



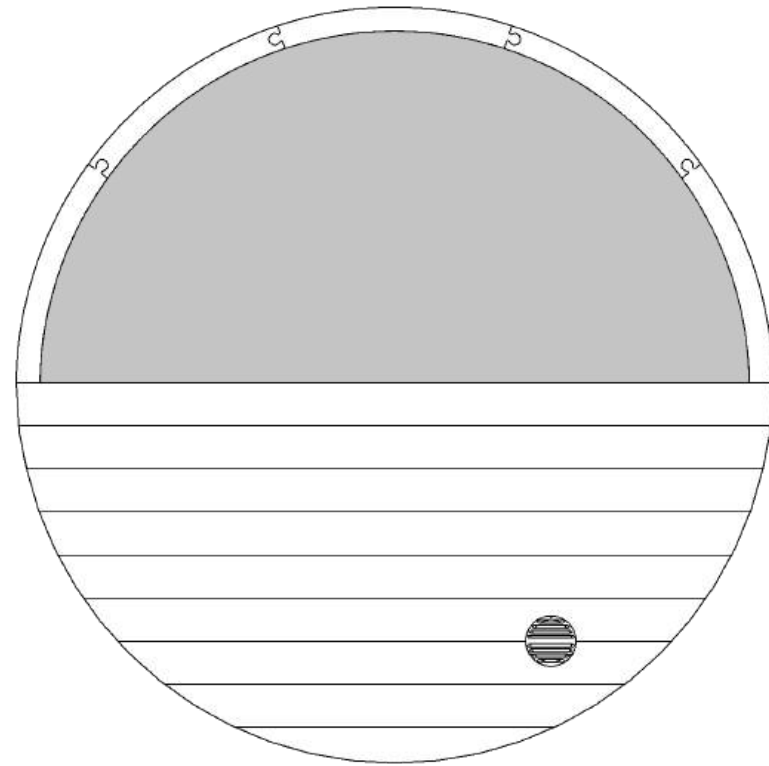
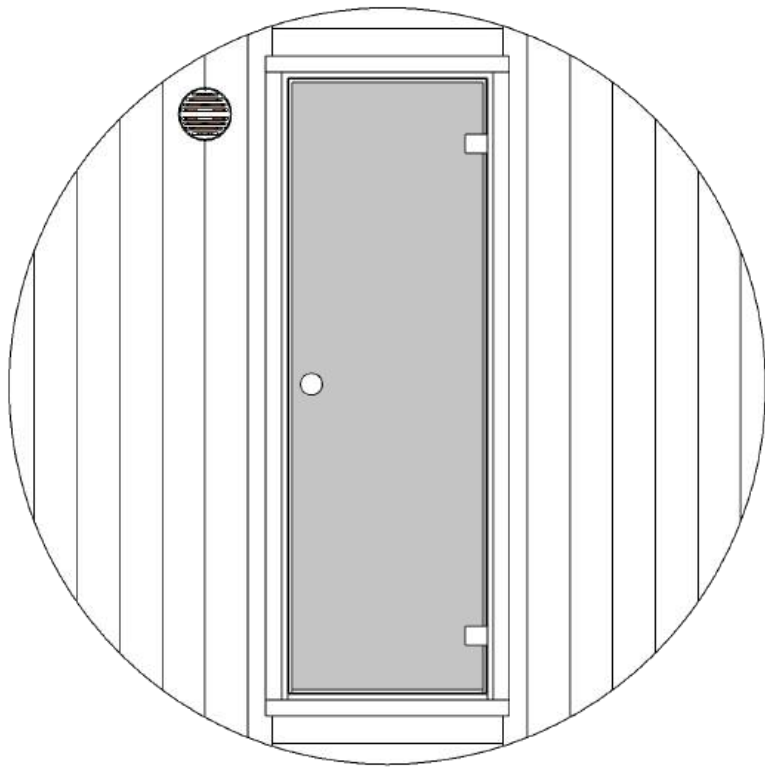
Ergo-Series E6W Barrel Sauna
Half Glass Window 59D" x 81H"



Note: Please read manual before construction

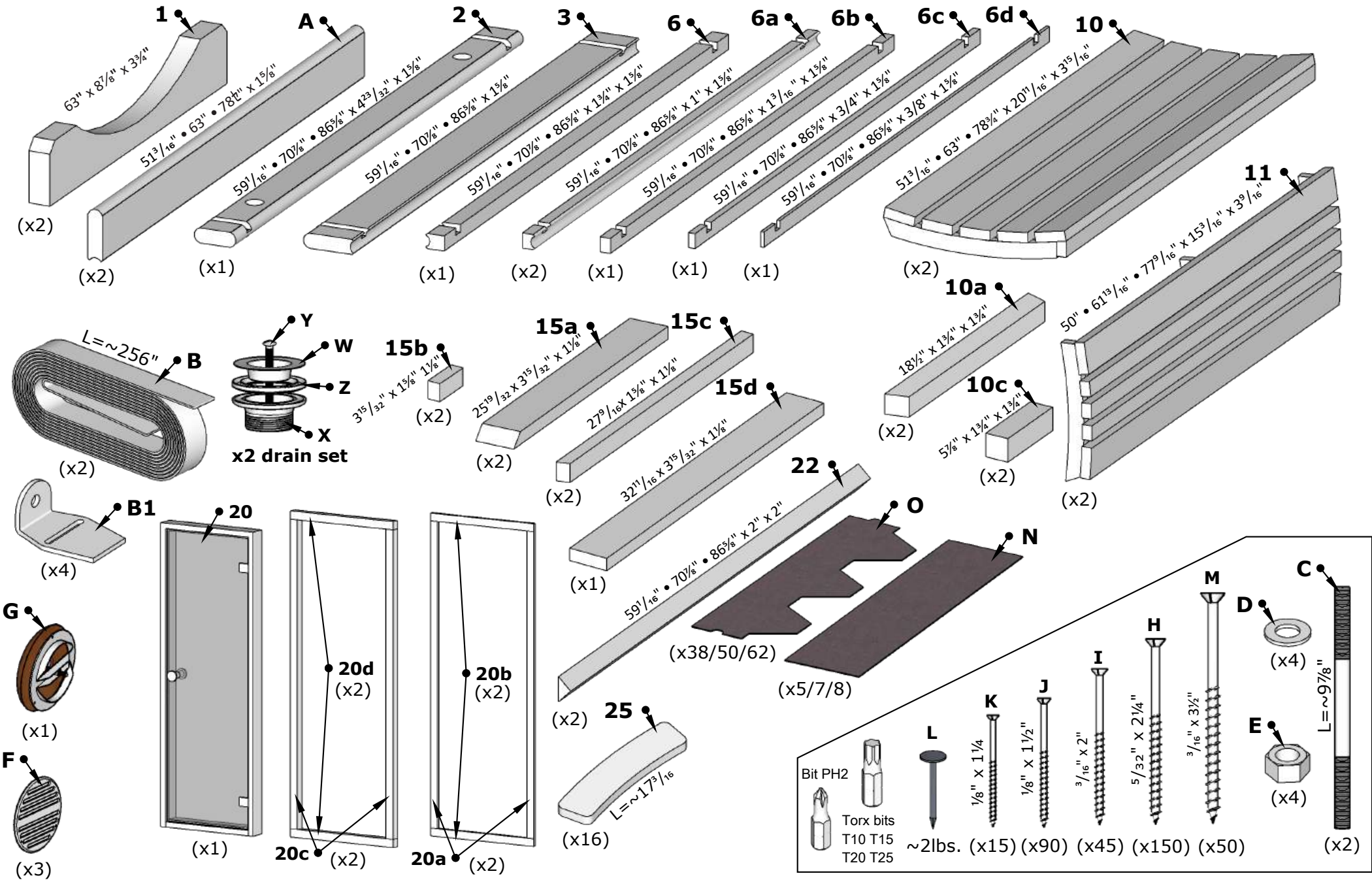
Rev 4/2023

Front & Back Walls



E6W Barrel Sauna 59D" x 81H"

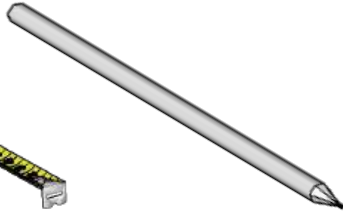
Details list.



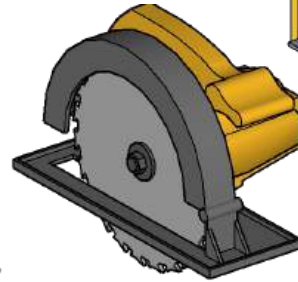
Tools needed



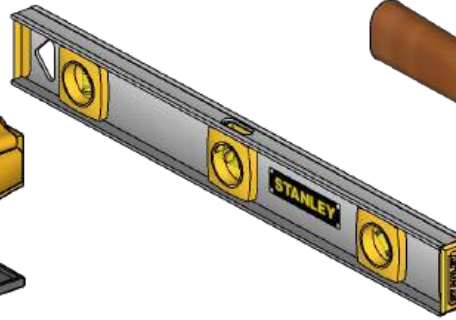
Measuring tape



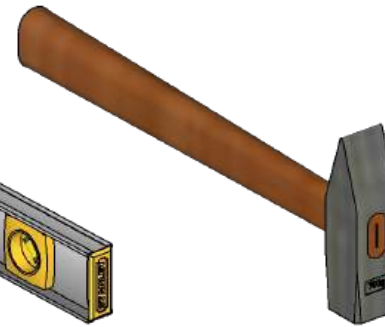
Marker pen



Circular saw



Water level



Hammer



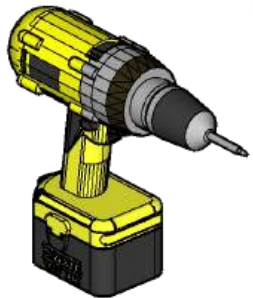
Extra hands



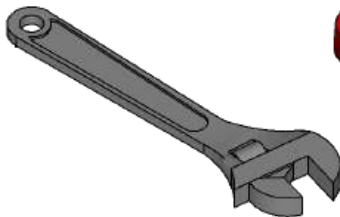
Ratchet strap



Silicone gun
(Only glass-wall models)



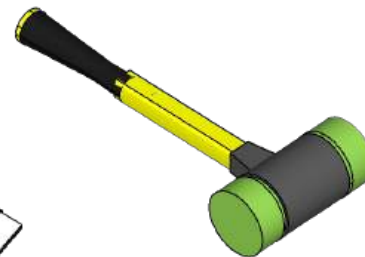
Drill



Crescent wrench



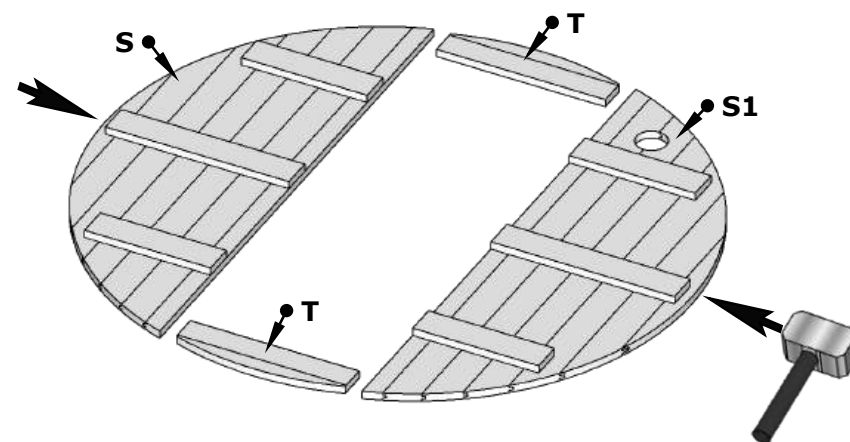
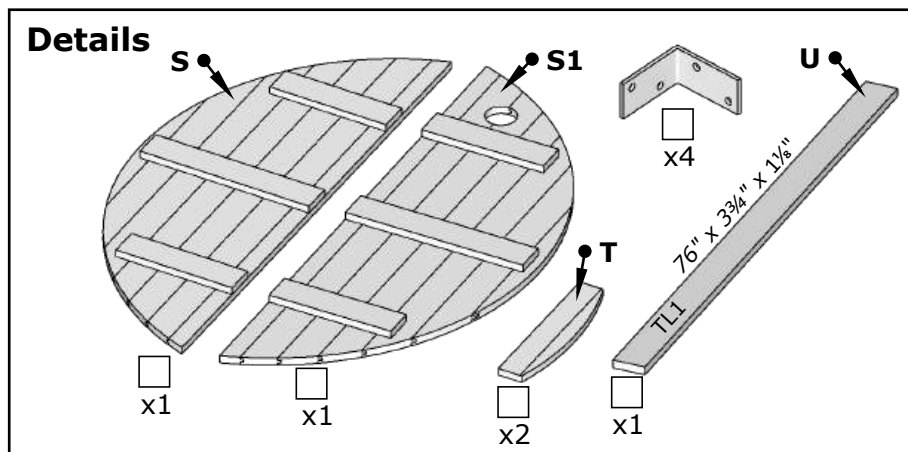
Utility knife



