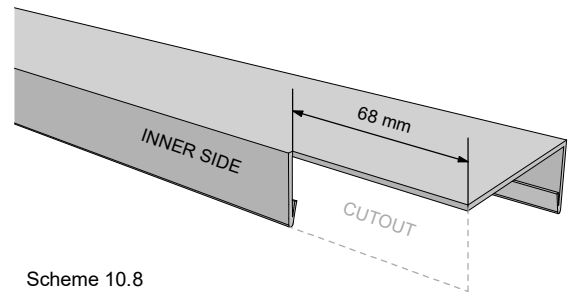


10.12 Measure the overall width of the sauna and cut the front wall metal roofing sheet to length. Cut off 68 mm from the inner side of the front wall roofing sheet at both ends, as shown in Scheme 10.8.



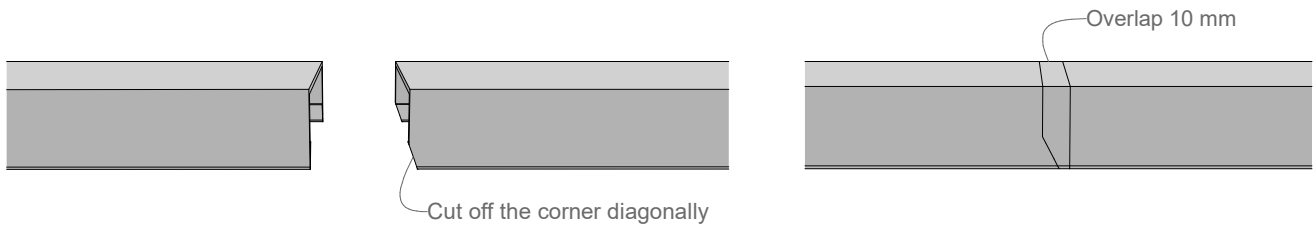
Scheme 10.7

### Front wall roofing sheet:



Scheme 10.8

10.12 If the front wall sheet consists of two parts, align the sheets by overlapping them by 10 mm, as shown in Scheme 10.9.

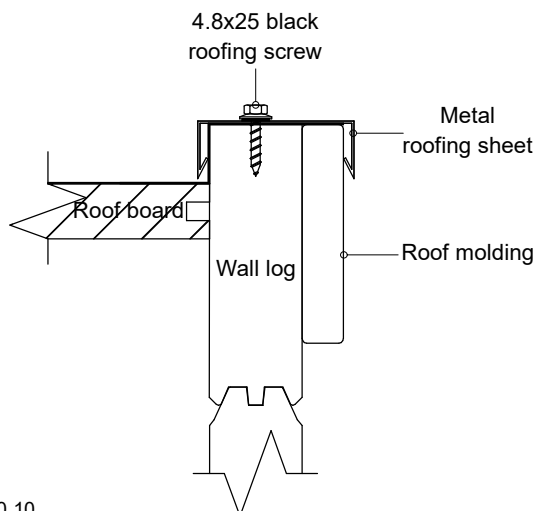


Scheme 10.9

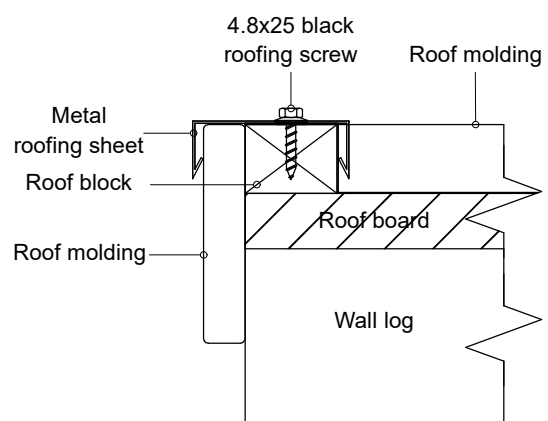
10.12 Secure all the roofing sheets to the side walls and the roof block at the front using 4.8x25 black roofing screws. Space the screws approximately 300 mm apart, as shown in Scheme 10.10.



### Side wall metal roofing sheet:



### Front wall metal roofing sheet:



Scheme 10.10

## **Congratulations on a job well done!**

You've successfully completed the installation and will soon be able to enjoy your new sauna.

Before your first use, please take a moment to read the maintenance and warranty guide, and make sure to complete the necessary actions. Enjoy your relaxing sauna experience!

## **Sauna Treatment and Maintenance Instructions**

### **Before First Use:**

Treat all interior surfaces, including walls, ceilings, door frames, thresholds, and window frames in both the steam room and anteroom, with a protective wood solution.

This treatment protects the wood from humidity and dirt and improves durability.

### **Benches and Footrests:**

Treat with a protective oil such as **Tikkurila Supi Laudesuoja** or a similar locally available product. Repeat once or twice a year to maintain the wood's condition and appearance.

### **Interior Surfaces:**

Before first use, and annually thereafter, treat walls, ceilings, door frames, thresholds, window frames, and floors with one of the following:

**Teknos Satu Saunasoja**  
**Tikkurila Satu Saunasoja**  
**Teknos Helo Aqua 40 lacquer**

These products help maintain the wood's appearance and protect against moisture and heat.

For complete protection of all interior sauna surfaces, including the benches, you can use **Tikkurila Supi Sauna Wax** or a similar locally available product.

### **Exterior Surfaces:**

Apply the first protective coating to all exterior wooden surfaces immediately after installation. Reapply after about two months to protect against UV damage and weathering. Regular maintenance is essential for long-term durability. Maintenance frequency depends on the coating product used.

Please note that the seller is not responsible for any damage caused by insufficient or neglected maintenance.

## **Warranty**

The products come with a 24-month warranty period covering material and production defects, effective from the delivery of the sauna to the client.

The warranty is valid only if the user has reviewed and follows the user manuals. It does not cover natural characteristics of wood, such as discoloration or cracks resulting from fluctuating or excessive humidity.

Additionally, the warranty does not cover normal wear and tear or any damage caused by incorrect installation or use. Damage resulting from thunder or other weather phenomena is also excluded.

The warranty will be voided if attempts are made to change or fix the product independently, or if it is not used for its intended purpose. Improper storage conditions will also void the warranty.

To ensure the warranty remains valid, the buyer must inform the seller of any defects within a reasonable timeframe (7 days).