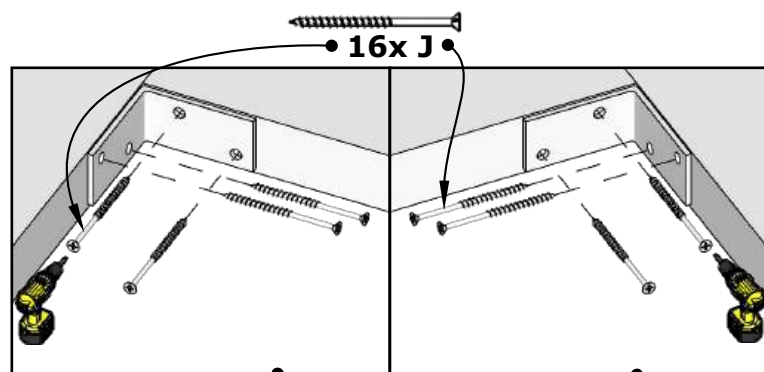
Rubber mallet

Wooden front wall installation

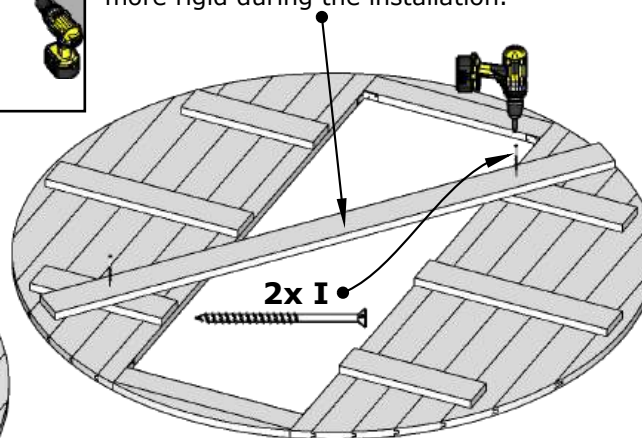
Details



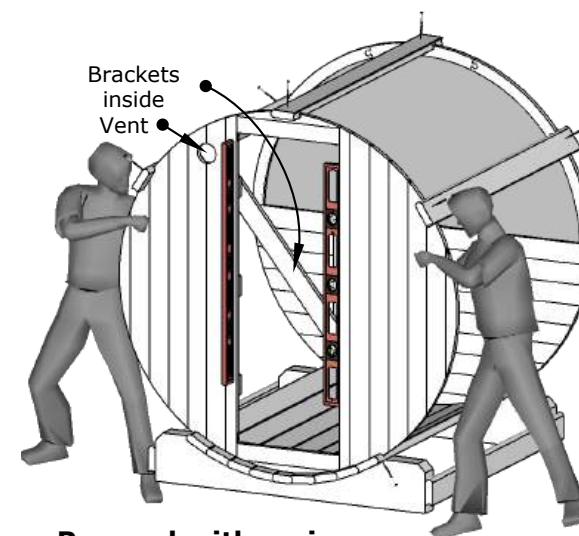
I



DET U Fix it diagonally to make wall more rigid during the installation.



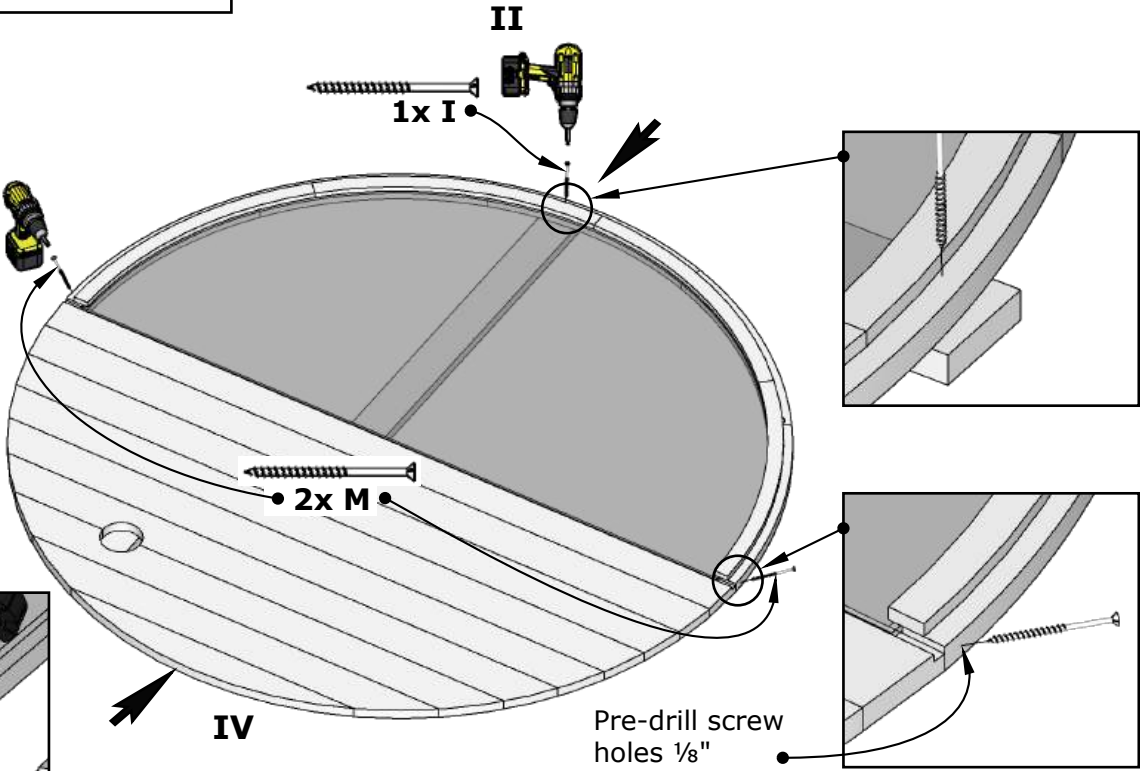
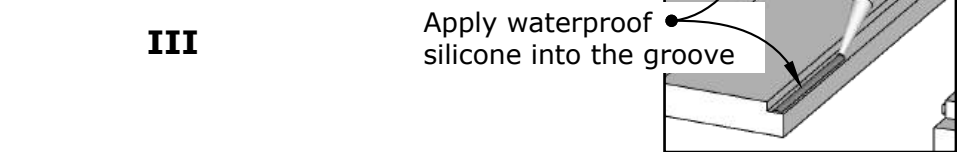
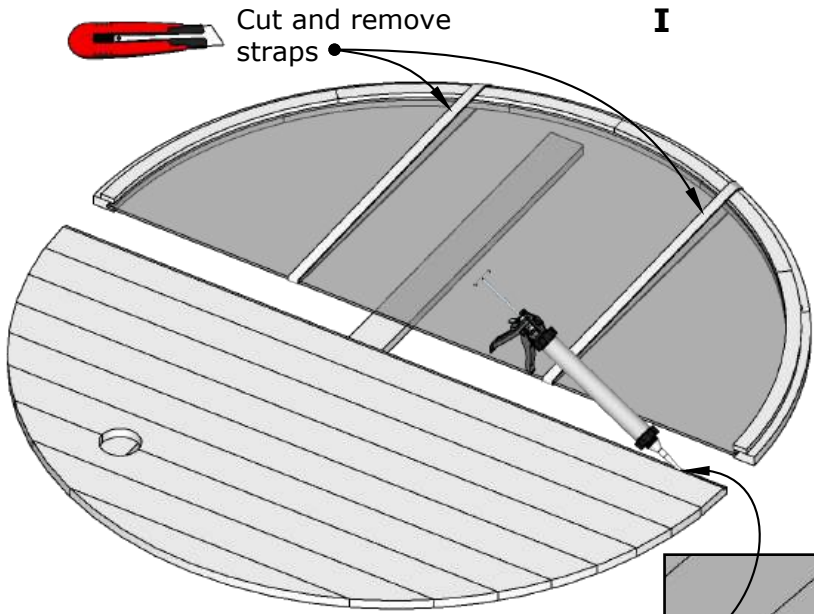
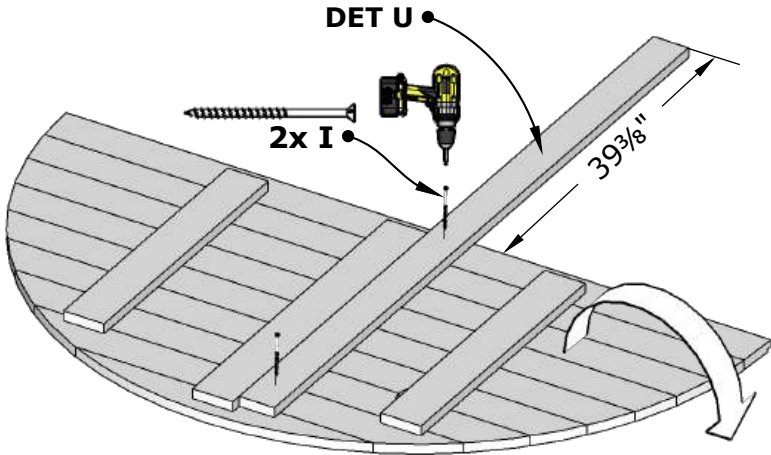
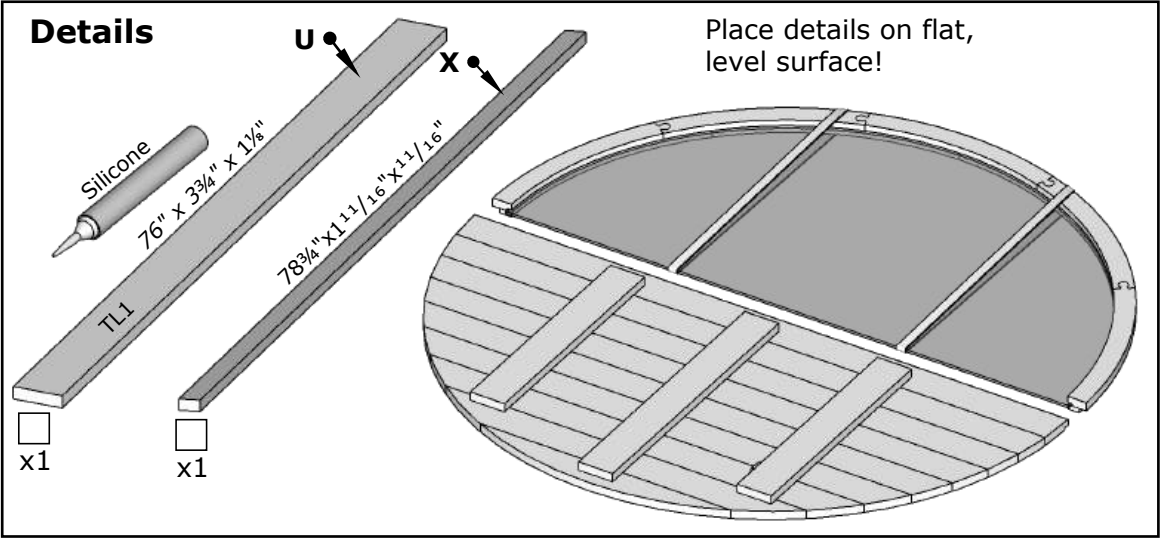
III



Proceed with main installation manual!

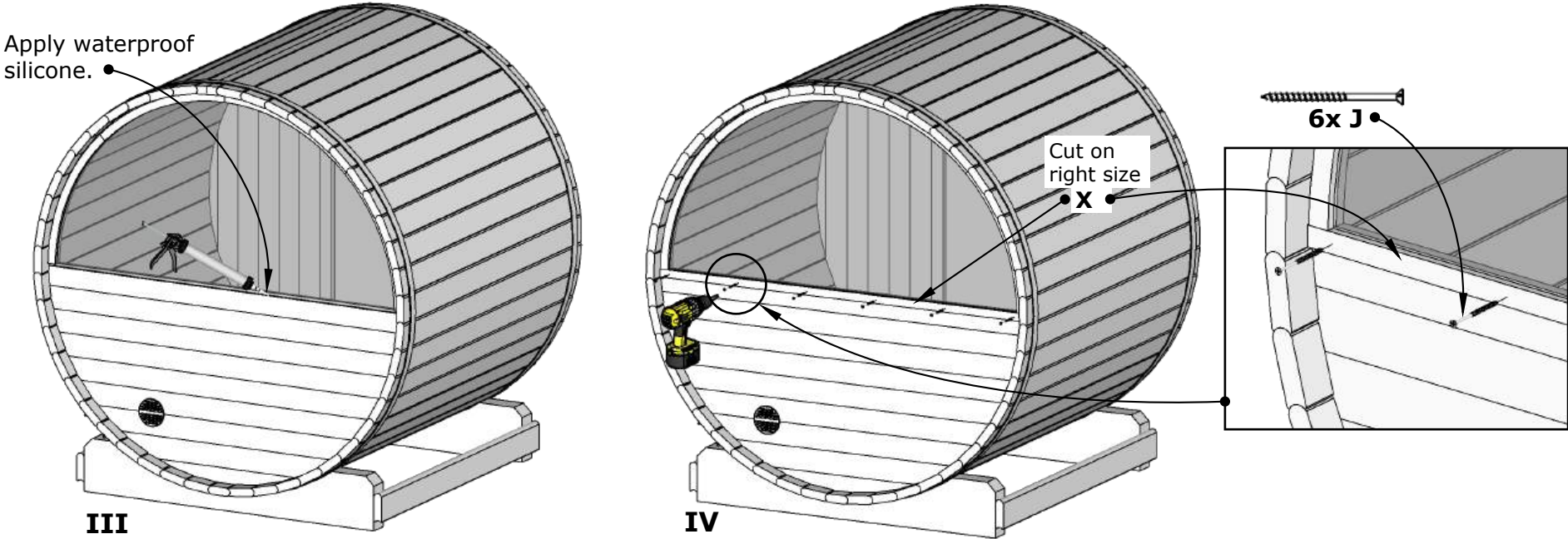
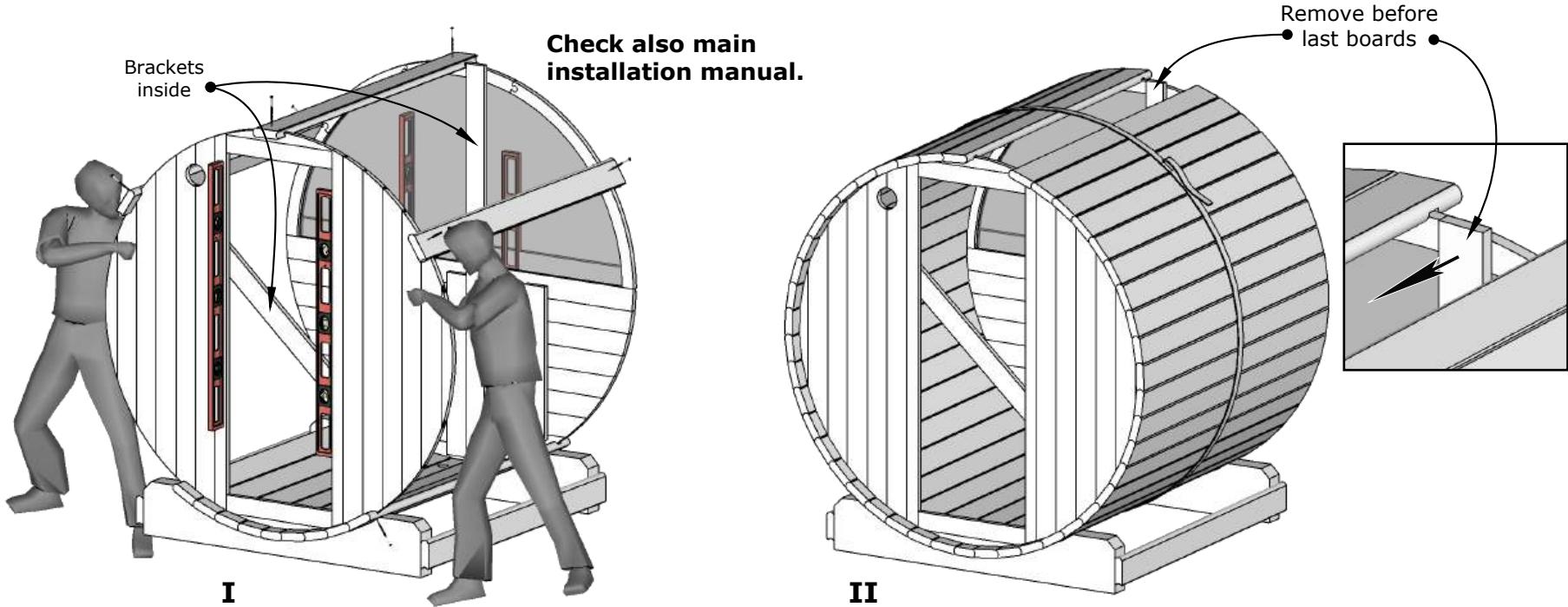
II

Half-moon wall installation

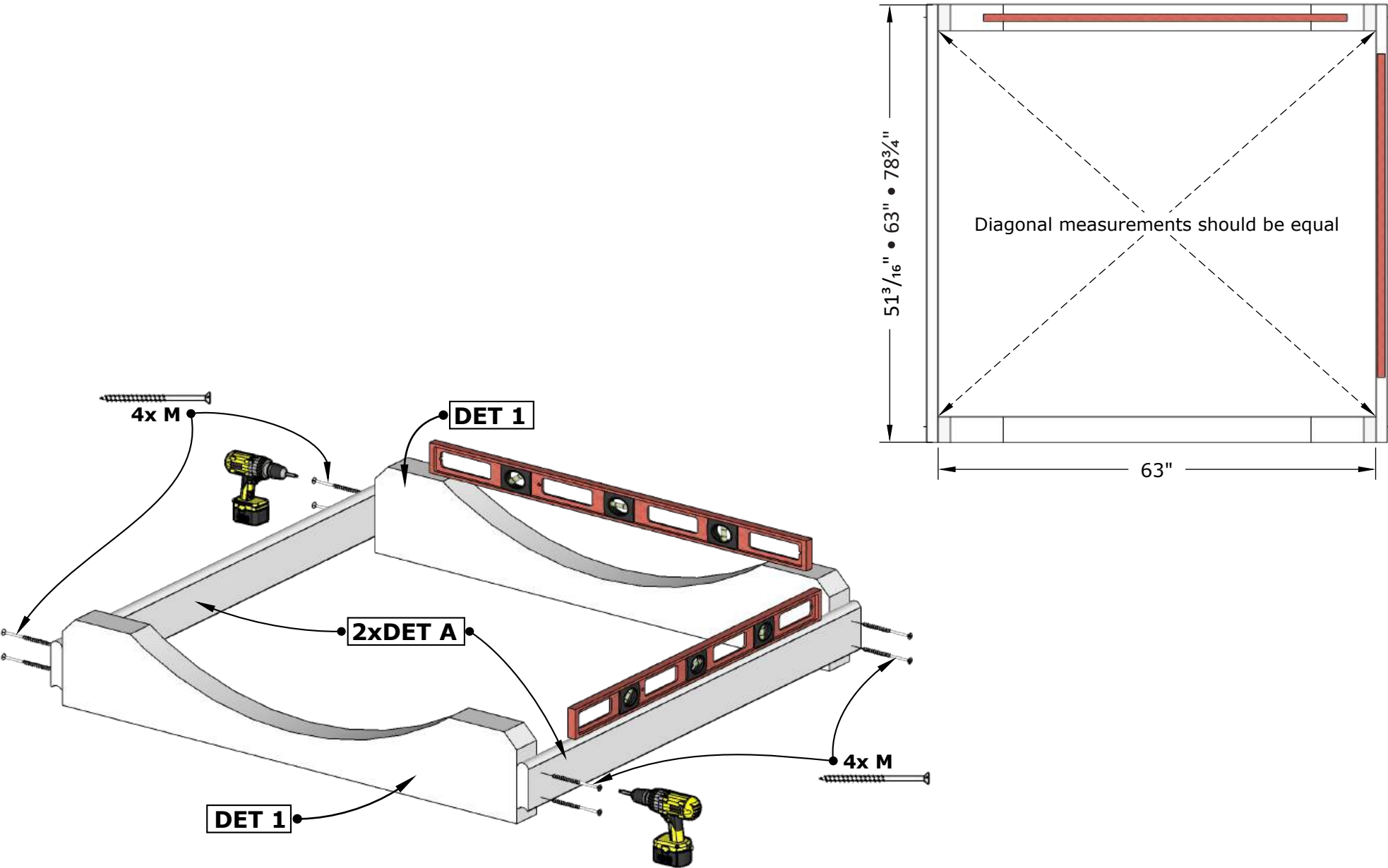


WARNING: Do not let screws touch glass!

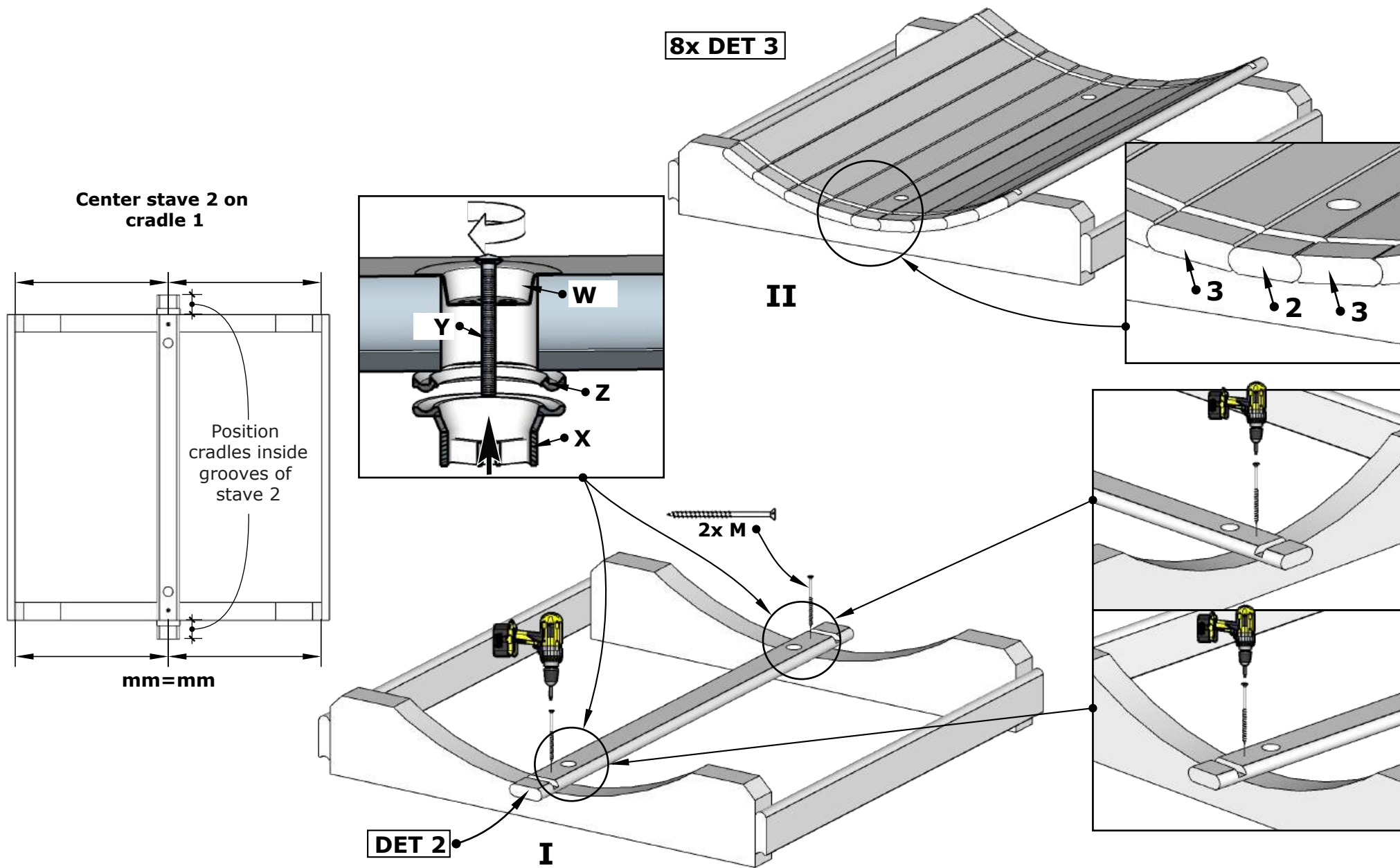
Half-moon wall installation



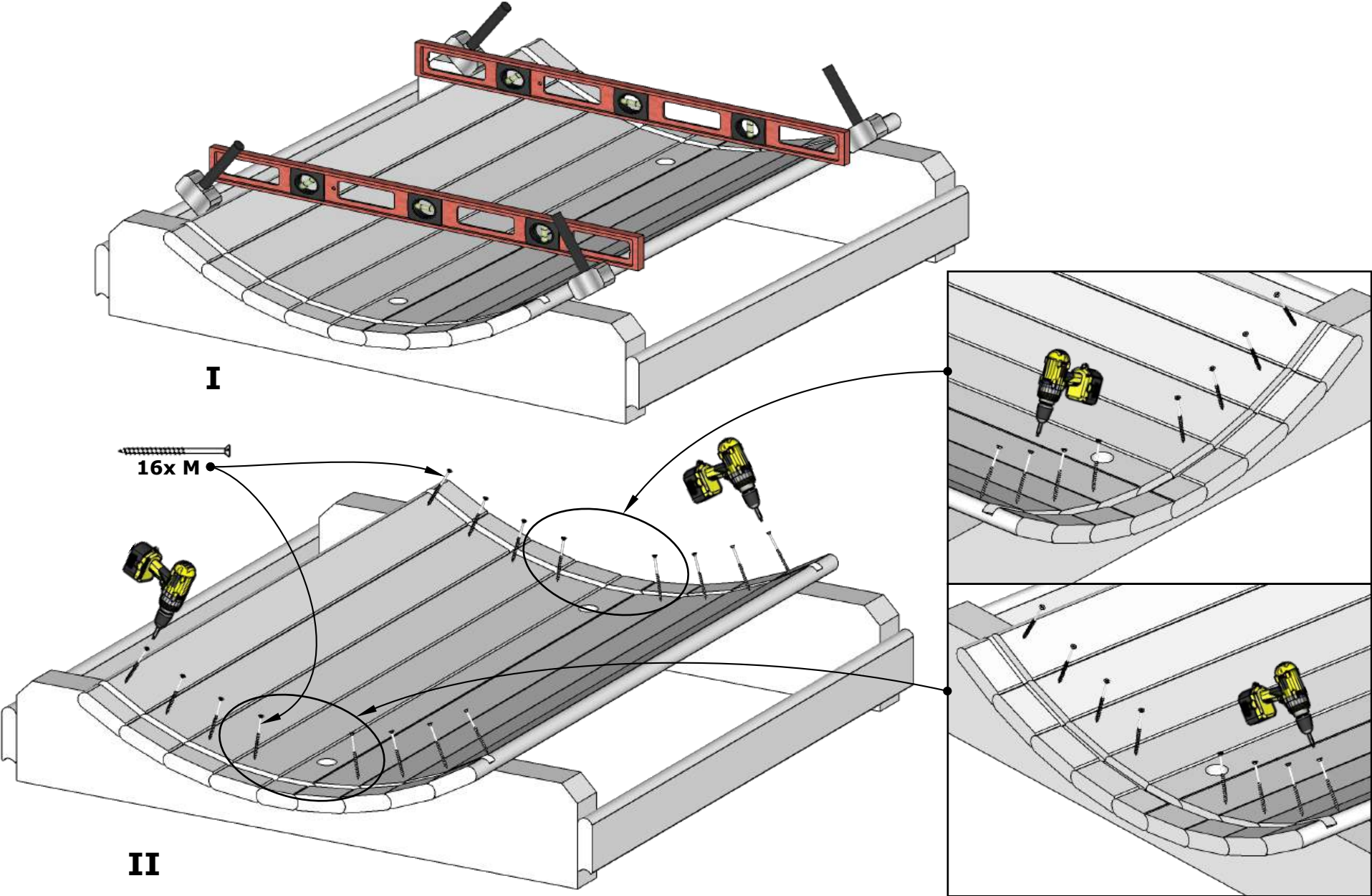
E6W Barrel Sauna 59D" x 81H"



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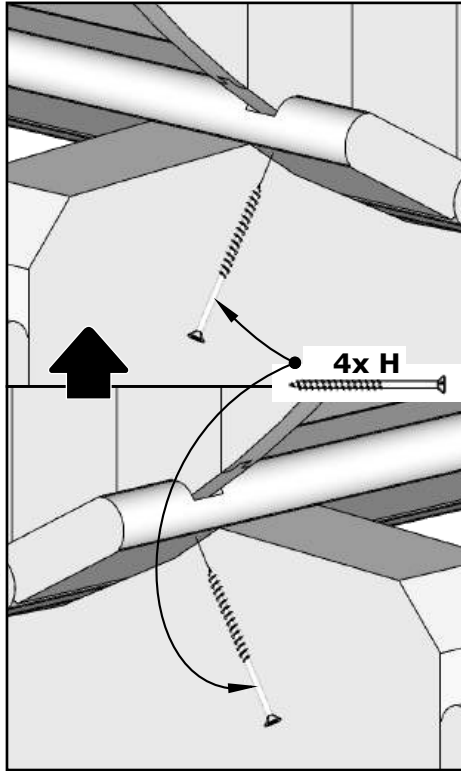
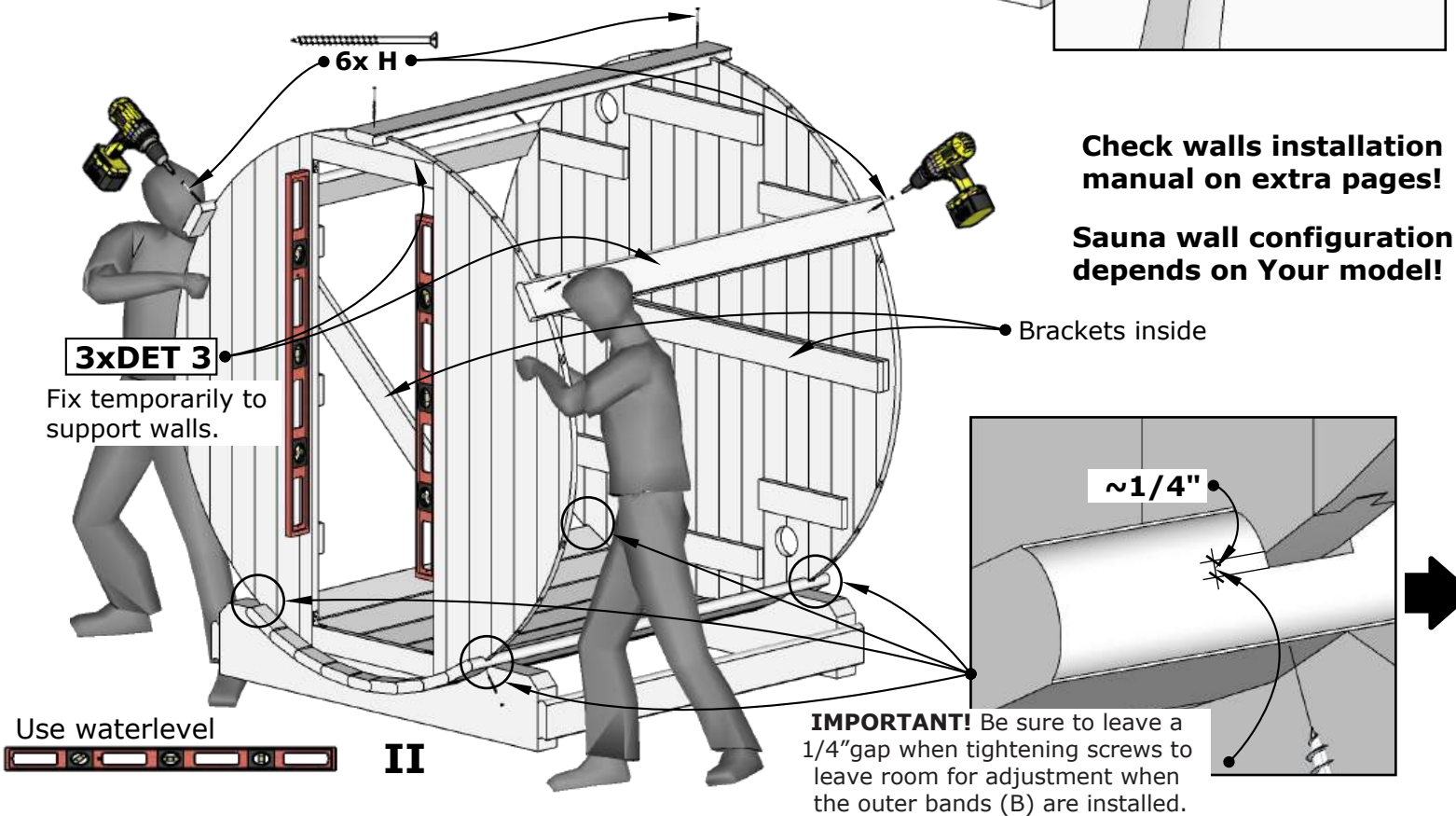
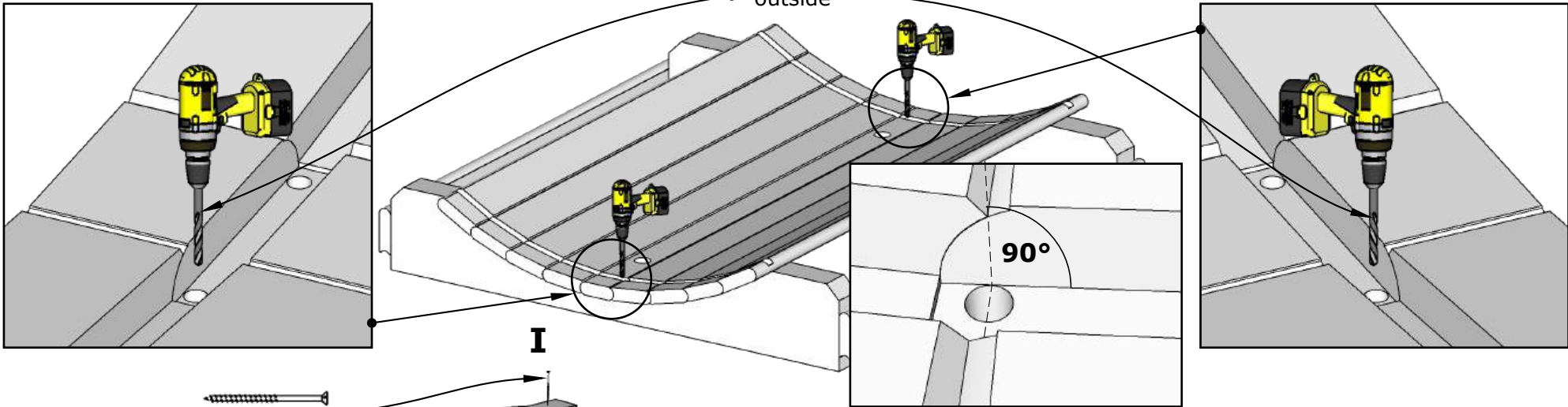


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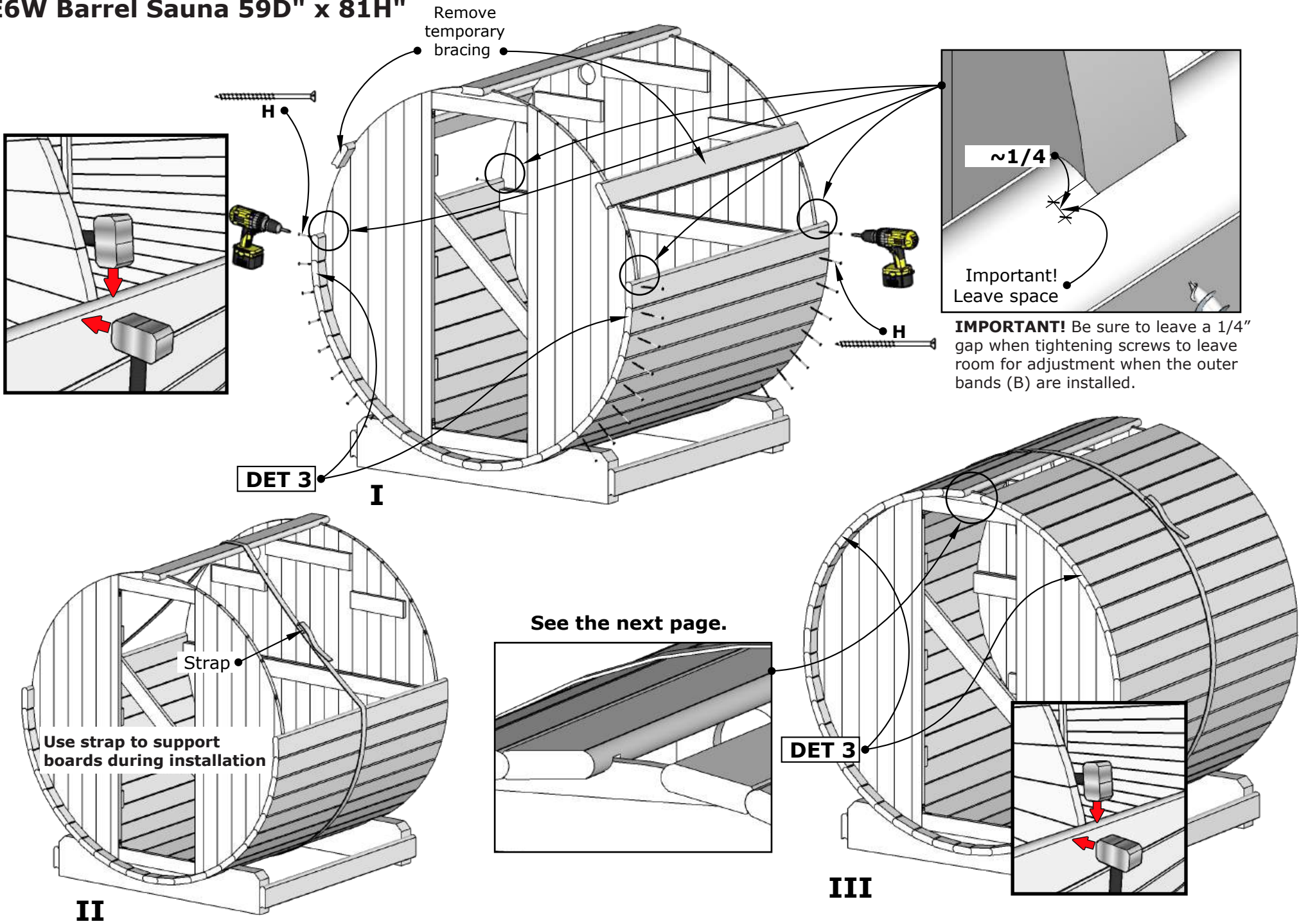


E6W Barrel Sauna 59D" x 81H"

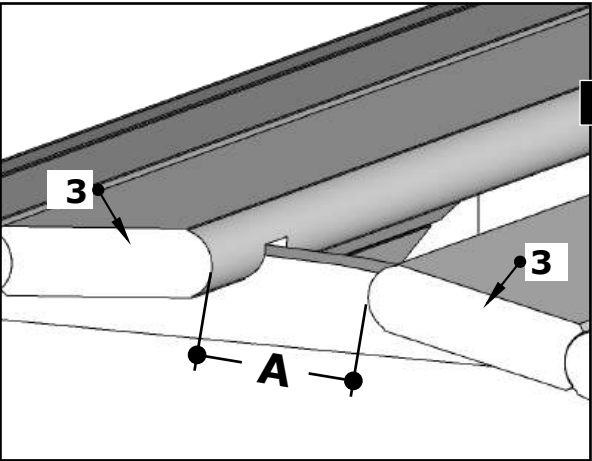
Drill 4 holes Ø1/2"
through DET 2
outside



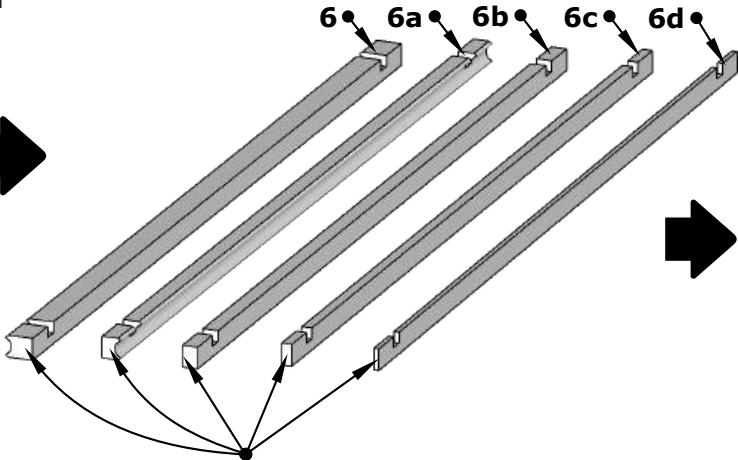
E6W Barrel Sauna 59D" x 81H"



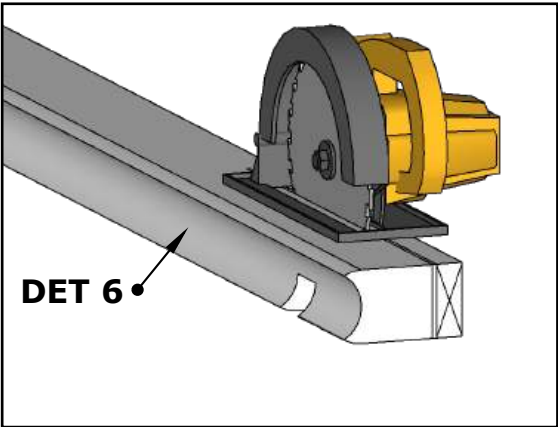
E6W Barrel Sauna 59D" x 81H"



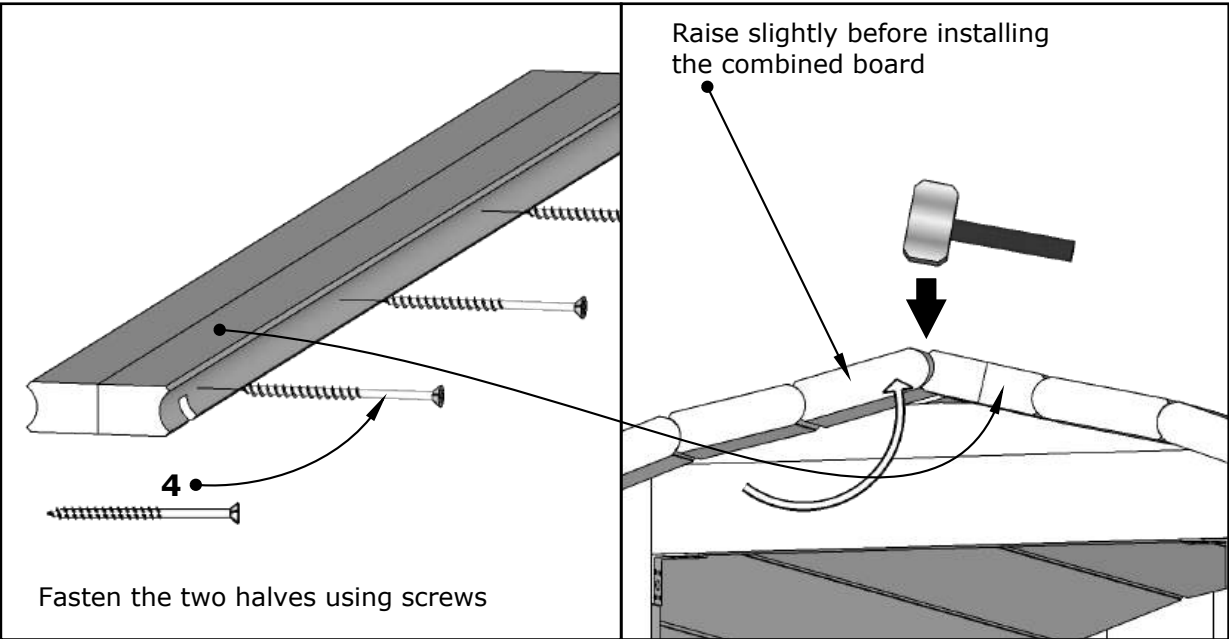
I



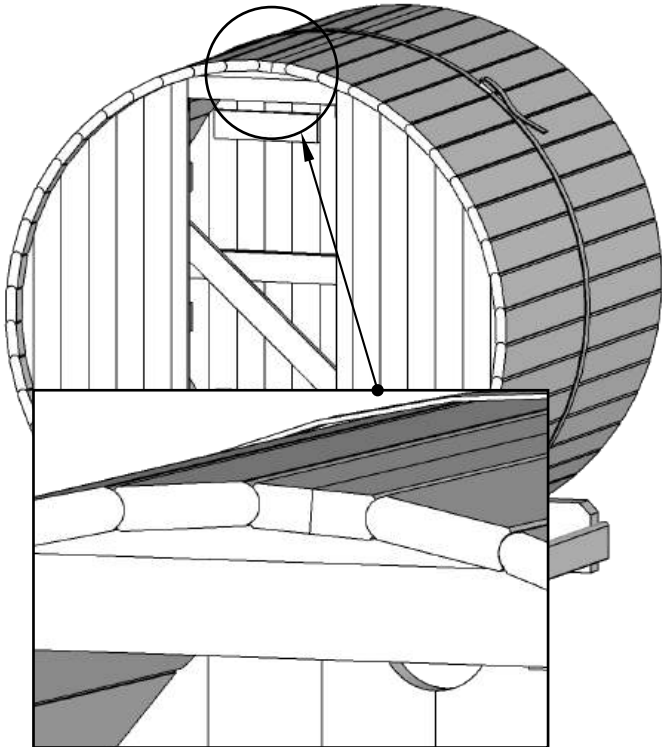
Join two boards together (as shown in diagram II) that will bridge the width of the "A" gap. It is recommended that the combined boards are approximately 1/4" wider than the gap.



If needed, trim the flat edge of the board to create the desired width.

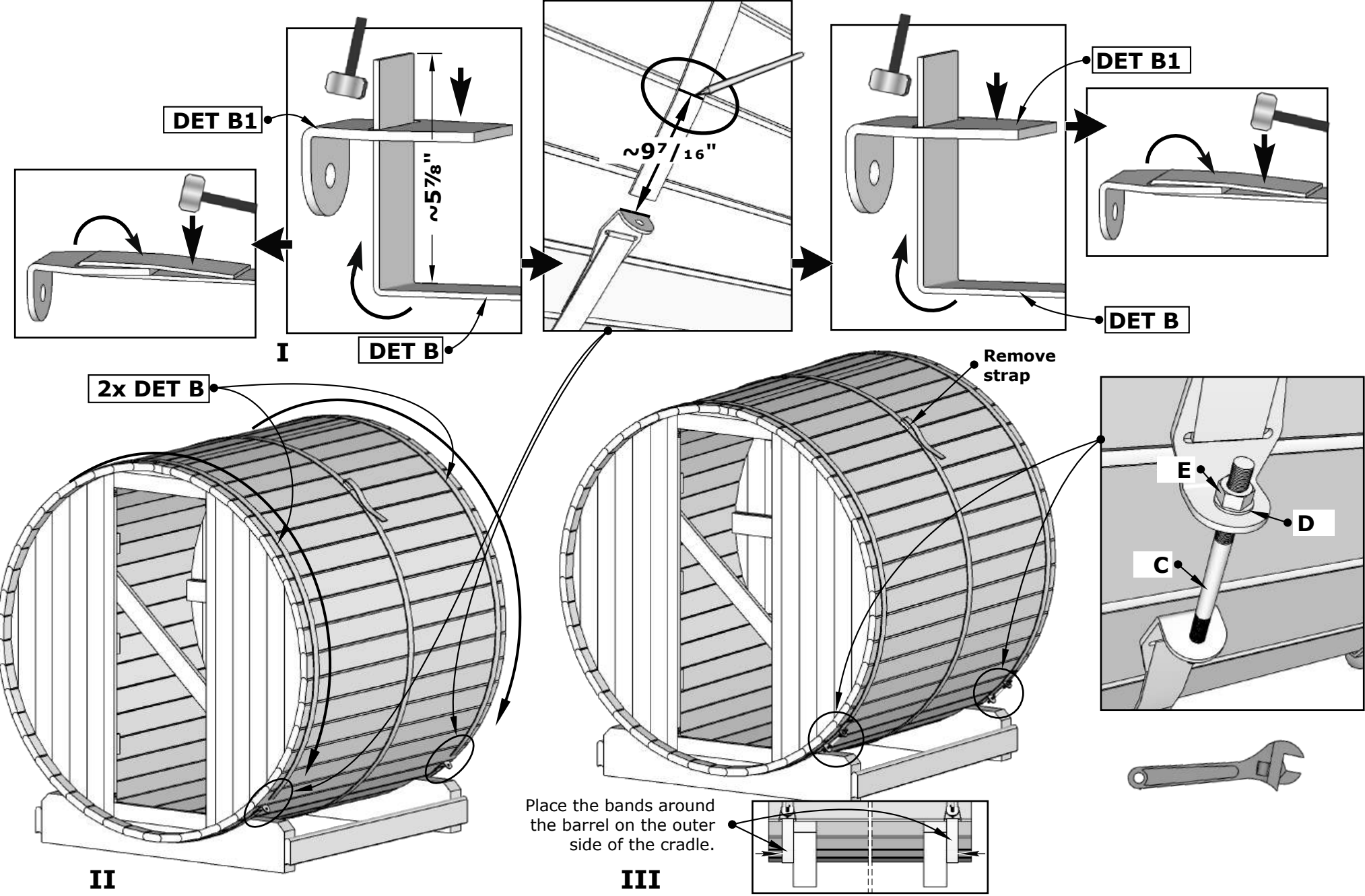


II



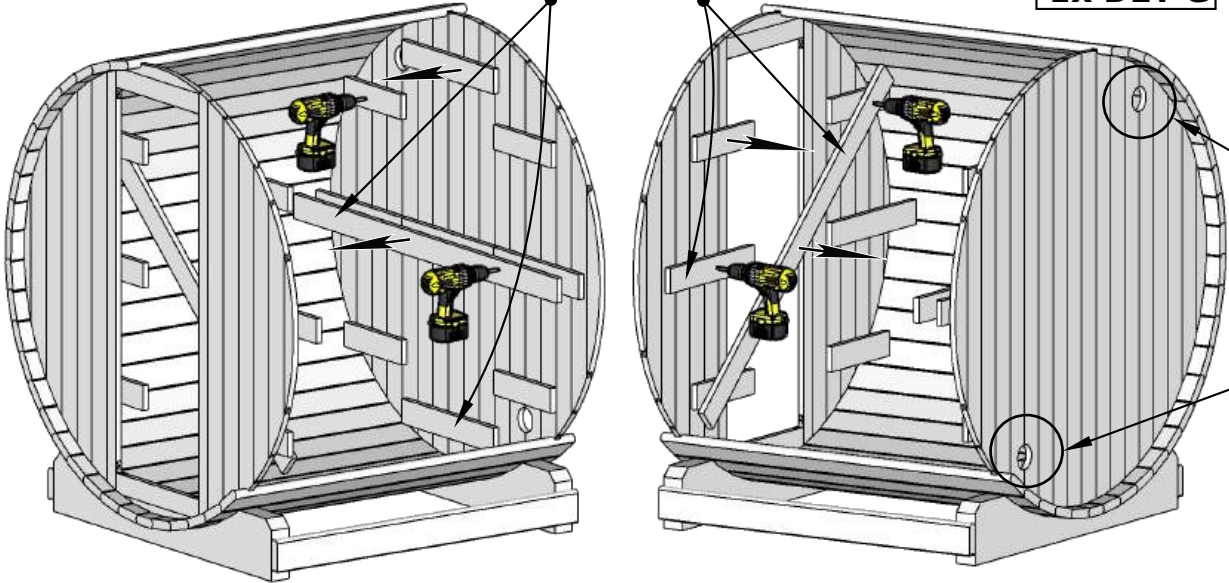
III

E6W Barrel Sauna 59D" x 81H"



E6W Barrel Sauna 59D" x 81H"

Remove all temporary braces



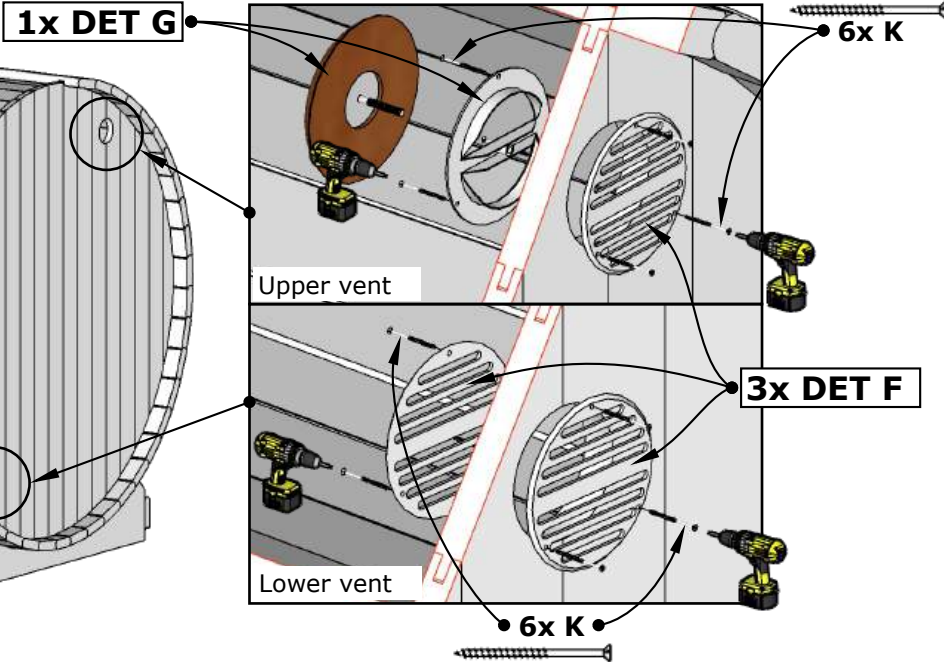
1x DET G

6x K

Upper vent

Lower vent

3x DET F



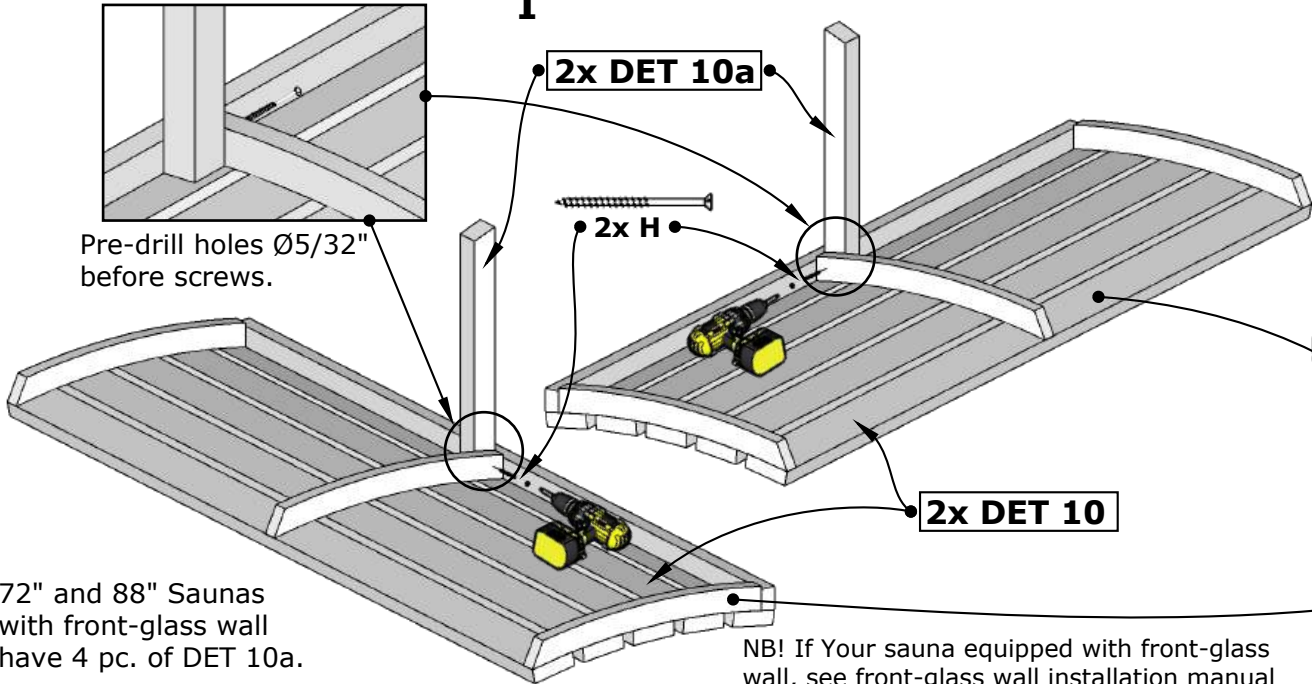
I

2x DET 10a

2x H

2x DET 10

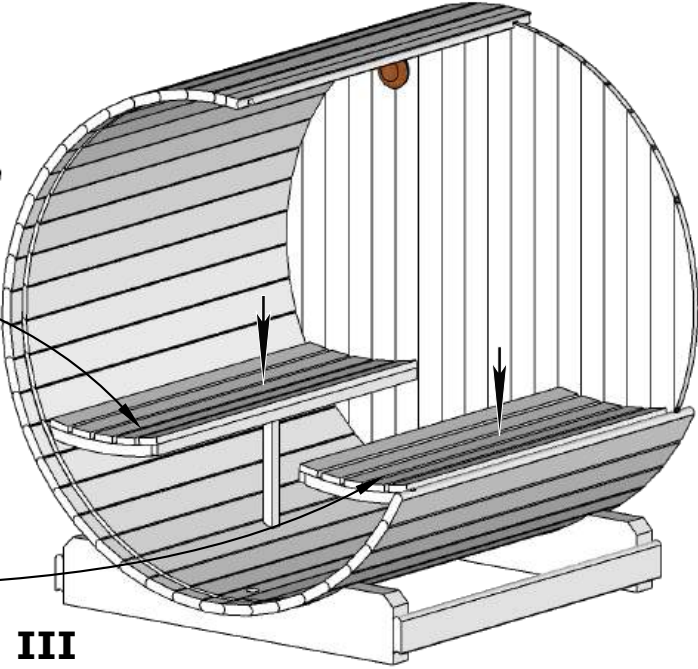
Pre-drill holes Ø5/32" before screws.



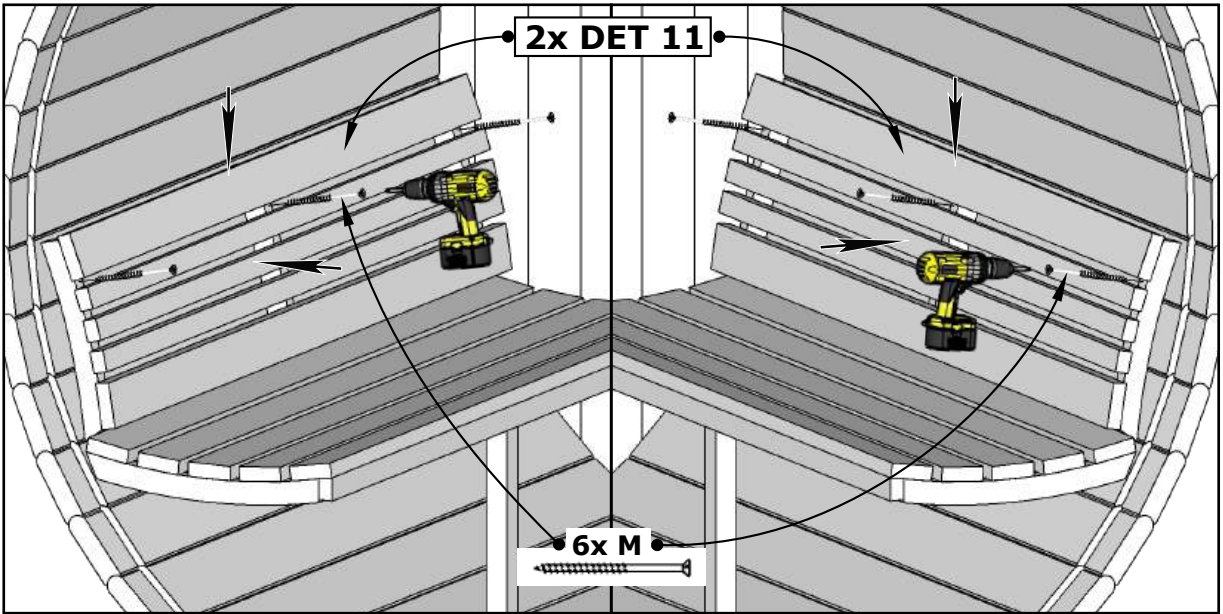
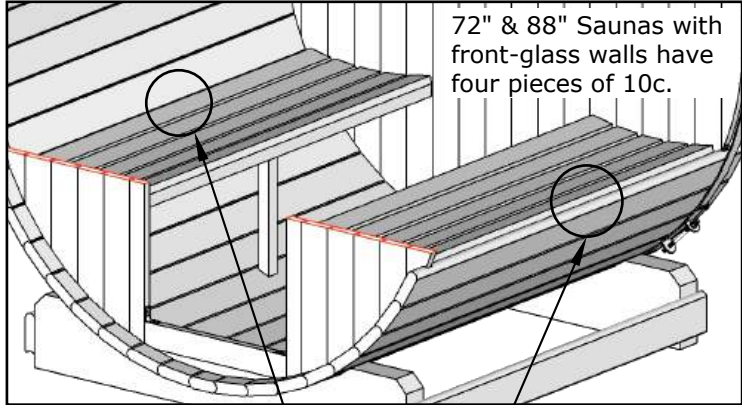
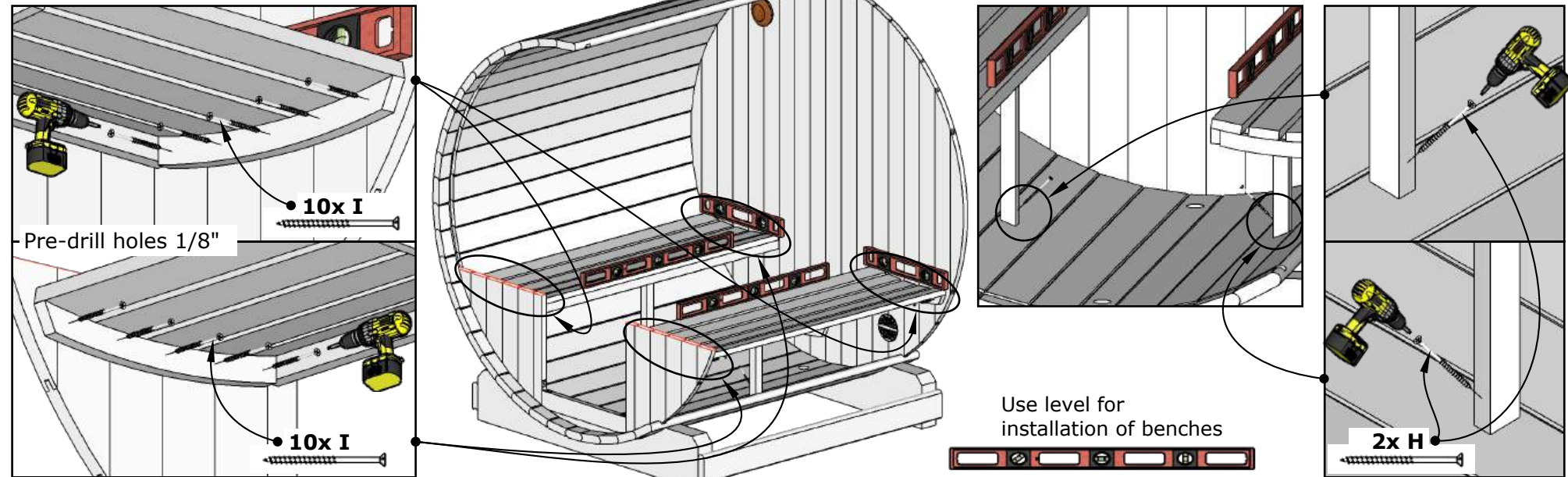
72" and 88" Saunas with front-glass wall have 4 pc. of DET 10a.

NB! If Your sauna equipped with front-glass wall, see front-glass wall installation manual for proper benches installation.

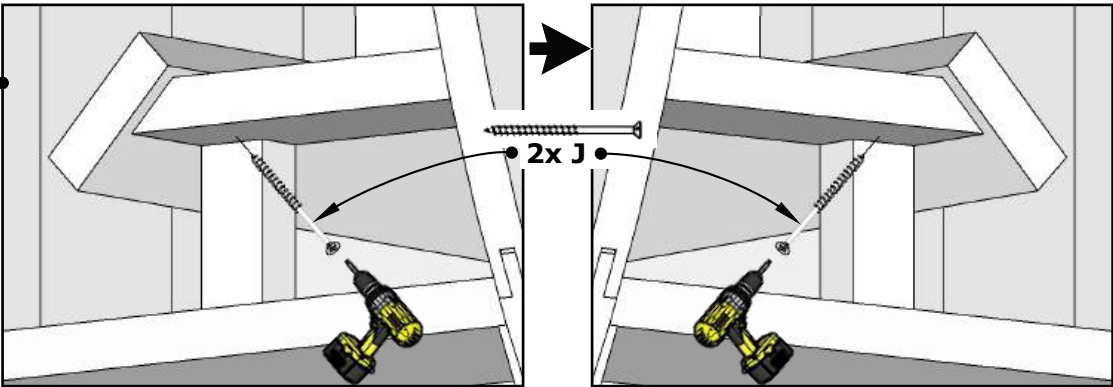
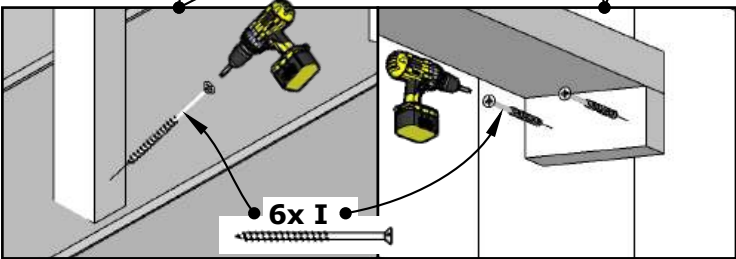
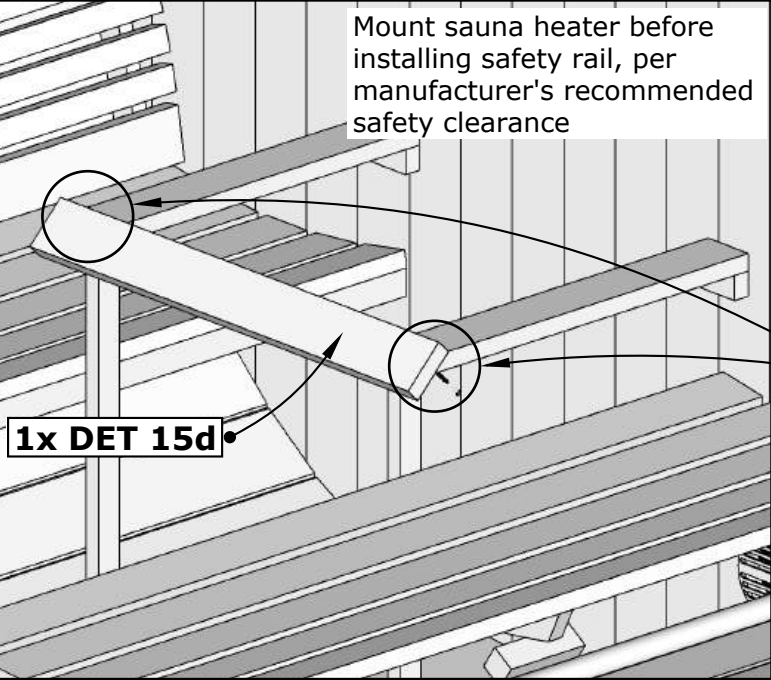
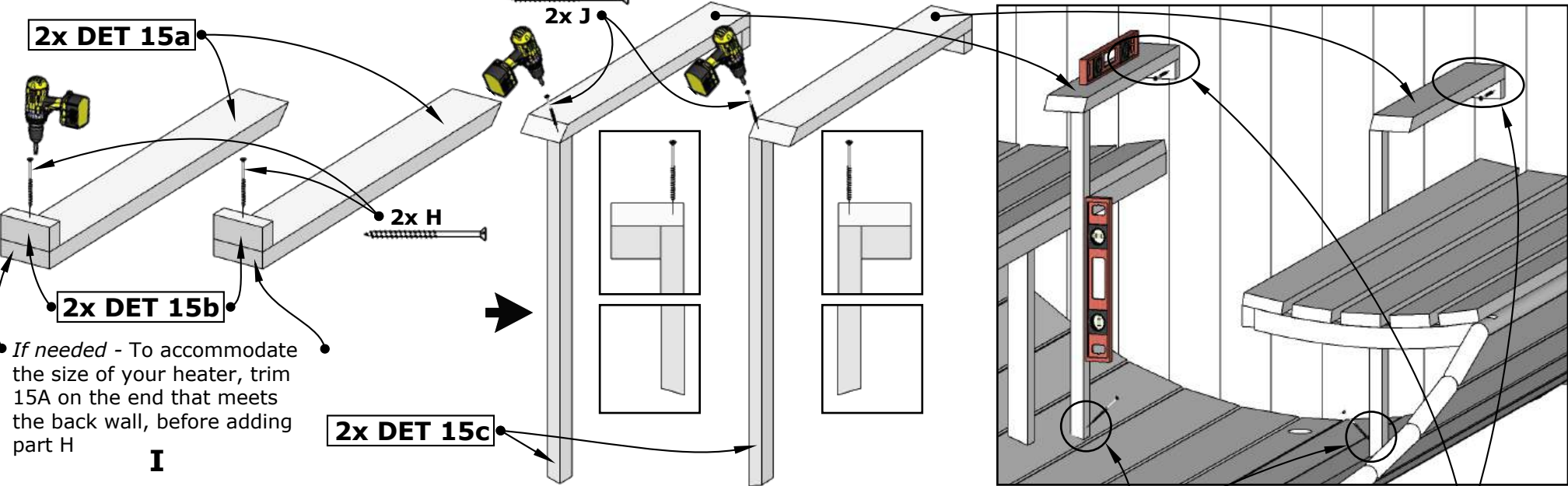
III



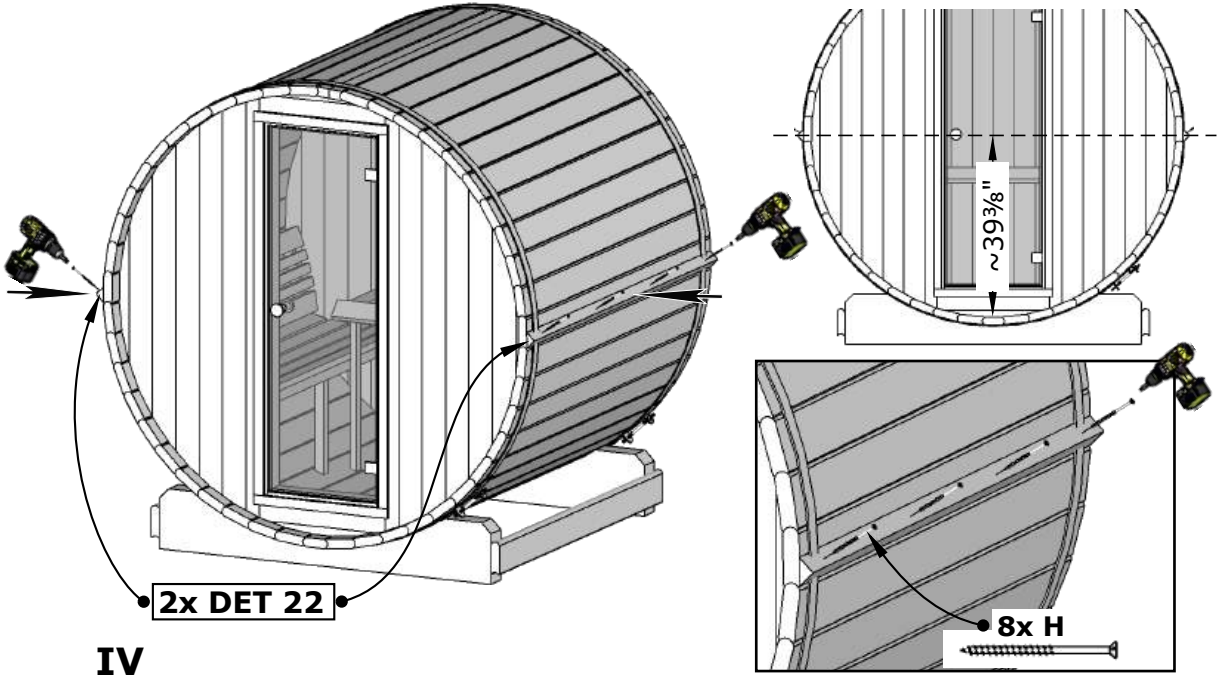
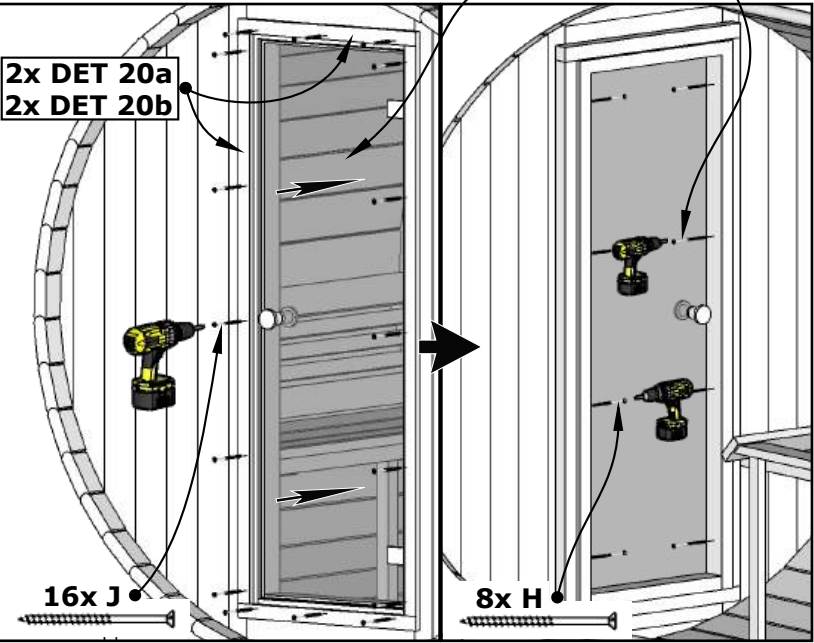
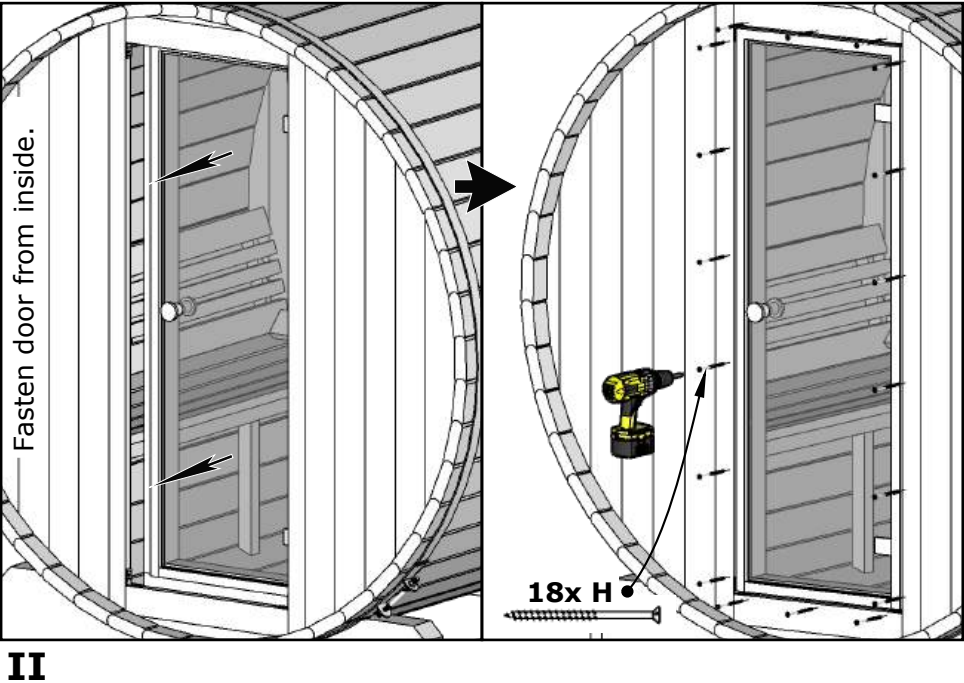
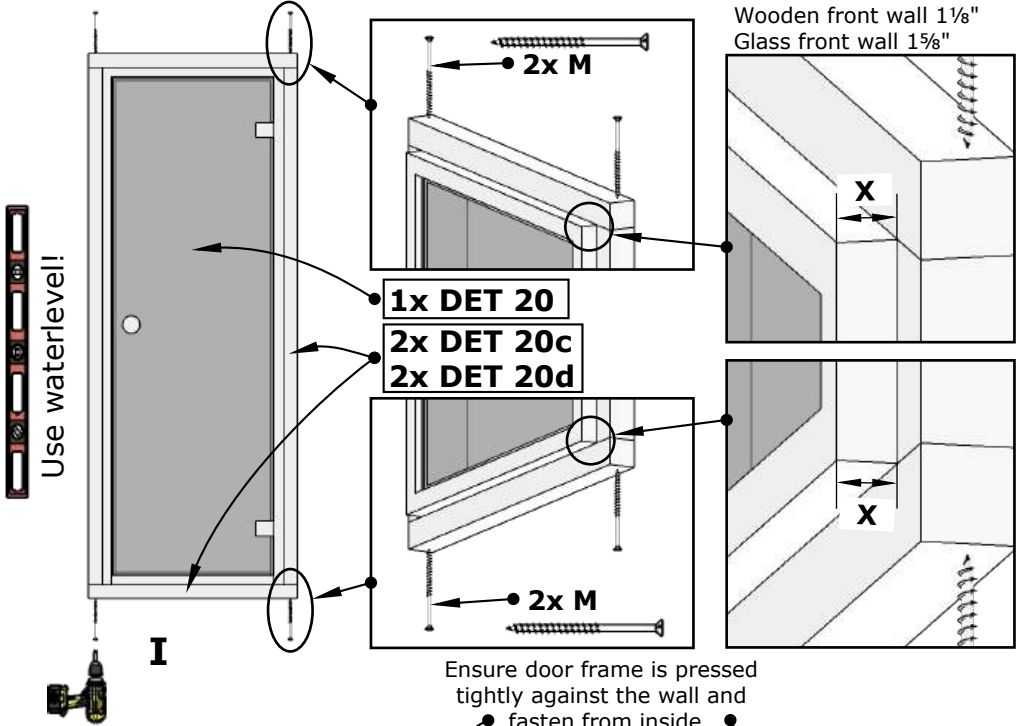
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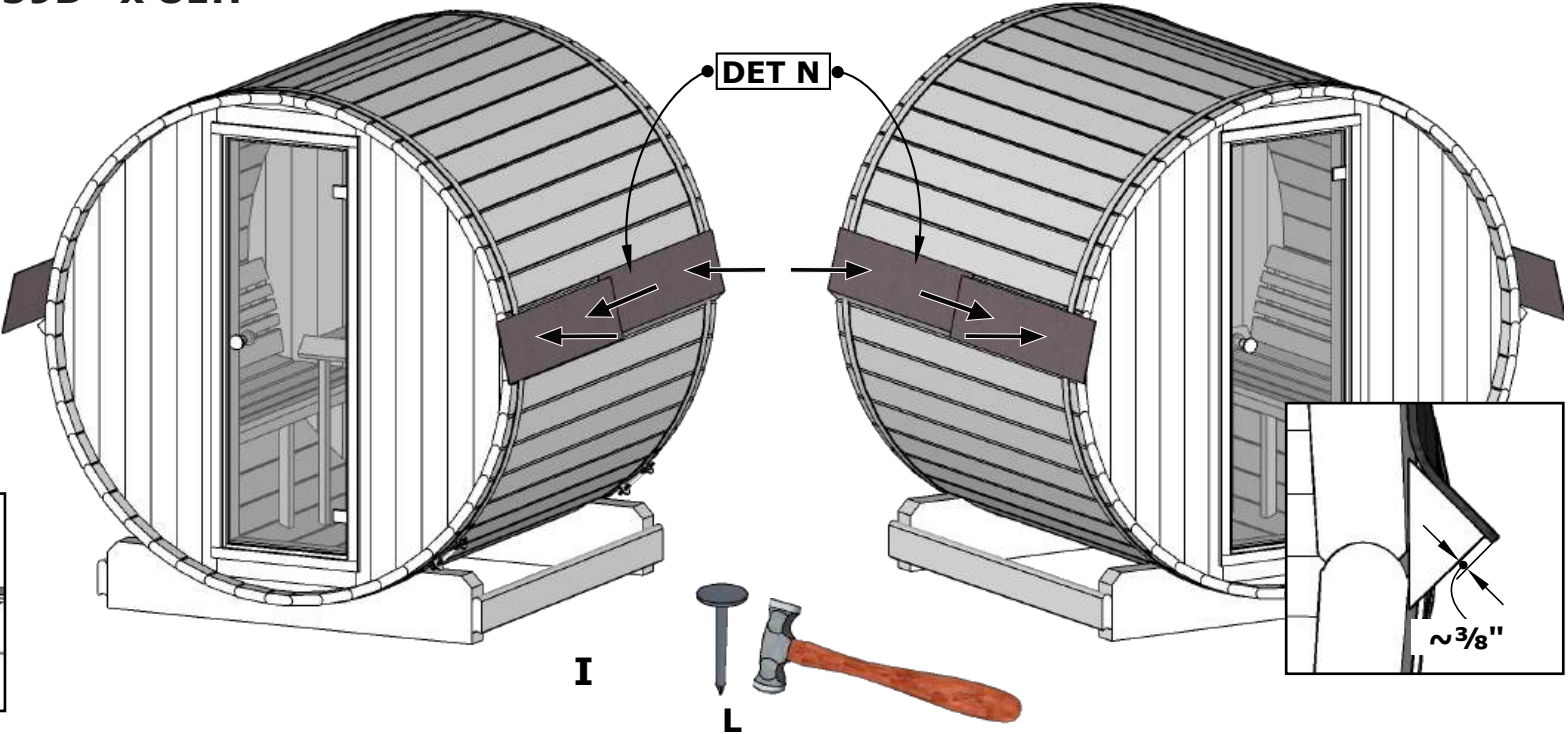
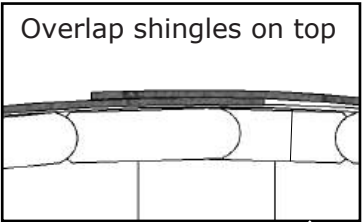


E6W Barrel Sauna 59D" x 81H"

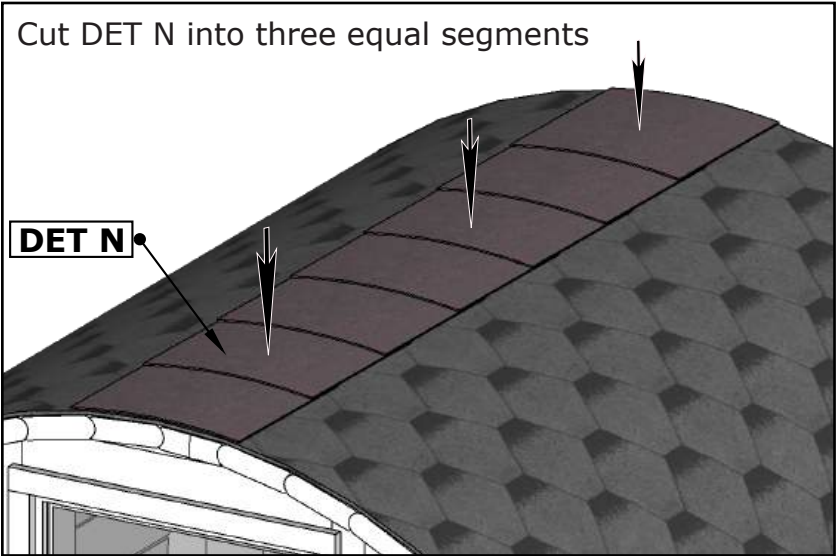
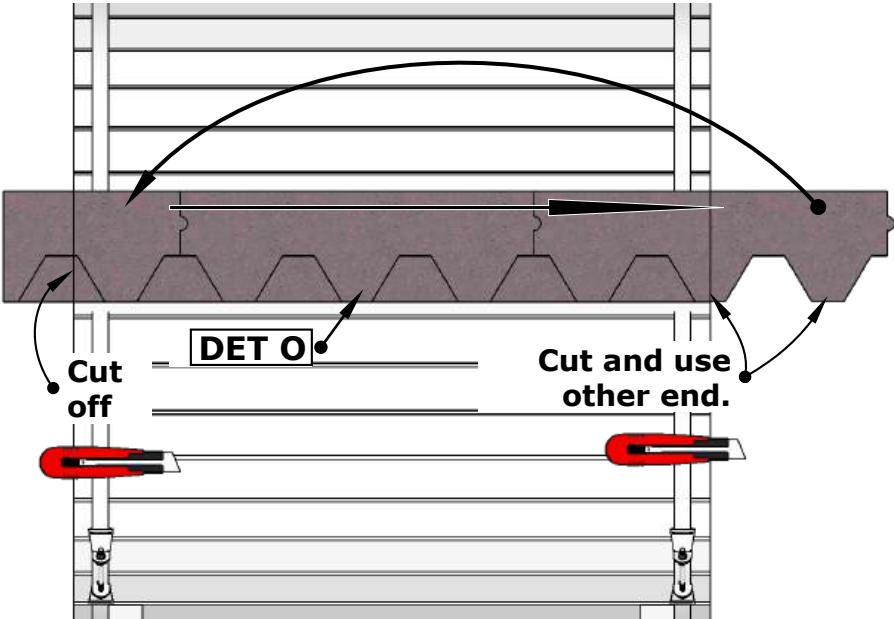


E6W Barrel Sauna 59D" x 81H"

See the installation manual inside the shingles package



Check also roof shingles installation manual inside package.



E6W Barrel Sauna 59D" x 81H"

